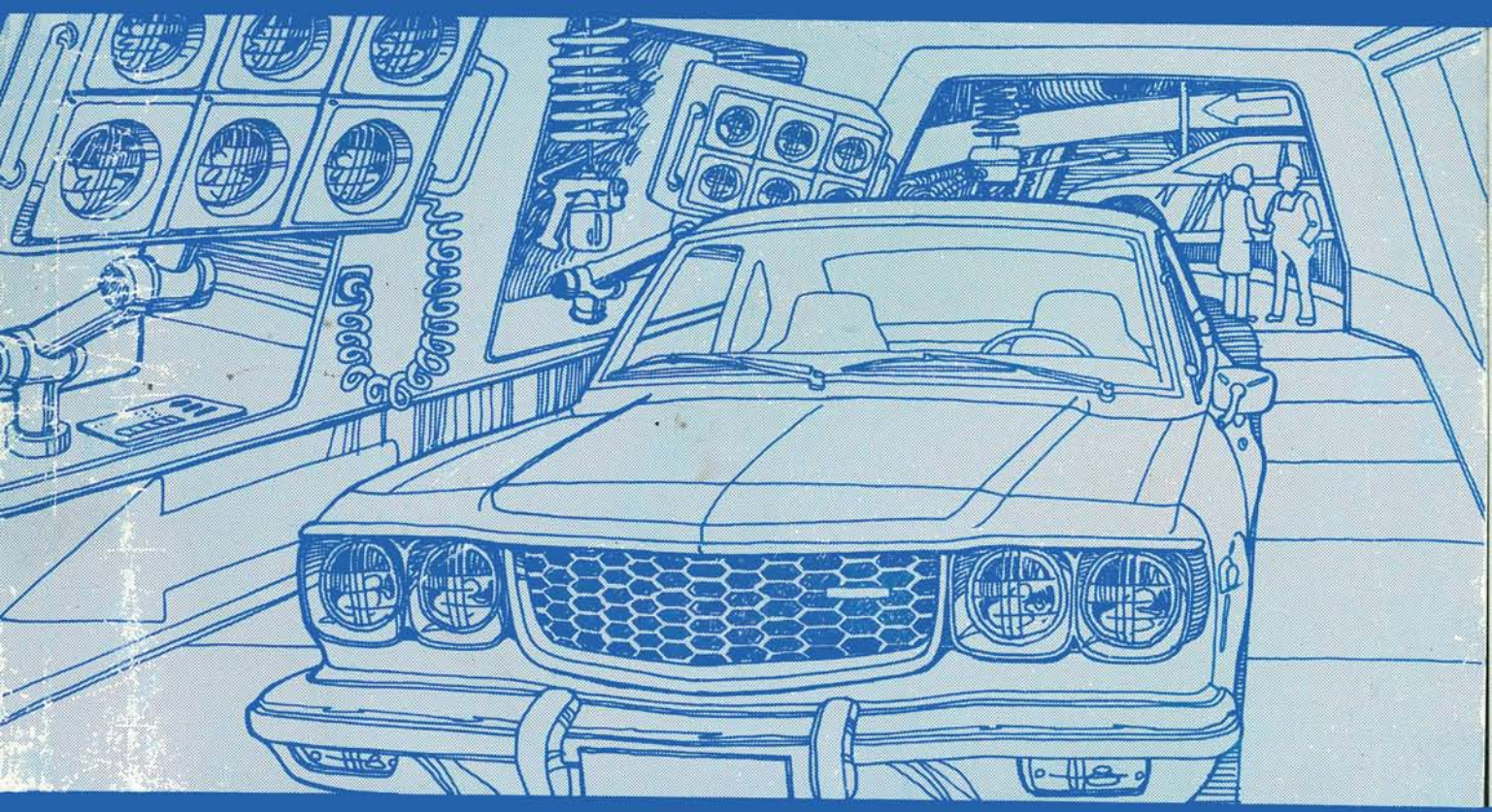
Mazda RX-3 SP

1977 Workshop Manual



mazda

1977
Mazda RX-3 SP
Workshop Manual

SECTION INDEX	
Name	Section
Engine	1
Emission Control System	1A
Lubricating System	2
Cooling System	3
Fuel System	4
Electrical System (Engine)	5
Clutch	6
Manual Transmission (Four-speed)	7
Manual Transmission (Five-speed)	7A
Automatic Transmission	7B
Propeller Shaft	8
Rear Axle	9
Steering	10
Brakes	11
Wheels and Tires	12
Suspension	13
Body	14
Electrical System (Body)	15
Technical Data	T

FOREWORD

This workshop manual was prepared as reference material of the service personnel of authorized Mazda dealers to enable them to correctly carry out the task of rendering services and maintenance on Mazda vehicles.

In order to ensure that the customers are satisfied with Mazda products, proper servicing and maintenance must be provided. For this purpose, the service personnel must fully same time, are recommended to keep the manual in a place where reference can readily be made.

The information, photographs, drawings and specifications entered in this manual were the best available at the time of printing this manual. All alterations to this manual occurring as the result of modifications will be notified by the issuance of Service Informations or supplementary volumes. It is, therefore, requested that the manual be kept up to date by carefully maintaining a follow-up of these materials.

Toyo Kogyo reserves the right to alter the specifications and contents of this manual without any obligation and advance notice.

Toyo Kogyo Co.,Ltd.
HIROSHIMA JAPAN

IMPORTANT SAFETY NOTICE

The service procedures described in this workshop manual are effective for carrying out the safe and reliable service operations.
This manual contains the General Service Instructions as mentioned below and various Notes. It is important to read these instructions and notes carefully in order to minimize the risk of personal injury to service personnel or the possibility that improper service methods will be followed which may damage the vehicle or render it unsafe. It is also important to understand that these instructions and notes do not cover all such risks.
Accordingly, anyone who performs service operations must make sure thoroughly prior to commencing service that neither his and his partner's safety nor vehicle safety will be jeopardized by the service method and tools selected.

General Service Instructions

1. If the vehicle is to be jacked up only at the front or rear end, be sure to block the wheels in order to ensure safety.
2. After the vehicle is jacked up, do not fail to support it with stand.
3. Use the fender cover, seat cover and floor cover to keep the car clean and prevent any damage.
4. Before servicing the electrical equipment, disconnect the negative cable at the battery.
5. Always replace gaskets and "O" rings with new ones.
6. Apply sealer to gaskets to prevent leakage.
7. Tighten the bolts and nuts to specified torque using a torque wrench.
8. Some of the service operations require the special tool. Be sure to use the special tool where specified and follow the proper work procedure.

ENGINE

1–A. ENGINE REMOVAL

The procedures for removing the engine from the vehicle for overhauling are as follows:

1. Disconnect the negative cable at the battery.
2. Drain the engine oil.
3. Drain the cooling water by opening the drain plugs.
4. Disconnect the primary wiring coupler and the high tension cords at the ignition coils.
5. Disconnect the wire at the "B" terminal of the alternator and pull off the wiring coupler from the rear of the alternator.
6. On the vehicle equipped with manual transmission, disconnect the coupler from the vacuum control valve.
7. Disconnect the bullet connector from the choke heater lead of the carburetor.
8. Disconnect the coupler from the water temperature switch.
9. The 49 states except California, equipped with automatic transmission and California vehicles:
Disconnect the coupler from No. 1 vacuum switch.
10. On the vehicle equipped with air conditioning, disconnect the coupler from the air conditioning solenoid valve.
11. Disconnect the bullet connectors from the deceleration control valve.
12. On the California vehicle equipped with automatic transmission, disconnect the bullet connector from EGR solenoid.
13. Disconnect the coupler to the transmission at the rear end of the engine.
14. Disconnect the coupler from the oil thermo sensor (except California vehicles).
15. Disconnect the coupler from the oil level sensor lead.
16. Disconnect the connector from the water temperature gauge unit.
17. Disconnect the positive cable from the "B" terminal and ignition switch wire from the "S" terminal on the starting motor.
18. On the California vehicles, disconnect the vacuum sensing tube from No.2 vacuum switch.
19. Remove the nuts attaching the air cleaner body and remove the air cleaner assembly.
20. Disconnect the couplers from the idle switch and air control valve.
21. On the vehicle equipped with manual transmission, disconnect the coupler from the richer solenoid.
22. The 49 states except California, equipped with automatic transmission and California vehicles:
Disconnect the coupler from the power solenoid valve.
23. Remove the fuel pipe and fuel return pipe at the carburetor.
24. Disconnect the accelerator cable and the choke cable at the carburetor.
25. Remove the sub-zero starting assist hose at the carburetor (except California vehicles).
26. On the vehicle equipped with automatic transmission, disconnect the vacuum sensing tube from the vacuum pipe.
27. Disconnect the vacuum sensing pipe for power brake unit from the inlet manifold.
28. Disconnect the air hose to the heat exchanger at inlet manifold.
29. Remove the air conditioning compressor, if equipped.
30. Remove the cooling fan and fan drive assembly.
31. Remove the upper and lower radiator hoses.
On the vehicle equipped with automatic transmission, disconnect the automatic transmission fluid pipes from the radiator.
32. Loosen the hose bands and disconnect the heater hoses from the radiator and rear housing.
33. Disconnect the hoses from the oil cooler.
34. Remove the expansion tank cap.
35. Remove the radiator attaching bolts and remove the radiator.
36. Remove the secondary air pipe (heat exchanger ~ thermal reactor).
37. Disconnect the pipe (heat exchanger ~ inlet manifold) at the heat exchanger.
38. Disconnect the exhaust pipe from the thermal reactor. Remove the gasket.
39. Remove the exhaust pipe hanger from the bracket on the transmission.
40. On the vehicle equipped with manual transmission, remove the clutch release cylinder from the clutch housing.
41. Remove the starting motor.
42. Remove the bolts supporting the transmission to the engine.
43. Support the transmission with a suitable jack.
44. Remove the nuts from the right and left engine mountings.
45. Install a suitable lifting sling on the engine hanger brackets. Attach the sling to a hoist or other lifting device and take up all slack.
46. Pull the engine forward until it clears the clutch shaft. Then, lift the engine from the vehicle.
47. Install the **hanger** (49 1114 005) to the **engine stand** (49 0107 680A or 49 0839 000) and mount the engine on the engine stand.

1–B. ENGINE DISASSEMBLY

1–B–1. Removing Deceleration Control Valve

1. Disconnect the air outlet hoses from the inlet manifold.
2. Disconnect the vacuum sensing tube from the carburetor.
3. Remove the deceleration control valve.

1–B–2. Removing Vacuum Control Valve (Manual transmission)

1. Disconnect the vacuum sensing tube at the carburetor.
2. Disconnect the vacuum sensing tube from the vacuum control unit on the distributor.
3. Remove the vacuum control valve.

1–B–3. Removing EGR Valve and EGR Solenoid (With automatic transmission, for California)

1. Disconnect the vacuum sensing tube (EGR solenoid ~ carburetor) from the carburetor.
2. Remove the EGR solenoid by removing the bolts.
3. Remove the EGR valve from the intermediate housing.

1–B–4. Removing Air Pump and Drive Belt

1. Disconnect the air outlet hose from the air pump.
2. Remove the air pump mounting and strap bolts.
3. Remove the air pump and disengage the air pump drive belt.

Fig. 1–1 Removing air pump

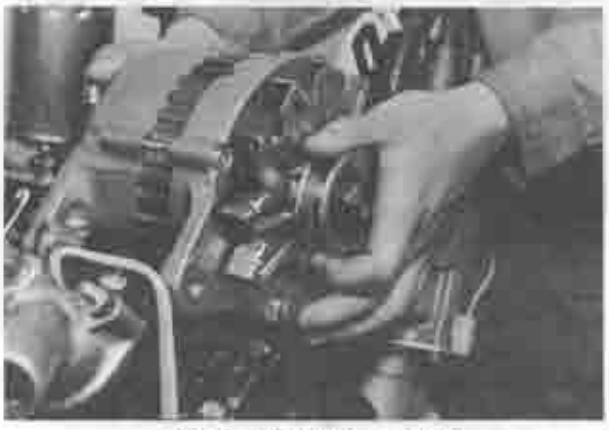


Fig. 1–2 Removing alternator

1–B–5. Removing Alternator

1. Remove the alternator mounting and strap bolts.
2. Remove the alternator and disengage the air pump drive belt.

1–B–6. Removing Inlet Manifold and Carburetor Assembly

1. Disconnect the vacuum sensing tube from the vacuum control unit on the distributor.
2. Disconnect the connecting rod at the metering oil pump lever and remove the washer.
3. Disconnect the oil hoses at the metering oil pump outlets.
4. Disconnect the air outlet hose (thermal reactor ~ air control valve) at the thermal reactor.

Fig. 1–3 Removing air outlet hose

5. Remove the bolts and nuts attaching the thermal reactor cover to the engine, and remove the reactor covers.
6. Remove the nuts attaching the inlet manifold to the engine, and remove the inlet manifold and carburetor assembly.
7. Remove the manifold gasket and "O" rings.

1–B–7. Removing Thermal Reactor

1. Remove the thermal reactor attaching nuts and remove the reactor from the engine.
2. Remove the gasket.

Fig. 1–4 Removing thermal reactor

1–B–8. Removing Distributor

1. Disconnect the high tension cords from each spark plug.
2. Remove the distributor attaching nut and pull the distributor out of the front cover.

1–B–9. Removing Engine Mount

1. Remove the nuts attaching the engine mount to the front cover.
2. Remove the engine mount from the front cover.

1–B–10. Removing Oil Filter and Cover

1. Remove the nuts attaching the oil filter cover to the rear housing.
2. Remove the oil filter and cover assembly.
3. Remove the "O" rings from the cover.

1–B–11. Removing Water Pump

1. Remove the pulley for air conditioning compressor by removing the attaching bolts (if equipped).
2. Remove the nuts and bolts that attach the water pump to the front housing.
3. Remove the alternator and air pump straps, and then water pump.

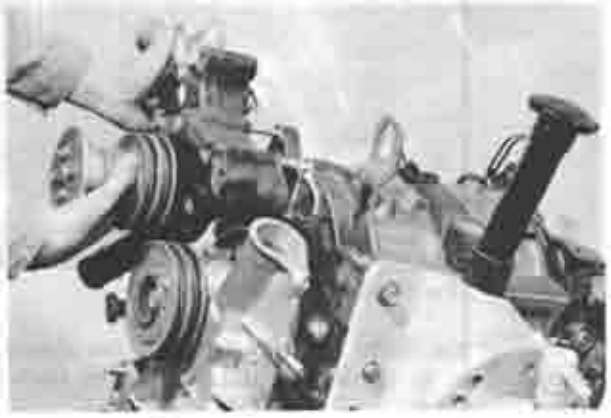


Fig. 1–5 Removing water pump

1–B–12. Removing Oil Pan and Oil Strainer

1. Invert the engine on the engine stand.
2. Remove the bolts attaching the oil pan, and remove the oil pan as shown in Fig. 1–6.
3. Remove the bolts attaching the oil strainer, and remove the oil strainer and gasket.

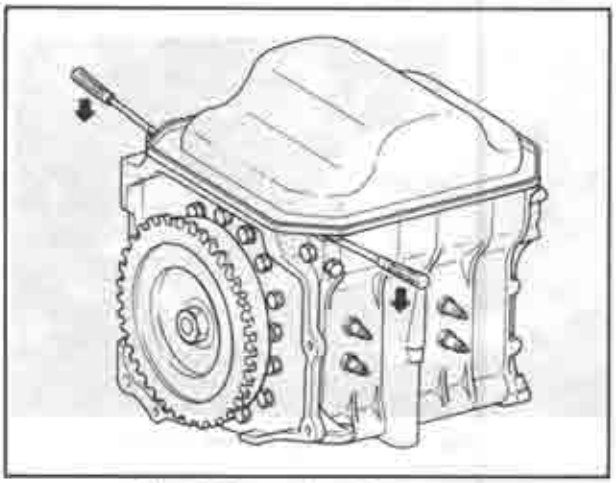


Fig. 1–6 Removing oil pan

1–B–13. Removing Eccentric Shaft Pulley

1. Turn the engine on the engine stand so that the top of the engine is up.
2. On the engine equipped with manual transmission, attach the **brake** (49 1881 060) to the flywheel. On the engine equipped with automatic transmission, attach the **stopper** (49 1881 055) to the counter weight.
3. Remove the eccentric shaft pulley bolt and remove the pulley.

1–B–14. Removing Front Cover

1. Turn the engine on the engine stand so that the front end of the engine is up.
2. Remove the front cover attaching bolts, and remove the front cover and gasket.
3. Remove the "O" ring from the oil passage on the front housing.

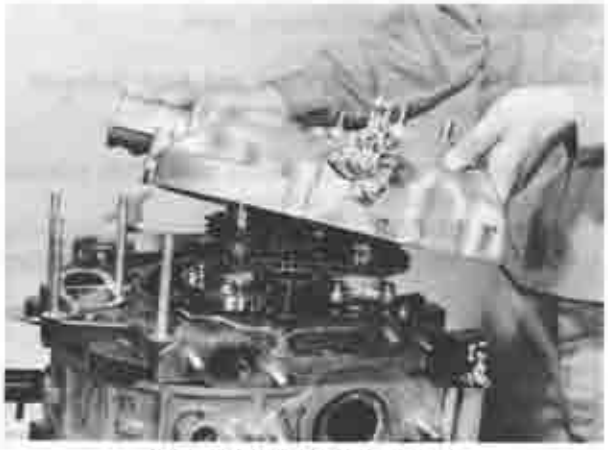


Fig. 1–7 Removing front cover

1–B–15. Removing Oil Pump Drive

1. Slide the distributor drive gear off the shaft.
2. Straighten the tab of the lock washer and remove the nut and lock washer from the oil pump sprocket.
3. Slide the oil pump sprocket and eccentric shaft sprocket together with the drive chain off the eccentric shaft and oil pump shaft simultaneously.

Fig. 1–8 Removing oil pump drive

1–B–16. Removing Balance Weight and Bearing Housing

1. Remove the key on the eccentric shaft.
2. Slide the balance weight, thrust washer and needle bearing off the shaft.

3. Remove the bolts attaching the bearing housing, and slide the bearing housing, needle bearing, spacer and thrust plate off the shaft.

1–B–17. Removing Oil Pump

1. Remove the key on the oil pump shaft.
2. Remove the oil pump attaching bolts, and remove the oil pump.

1–B–18. Removing Clutch and Flywheel (Manual transmission)

1. Turn the engine on the engine stand so that the top of the engine is up.
2. Attach the **brake** (49 1881 060) to the flywheel.
3. Remove the clutch cover attaching bolts, and remove the clutch cover assembly and clutch disc.
4. Straighten the tab of the lock washer and remove the flywheel nut, using the **box wrench** (49 0820 035).

Fig. 1–9 Removing flywheel nut

5. Remove the flywheel by using the **puller** (49 0839 305A), turning the handle of the puller and lightly hitting the head of the puller.
6. Remove the key from the eccentric shaft.

Fig. 1–10 Removing flywheel

1–B–19. Removing Drive Plate and Counter Weight (Automatic transmission)

1. Attach the **stopper** (49 1881 055) to the rear housing.

Fig. 1–11 Removing drive plate

2. Remove the drive plate attaching bolts and remove the drive plate.
3. Straighten the tab of the lock washer and remove the counter weight nut using the **box wrench** (49 0820 035).

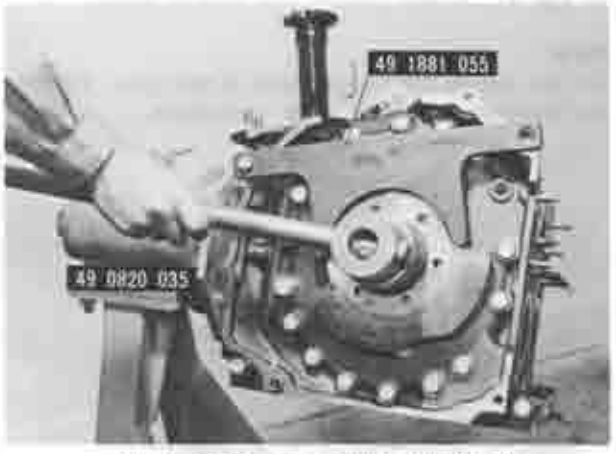


Fig. 1–12 Removing counter weight nut

4. Remove the counter weight by using the **puller** (49 0839 305A), turning the handle of the puller and lightly hitting the head of the puller.
5. Remove the key from the eccentric shaft.

Fig. 1–13 Removing counter weight

1–B–20. Removing Rear Housing

1. Turn the engine on the engine stand so that the rear of the engine is up.

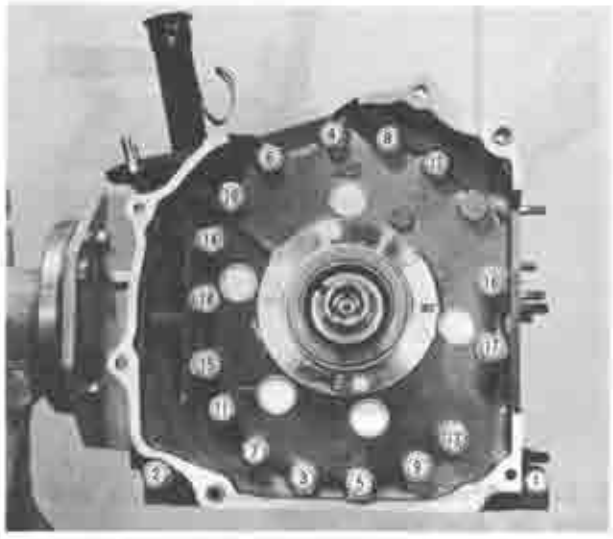


Fig. 1–14 Tension bolts loosening order

2. Loosen the tension bolts in the sequence shown in Fig. 1–14, and remove the tension bolts.

Note:
Do not loosen the tension bolts at one time. Perform the removal in two or three procedures.

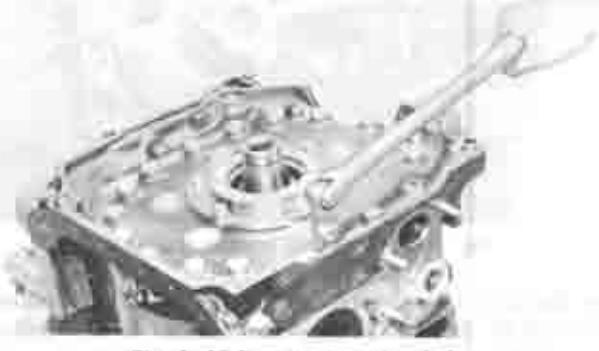


Fig. 1–15 Loosening tension bolts

3. Lift the rear housing off the shaft.
4. Remove the seals stuck on the rotor sliding surface of the rear housing and place them back into their respective original positions.

Fig. 1–16 Removing rear housing

1–B–21. Removing Rear Rotor Housing

1. Remove the two sealing rubbers and "O" ring from the rear side of the rear rotor housing.
2. Attach the **puller** (49 0813 215A), and pull the tubular dowels off the rear rotor housing while holding the rotor housing down by hand to prevent it from moving up.

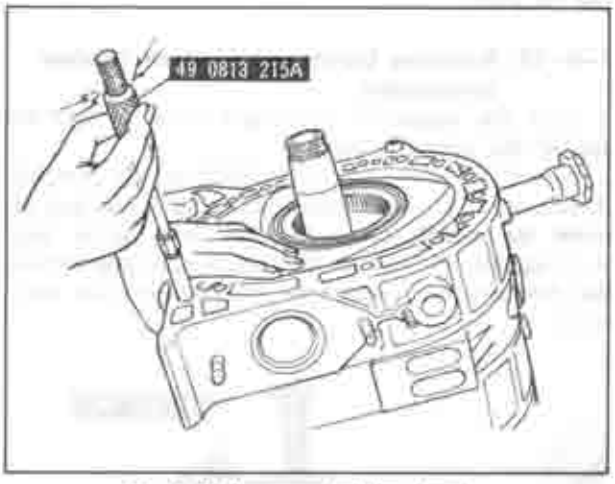


Fig. 1–17 Removing tubular dowel

3. Lift the rear rotor housing away from the rotor, being careful not to drop the apex seals on the rear rotor. Remove the two sealing rubbers and "O" ring from the front side of the rear rotor housing.

Note:
Discard the used sealing rubbers and "O" rings, then use new sealing rubbers and "O" rings.

Fig. 1–18 Removing rear rotor housing

1–B–22. Removing Rear Rotor

1. Remove the side pieces, each apex seal and spring from the rear rotor and place them in the **seal case** (49 0813 250), in accordance with the numbers near each respective groove on the face of the rotor.
2. Remove the all corner seals, corner seal springs, side seals and side seal springs from the rear side of the rotor, and place them in the seal case.
3. Remove the rear rotor away from the eccentric shaft and place it internal gear side down on a clean rubber pad or cloth.

4. Remove each seal and spring on the other side of the rear rotor, and place them in the seal case, as shown in Fig. 1–19.

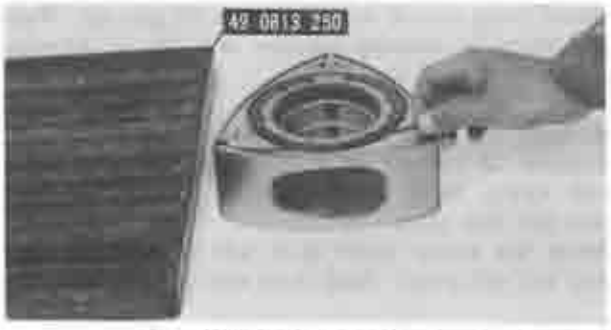


Fig. 1–19 Removing side seal

5. Place a suitable protector onto the inner oil seal lip to protect the oil seal lip and remove the outer oil seal with **remover** (49 0813 225), as shown in Fig. 1–20. **Do not** exert strong pressure at only one place to prevent deformation of the oil seal.

Fig. 1–20 Removing oil seal

6. Remove the inner oil seal with oil seal remover.

Note: Discard the used "O" rings and use a new "O" rings when the engine is reassembled.

7. Remove the oil seal springs from the each respective groove.
8. Remove the oil seals and springs on the other side of the rear rotor.

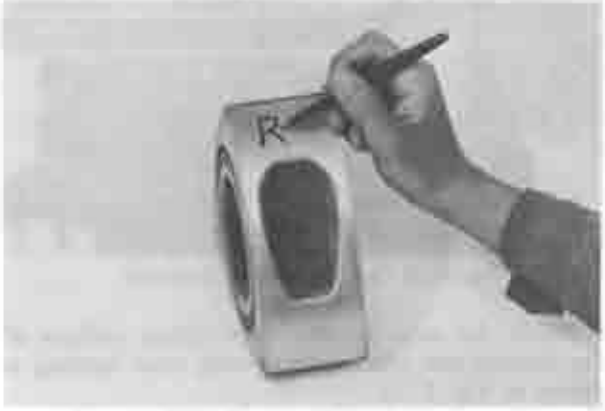


Fig. 1–21 Putting identification mark

9. Apply identification mark onto the rear rotor, so that when reassembling the engine the rotor can be installed in its original position.

1–B–23. Removing Intermediate Housing

1. Holding the intermediate housing down by hand, pull the tubular dowel off the intermediate housing using the **puller** (49 0813 215A).

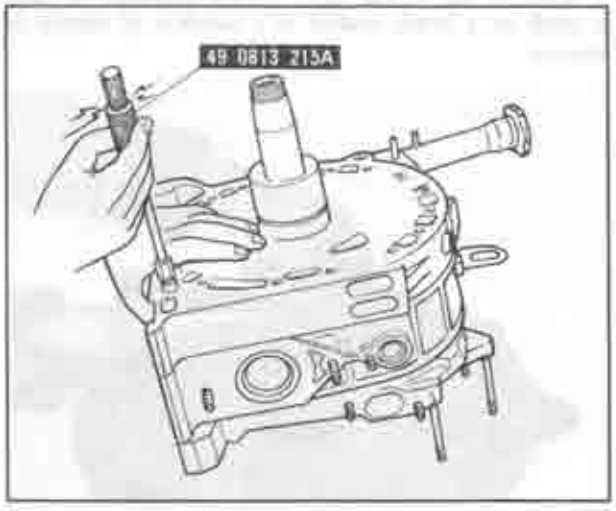


Fig. 1–22 Removing tubular dowel

2. Lift the intermediate housing off the shaft, being careful not to damage the shaft. The intermediate housing should be removed by sliding it beyond the rear rotor journal on the eccentric shaft while holding the intermediate housing up and at the same time pushing up the eccentric shaft.

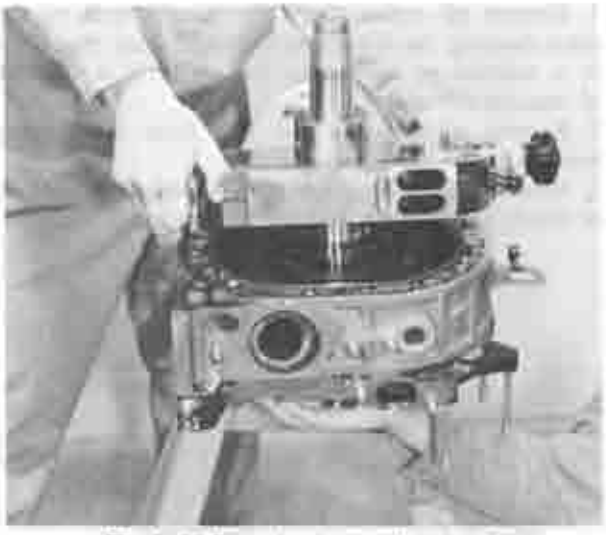


Fig. 1–23 Removing intermediate housing

1–B–24. Removing Eccentric Shaft

Remove the eccentric shaft being careful not to damage the rotor bearing and main bearing.

1–B–25. Removing Front Rotor Housing and Front Rotor

Remove the front rotor housing and the front rotor assembly refering to Par. 1–B–21 and 1–B–22.

1–C. INSPECTION AND REPAIR

1–C–1. Cleaning

a. Front, intermediate and rear housings

1. Remove all carbon on the housings with an extra-fine emery paper. If using a carbon scraper, be careful not to damage the finished surfaces of the housings.
2. Remove the sealing agent on the housings by using a cloth or a brush soaked in a solution of ketone or thinner.

Fig. 1–24 Cleaning front housing

b. Rotor housing

Note:
Before cleaning, check for traces of gas or water leakage along the inner margin of each side face of the rotor housing.

1. Remove all carbon from the inner surface of the rotor housing by wiping with cloth. Soak the cloth in a solution of ketone or thinner if it is difficult to remove the carbon.
2. Remove all deposits and rust from the cooling water passages on the housing.
3. Remove the sealing agent by wiping with a cloth or brush soaked in a solution of ketone or thinner.

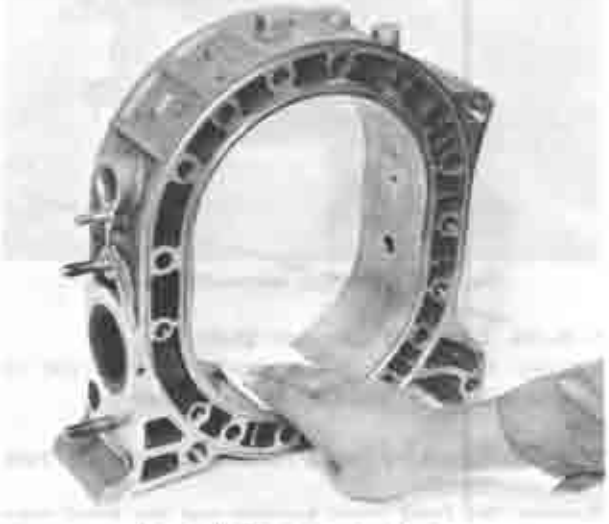


Fig. 1–25 Cleaning rotor housing

c. Rotor

Remove the carbon on the rotor by using a carbon remover or emery paper. Carbon in the seal grooves of the rotor should be removed with a carbon remover being careful not to damage the grooves. Wash the rotor in cleaning solution and dry by blowing with compressed air.

d. Apex seal, side piece and spring

Remove all carbon from the apex seal, side piece and spring, being careful not to damage the apex seal and side piece.
Never use emery paper as it will damage the apex seal and side piece. Wash them with cleaning solution.

e. Side seal and spring

Remove all carbon from the side seal and spring with a carbon remover.

f. Corner seal and spring

Remove the carbon from the corner seal and spring.

1–C–2. Inspecting Front, Intermediate and Rear Housings

1. Check for housing distortion by placing a straight edge on the housing surface. Measure the clearance between the straight edge and the housing surface with a feeler gauge, as shown in Fig. 1–26. If the distortion exceeds **0.04 mm (0.0016 in)**, reface or replace the housing.

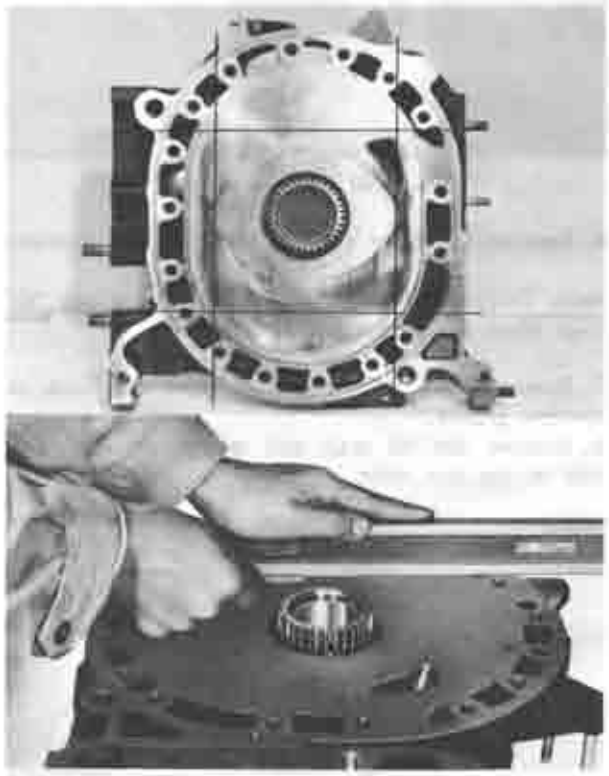


Fig. 1–26 Checking housing distortion

2. Check for wear on the rotor sliding surfaces of the housing and joint surfaces with rotor housing as shown in Fig. 1–27.
If the wear exceeds **0.10 mm (0.0039 in)**, reface or

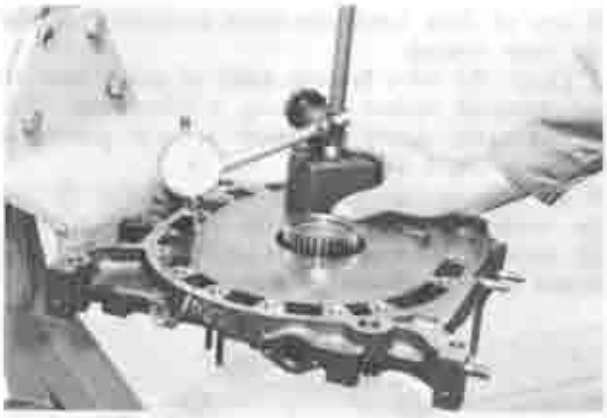


Fig. 1–27 Checking housing for wear

replace the housing.

Note:
The side housings (front housing, intermediate housing and rear housing) can be reused by grinding them if the required finish can be maintained.

1–C–3. Inspecting Front Stationary Gear and Main Bearing

1. Check the stationary gear for cracked, scored, worn or chipped teeth.
2. Check the main bearing for wear, scratching, flaking or any damage.
3. Check the main bearing clearance by measuring the inner diameter of the main bearing and outer diameter of the eccentric shaft main journal.
The standard clearance is 0.04 ~ 0.07 mm (0.0016 ~ 0.0028 in). If the bearing clearance exceeds **0.10 mm (0.0039 in)**, replace the main bearing.

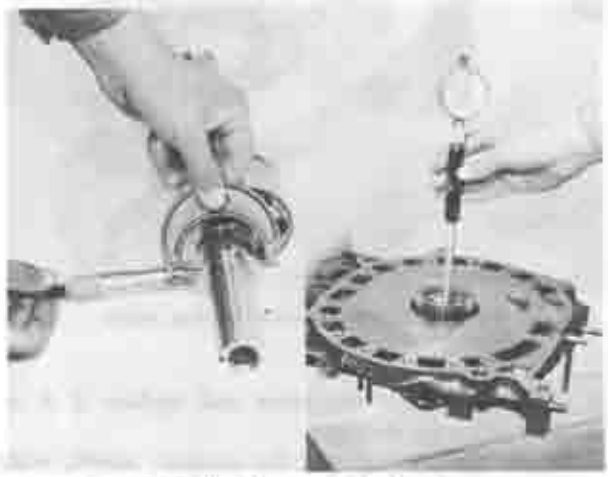


Fig. 1–28 Checking main bearing clearance

1–C–4. Replacing Front Main Bearing

1. Remove the stationary gear and main bearing assembly from the front housing, using the **Puller & installer** (49 0813 235), as shown in Fig. 1–29.
2. Using the puller & installer without adaptor ring, press the main bearing out of the stationary gear.
3. Using the puller & installer with adaptor ring, and aligning the lug of the bearing and the slot of the stationary gear, press fit the main bearing

Fig. 1–29 Removing front stationary gear

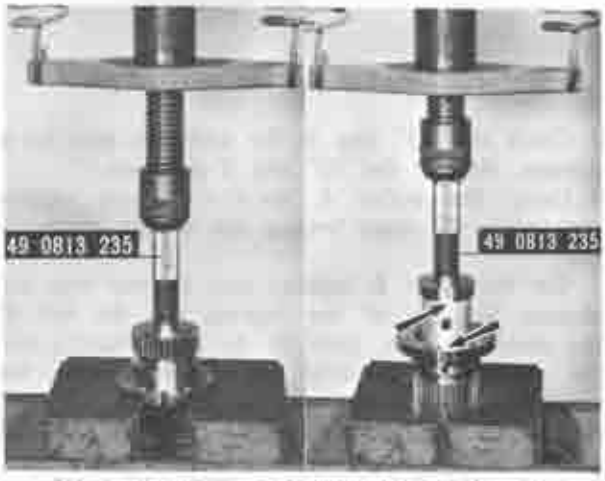


Fig. 1–30 Removing and installing main bearing

into the stationary gear until the adaptor touches the stationary gear flange.
4. Press in the stationary gear to the front housing with the puller & installer, aligning the slot of the stationary gear flange and the dowel pin on the housing, as shown in Fig. 1–31.

Fig. 1–31 Installing front stationary gear

1–C–5. Inspecting Rear Stationary Gear and Main Bearing

Check the rear stationary gear and main bearing according to Par. 1–C–3.

1–C–6. Replacing Rear Main Bearing

1. Remove the bolts attaching the stationary gear to the rear housing.
2. Using the **puller & installer** (49 0813 235), remove the stationary gear from the rear housing.

Fig. 1–32 Removing rear stationary gear

3. Check the "O" ring on the stationary gear for a damage. Replace the "O" ring if necessary.
4. Using the puller & installer without adaptor ring, press the main bearing out of the stationary gear.
5. Use the puller & installer with adaptor ring, and aligning the lug of the bearing and the slot of the stationary gear, press fit the main bearing into the stationary gear until the adaptor touches the stationary gear flange.
6. Apply a thin coat of vaseline on the "O" ring and place it in the groove of the stationary gear.
7. Apply sealing agent onto the stationary gear flange.
8. Install the stationary gear to the rear housing, being careful not to damage the "O" ring and aligning the slot of the stationary gear with the dowel pin on the rear housing.
9. Tighten the bolts attaching the stationary gear.

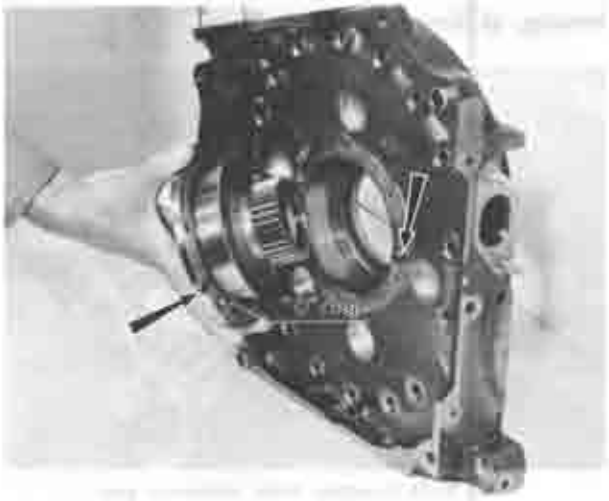


Fig. 1–33 Installing rear stationary gear

1–C–7. Inspecting Rotor Housing

1. Check the chrominum plated surface on the rotor housing for scoring, flaking or any damage.

If any of these conditions exists excessively, replace the rotor housing.

2. Check the rotor housing width at points close to the trochoid surface by using a micrometer. The measurements should be taken at four points, as shown in Fig. 1–34.

If the difference between the value of point Ⓐ and the minimum value among the points Ⓑ, Ⓒ and Ⓓ exceeds **0.06 mm (0.0024 in)**, the rotor housing should be replaced with a new one.

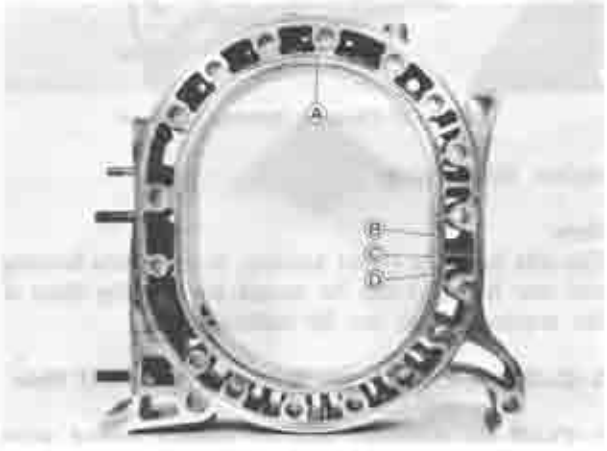


Fig. 1–34 Checking rotor housing width points

Fig. 1–35 Checking rotor housing width

1–C–8. Inspecting Rotor

1. Carefully inspect the rotor and replace if it is severely worn or damaged.
2. Check the internal gear for cracked, scored, worn or chipped teeth.
3. Check the clearance between the side housing and the rotor by measuring the rotor housing width and rotor width. The rotor width should be measured at three points, as shown in Fig. 1–36.

The difference between the maximum width of the rotor and the width of the point Ⓐ of the rotor housing (see Fig. 1–34) should be within 0.10 ~ 0.21 mm (0.0039 ~ 0.0083 in).

If the clearance is more than the specification, replace the rotor assembly. If the clearance is less than the

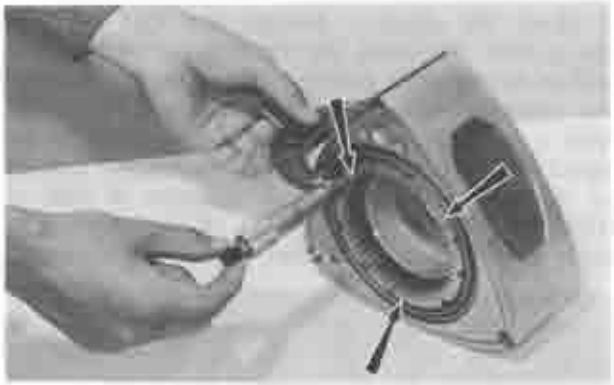


Fig. 1–36 Checking rotor width

specification, it indicates that the internal gear has come out, so strike the internal gear lightly with plastic hammer, being careful not to damage and re-check the clearance between the side housing and the rotor.

4. Check the corner seal bores for wear with the **gauge** (49 0839 165).

a) If neither end of the gauge go into the bore, use the original corner seal.

b) If the not-go-end of the gauge does not go into the bore while the go-end do, replace with a new corner seal.

c) If both ends of the gauge go into the bore, replace the rotor.

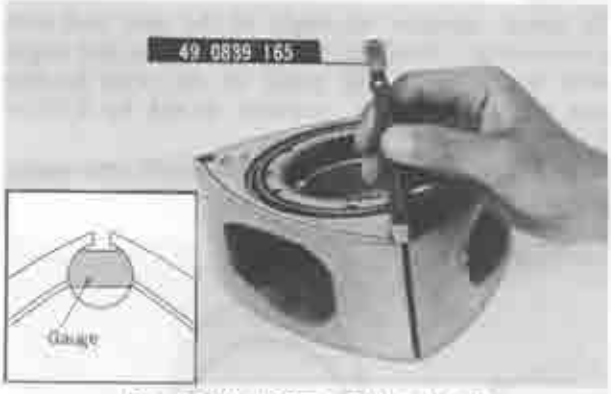


Fig. 1–37 Checking corner seal bore

1–C–9. Inspecting Rotor Bearing

1. Check the rotor bearing for wear, flaking, scoring or any damage. If any of these conditions is found, replace the bearing.

2. Check the rotor bearing clearance by measuring the inner diameter of the rotor bearing and outer diameter of the eccentric shaft rotor journal, as shown in Fig. 1–38.

The standard clearance is 0.04 ~ 0.08 mm (0.0016 ~ 0.0031 in). Replace the bearing if it is more than **0.10 mm (0.0039 in)**.

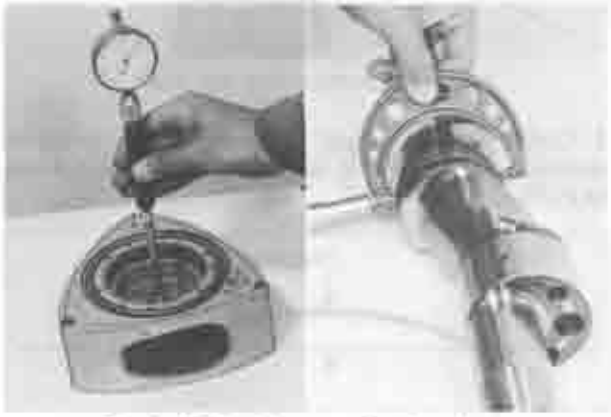


Fig. 1–38 Checking rotor bearing clearance

1–C–10. Replacing Rotor Bearing

1. Place the rotor on the support so that the internal gear is facing downward. Using the **puller & installer** (49 0813 240) without adaptor ring, press the bearing out of the rotor, being careful not to damage the internal gear.

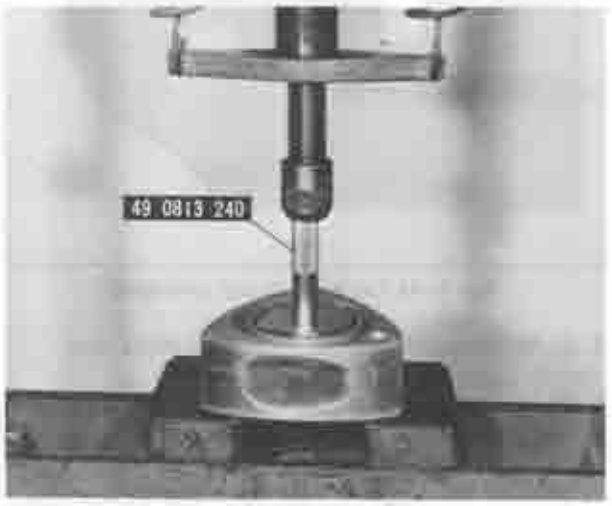


Fig. 1–39 Removing rotor bearing

2. Place the rotor on the support with internal gear faced upward. And place the new rotor bearing on the rotor so that the bearing lug is in line with the slot of the rotor bore.

3. Remove the screws attaching the adaptor ring to the puller & installer. Using the puller & installer and adaptor, press fit the new bearing until the bearing is flush with the rotor boss.

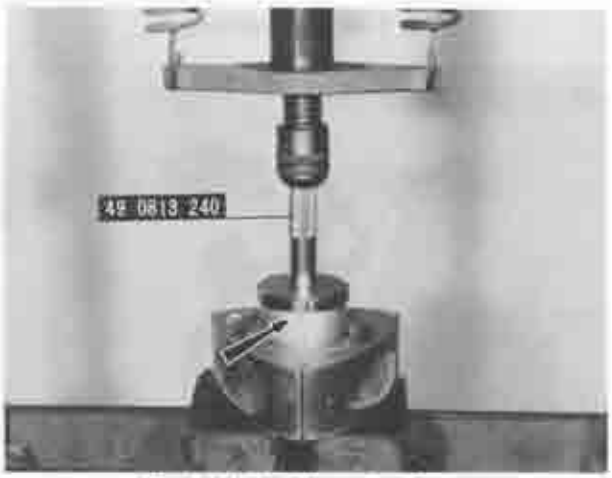


Fig. 1–40 Installing rotor bearing

1–C–11. Inspecting Rotor Oil Seal and Spring

1. Check the oil seal for wear or any damage. If the lip width of the oil seal is more than **0.8 mm (0.031 in)**, replace the oil seal.
2. Check the free movement of the oil seal in the rotor groove by pressing with finger.
3. Check the oil seal protrusion as shown in Fig. 1–41 and replace the oil seal spring if the protrusion is less than **0.5 mm (0.02 in)**.

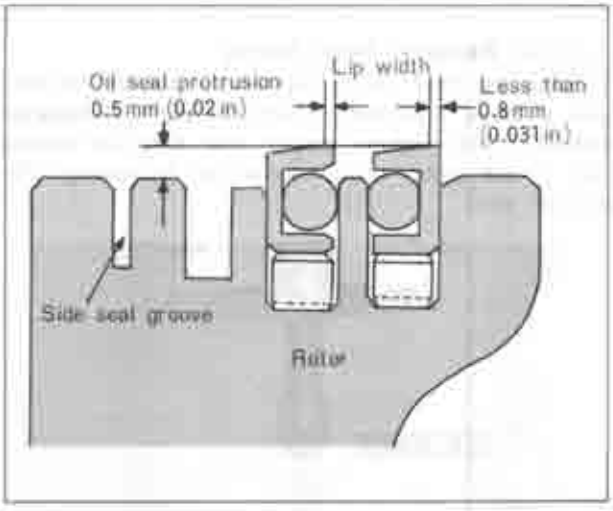


Fig. 1–41 Checking oil seal protrusion

1–C–12. Inspecting Apex Seal, Side Piece and Spring

1. Check the apex seal and side piece for wear, crack or any damage. If any of these conditions is found, replace the seal. Check the spring for wear.
2. Measure the height of the apex seal with a micrometer at two positions shown in Fig. 1–42. Replace if the height is less than **7.0 mm (0.276 in)**.

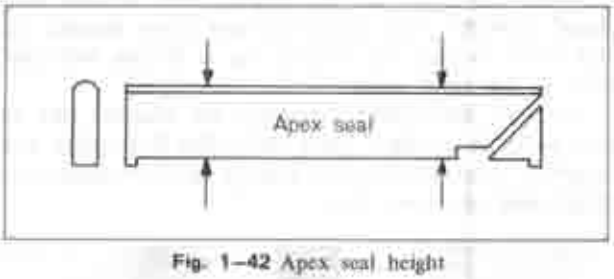


Fig. 1–42 Apex seal height

Fig. 1–43 Checking apex seal height

3. Check the clearance between the apex seal and the groove. To check the clearance, place the apex seal in its respective groove on the rotor and measure the clearance between the apex seal and the groove with a feeler gauge. The feeler gauge should be inserted until the tip of the gauge reaches the bottom of the groove. The standard clearance is 0.05 ~ 0.090 mm (0.0020 ~ 0.0035 in). If the clearance is more than **0.15 mm (0.006 in)**, replace the apex seal.

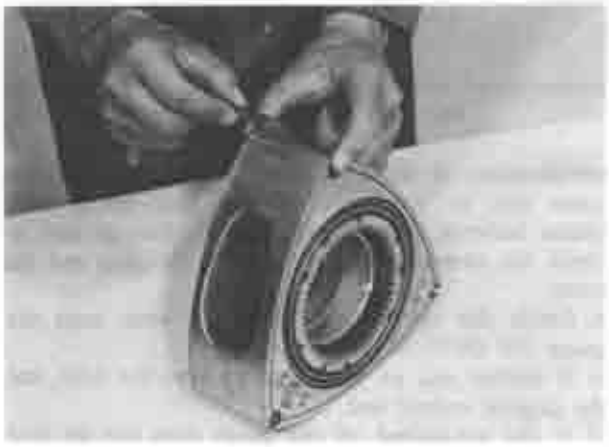


Fig. 1–44 Checking apex seal and groove

4. When the apex seal is replaced with a new one, check the clearance between the apex seal and side housing.
To check, measure the length of the apex seal with a micrometer. Compare the measured apex seal length with the width of Ⓐ point of the rotor housing (see Fig. 1–34). The clearance should be 0.13 ~ 0.17 mm (0.0051 ~ 0.0067 in).
If necessary, correct the apex seal length with emery paper.

Fig. 1–45 Checking apex seal length

5. Check the free height of the apex seal spring as shown in Fig. 1–46. It should be more than **5.5 mm (0.217 in)**.

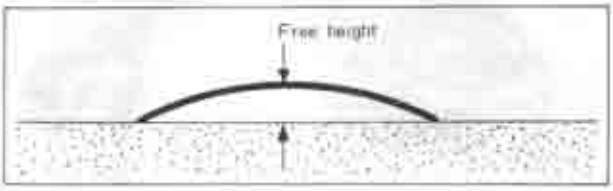


Fig. 1–46 Checking apex seal spring

1–C–13. Inspecting Side Seal and Spring

1. Check the free movement of the side seal in the rotor groove by pressing with finger.
2. Check the side seal protrusion from the rotor surface and replace the side seal spring if the protrusion is less than **0.5 mm (0.02 in)**.
3. Check the clearance between the side seal and the groove with a feeler gauge, as shown in Fig. 1–47. The standard clearance is 0.03 ~ 0.07 mm (0.0012 ~ 0.0028 in). If the clearance exceeds **0.10 mm (0.0040 in)**, replace the side seal.

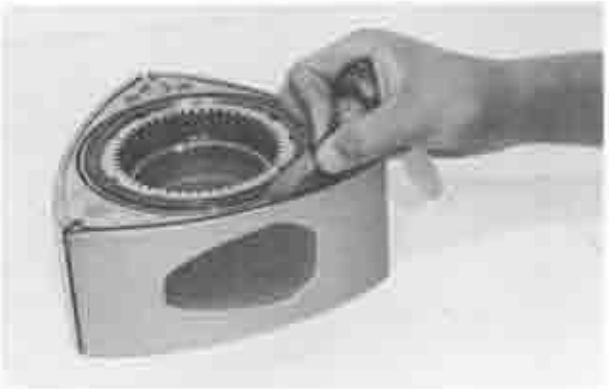


Fig. 1–47 Checking side seal clearance

4. Using a feeler gauge, check the clearance between the side seal and the corner seal with these seals installed on the rotor, as shown in Fig. 1–48. If the clearance exceeds **0.4 mm (0.016 in)**, replace the side seal.

When the side seal is replaced, adjust the clearance between the side seal and the corner seal by grinding the one end of the side seal along the round shape of the corner seal with a fine file so that the clearance will be **0.05 ~ 0.15 mm (0.002 ~ 0.006 in)**.

Fig. 1–48 Checking seal clearance

1–C–14. Inspecting Corner Seal and Spring

1. Check the corner seal for wear, crack or any damage. If any of these conditions is found, replace the seal. Check the spring for wear.
2. Check the free movement of the corner seal in the rotor groove by pressing with finger.
3. Check the corner seal protrusion from the rotor surface and replace the corner seal spring if the protrusion is less than **0.5 mm (0.02 in)**.

1–C–15. Inspecting Eccentric Shaft

1. Check the shaft for cracks, scratches, wear or any damage. Be sure that the oil passages are open.
2. Check the shaft for run-out. To check, mount the shaft on "V"-blocks and apply a dial indicator. Slowly rotate the shaft and note the reading on the indicator. If the run-out is more than **0.06 mm (0.0024 in)**, replace the shaft with a new one.

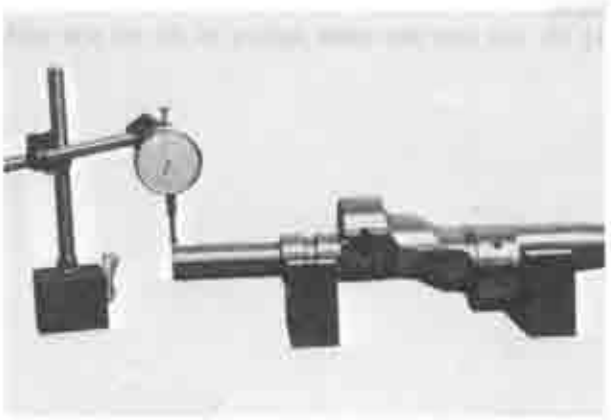


Fig. 1–49 Checking eccentric shaft for run-out

3. Check the blind plug in the shaft end for oil leakage or looseness. If any oil leakage is found, remove the blind plug with a hexagonal Allen key and replace the "O" ring.
4. The oil jets are installed in the eccentric shaft. The oil jets open when the number of engine revolutions increases and the oil pressure rises. Check for spring weakness, stick or damage of the steel ball.

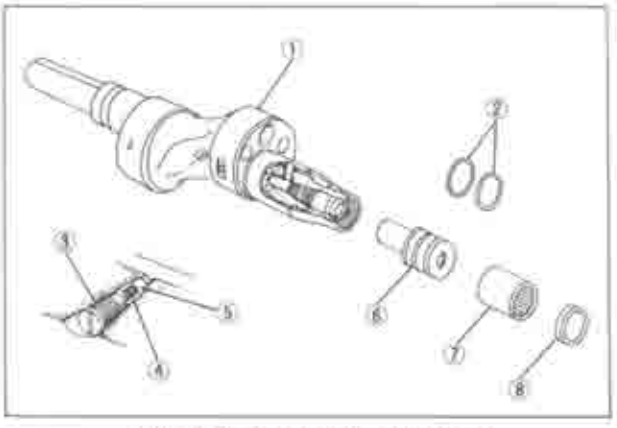


Fig. 1–50 Pilot bearing and oil jet

1. Eccentric shaft	5. Steel ball
2. "O" ring	6. Blind plug
3. Plug	7. Pilot bearing
4. Spring	8. Oil seal

1–C–16. Inspecting Needle Bearing

Check the needle bearing for wear or damage.
Inspect the bearing housing and thrust plate for wear or any damage.

1–C–17. Inspecting Eccentric Shaft Front and Rear Oil Seals

Check the front oil seal fitted into the front cover and the rear oil seal fitted into the rear stationary gear.

If it is worn or damaged, replace the oil seal as follows:
1. Remove the oil seal by using a suitable tool.
2. Clean the oil seal mounting bore.
3. Position a new oil seal on its mounting bore and place a hardwood on the oil seal.
Then, install the oil seal while tapping the hardwood with a hammer until it is firmly seated.

Note:
1) Do not coat the outer surface of the oil seal with any lubricant or sealing agent.
2) Do not tap the oil seal directly with a hammer.

1–C–18. Checking Oil Pump Drive Chain and Sprockets

Check the oil pump drive chain for broken links. Check the eccentric shaft sprocket and oil pump sprocket for cracks and worn or damaged teeth. If any defects are found, replace with new parts.

1–D. ENGINE ASSEMBLY

The procedures for assembling the engine when the engine is to be completely overhauled are as follows:

1–D–1. Installing Oil Seal

1. Place the rotor on a rubber pad or cloth.
2. Install the oil seal springs in their respective grooves on the rotor with each round edge of the spring fitted in the stopper hole in the oil seal grooves as shown in Fig. 1–51.

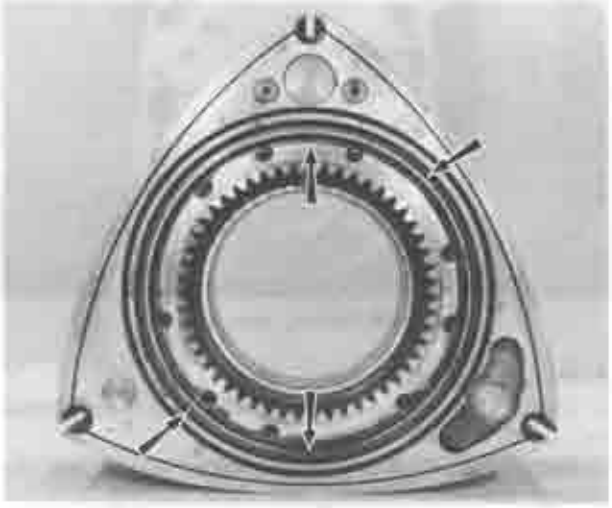


Fig. 1–51 Stopper hole of oil seal spring

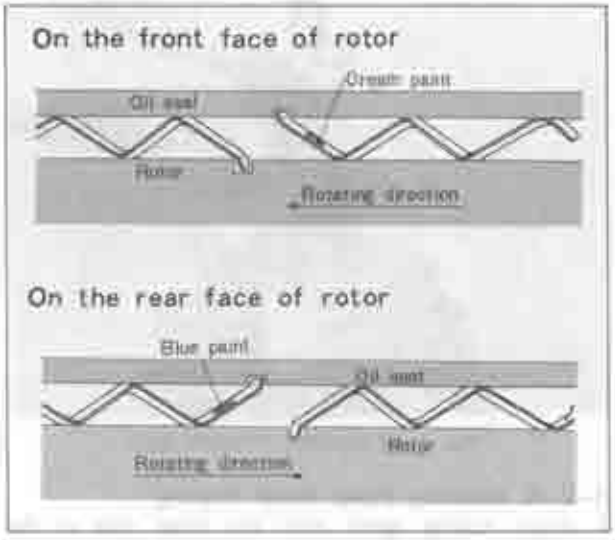


Fig. 1–52 Installing oil seal springs

The oil seal springs have been painted in cream or blue color. The **cream-painted** springs should be fitted on the front faces of both front and rear rotors. While the **blue-painted** springs should be fitted on the rear faces.

3. Install a new "O" ring in each oil seal.
4. Place the inner oil seal to the oil seal groove so that the square edge of the spring fits in the stopper notch of the oil seal.
5. Press the inner oil seal by using a used inner oil seal so that the lip surface of the oil seal sinks into a position approximately 0.4 mm (0.016 in) below the surface of the rotor, as shown in Fig. 1–53.

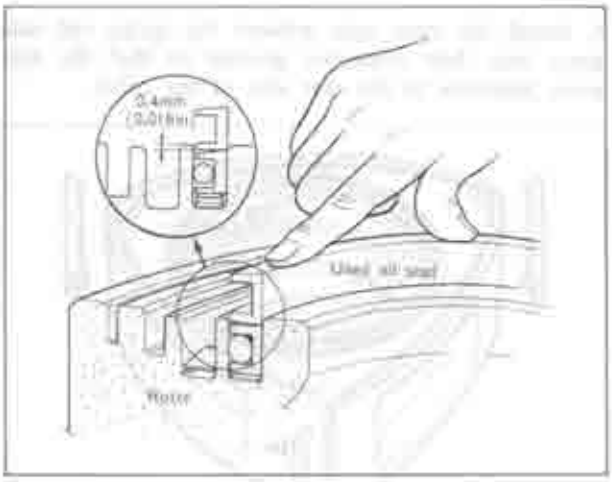


Fig. 1–53 Installing inner oil seal

6. Place the outer oil seal to the oil seal groove so that the square edge of the spring fits in the stopper notch of the oil seal.
7. Push the oil seal slowly with fingers.

Note:

1) When replacing the oil seal, confirm the smooth movement of oil seal by placing the oil seal on the oil seal spring in the groove before inserting the "O" ring.
2) Be careful not to deform the lip of the oil seal.

8. Apply sufficient engine oil onto each oil seal, and confirm the smooth movement of each oil seal by pressing the oil seal.
9. Install the oil seal springs and oil seals on the other side of the rotor.

1–D–2. Installing Front Side Seals

1. Place the front rotor on the rubber pad or cloth with the internal gear upward.
2. Cut the assist piece with a knife so that its length becomes to 2.0 ~ 2.8 mm (0.08 ~ 0.10 in).
3. Peel the paper stuck on the assist piece and stick the assist piece on the apex seal, as shown in Fig. 1–54.

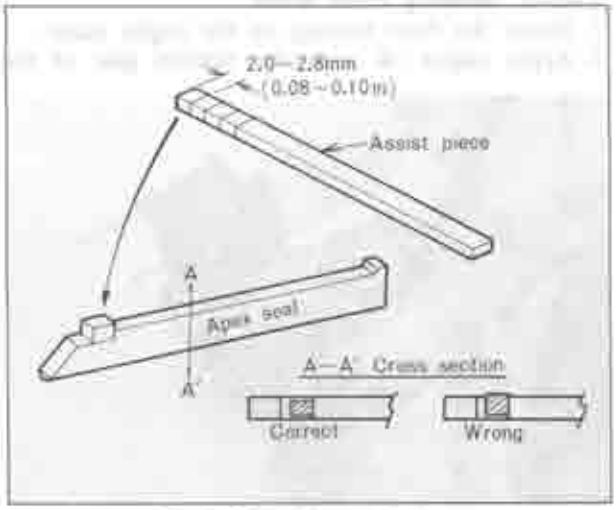


Fig. 1–54 Sticking assist piece

4. Install the apex seals without the spring and side piece into their respective grooves so that the side piece positions to the rear side of the rotor.

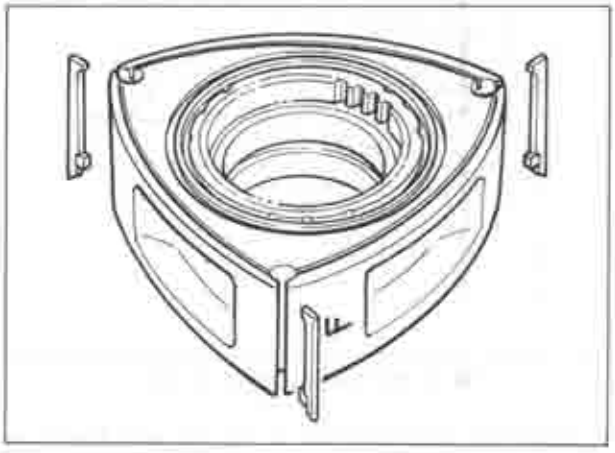


Fig. 1–55 Installing apex seal

5. Place the corner seal springs and corner seals into their respective grooves.
6. Fit the side seal springs and side seals into their respective grooves, as shown in Fig. 1–56.
7. Apply engine oil onto each seal, and confirm the smooth movement of each seal by pressing its head.

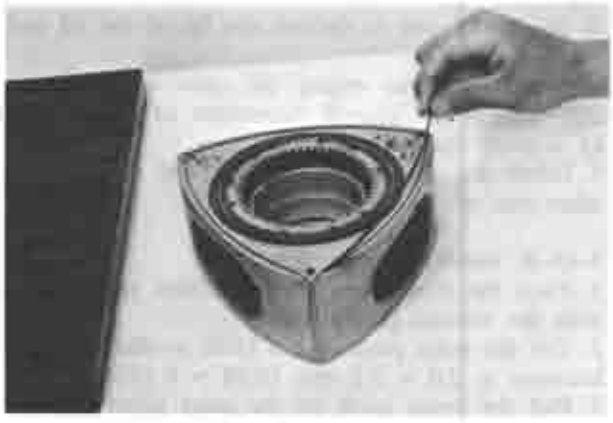


Fig. 1–56 Installing side seal

1–D–3. Installing Front Rotor

1. Mount the front housing on the engine stand.
2. Apply engine oil onto the internal gear of the rotor.
3. Place the front rotor assembly on the front housing taking care not to drop the seals into the port.
4. Mesh the internal gear and stationary gear so that one of the rotor apexes is set to any one of the four places shown in Fig. 1–58.

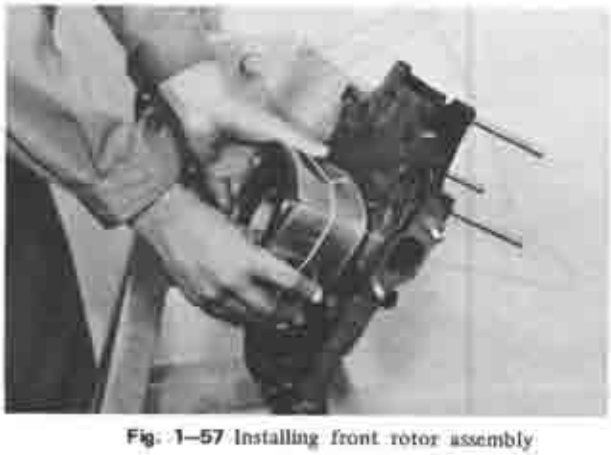


Fig. 1–57 Installing front rotor assembly

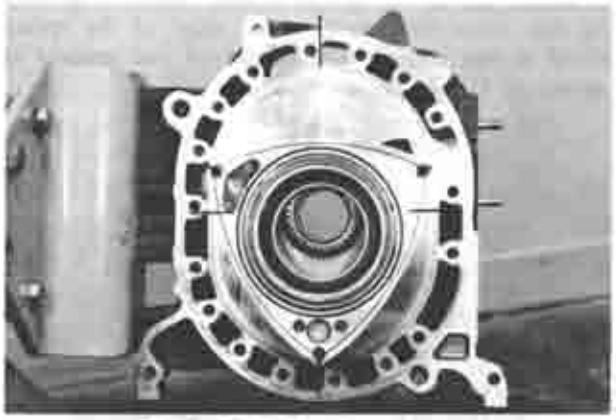


Fig. 1–58 Meshing internal gear

1–D–4. Installing Eccentric Shaft

1. Lubricate the front rotor journal and main journal on the shaft with engine oil.
2. Insert the eccentric shaft, being careful not to damage the rotor bearing and main bearing.

Fig. 1–59 Installing eccentric shaft

1–D–5. Installing Front Rotor Housing

1. Apply sealing agent onto the front side of the

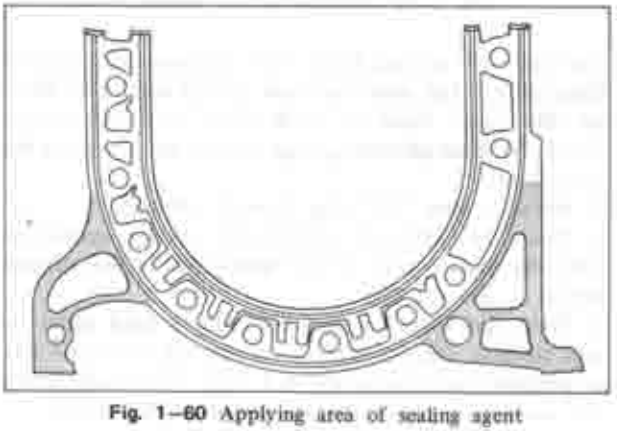


Fig. 1–60 Applying area of sealing agent

front rotor housing, as shown in Fig. 1–60.

Note: The front and rear rotor housings are not interchangeable. Install the rotor housings as shown in Fig. 1–61.

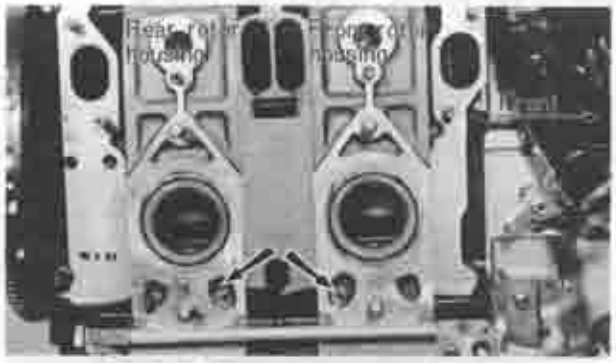


Fig. 1–61 Front and rear rotor housing

2. Slightly apply vaseline onto new "O" ring and sealing rubbers to prevent them from coming off, and place the "O" ring and sealing rubbers on the front side of the front rotor housing.

Fig. 1–62 Installing sealing rubber

Note:
1) The wider white line of the inner sealing rubber should face to combustion chamber and the seam of the sealing rubber should be placed at the position as shown in Fig. 1–63.
Do not stretch the sealing rubbers.

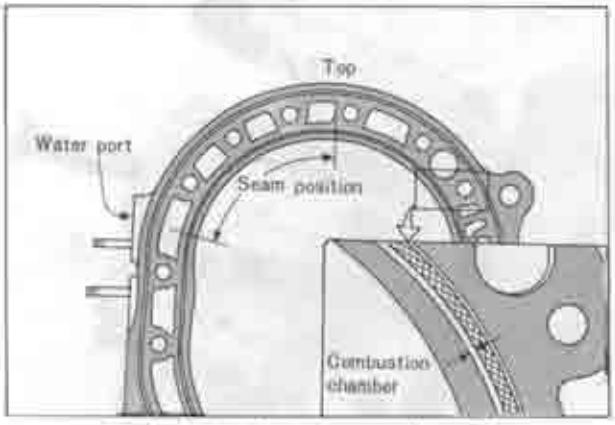


Fig. 1–63 Positioning inner sealing rubber

2) When engine overhauling, install the protector to behind of the inner sealing rubber, as shown in Fig. 1–64, to improve the durability of the sealing rubber.

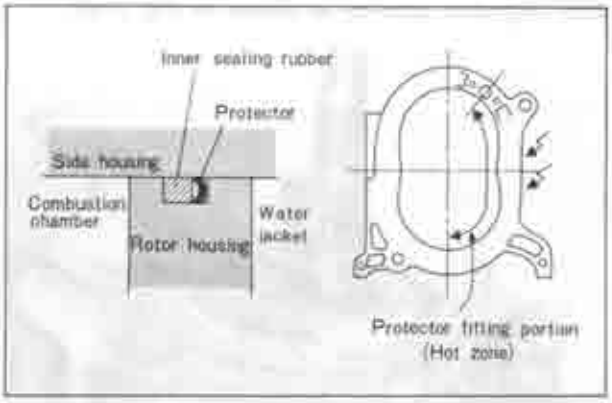


Fig. 1–64 Installing sealing rubber protector

3. Invert the front rotor housing and install it onto the front housing, being careful not to drop the sealing rubbers and "O" ring out of the grooves.
4. Apply engine oil onto the tubular dowels and insert the tubular dowels through the front rotor housing holes into the front housing holes, as shown in Fig. 1–65.

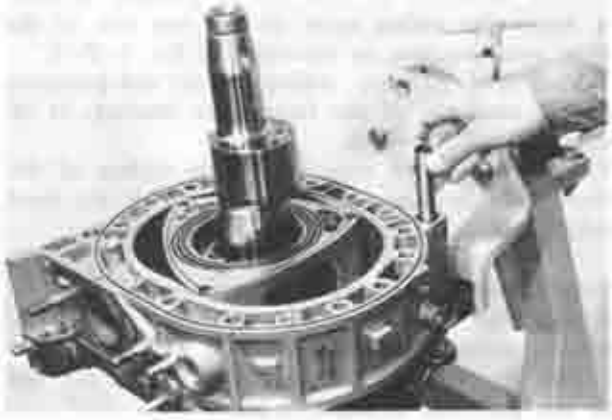


Fig. 1–65 Installing tubular dowel

1–D–6. Installing Rear Side Seals
1. Insert the each apex seal spring confirming the spring direction as shown in Fig. 1–66.

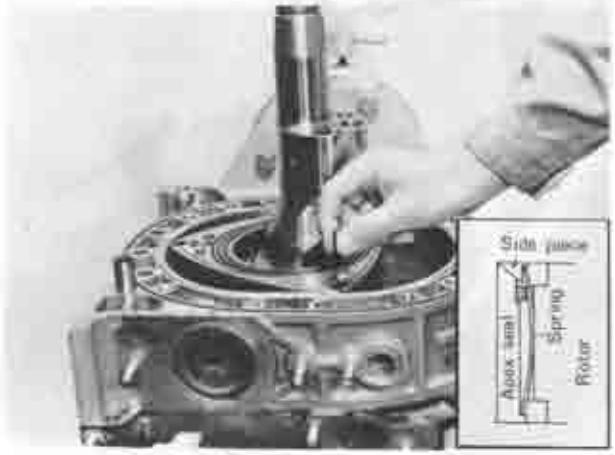


Fig. 1–66 Installing apex seal spring

2. Install the corner seal springs and corner seals into their respective grooves.
3. Install the side seal springs and side seals into their respective grooves, as shown in Fig. 1–67.

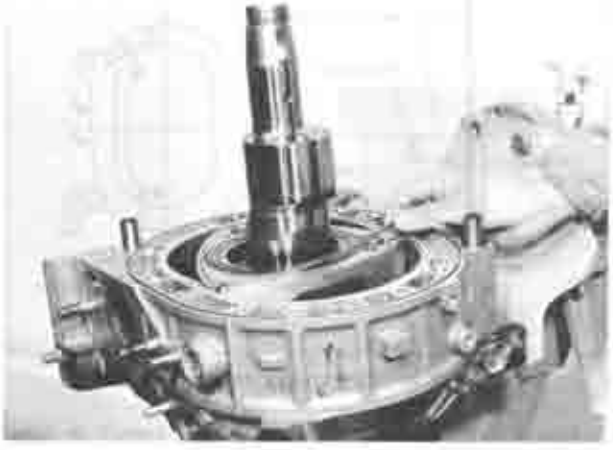


Fig. 1–67 Installing side seal

4. Fit the each side piece to its original position. And confirm that the spring should be set correctly on the side piece as shown in Fig. 1–66.
5. Apply engine oil onto each seal, and confirm the smooth movement of each seal by pressing its head.
6. Apply the sealing agent on the rear side of the front rotor housing, as instructed in Par. 1–D–5.
7. Place new "O" ring, sealing rubbers and protector on the rear side of the front rotor housing, as instructed in Par. 1–D–5.
8. Apply engine oil onto the sliding surface of the front rotor housing. And make sure that the front rotor housing is free from any foreign matter.

1–D–7. Installing Intermediate Housing

1. Turn the front housing so that the top of the housing inclines to upward.
2. Pull the eccentric shaft about 25 mm (1 in), but do not pull over 35 mm (1.5 in).
3. Install the intermediate housing through the eccentric shaft on the front rotor housing.

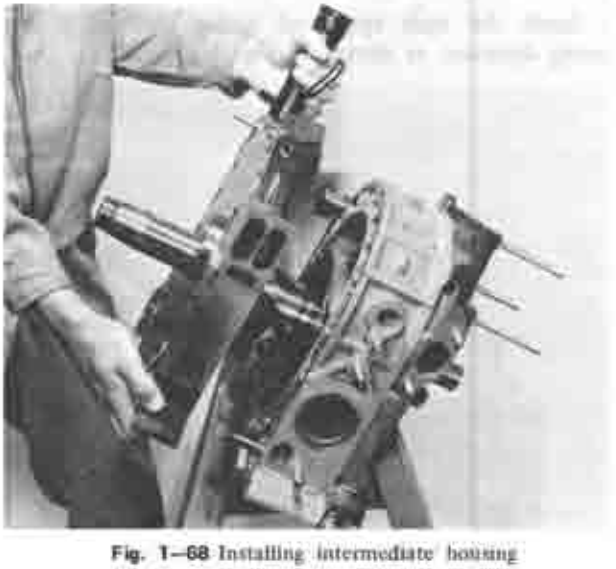


Fig. 1–68 Installing intermediate housing

1–D–8. Installing Rear Rotor and Rear Rotor Housing

1. Turn the engine on the engine stand so that the rear of the engine is up.
2. Install the rear rotor and rear rotor housing, referring to Par. 1–D–3, 1–D–5 and 1–D–6.

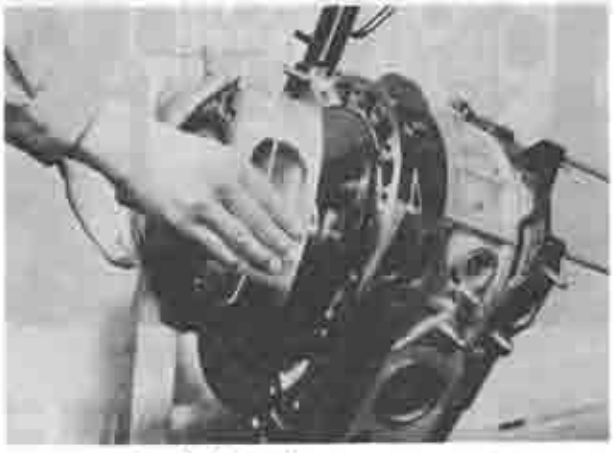


Fig. 1–69 Installing rear rotor assembly

Fig. 1–70 Installing rear rotor housing

1–D–9. Installing Rear Housing

1. Apply sufficient engine oil onto the stationary gear and main bearing.
2. Install the rear housing on the rear rotor housing.

Fig. 1–71 Installing rear housing

1–D–10. Tightening Tension Bolts

1. Install a new sealing washer to each tension bolt.
2. Apply engine oil onto the thread of the bolt.
3. Fit the tension bolts and tighten the bolts in the order shown in Fig. 1–72. The specified torque is **3.2 ~ 3.8 m-kg (23 ~ 27 ft-lb)**. Do not tighten the tension bolts at one time.
4. Turn the eccentric shaft and make sure that the rotation is light and smooth.

Note:
Replace the sealing washer in the tension bolt when the engine is overhauled.

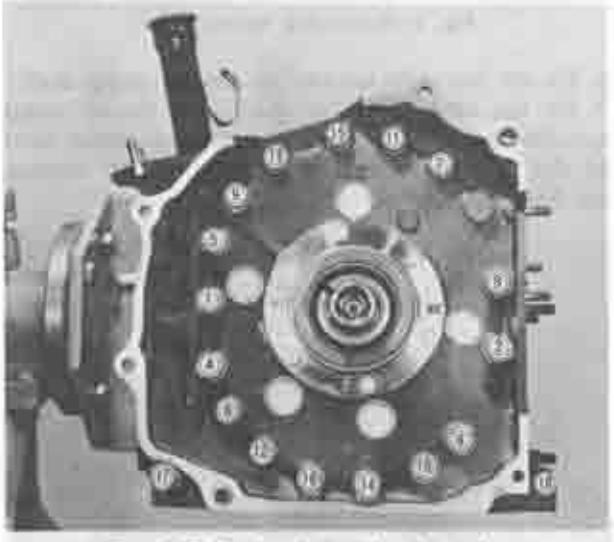


Fig. 1–72 Tension bolt tightening order

1–D–11. Installing Flywheel (Manual transmission)

1. Turn the engine so that the top of the engine is up.
2. Apply engine oil to the oil seal in the rear housing.
3. Fit the key into keyway on the eccentric shaft.
4. Install the flywheel to the rear end of the eccentric shaft, aligning the keyway of the flywheel with the key.

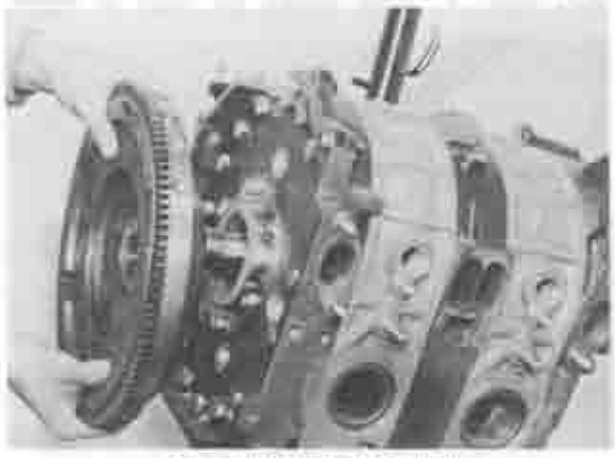


Fig. 1–73 Installing flywheel

5. Apply sealing agent to both sides of the flywheel lock washer and place it in position. Install the nut.
6. Install the **brake** (49 1881 060) and with the **box wrench** (49 0820 035) tighten the nut to 40.0 ~ 50.0 m-kg (289 ~ 362 ft-lb).
7. Bend the tab of the lockwasher.
8. Install the clutch disc and clutch cover assembly on the flywheel, as described in Par. 6–D.

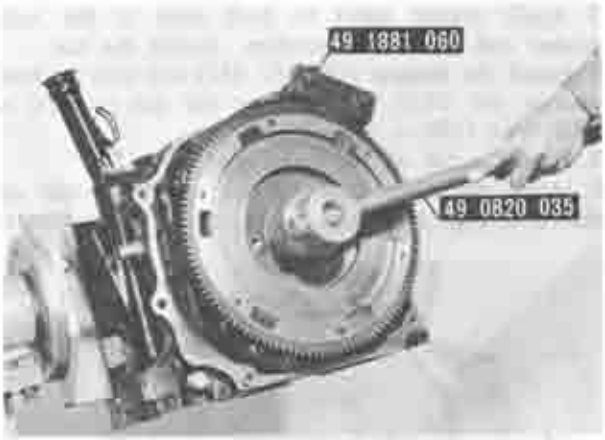


Fig. 1–74 Tightening flywheel nut

1–D–12. Installing Counter Weight (Automatic transmission)

1. Turn the engine so that the top of the engine is up.
2. Apply engine oil to the oil seal in the rear housing.
3. Fit the key into keyway on the eccentric shaft.
4. Install counter weight to the rear end of the eccentric shaft, aligning the keyway of the counter weight with the key.

Fig. 1–75 Installing counter weight

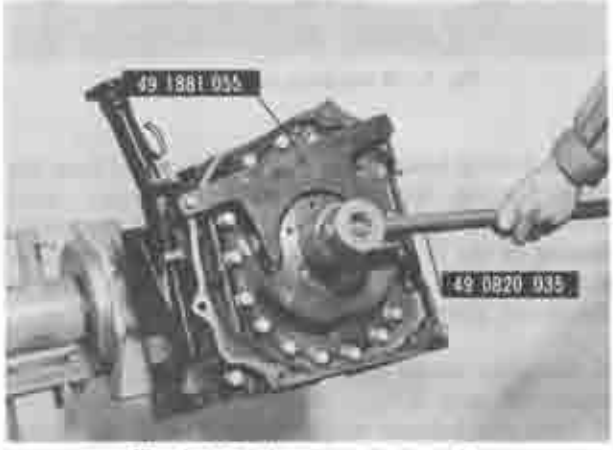


Fig. 1–76 Tightening counter weight nut

5. Apply sealing agent to both sides of the lock washer and place it in position. Install the nut.
6. Install the **stopper** (49 1881 055) and with the **box wrench** (49 0820 035) tighten the nut to 40.0 ~ 50.0 m-kg (289 ~ 362 ft-lb).
7. Bend the tab of the lockwasher.
8. Install the drive plate on the counter weight as shown in Fig. 1–77 and tighten the attaching bolts.

Fig. 1–77 Installing drive plate

1–D–13. Adjusting Eccentric Shaft End Play

1. Turn the engine on the engine stand so that the front of the engine is up.
2. Fit the thrust plate with the chamfer downward, and slide the spacer and needle bearing onto the eccentric shaft. Then apply sufficient engine oil onto them.
3. Place the bearing housing on the front housing. Tighten the attaching bolts with washers.

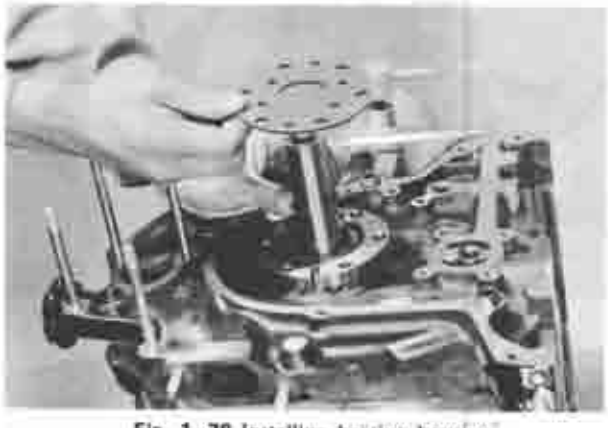


Fig. 1–78 Installing bearing housing

Note:
If the bearing housing has not been removed from the front housing, special care should be taken, when installing the spacer, so that the center of the needle bearing in the bearing housing comes to the center of eccentric shaft, and the spacer should be seated to the thrust plate.

4. Slide the needle bearing onto the shaft, and apply engine oil onto it.
5. Slide the balance weight together with the thrust washer onto the shaft.

Fig. 1–79 Installing balance weight

6. Fit the key into keyway on the oil pump shaft.
7. Fit the oil pump drive chain onto the oil pump sprocket and eccentric shaft sprocket, and install them to the eccentric shaft and oil pump shaft, aligning the key and keyway.

Fig. 1–80 Installing oil pump drive chain and sprockets

8. Aligning the keyways of the eccentric shaft sprocket and balance weight, and install the key.
9. Slide the distributor drive gear onto the eccentric shaft with "F" mark toward the front of engine.

Fig. 1–81 Installing distributor drive gear

10. Install the eccentric shaft pulley onto the shaft aligning the keyway of the pulley with the key.
11. Install the pulley bolt and washer. Tighten the bolt to **10 ~ 12 m-kg (72 ~ 87 ft-lb).**

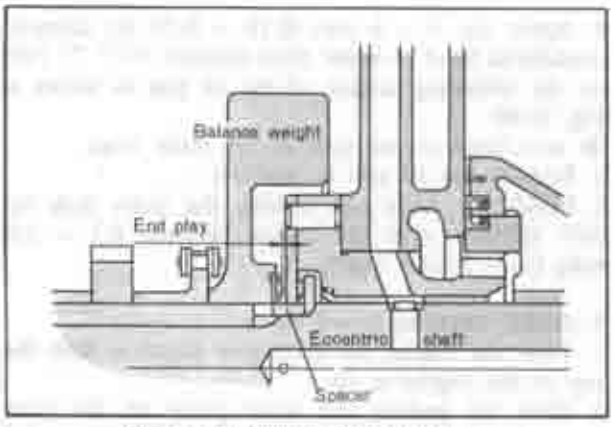


Fig. 1–82 Eccentric shaft end play

12. Turn the engine on the engine stand so that the top of the engine is up.
13. To check the eccentric shaft end play, position a dial indicator on the rear housing so as to contact the feeler with the flywheel or the counter weight as shown in Fig.1–83.
Move the flywheel fore and aft, and note the reading of the indicator. The standard end play is 0.04 ~ 0.07 mm (0.0016 ~ 0.0028 in).

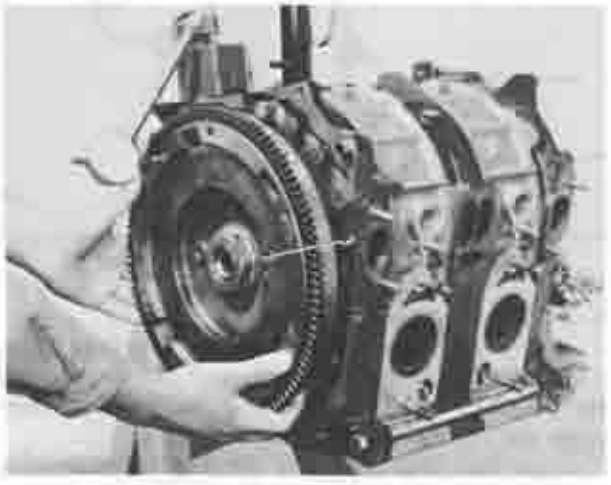


Fig. 1–83 Checking eccentric shaft end play

If the end play is more than **0.09 mm (0.0035 in)**, adjust it by grinding the spacer on a surface plate using an emery paper or by replacing the spacer with a thinner one.

Fig. 1–84 Adjusting spacer

If the end play is less than **0.04 mm (0.0016 in)**, replace with a thicker spacer.
The spacers are available in the following thicknesses:

Identification Mark	Thickness
X	8.08 ± 0.01 mm (0.3181 ± 0.004 in)
Y	8.04 ± 0.01 mm (0.3165 ± 0.004 in)
V	8.02 ± 0.01 mm (0.3158 ± 0.004 in)
Z	8.00 ± 0.01 mm (0.3150 ± 0.004 in)

1–D–14. Checking Oil Pump Drive Chain Slack

1. Turn the engine on the engine stand so that the front of the engine is up.
2. Remove the eccentric shaft pulley.
3. Tighten the oil pump sprocket nut and bend the tab of the lock washer.
4. Check the slack of the oil pump drive chain by pressing a finger as shown in Fig. 1–85.
If the slack exceeds 13 mm (0.51 in), replace the drive chain with a new one.

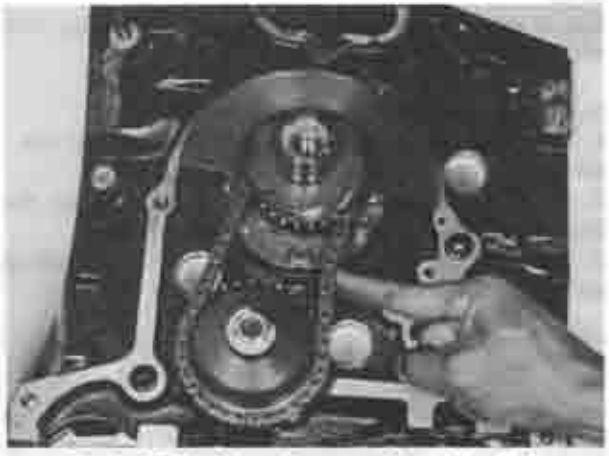


Fig. 1–85 Checking oil pump drive chain slack

1–D–15. Installing Front Cover

1. Place a new "O" ring on the oil passage of the front housing.
2. Place the gasket and front cover on the front housing, and tighten the attaching bolts.
3. Apply engine oil onto the oil seal in the front cover.

Fig. 1–86 Installing "O" ring

Fig. 1–87 Installing front cover

4. Install the eccentric shaft pulley onto the shaft and tighten the pulley bolt to **10 ~ 12 m-kg (72 ~ 87 ft-lb)**.

Note:
Use a new washer in the eccentric shaft pulley bolt when the pulley is removed.

1–D–16. Installing Oil Strainer and Oil Pan

1. Turn the engine on the engine stand so that the bottom of the engine is up.
2. Place the oil strainer gasket and strainer on the front housing and tighten the attaching bolts.
3. Cut off the excess gaskets along the mounting surface of the oil pan, as shown in Fig. 1–88.

Fig. 1–88 Cutting off excess gasket

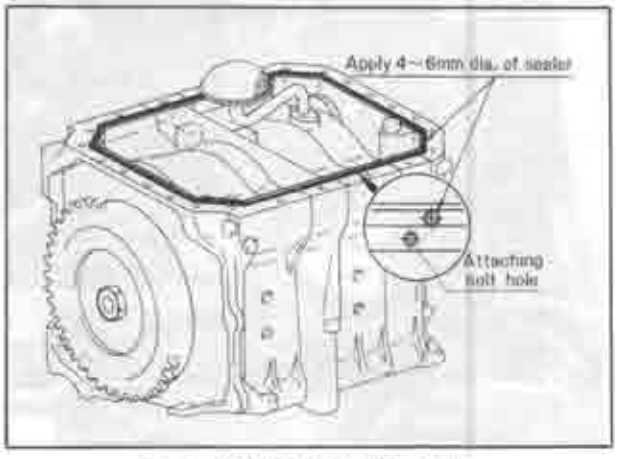


Fig. 1–89 Applying sealing agent

4. Apply the 4 ~ 6 mm (0.16 ~ 0.24 in) diameter continuous bead of **sealer** (Part number 8527 77 739) on the mounting surface of the oil pan as shown in Fig. 1–89.
Be sure there are no gaps in the sealer bead.
5. Position the oil pan in position.
6. Install the bolts and tighten the bolts little by little in turn until the torque becomes 0.7 ~ 1.0 m-kg (5 ~ 7 ft-lb) evenly.

1–D–17. Installing Water Pump

1. Turn the engine on the engine stand so that the top of the engine is up.
2. Place the gaskets and water pump on the front housing, and tighten the attaching nuts evenly to 1.8 ~ 2.7 m-kg (13 ~ 20 ft-lb) in the sequence shown in Fig. 1–90.
3. Install the pulley for air conditioning compressor and tighten the attaching bolts (if equipped).

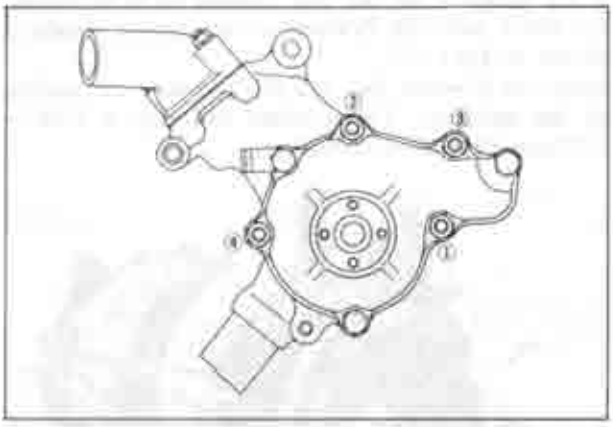


Fig. 1–90 Tightening order of water pump

1–D–18. Installing Distributor

1. Rotate the eccentric shaft in the direction of revolution until the leading timing mark (Yellow painted) on the eccentric shaft pulley aligns with the indicator pin on the front cover.
2. Align the tally marks on the distributor housing and driven gear as shown in Fig. 1–91.

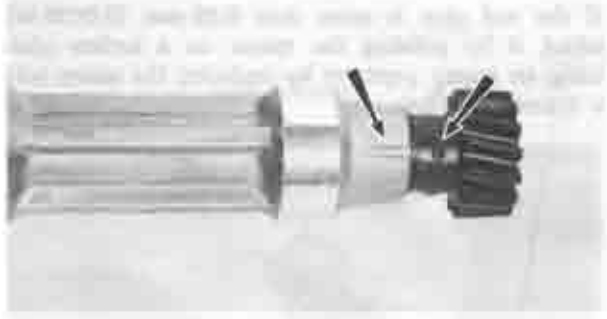


Fig. 1–91 Aligning tally marks

3. Install the distributor and lock nut.
4. Turn the distributor housing to the left until the contact points close. Then, turn it to the right and stop it when the leading contact points just start to separate. Tighten the lock nut.
5. Install the distributor rotor and cap.

1–D–19. Installing Thermal Reactor

1. Place the gasket in position.
2. Install the thermal reactor and tighten the attaching nuts to 3.0 ~ 5.5 m-kg (22 ~ 40 ft-lb).

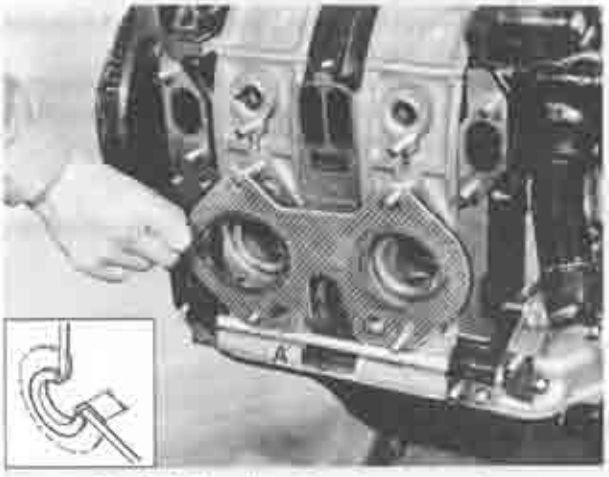


Fig. 1–92 Installing thermal reactor gasket

1–D–20. Installing Inlet Manifold and Carburetor Assembly

1. Place the "O" rings and gasket in position.
2. Install the inlet manifold and carburetor assembly and tighten the attaching nuts.

Fig. 1–93 Installing "O" ring

3. Install the thermal reactor covers and tighten the attaching bolts and nuts.
4. Connect the air outlet hose (thermal reactor ~ air control valve) to the air control valve.
5. Connect the oil hoses to the metering oil pump outlets.
6. Connect the metering oil pump connecting rod to the metering oil pump lever with washer and cotter pin.
7. Connect the vacuum sensing tube to the vacuum control unit on the distributor.

1–D–21. Installing Alternator and Drive Belt

1. Place the alternator to the bracket with the bolt, and check the clearance as shown in Fig. 1–94.

If the clearance is more than 0.15 mm (0.0059 in), adjust it by using the following adjust shim.

Fig. 1–94 Adjusting alternator fitting

0.15	mm	(0.0059 in)
0.3	mm	(0.0118 in)
0.5	mm	(0.0197 in)

2. Place the drive belt on the alternator pulley and install the alternator strap bolt.
3. Move the alternator toward or away from the engine until the correct tension is obtained.

Correct adjustment will permit the belt to flex **15 ± 2 mm (0.59 ± 0.08 in)** by pressing with thumb (10 kg : 22 lb) midway between the alternator pulley and eccentric shaft pulley.

4. Tighten the alternator mounting bolt.

1–D–22. Installing Air Pump and Drive Belt

1. Position the air pump to the mounting bracket and install the mounting bolt. Do not tighten.
2. Place the drive belt on the air pump and install the air pump strap bolt.
3. Move the air pump toward or away from the engine until the correct tension is obtained.

Correct adjustment will permit the belt to flex **12 ± 1 mm (0.47 ± 0.04 in)** by pressing with thumb (10 kg : 22 lb) midway between the water pump pulley and air pump pulley.

4. Tighten the air pump mounting bolt.

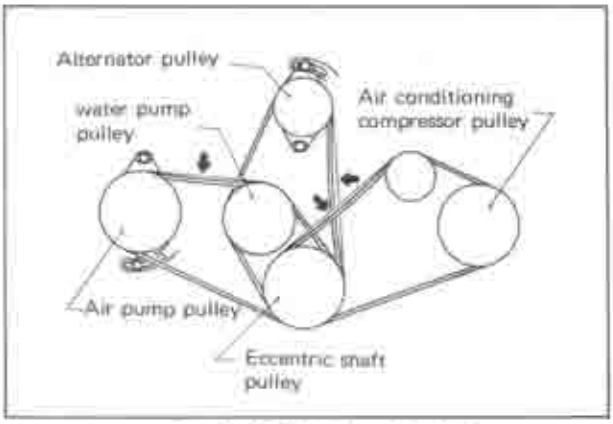


Fig. 1–95 Adjusting drive belts

1–D–23. Installing Oil Filter and Cover

1. Position the "O" rings to the cover.
2. Install the oil filter and cover assembly on to the rear housing and tighten the attaching nuts.

1–D–24. Installing EGR Valve and EGR Solenoid (With automatic transmission, for California)

1. Install the EGR valve to the intermediate hausing and tighten the bolts.
2. Install the EGR solenoid and tighten the bolts.
3. Connect the vacuum sensing tube (EGR solenoid ~ carburetor) to the carburetor.

1–D–25. Installing Vacuum Control Valve (Manual transmission)

1. Install the vacuum control valve to the engine, and tighten the bolts.
2. Connect the vacuum sensing tube to the vacuum control unit on the distributor.
3. Connect the vacuum sensing tube to the carburetor.

1–D–26. Installing Deceleration Control Valve

1. Install the deceleration control valve to the engine, and tighten the bolts.
2. Connect the vacuum sensing tube to the carburetor.
3. Connect the air outlet hoses to the inlet manifold.

1–E. ENGINE INSTALLATION

Carry out the removing operation in the reverse order.

SPECIAL TOOLS

49 0107 680A	Engine stand	49 0813 250	Seal case
49 0839 000	Engine stand (Simplified type)	49 0813 215A	Puller, tubular dowel
49 1114 005	Hanger, engine stand	49 0813 225	Remover, oil seal
49 1881 060	Brake, ring gear	49 0813 235	Puller & Installer, main bearing
49 1881 055	Stopper, counter weight	49 0813 240	Puller & Installer, rotor bush
49 0820 035	Box wrench, flywheel	49 0839 165	Gauge, corner seal
49 0839 305A	Puller, counter weight		

EMISSION CONTROL SYSTEM

1A–A. AIR INJECTION AND THERMAL REACTOR SYSTEM

1A–A–1. Air Pump

a. Checking air pump

1. Warm up the engine until it reaches normal operating temperature. Inspect hoses and connections for leaks. Correct, if necessary, before checking air pump.
2. Check the pump for noise. If excessive, replace the air pump.
3. Check air pump belt tension. Adjust to specification, if necessary.
4. Disconnect air hose (air pump ~ air control valve) at the air control valve.
5. Connect the **air pump gauge set** (49 2113 010B) to the air hose as shown in Fig. 1A–1, and clamp hose securely to gauge.
6. Install a tachometer to the engine.
7. Start the engine and run it at idle speed.
8. Observe pressure reading on test gauge.

The pressure reading should be more than 0.115 kg/cm² (1.64 lb/in²) at 800 rpm.

9. If the air pump pressure does not meet minimum specifications, replace the air pump and repeat test.

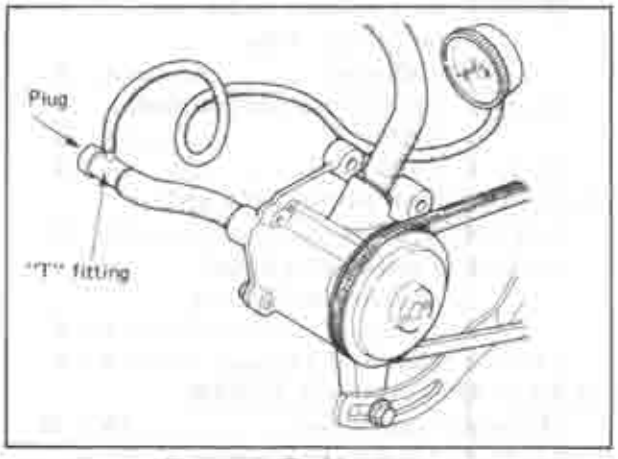


Fig. 1A–1 Checking air pump

b. Replacing air pump

1. Remove the battery.
2. Remove the air cleaner.
3. Disconnect the air inlet hose and outlet hose from the air pump.
4. Remove the air pump mounting and strap bolts.
5. Remove the air pump and disengage the air pump drive belt.
6. Install the air pump in the reverse order of removing and adjust the belt tension as instructed in Par. 1A–A–2.

1A–A–2. Air Pump Drive Belt

a. Checking drive belt

If the belt is broken, glazed, or worn, replace the belt with a new one. If the belt is stretched so that it cannot be tightened sufficiently, install a new belt. If the belt is noisy, check the tension of the belt. Also, check for misaligned pulleys.

b. Adjusting drive belt

1. Loosen the air pump strap bolt and mounting bolt.
2. Move the air pump toward or away from the engine until the correct tension is obtained.

Correct adjustment will permit the belt to flex **12 ± 1mm (0.47 ± 0.04 in)** by pressing with thumb (10 kg : 22 lb) midway between the water pump pulley and air pump pulley.

3. Tighten the pump mounting and strap bolts.

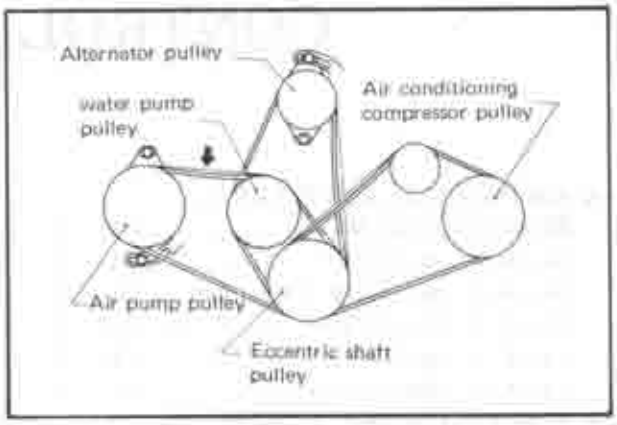


Fig. 1A–2 Adjusting drive belt

c. Replacing drive belt

1. Screw out the adjusting bolts on the idler pulley of air conditioning compressor until the drive belt can be removed. (if equipped)
2. Loosen the air pump strap bolt and mounting bolt, then move the air pump until the drive belt can be removed.
3. Install a new belt and adjust the belt tension as instructed in Par. 1A–A–2.
4. Install the air conditioning compressor drive belt and adjust the belt tension as specified value.

1A–A–3. Check Valve

a. Checking check valve

1. Warm up the engine until it reaches normal operating temperature.

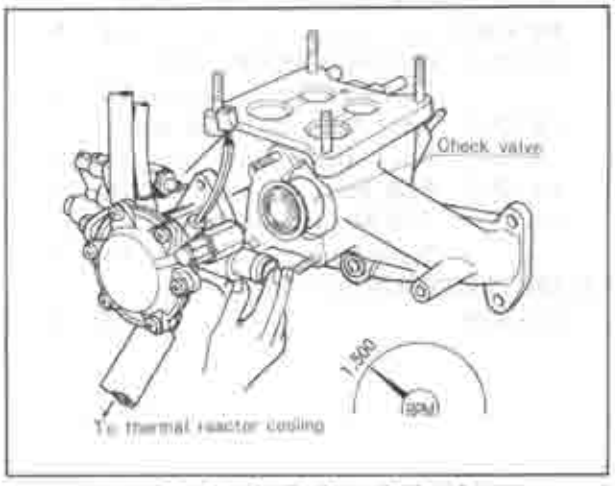


Fig. 1A–3 Checking check valve

2. Disconnect air hose (air pump ~ air control valve) at the air control valve.
3. Start the engine. Slowly increase engine speed to 1,500 rpm and watch for exhaust gas leakage at the air inlet fitting on the air control valve. If there is exhaust leakage, replace the check valve.

b. Replacing check valve

1. Remove the air control valve, as described in Par. 1A–A–4.
2. Remove the gasket and check valve.
3. Install the check valve in the reverse order of removing.

1A–A–4. Air Control Valve

a. Checking air control valve

1. Disconnect the coupler of the solenoids on the air control valve.
2. To check each solenoid for operation, connect each terminal in the coupler (to solenoids) to the battery as shown in Fig. 1A–4.

When the current is applied, the solenoid valve is operating properly if the clicking sound is audible from the solenoid.

If the solenoid valve does not operate properly, replace the solenoid.

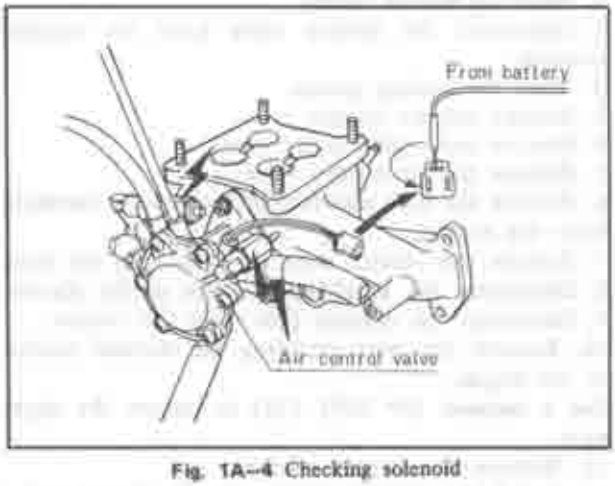


Fig. 1A–4 Checking solenoid

3. Disconnect air pipe (thermal reactor ~ air control valve) at the thermal reactor.
4. Disconnect air hose (air cleaner ~ air control valve) at the air cleaner.
5. Connect a tachometer to the engine.
6. Start the engine and run it at idle.
7. Check to see that the air hardly flows out from the air outlets (thermal reactor ~ air control valve and air cleaner ~ air control valve).
8. Set the engine speed to approx. 2,000 rpm with throttle, connect Ⓐ terminal (to solenoid ⓐ) to the battery and check to see that the air flows out of the air outlet (thermal reactor ~ air control valve).
9. Connect Ⓑ terminal (to solenoid ⓑ) to the battery and check to see that the air flows out of the air outlet (air cleaner ~ air control valve) as shown in Fig. 1A–5. If any defects are found, replace the air control valve.

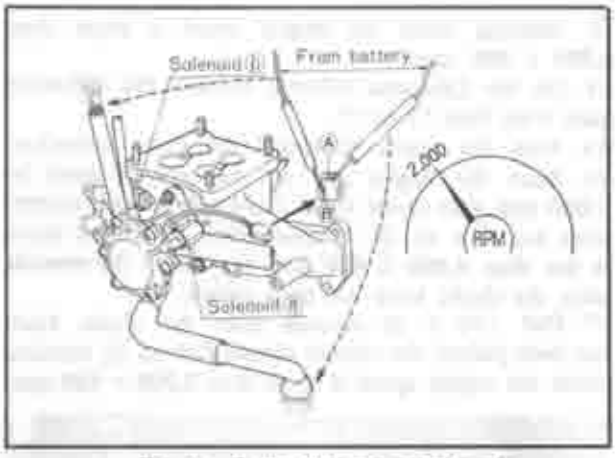


Fig. 1A–5 Checking air control valve

10. Disconnect the coupler of the water temperature switch and connect a jumper wire to both terminals in the coupler (from control unit) as shown in Fig. 1A–6.

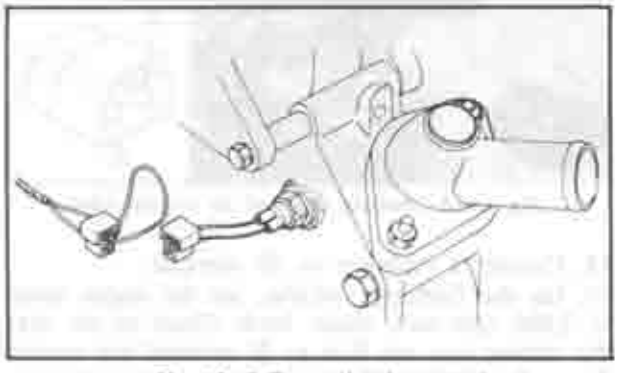


Fig. 1A–6 Connecting jumper wire

11. Connect a voltmeter to Ⓐ terminal in the coupler (from control unit). Increase the engine speed and check to see that the current flows to Ⓐ terminal when the engine speed is more than **4,000 ± 400 rpm.**

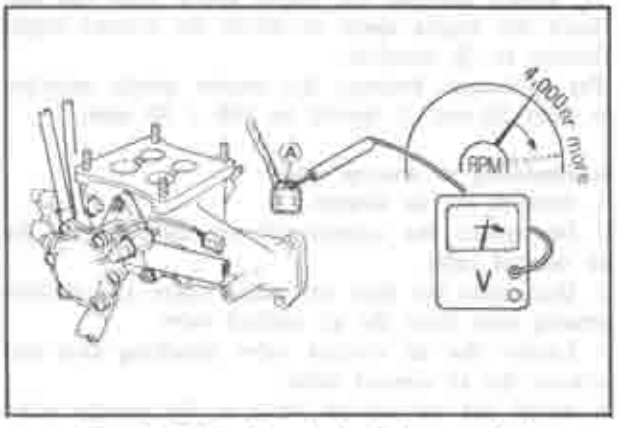


Fig. 1A–7 Checking signal of air control valve

12. In Step 11, fully push the idle switch lever toward the idle position and check to see that the current stops flowing to Ⓐ terminal.
13. On the 49 states except for California vehicles, set the engine speed to 2,000 rpm with choke knob and check to see that the current flows to

Ⓐ terminal when the engine speed is more than **4,600 ± 400 rpm.**
14. On the California vehicles, conduct the following tests from Step 15 to 17.
15. Stop the engine to cancel the timer operation.
16. Start the engine and set the engine speed to 2,000 rpm with choke knob. Make sure that the current does not flow to Ⓐ terminal when the engine speed is less than **4,600 ± 400 rpm for 130 ± 26 seconds** after the choke knob has been pulled.
17. Past 130 ± 26 seconds after the choke knob has been pulled, the current should flow to Ⓐ terminal when the engine speed is more than **2,200 ± 400 rpm.**

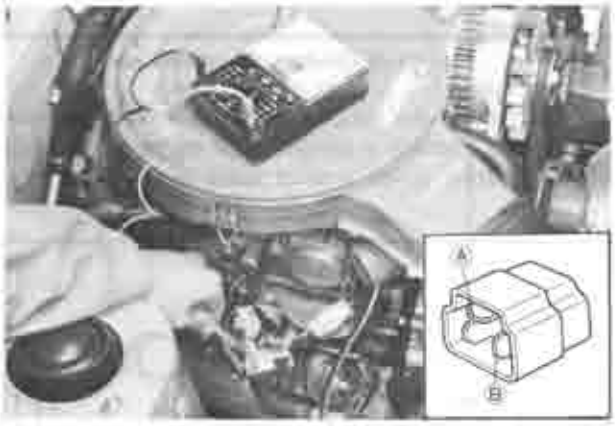


Fig. 1A–8 Checking signal of air control valve

18. Connect a voltmeter to Ⓑ terminal.
19. On the California vehicles, set the engine speed to 2,000 rpm with choke knob. Check to see that the current does not flow to Ⓑ terminal and current flows after **130 ± 26** seconds from engine starting.
20. Increase the engine speed to 2,000 rpm with throttle. Slowly decrease the engine speed and record the engine speed at which the current stops flowing to Ⓑ terminal. The engine speed should be at **1,150 ± 100 rpm.**
21. Slowly increase the engine speed from idle and check the engine speed at which the current begins flowing to Ⓑ terminal.
The difference between the engine speeds recorded in Step 20 and 21 should be **150 ± 70 rpm.**

b. Replacing air control valve
1. Remove the air cleaner.
2. Disconnect the coupler of the solenoid on the air control valve.
3. Disconnect the inlet and outlet hoses, and vacuum sensing tube from the air control valve.
4. Loosen the air control valve attaching nuts and remove the air control valve.
5. Install the air control valve in the reverse order of removing.

1A–A–5. Thermal Reactor

a. Checking thermal reactor
1. Visually inspect the thermal reactor for damage or crack.
2. Disconnect the air pipe (thermal reactor ~ air control valve) at the thermal reactor.
3. Check to see that the non-return valve operates properly.

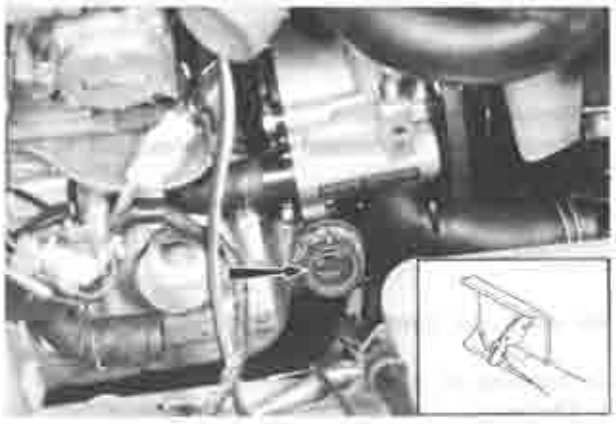


Fig. 1A–9 Checking non-return valve

4. Connect the air pipe to the thermal reactor.
5. Start the engine and run it at idle.
6. Check the exhaust gas leaking from the cooling air pipe.
If the exhaust gas leaks excessively, replace the thermal reactor.

b. Replacing thermal reactor
1. Disconnect the battery cable from the negative terminal.
2. Drain the cooling system.
3. Remove the air cleaner.
4. Remove the engine under cover.
5. Remove the air control valve.
6. Remove the inlet manifold and carburetor assembly from the engine.
7. Remove the reactor cover by removing the nuts.
8. Disconnect the secondary air pipe at the reactor.
9. Disconnect the exhaust pipe from the reactor.
10. Remove the nuts attaching the thermal reactor to the engine.
Use a **remover** (49 8501 125) to remove the upper nuts.
11. Remove the thermal reactor.
12. Install the thermal reactor in the reverse order of removing.

1A–B. IGNITION CONTROL SYSTEM (California)

1A–B–1. Checking Trailing Ignition Operation
1. Connect a tachometer to the engine.
2. Connect a timing light to the high tension cord for trailing spark plug on the front rotor housing.
3. Disconnect the coupler of the water temperature switch and connect a jumper wire to both terminals in the coupler (from control unit) as shown in Fig. 1A–6.
4. Start the engine and set the engine speed to 2,000 rpm with choke knob.
5. Slowly increase the engine speed and check to see that the timing light flashes when the engine speed is

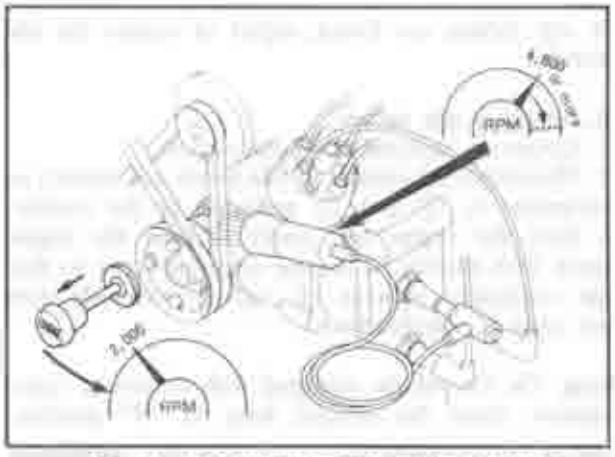


Fig. 1A–10 Checking trailing ignition operation

more than **4,600 ± 400 rpm** then, push the choke knob back completely.
Slowly increase the engine speed and check to see that the timing light flashes when the engine speed is more than **4,000 ± 400 rpm for 130 ± 26 seconds** after the choke knob has been pulled in Step. 4.
6. Past 130 ± 26 seconds after the choke knob has been pulled, gradually increase the engine speed.
The timing light should start flashing at **3,000 ± 300 rpm** for manual transmission and **2,500 ± 200 rpm** for automatic transmission.
7. Increase the engine speed to 2,000 rpm with throttle and slowly decrease the engine speed.
Record the engine speed at which the timing light starts flushing. The engine speed should be at **1,150 ± 100 rpm.**
8. Slowly increase the engine speed again and record the engine speed at which the timing light stops flushing.
The difference between the engine speeds recorded in Step 7 and 8 should be **150 ± 70** rpm.
9. Run the engine at 2,000 rpm.
Check to see that the timing light flashes when the idle switch lever is fully pushed toward idle position.
10. On the vehicle equipped with manual transmission, set the engine speed to 2,000 rpm with throttle. Depress the clutch pedal and check to see the timing light flashes when shifting the shift lever to 5th position.

1A–B–2. Checking Leading Ignition Operation

1. Connect a tachometer to the engine.
2. Connect a timing light to the high tension cord for the leading spark plug on the front rotor housing.

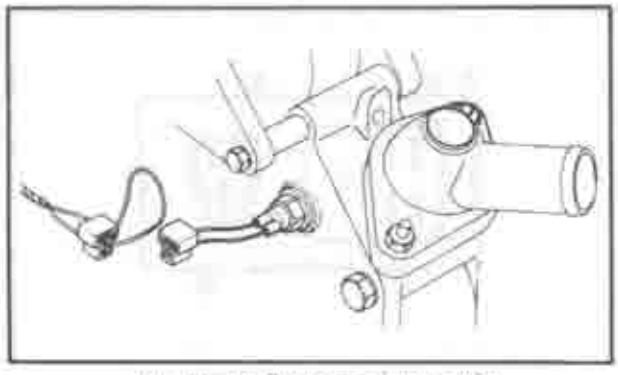


Fig. 1A–11 Connecting jumper wire

3. Disconnect the coupler of the water temperature switch and connect a jumper wire to both terminals in the coupler (from control unit) as shown in Fig. 1A–11.
4. Start the engine and set the engine speed to 2,000 rpm with choke knob.
Observe the timing mark on the eccentric shaft pulley using the timing light.
The timing indicator pin should point between the YELLOW (leading mark) and RED (trailing mark) marks on the pulley (mark ①).
5. At **130 ± 26** seconds after engine was started, the timing should be advanced quickly (mark ②).

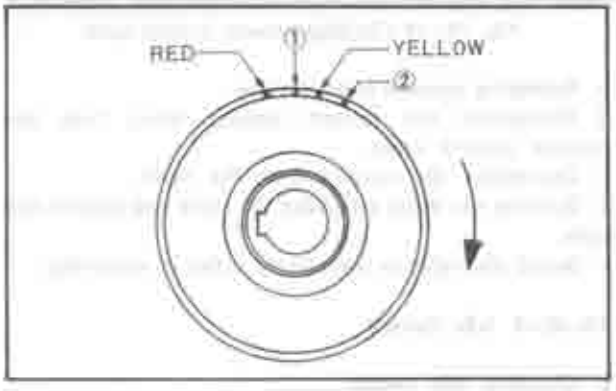


Fig. 1A–12 Checking leading ignition operation

6. Connect a voltmeter to positive terminal of the ignition coil for leading. Slowly increase the engine speed to more than 4,000 ± 400 rpm and check to see the voltage increases by 1 ~ 2 volts.

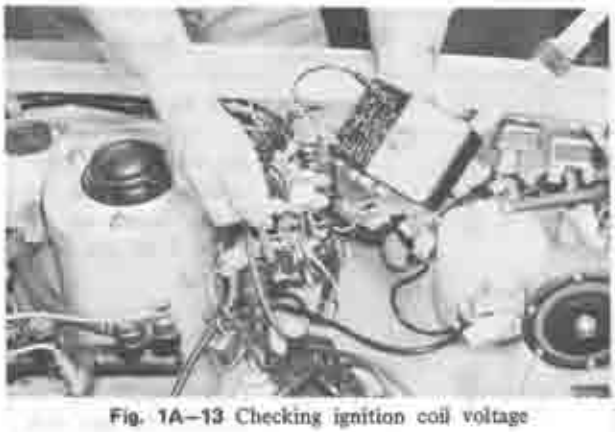


Fig. 1A–13 Checking ignition coil voltage

1A–B–3. Vacuum Control Valve (Manual transmission)

a. Checking vacuum control valve

1. Disconnect the vacuum sensing tube from the vacuum control unit of the trailing on the distributor.
2. Disconnect the coupler of the water temperature switch and connect a jumper wire to both terminals in the coupler as shown in Fig. 1A–11.
3. Start the engine and set the engine speed to 2,000 rpm with choke knob. Check to see that the air is not sucked into the vacuum sensing tube.
4. Past **130 ± 26** seconds after the engine has been started, the air should be sucked into the vacuum sensing tube.

Fig. 1A–14 Checking vacuum control valve

b. Replacing vacuum control valve

1. Disconnect the vacuum sensing tubes from the vacuum control valve.
2. Disconnect the coupler from the valve.
3. Remove the bolts attaching the valve and remove the valve.
4. Install the valve in the reverse order of removing.

1A–B–4. Idle Switch

a. Checking idle switch

1. Disconnect the idle switch coupler.
2. Check the continuity between the numbered terminals in the coupler using an ohmmeter.

Note: On the vehicle equipped with automatic transmission, place the selector lever in "N" position.

Numbers-Continuity	Numbers-No continuity	Remarks
① - ③	① - ②	Run the engine at idle.
① - ②	① - ③	On the manual transmission, increase the engine speed up to 1,000 ± 50 rpm with throttle.
① - ②	① - ③	On the automatic transmission, increase the engine speed up to 1,200 ± 50 rpm with throttle.

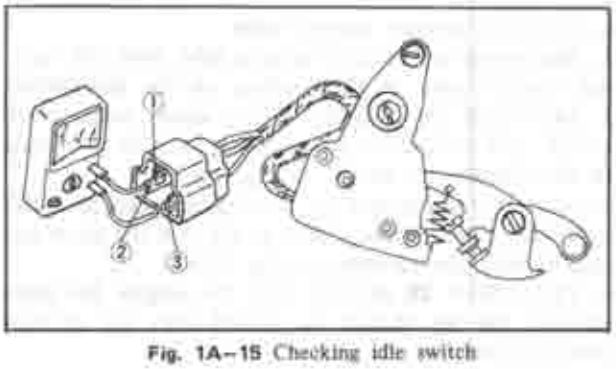


Fig. 1A–15 Checking idle switch

If any defects are found, adjust or replace the idle switch.

b. Adjusting idle switch

1. Connect a tachometer to the engine.
2. Disconnect the coupler of idle switch and connect an ohmmeter to ① and ③ terminals in the coupler.
3. Start the engine and slowly increase the engine speed with throttle. Turn the adjusting screw so that the continuity between ① and ③ terminals does not exist at specification.

Note: On the vehicle equipped with automatic transmission, place the selector lever in "N" position.

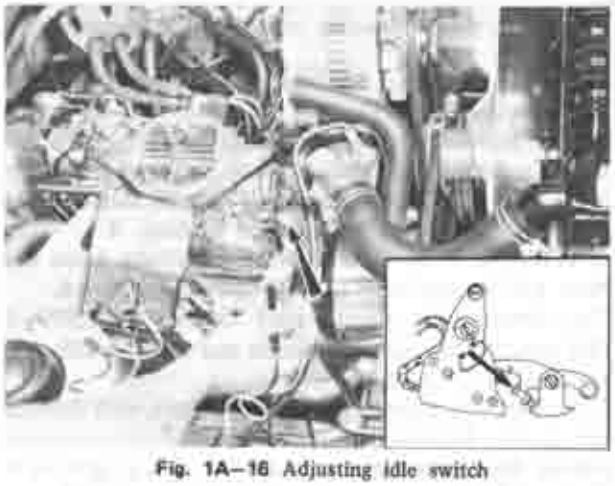


Fig. 1A–16 Adjusting idle switch

c. Replacing idle switch

1. Remove the air cleaner.
2. Disconnect the coupler of the idle switch.
3. Remove the screws attaching the idle switch and remove the idle switch.
4. Install the idle switch in the reverse order of removing.

Adjust the idle switch.

1A–B–5. Relays

This paragrahp explains checking the retard relay, short relay, trailing ignition relay, EGR relay, choke relay and kick-down relay.

a. Checking relays

1. Disconnect the coupler from the relay.
2. Check the continuity, referring to the following table.

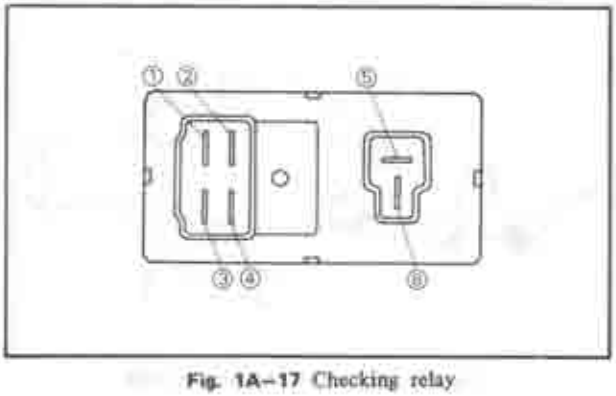


Fig. 1A–17 Checking relay

Numbers – Continuity	Numbers – No continuity	Remarks
① – ④	③ – ④	
③ – ④	① – ④	Connect the battery positive to terminal ② and negative to ⑥ and or, connect the battery positive to terminal ⑤ and negative to ⑥.

If any defects are found, replace the relay.

1A–C. IGNITION CONTROL SYSTEM (Except for California)

Both leading and trailing spark plugs are always ignite.

1A–C–1. Checking Ignition Control System

1. Connect a voltmeter to positive terminal of the ignition coil for leading.
2. Slowly increase the engine speed to more than **4,000 ± 400** rpm and check to see the voltage increases by 1 ~ 2 volts.

1A–C–2. Vacuum Control Valve (Manual transmission)

a. Checking vacuum control valve

1. Disconnect the vacuum sensing tube from the vacuum control unit of the trailing on the distributor.
2. Disconnect the coupler of the water temperature switch and connect a jumper wire to both terminals in the coupler.
3. Start the engine and set the engine speed to 2,000 rpm with choke knob. Check to see that the air is not sucked into the vacuum sensing tube.
4. Push the choke knob back completely and check to see the air is sucked into the vacuum sensing tube.

b. Replacing vacuum control valve

To replace the valve, see Par. 1A–B–3.

1A–C–3. Idle Switch

To check and adjust the idle switch, see Par. 1A–B–4.

1A–C–4. Relays

To check the short relay, choke relay and kick-down relay, see Par. 1A–B–5.

1A–D. EXHAUST GAS RECIRCULATION (EGR) SYSTEM (Automatic transmission for Calif.)

1A–D–1. Checking EGR Valve and EGR Solenoid

1. Disconnect the connector of the EGR solenoid and connect the solenoid terminal to the battery. The solenoid valve is operating properly if the clicking sound is audible from the solenoid.
2. Warm up the engine sufficiently and stop the engine.
3. Disconnect the vacuum sensing tube (EGR solenoid ~ carburetor) from the carburetor.
4. Disconnect the vacuum sensing tube (No.1 vacuum switch ~ inlet manifold) from the inlet manifold and connect the disconnected vacuum sensing tube in Step 3 to the inlet manifold.
5. Start the engine and run it at idle.

The engine should operate smoothly.

6. Connect the EGR solenoid terminal to the battery and make sure the engine stalls.
7. If the engine does not stall, remove the EGR valve from the housing.

Clean the valve, valve seat and passage of the housing.

8. Apply the vacuum of 200 mm-Hg (7.9 in-Hg) to the EGR valve and check to see the valve opens. If not, replace the valve.

Fig. 1A–18 EGR valve

1A–D–2. No.1 Vacuum Switch and No.1 Delay Valve

To check the No.1 vacuum switch and No.1 delay valve, proceed as follows:

1. Disconnect the bullet connector from the power valve solenoid and connect a voltmeter to the connector (from control unit).
2. Increase the engine speed to 3,500 rpm with throttle. Then, quickly decrease the engine speed and check to see that the current flows to power valve solenoid connector. The current should flows at **3 ~ 25 seconds.** If it is not within the specification, install a new No.1 delay valve and repeat the above test.

Fig. 1A–19 No.1 vacuum switch and No.1 delay valve

1A–D–3. EGR Relay

To check the EGR relay, see Par. 1A–B–5.

1A–D–4. EGR Maintenance Warning System

This system is provided to give a notice to a vehicle driver to perform the EGR maintenance every 12,500 miles.

After the maintenance service has been done, disconnect the coupler and connect them oppositely for resetting the system.

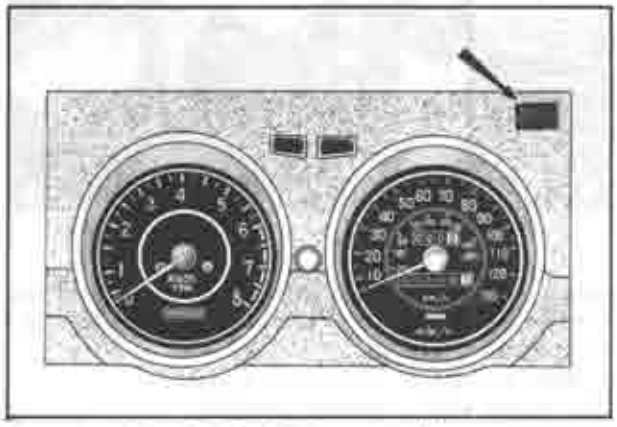


Fig. 1A–20 EGR warning light

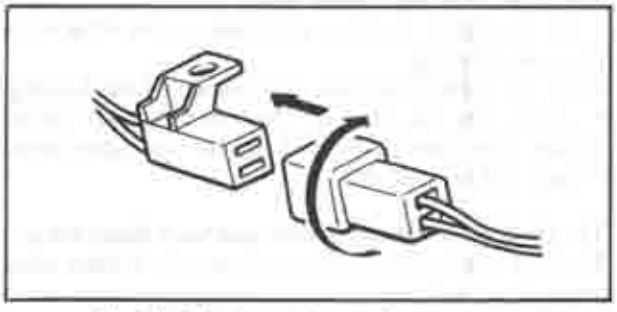


Fig. 1A–21 Connecting coupler oppositely

1A–E. DECELERATION CONTROL SYSTEM

1A–E–1. Deceleration Control Valve

a. Checking deceleration control valve

1. Turn the ignition switch on.
2. To check the solenoid for operation, disconnect the wire connector to solenoid.

When the connector is disconnected, the clicking sound should be heard from the solenoid, indicating the solenoid valve operates properly.

If the solenoid valve does not operate properly, replace the solenoid.

3. Connect a tachometer to the engine.
4. Start the engine and run it at idle.
5. Disconnect the air hose (air cleaner ~ deceleration control valve) at the air cleaner.
6. Close the air hose opening with fingers and make sure that the engine speed hardly varies.
7. On the vehicle equipped with manual transmission, close the air hose opening with fingers and disconnect the wire connector of the solenoid for the coasting valve. The air should be sucked into the air hose.

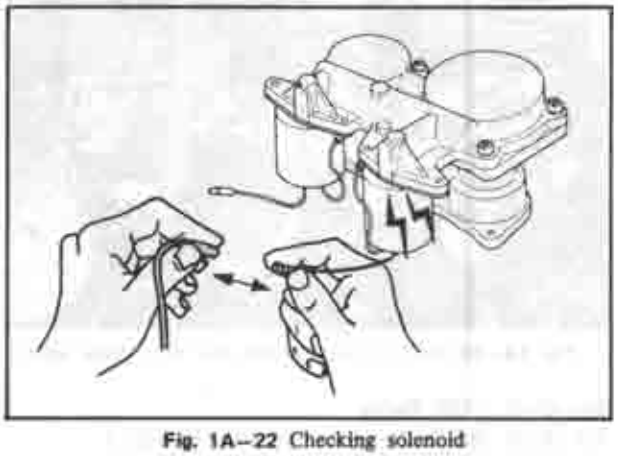


Fig. 1A–22 Checking solenoid

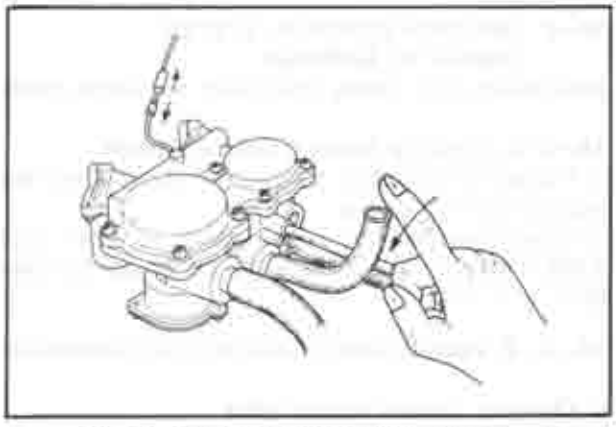


Fig. 1A–23 Checking deceleration control valve

8. On the vehicle equipped with manual transmission, connect the wire connector for the coasting valve.
9. Close the air hose opening with fingers and disconnect the wire connector of the solenoid for the anti-afterburn valve.

The air should be sucked into the air hose.

10. Connect the solenoid lead for the anti-afterburn valve.
11. On the vehicle equipped with manual transmission, disconnect the air hose (coasting valve ~ intake manifold) at the deceleration control valve and then blind the hose and air outlet of the valve.
12. Increase the engine speed to about 4,000 rpm and quickly release the accelerator. The excessive air should be sucked into the air hose after releasing

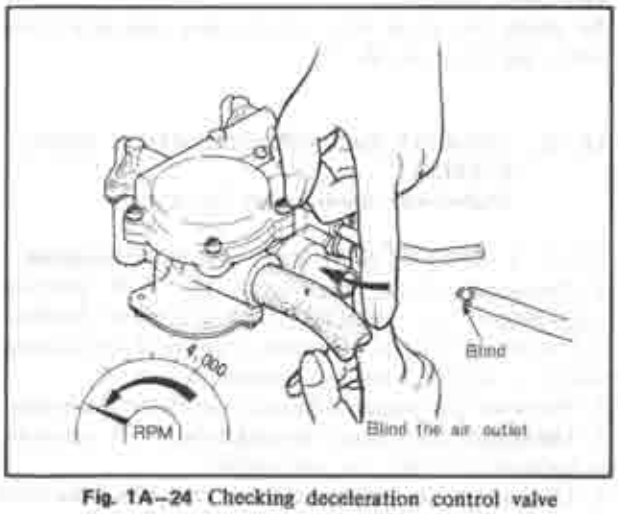


Fig. 1A–24 Checking deceleration control valve

the accelerator.
If any defects are found replace the deceleration control valve.
On the vehicle equipped with manual transmission, conduct the following tests:
13. Disconnect the coupler of the idle switch.
14. Disconnect the bullet connector of the solenoid for the coasting valve and connect the solenoid lead to the battery.
15. Connect a voltmeter to the coasting valve lead from the control unit as shown in Fig. 1A–25.
16. Increase the engine speed to 2,000 rpm.
Slowly decrease the engine speed and record the engine speed at which the current flows. The current should start to flow at **1,150 ± 100 rpm** and continue to flow until the idle speed.

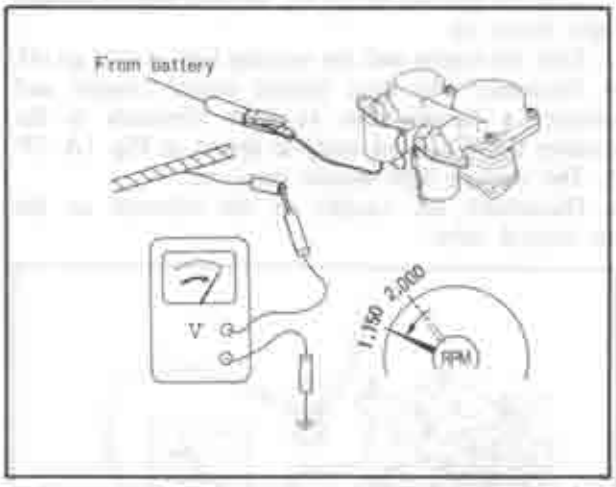


Fig. 1A–25 Checking signal of deceleration control valve

17. Slowly increase the engine speed from idle and check the engine speed at which the current stops flowing. The difference between the engine speeds recorded in Step 16 and 17 should be **150 ± 70** rpm.
18. Connect the coupler of the idle switch. Increase the engine speed to 2,000 rpm. Fully push the idle switch lever toward the idle position and make sure that the current stops flowing.

b. Replacing deceleration control valve
1. Disconnect the bullet connectors from the deceleration control valve.
2. Disconnect the inlet and outlet hoses, and vacuum sensing tube from the valve.
3. Remove the bolts attaching the valve and remove the valve.
4. Install the deceleration control valve in the reverse order of removing.

1A–F. AUTOMATIC THROTTLE RELEASE SYSTEM

1A–F–1. Checking Automatic Throttle Release System
1. When the engine is cold, pull the choke knob fully with the ignition switch off, and check to see the choke knob returns automatically.
2. Connect a tachometer to the engine.
3. On the California vehicles, start the engine with the choke knob fully pulled and check to see that the choke knob returns automatically in 20 ~ 60 seconds from engine starting.
4. Set the engine speed to 2,000 rpm with choke knob.
5. Leave the engine running and check to see that the choke knob returns automatically when the water temperature gauge is indicated the range shown in Fig. 1A–26.

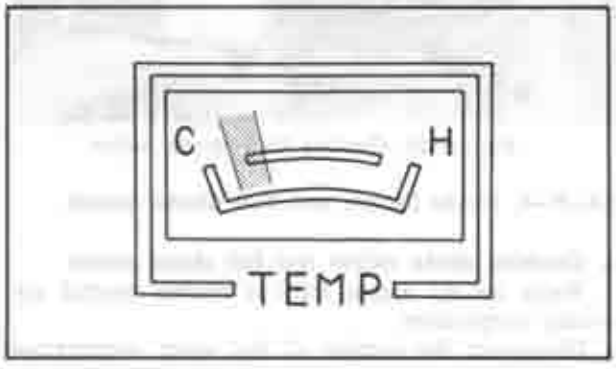


Fig. 1A–26 Water temperature gauge

1A–F–2. Water Temperature Switch

a. Checking water temperature switch
Disconnect the coupler and remove the water temperature switch from the water pump housing.
Place the water temperature switch in water with a thermometer and heat up the water gradually.
Check the temperature at which the continuity does not exist between both terminals in the coupler. The specified temperature is 60 ± 6.5°C (140 ± 11.7°F).
If it is not within specification, replace the switch.

b. Replacing water temperature switch
1. Remove the air cleaner.
2. Drain the cooling system.
3. Disconnect the coupler from the water temperature switch.
4. Remove the water temperature switch.
5. Install the water temperature switch in the reverse order of removing.
6. Fill the cooling system. Operate the engine and check for leaks.
Add coolant as necessary to the specified level.

1A–F–3. No.2 Vacuum Switch and No.2 Delay Valve (California)

To check the No.2 vacuum switch and No.2 delay valve, proceed as follows:
1. Disconnect the coupler from the No.2 vacuum switch.
2. Connect an ohmmeter to both terminals in the coupler (from the No.2 vacuum switch).
3. Start the engine without choke knob and run it at idle.
Check to see the continuity does not exist to terminals after 20 ~ 60 seconds from the engine starting.
If it is not within the specification, install a new No.2 delay valve and repeat the above test.

Fig. 1A–27 Checking No.2 vacuum switch

1A–F–4. Choke Switch and Full Choke Switch

a. Checking choke switch and full choke switch

1. Warm up the engine until it reaches normal operating temperature.
2. Disconnect the coupler of the water temperature switch.
3. Disconnect the choke heater lead of the carburetor at the bullet connector and connect a voltmeter to the choke heater lead (from control unit) as shown in Fig. 1A–28.

Fig. 1A–28 Checking choke heater signal

4. Connect a tachometer to the engine.
5. On the California vehicles, start the engine with the choke knob fully pulled and check to see the current flows to choke heater lead.
The choke knob should be held the pulled position and return automatically after 20 ~ 60 seconds from the engine starting.
6. Connect a jumper wire to both terminals of the disconnected coupler in Step 2 (from control unit).
7. Set the engine speed to 2,000 rpm with choke knob and check to see the current flows to choke heater lead while it does not when the choke knob is pushed back completely.

b. Replacing choke switch and full choke switch

1. Disconnect the choke wire from the caburetor.
2. Remove the choke knob by removing the knob set screw.
3. Remove the nut attaching the choke switch to the instrument panel.
4. Disconnect the coupler to the choke switch and remove the choke switch.
5. Install the choke switch in the reverse order of removing.

1A–F–5. Choke Relay

To check the choke relay, see par. 1A–B–5.

1A–G. HEAT HAZARD PROTECTIVE AND WARNING SYSTEM

1A–G–1. Checking Heat Hazard Protective and Warning System

1. Connect a tachometer to the engine.
2. Turn the ignition switch on. The heat hazard warning light comes on.
3. Start the engine and the warning light should go off.
4. Disconnect the heat hazard sensor coupler and connect a jumper wire to both terminals in the coupler (from control unit) as shown in Fig. 1A–29.
5. The warning light should come on.
6. Disconnect the coupler of the solenoid on the air control valve.

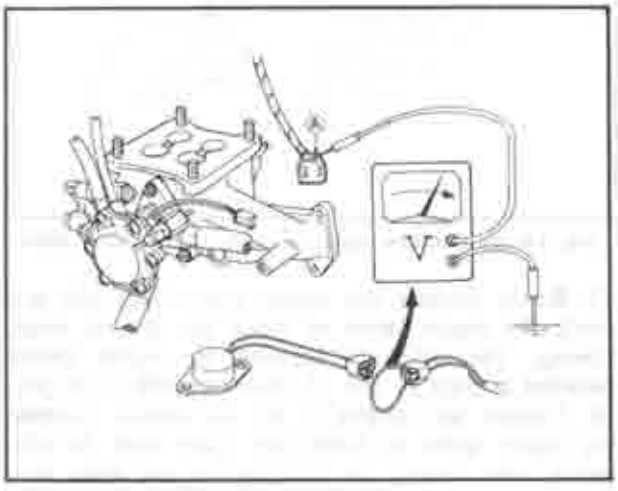


Fig. 1A–29

7. Connect a voltmeter to Ⓐ terminal in the coupler and check to see the current flows.
8. Remove the voltmeter and reconnect the coupler.

1A–G–2. Heat Hazard Sensor

a. Checking heat hazard sensor

To check the heat hazard sensor for operation, proceed as follows:
1. Remove the sensor.
2. Wrap the sensor and thermometer with aluminum foil to prevent the oil penetration and place it in oil.
3. Connect the test lamp and battery to the sensor terminals in the coupler as shown in Fig. 1A–30.
4. Gradually heat up the oil.
The test lamp should be ON when the temperature in aluminum foil is reached to **120 ± 10°C (248 ± 18°F)**.
If the sensor does not operate within the specifi-

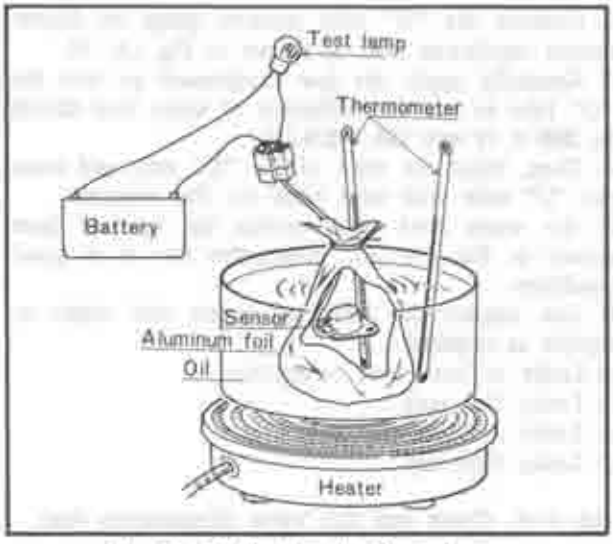


Fig. 1A–30 Checking heat hazard sensor

cation, replace the sensor.

Note: Do not heat up the oil more than 200°C (392°F).

b. Replacing heat hazard sensor

1. Open the trunk lid and remove the mat.
2. Disconnect the coupler from the heat hazard sensor.
3. Remove the screws attaching the heat hazard sensor and remove the sensor.
4. Install the sensor in the reverse order of removing.

Fig. 1A–31 Heat hazard sensor

1A–H. KICK-DOWN CONTROL SYSTEM (Automatic transmission)

1A–H–1. Checking Kick-down Control System

1. Raise the rear of the vehicle and position safety stand. Place the selector lever to "P" position.
2. Disconnect the kick-down solenoid lead at the bullet connector.
3. Connect a voltmeter to the solenoid lead connector.
4. Start the engine and run it at idle.
5. Set the engine speed to 2,000 rpm with choke knob and check to see the current flows.

1A–H–2. Checking Kick-down Relay

To check the kick-down relay, see Par. 1A–B–5.

1A–I. EVAPORATIVE CONTROL SYSTEM

1A–I–1. Ventilation Valve

a. Checking ventilation valve

1. Start the engine and run it at idle.
2. Disconnect the ventilation hose at the oil filler pipe.
3. Hold a finger over the end of the ventilation hose and pinch off the evaporative line hose as shown in Fig. 1A–32. The engine should roughen and engine speed should drop.

If the engine stalls, replace the ventilation valve.

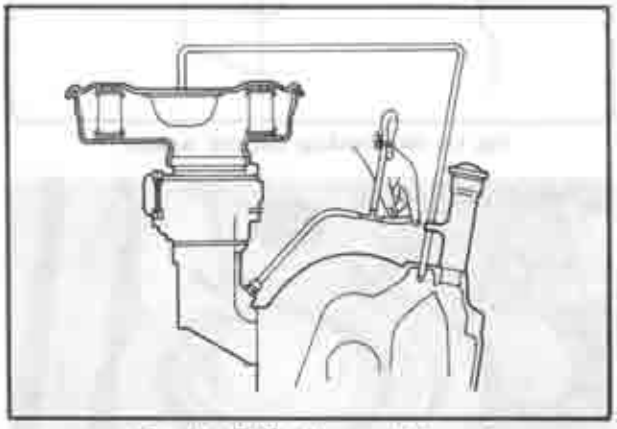


Fig. 1A–32 Checking ventilation valve

b. Replacing ventilation valve

1. Remove the air cleaner.
2. Disconnect the ventilation hose at the ventilation valve.
3. Remove the ventilation valve with the **remover** (49 1011 120).
4. Install the ventilation valve in the reverse order of removing.

Fig. 1A–33 Ventilation valve

1A–I–2. Charcoal Canister

a. Checking charcoal canister

1. Visually check the canister for stains of oil and leakage of active carbon.
2. To check the canister for clogging, connect a vacuum gauge at position shown in Fig. 1A–34.

The vacuum reading should be –60 ~ 0 mm-Hg

(−2.36 ~ 0 in-Hg) at 2,500 rpm.
If not, replace the canister and air cleaner cover as an assembly.

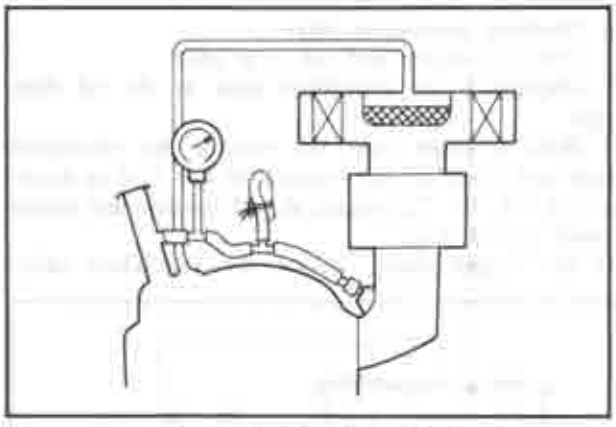


Fig. 1A–34 Checking charcoal canister

Fig. 1A–35 Charcoal canister

1A–I–3. Evaporative Line

a. Checking evaporative line

1. Disconnect the ventilation hose connecting the Tee connection to the check and cut valve at the Tee connection.

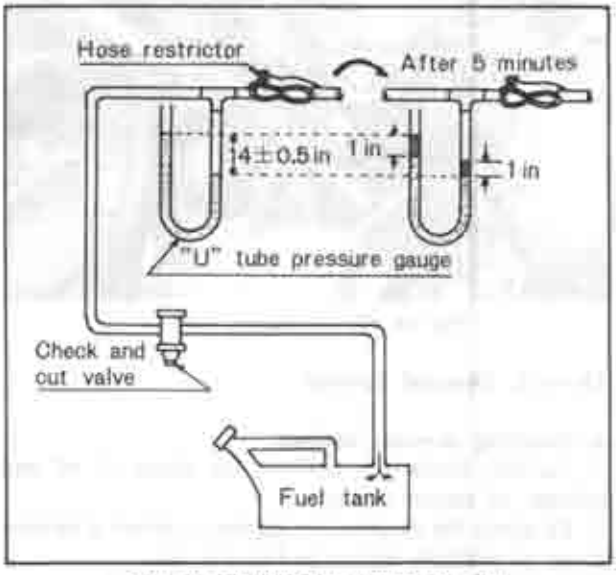


Fig. 1A–36 Checking evaporative line

2. Connect the "U" tube pressure gauge to disconnected ventilation hose as shown in Fig. 1A–36.
3. Gradually apply the low compressed air into the "U" tube so that the difference of water level should be **356 ± 12 mm (14 ± 0.5 in).**
4. Then, blind the inlet of the "U" tube and leave the "U" tube with inlet blind for five minutes.

If the water level drops within the hatched lines shown in Fig. 1A–36, evaporative line is in good condition.
If not, inspect the following points and rapair or replace as required.

a) Leaky or loose hose connection
b) Leaky fuel tank
c) Leaky or loose fuel line
d) Leaky filler cap

1A–I–4. Check and Cut Valve (Evaporative line)

a. Checking check and cut valve

1. Remove the check and cut valve.
2. As shown in Fig. 1A–37, connect a pressure gauge to the passage to the fuel tank and blind the other end by finger.
3. Blow through the valve. The valve should open with the pressure of more than 0.04 kg/cm² (0.57 lb/in²).

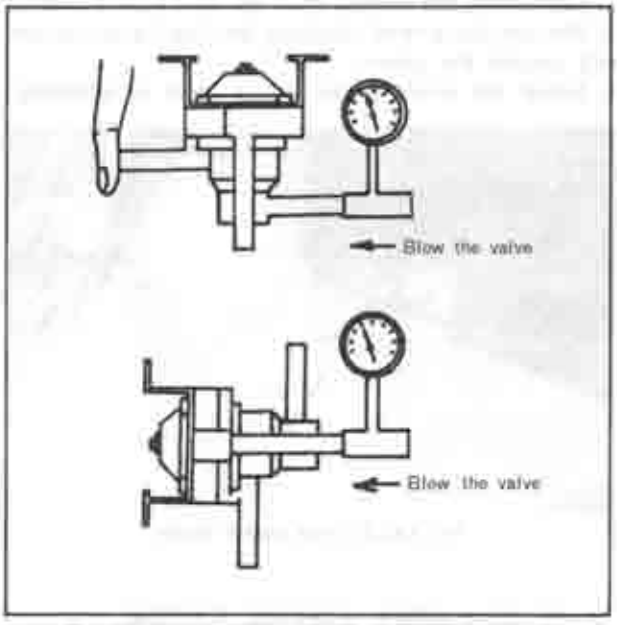


Fig. 1A–37 Checking check and cut valve

4. Remove the pressure gauge and connect it to the passage to atomosphere.
5. Blow through the valve and if the valve opens with the pressure of more than 0.01 kg/cm² (0.14 lb/in²), the valve is normal.

If the valve does not operate properly, replace the valve.

Note:
The test should be performed with the valve located horizontally. Otherwise the weight of the valve will move out of the position and cut the line.

b. Replacing check and cut valve

1. Remove the partition boad.
2. Disconnect the hoses from the check and cut valve.
3. Remove the nuts attaching the check and cut valve and remove the check and cut valve.
4. Install the check and cut valve in the reverse order of removing.

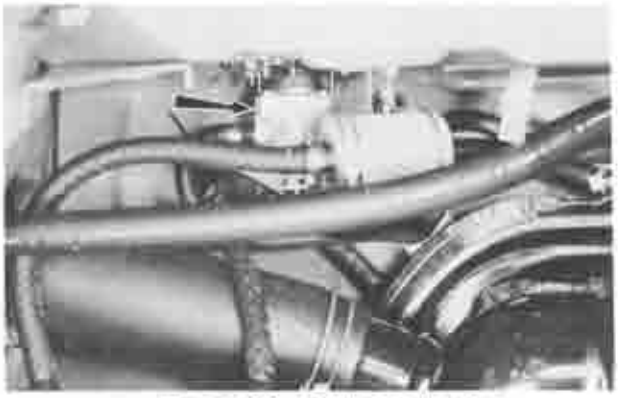


Fig. 1A–38 Check and cut valve

1A–1–5. Hoses and Connections (All systems)

A hose should be replaced if it shows signs of softening, cracking, of other damage. Check all hoses for improper connection.

SPECIAL TOOLS

49 2113 010B	Air pump gauge set
49 8501 125	Remover (reactor)
49 1011 120	Remover (ventilation valve)

LUBRICATING SYSTEM

DESCRIPTION

Oil is circulated under pressure by a rotor type pump. The pump is mounted on the front housing and driven by the chain via eccentric shaft.

A full flow type oil filter is mounted on the rear housing.

The oil capacity is 5.2 liters (5.5 U.S. quarts, 4.6 Imp. quarts).

2–A. LUBRICATING CIRCUIT

1. The oil pump which is driven by the eccentric shaft, draws up the oil from the oil pan through the strainer and sends it to the oil cooler through the pressure control valve.
2. The oil from the oil cooler is forced to the oil filter through the oil pressure regulator.
3. The oil that has been filtered by the oil filter is forced to the front main bearing through the tubular dowel and to the rear main bearing through the passage of the rear housing.
4. The oil that has passed through the oil holes of the bearings, lubricate the front and rear main bearings and enters the oil passage provided in the eccentric shaft.
5. The oil passing through the eccentric shaft passage lubricates the rotor bearings.
6. Needle bearings which are provided in front of the front housing are lubricated by the oil forced through the little hole led to the oil passage of the eccentric shaft and the oil coming after lubricating the front main bearing.
7. The eccentric shaft is equipped with two oil jets. The oil in the passage of the eccentric shaft is injected through the oil jets into the front and rear rotors and cools the rotors.
8. Stationary gears and internal gears are lubricated by the oil coming after cooling the rotors and after lubricating the main bearings.
9. The oil passing through the tubular dowel is sent to the front cover and led to the metering oil pump.
10. From the metering oil pump, the oil is forced to the carburetor and is supplied into the combustion chambers together with the air-fuel mixture to lubricate the apex seals, corner seals, side seals and housings.

2–B. OIL PRESSURE REGULATOR

The oil pressure regulator is provided on the rear housing. When the engine revolution becomes high and excessive oil pressure develops in the system, the pressure regulator opens to relieve the pressure and to send the excess oil to the oil pan. Thus, the oil pressure is maintained within the maximum pressure of 5.0 kg/cm² (71.1 lb/in²).

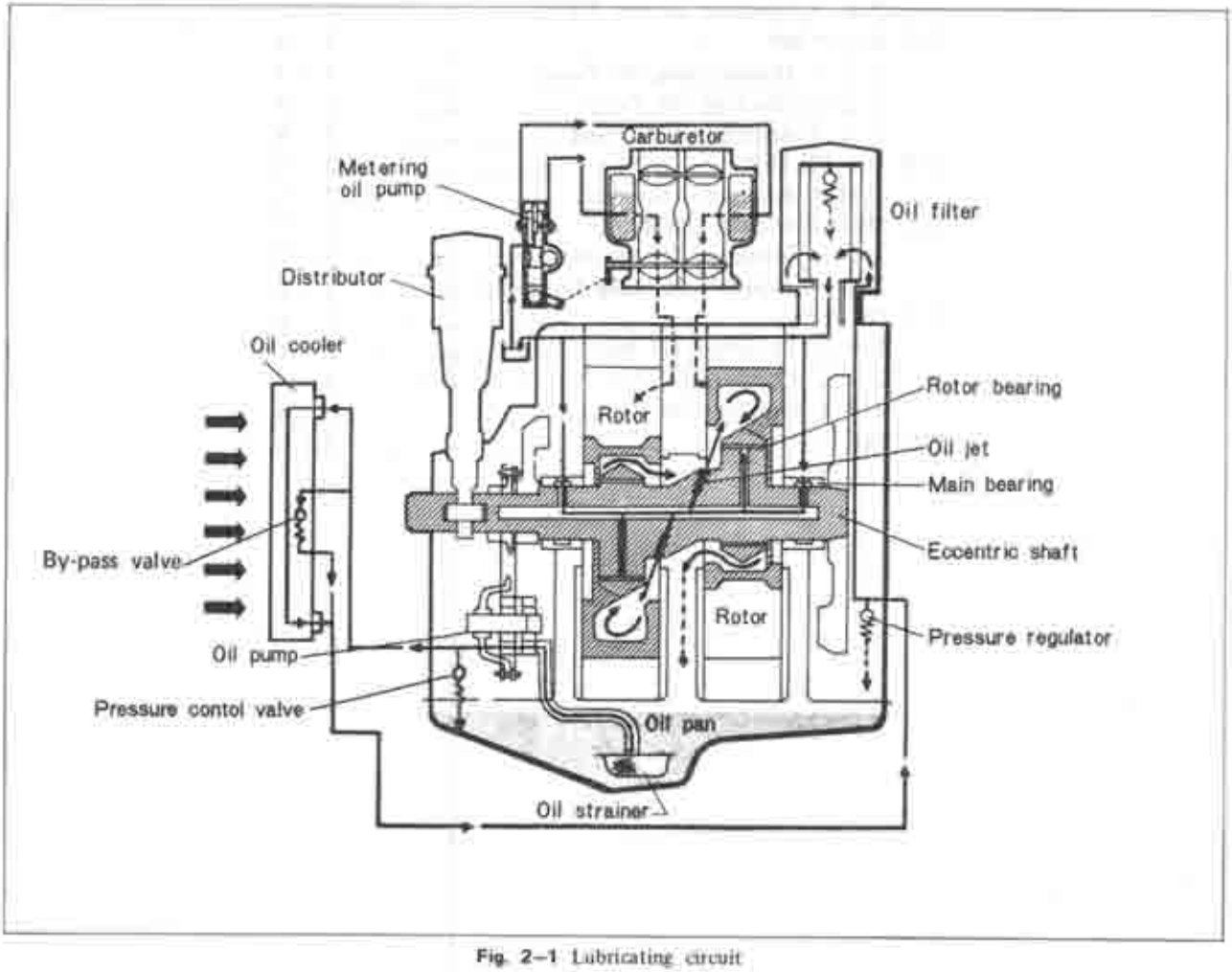


Fig. 2–1 Lubricating circuit

2–C. OIL LEVEL SENSOR

The oil level sensor which is fitted to the oil pan is connected to the oil level warning lamp with the wiring. While the engine is running, if the engine oil level goes down to around "L" mark of the dipstick gauge, the warning lamp lights up to warn necessity of the engine oil replenishment.
Therefore, when the warning lamp goes on, immediate check should be made.

Fig. 2–2 Oil level sensor

2–C–1. Removing Oil Level Sensor

1. Remove the drain plug, and drain the engine oil from the oil pan. Refit the drain plug after draining.
2. Disconnect the coupler from the oil level sensor.
3. Remove the screws attaching the oil level sensor to the oil pan, and remove the oil level sensor.

2–C–2. Checking Oil Level Sensor

1. Clean the oil chamber.
2. Check the oil chamber with finger that deposits aren't piled up and the oil hole isn't clogged.
3. Connect the circuit tester to the level sensor as shown in Fig. 2–3, and check the continuity by moving the float up and down.
When the float is on the upper side, the circuit tester should not show any continuity, and when moved to the lower side, it should show a continuity of the circuit. If it is found not to be so, replace the oil level sensor.

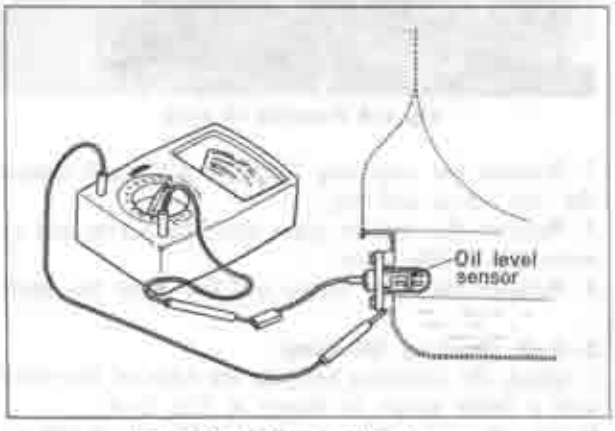


Fig. 2–3 Checking oil level sensor

2–C–3. Installing Oil Level Sensor

Follow the removal procedures in the reverse order. Fill the oil in the engine. Run the engine and check to see that the oil is not leaking from the joining faces of the level sensor.

2–D. CHECKING OIL PRESSURE

1. Remove the blind plug on the rear housing and connect the **oil pressure gauge** (49 0187 280) instead.
2. Warm up the engine to the normal operating temperature.
3. Run the engine **at 3,000** rpm and take a reading of the gauge.
If the reading of the gauge is **4.5 ~ 5.5** kg/cm² (64 ~ 79 lb/in²) the oil pressure is normal.
4. Run the engine at idle speed and take a reading of the gauge.
The normal oil pressure at idle is about 1.0 ~ 3.8 kg/cm² (14 ~ 54 lb/in²).
If the oil pressure is less than **1.0 kg/cm² (14 lb/in²)**, check the following points.
1) Ensure that the oil level is between the "F" and "L" of the dipstick gauge.
2) Check the oil filter for clog. If it exists, replace the filter cartridge, referring to Par. 2–H–1.
3) Check the oil pump, as described in Par. 2–G–2.

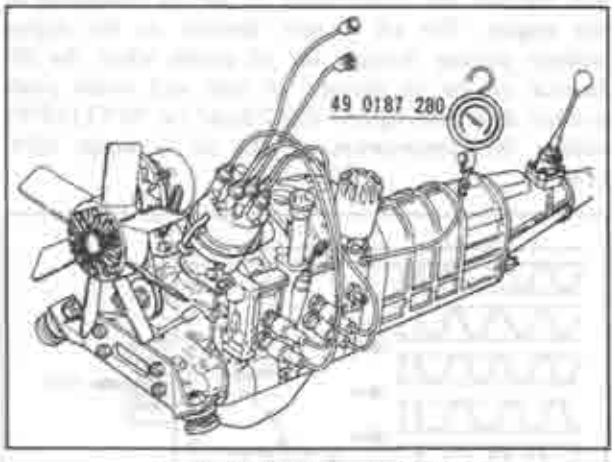


Fig. 2–4 Checking oil pressure

2–E. OIL PRESSURE CONTROL VALVE

The oil pressure control valve mounted on the front cover sends the surplus oil back to the oil pan when

Fig. 2–5 Oil pressure control valve

the pressure exceeds 11 kg/cm² (156 lb/in²) in order to prevent the oil cooler and the oil hose from damage by the exceeding pressure which is generated at the starting in the very cold weather.

2–E–1. Checking Oil Pressure Control Valve

Remove the cap of the pressure control valve from the front cover as shown in Fig. 2–5.
Examine the spring and the plunger for corrosion or any damage. If it is severe, replace with new ones. Measure the free length and replace with new spring if these are not in the specification.
The free length of the spring is 73 mm (2.874 in).

2–F. OIL COOLER

The rotor is cooled by the lubricating oil, and the oil cooler is employed to cool the oil.
The oil cooler is of the corrugated fin type like a water radiator and it mounted under the radiator through insulation rubber. The oil cooler is made of aluminum which has outstanding cooling efficiency.
The by-pass valve is provided in the oil cooler in order to prevent drop of oil supply which is caused by the resistance of the oil cooler in the cold weather and regulate the temperature of the oil circulating in the engine. The oil is sent directly to the engine without passing through the oil cooler when the difference of the oil pressure of inlet and outlet pipes is more than 3.56 kg/cm² (50.7 lb/in²) at 70°C(158°F) and/or the temperature of the oil is under 60°C (140°F).

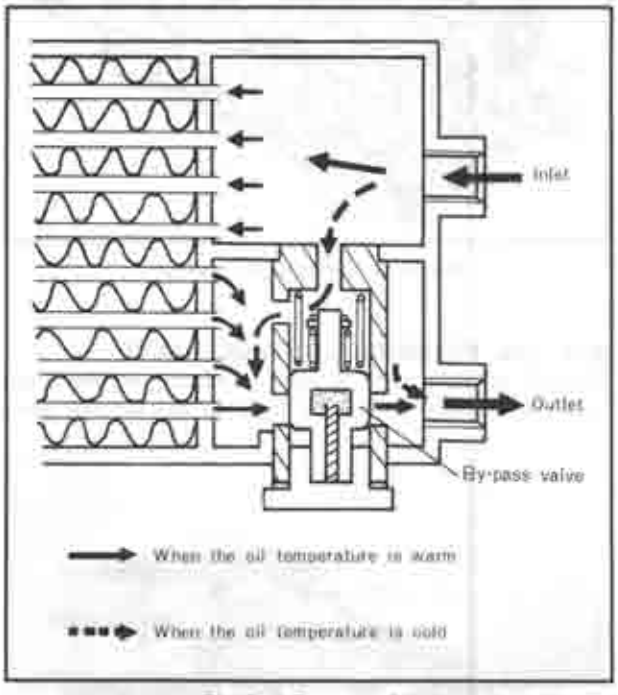


Fig. 2–6 By-pass valve

2–F–1. Checking Oil Cooler

Visually inspect the oil cooler for damage, crack and leakage.
If any defects are found, repair it by aluminum welding.

2–F–2. Checking By-pass Valve

1. Remove the cap nut and pull out the by-pass valve.
2. Soak the by-pass valve in hot oil of 75°C ~ 80°C (167°F ~ 176°F). If the protrusion of piston is more than 5 mm (0.2 in), the by-pass valve is normal.

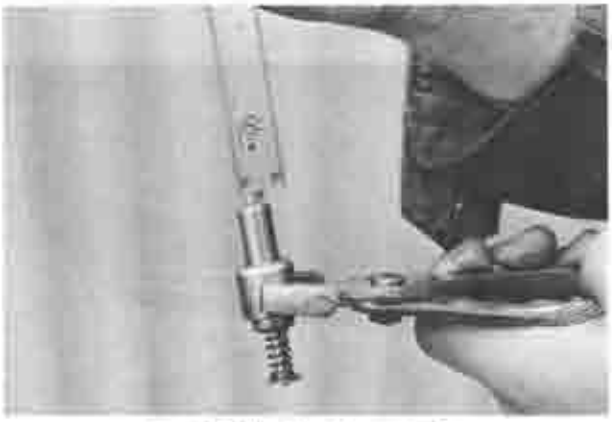


Fig. 2–7 Checking by-pass valve

2–G. OIL PUMP

The oil pump is of a rotor type based on the trochoid curve and consists of the parts as shown in Fig. 2–12. The feeding capacity is 5.0 liters/min. (5.3 U.S. quarts /min, 4.4 Imp. quarts/min.) at 1,000 rpm of engine revolution.

2–G–1. Disassembling Oil Pump

1. Remove the oil pump from the front housing.

Fig. 2–8 Removing oil pump

2. Remove the snap ring from the shaft, and remove the rear rotors and key.
3. Remove the middle plate attaching screw and remove the middle plate.
4. Remove the front rotors and key from the shaft.

2–G–2. Checking Oil Pump

1. Check the clearance between the lobes of the rotors with a feeler gauge, as shown in Fig. 2–9.
If the clearance is **more than 0.15 mm (0.006 in)**, replace both rotors.
The standard clearance is 0.01 ~ 0.09 mm (0.0004 ~ 0.0035 in).

Fig. 2–9 Checking rotor clearance

2. Check the clearance between the outer rotor and the pump body with a feeler gauge, as shown in Fig. 2–10.
If the clearance is **more than 0.30 mm (0.012 in)**, replace the rotor or body. The standard clearance is 0.20 ~ 0.25 mm (0.008 ~ 0.010 in).

Fig. 2–10 Checking outer rotor clearance

3. Check the end float of the rotors. Place a straight edge across the pump body and measure the clearance between the rotor and the straight edge with a feeler gauge, as shown in Fig. 2–11.

Fig. 2–11 Checking end float

Then place a straight edge across the mating surface of the front housing and measure the clearance between the straight edge and the front housing.
If the end float is **0.15 mm (0.006 in) or more**, correct the pump cover by grinding.
The standard end float is 0.03 ~ 0.13 mm (0.001 ~ 0.005 in).

2–G–3. Assembling Oil Pump

1. Clean all parts thoroughly.
2. Attach the key of the front side rotor to the shaft.
3. Install the front side inner rotor to the shaft so as to align the key groove of the inner rotor with the key on the shaft.
4. Install the inner rotor and shaft assembly and the outer rotor into the body so that the tally marks on the rotors go toward the front housing.

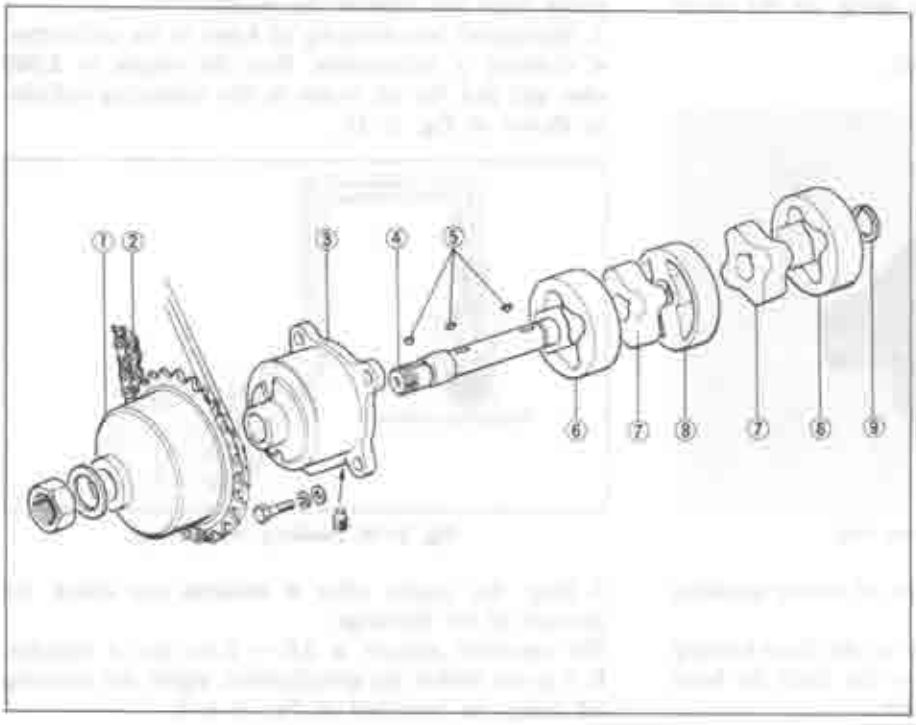


Fig. 2–12 Oil pump components
1. Oil pump sprocket
2. Oil pump drive chain
3. Pump body
4. Shaft
5. Keys
6. Outer rotor
7. Inner rotor
8. Middle plate
9. Snap ring

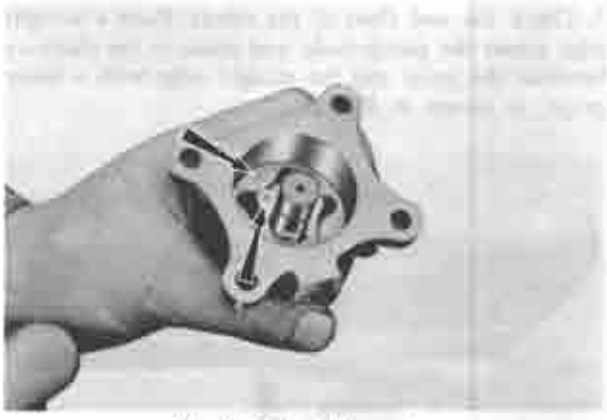


Fig. 2–13 Installing rotors

5. Install the middle plate into the body. Install the set screw to the body so that the screw aligns the recess portion of the middle plate.

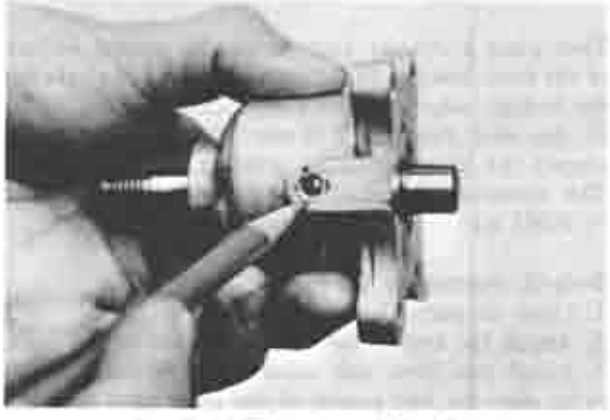


Fig. 2–14 Tightening middle plate

6. Attach the key of the rear side rotor to the shaft.
7. Install the rear side inner rotor and outer rotor into the body so that the tally marks on the rotors go toward the front housing.
8. Fit the snap ring on the shaft.

Fig. 2–15 Fitting snap ring

9. Prime the oil pump with engine oil before installing it on the engine.
10. Mount the oil pump assembly on the front housing and fix it with the bolts. Rotate the shaft by hand to see whether it rotates smoothly.

2–H. OIL FILTER

The oil filter is of a cartridge type. The element of the filter is sealed in the container as a unit.
The oil filter is provided with a relief valve.
If the oil filter clogs due to impurities in oil and the filtering resistance reaches 0.8 ~ 1.2 kg/cm² (11 ~ 17 lb/in²), the oil can not pass through the element. However, the oil pusher the relief valve open and unfiltered oil is supplied to the engine. The element should be replaced at intervals, following the maintenance schedule.

2–H–1. Replacing Oil Filter

1. Remove the oil filter cartridge with a suitable wrench.
2. **Apply oil onto the oil seal** on a new filter cartridge.
3. Install the cartridge onto the cover and tighten the cartridge **fully by hand.**
4. Start the engine and check that the joints are not leaking. Top up with oil if necessary.

2–I. METERING OIL PUMP

The plunger type metering oil pump is mounted on the front cover and driven by the distributor drive gear. The metering oil pump which is driven by the distributor drive gear, measures the oil from the oil passage in the front cover and sends it to the carburetor through the hoses. Then, the oil is discharged to the working chambers through the venturies to lubricate the gas seals.

2–I–1. Measuring Oil Discharge

Before measuring the oil discharge, check the metering oil pump for leaks.
1. Warm up the engine to the normal operating temperature.
2. Disconnect the connecting rod at the metering oil pump lever and remove the washer.
3. Disconnect two metering oil hoses at the carburetor.
4. Connect a tachometer. Run the engine at **2,000 rpm** and put the oil hoses in the measuring cylinder as shown in Fig. 2–16.

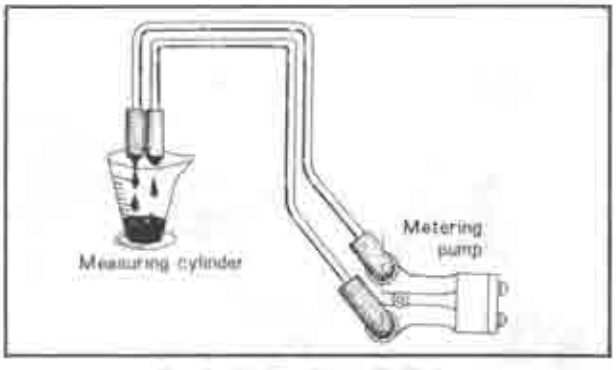


Fig. 2–16 Checking oil discharge

5. Stop the engine after **6 minutes** and check the amount of oil discharge.
The specified amount is 2.0 ~ 2.5cc per 6 minutes. If it is not within the specification, adjust the metering oil pump, as described in Par. 2–I–2.

Note:
As lubricating oil is not being supplied to the gas seals while the measurements are being taken, a proper amount of clean engine oil should be added into the carburetor.

5. Disconnect a tachometer. Connect the rod to the metering oil pump lever with a cotter pin.
6. Connect the two metering oil hoses to the carburetor.

2–I–2. Adjusting Metering Oil Pump

If the adjustment is necessary, proceed as follows:
1. Loosen the lock nut of the adjusting screw.
2. Adjust the adjusting screw until the proper oil discharge is obtained. When the adjusting screw is screwed in, the amount of oil discharge increases while the amount of oil discharge decreases when the screw is screwed out. The amount of oil discharge alters by approx. 0.2 ~ 0.3 cc/6 min./2,000 rpm per one turn of the adjusting screw.

Fig. 2–17 Adjusting screw of metering oil pump

3. After adjusting is completed, tighten the lock nut.
4. Check the clearance between the pump lever and the washer as shown in Fig. 2–18.
The clearance should be **0 ~ 1.0 mm (0 ~ 0.04 in)**. If necessary, adjust it by using a suitable washer.

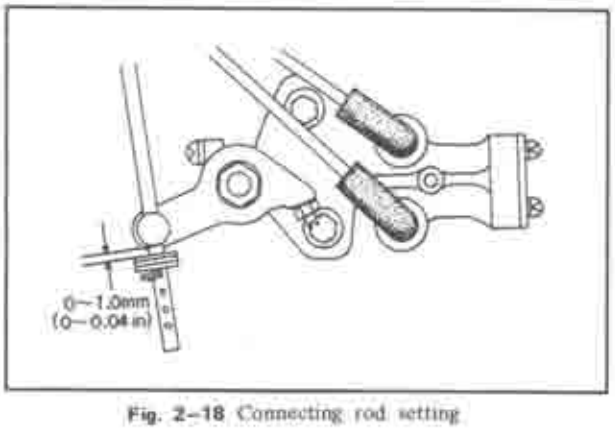


Fig. 2–18 Connecting rod setting

2–J. OIL PAN

When servicing the oil pan on the car, proceed as follows:

2–J–1. Removing Oil Pan

1. Raise the vehicle on the hoist.
2. Drain the engine oil.
3. Remove the bolts attaching the engine under cover, and remove the engine under cover.
4. Disconnect the coupler at the oil level sensor.
5. Disconnect the coupler from the oil thermo unit (Except for California).
6. Remove the bolts attaching the oil pan, and remove the oil pan (See Fig. 1–6).

2–J–2. Checking Oil Pan

Scrape any dirt or metal particles from the inside of the oil pan. Wash the oil pan in a solvent and dry it with compressed air.
Check the oil pan for cracks, damaged drain plug threads. Inspect for damage (uneven surface) at the bolt holes caused by over torqueing the bolts.
Straighten surfaces as required. Repair any damage, or replace the oil pan if repairs can not be made satisfactorily.

2–J–3. Installing Oil Pan

1. Clean the mounting surfaces of the oil pan and housing.
2. Apply the 4 ~ 6 mm (0.16 ~ 0.24 in) diameter continuous bead of sealer (Part number 8527 77 739) to the mounting surface of the oil pan and place the gasket on it.
Be sure there are no gaps in the sealer bead.
3. Apply the sealer onto the gasket as instructed in above.

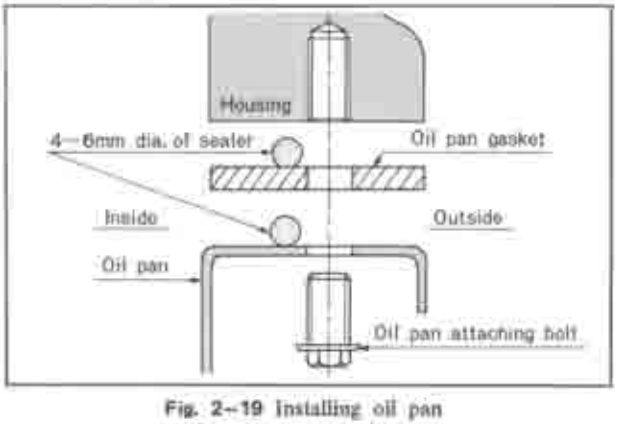


Fig. 2–19 Installing oil pan

4. Install the oil pan and gasket assembly in position.
5. Install the oil pan attaching bolts and tighten the bolts little by little in turn until the torque becomes 0.7 ~ 1.0 m-kg (5 ~ 7 ft-lb) evenly.
6. Fill the oil in the engine.
7. Run the engine and check to see that the oil is not leaking from the joining faces of the oil pan.

SPECIAL TOOL

49 0187 280	Oil pressure gauge

COOLING SYSTEM

3

DESCRIPTION

The cooling system consists of a corrugated fin type radiator, expansion tank, centrifugal water pump, wax pellet type thermostat and a seven-blade fan.
The radiator and the expansion tank are connected by hose. When engine is overheated, the coolant in the radiator flows out and led into the expansion tank through the hose. The coolant is then returned to the radiator by negative pressure which builds up in the cooling system when the engine cools down.
The coolant should be replaced at intervals, following the maintenance schedule.

3–A. COOLANT CIRCUIT

The water pump, which is driven by a belt from the eccentric shaft, delivers the coolant from the radiator to the front housing.
The coolant circulates from the front housing through the water passages provided in each housing to the rear housing. From the rear housing, the coolant is returned to the front housing.
When the engine is cold, the thermostat is closed and the coolant in the housing does not circulate back into the radiator. As the coolant circulates only between the housings, this enables the engine to warm up quickly.
Once the engine is warmed up, this opens the thermostat and the coolant is then circulated to the radiator through the thermostat.
The coolant in the radiator is cooled by the fan and the air stream caused by the travel of the vehicle and is then circulated to the housings.

3–B. ANTI-FREEZE SOLUTION

The high quality ethylene glycol anti-freeze which is suitable for aluminum engine is used in the cooling system.
Use recommended mixture of 50% anti-freeze solution (Ethylene glycol base for aluminum engine) and 50% water.
For proper system protection in regions where the temperature goes below 20°F, add the amount of ethylene glycol base coolant recommended by the coolant manufacturer. However, be careful so that the proportion of ethylene glycol anti-freeze contained in the coolant may not exceed 60%; higher proportion than that only has a bad effect upon the engine.

Note:
Always use soft water (demineralized water) in the cooling system.

3–C. CLEANING COOLING SYSTEM

The cooling system should be flushed at intervals, following the maintenance schedule.

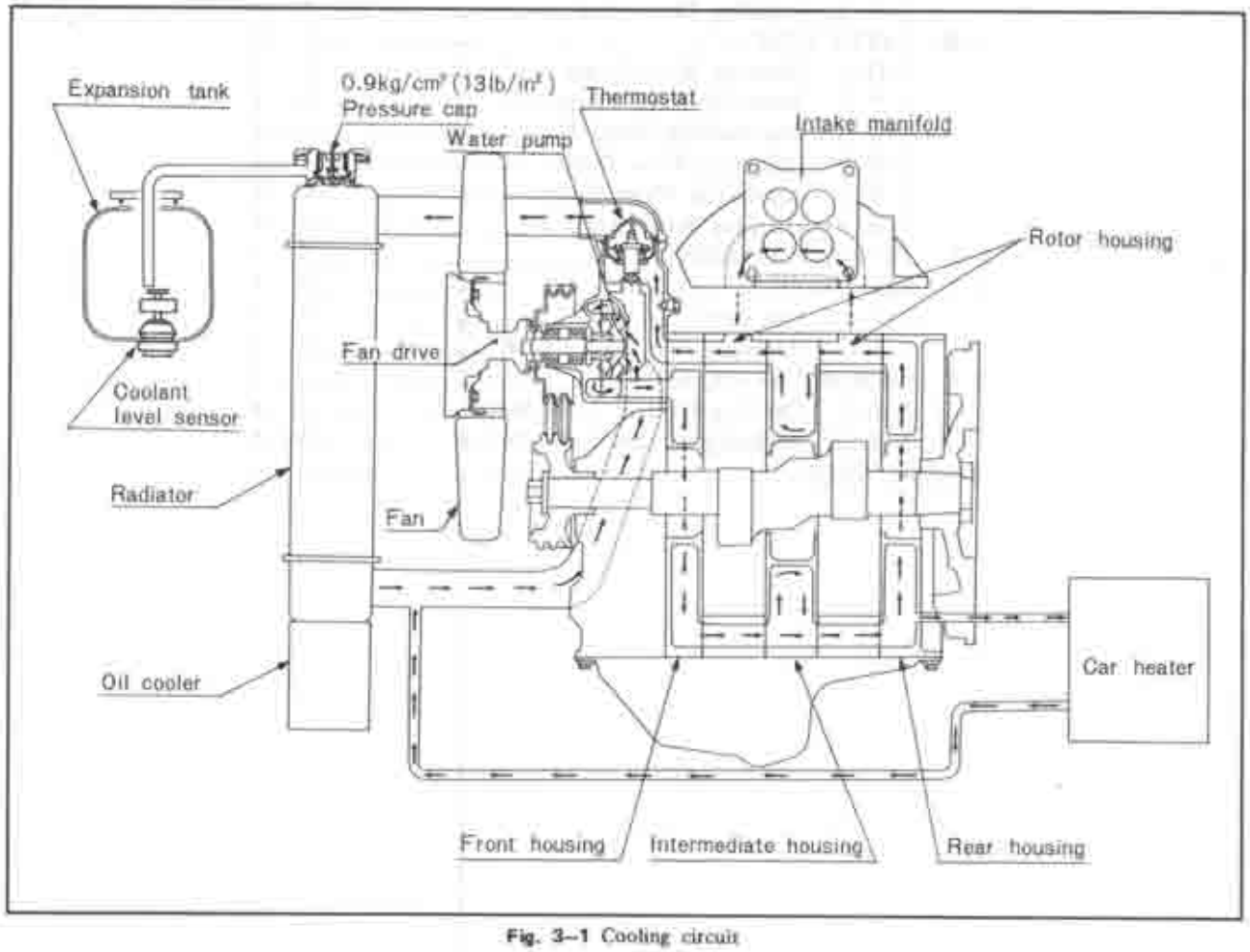


Fig. 3–1 Cooling circuit

The flushing procedures are as follows:
1. Remove the radiator cap. Open the drain plugs and drain the coolant.
2. Close the drain plugs and supply clean soft water (demineralized water).

Note:
If necessary, use cleaning solution to loosen the rust and scale, according to the instructions given by the maker of the cleaning solution.

3. Run the engine for about one hour, keeping the normal operating temperature.
4. Drain the coolant completely and flush clean water through the cooling system in the direction opposite to the normal coolant flow. This action causes the water to get behind the corrosive deposits and force them out.
5. Fill the cooling system with a mixture of clean soft water (demineralized water) and anti-freeze solution or anti-corrosive solution according to the season and maker's instruction.

Note:
During a complete refill of the cooling system, always operate the engine until it reaches normal operating temperature to bleed air from the system. Then, let the system cool, check the coolant level, and add coolant as necessary to the specified level.

3–D. COOLING SYSTEM PRESSURE TEST

Carefully check the radiator and cooling system for leaks by using a radiator cap tester.
Refill the coolant full in the radiator and "FULL" mark in the expansion tank.
Run the engine until it reaches normal operating temperature. With the engine running and tester installed, pump up the system to approximately 0.9 kg/cm² (13 lb/in²) and observe the gauge.

Note:
Never allow the pressure to build up to more than 1.0 kg/cm² (14 lb/in²).

If pressure drops rapidly, visually inspect all external parts for leaks. If no external leaks appear and pressure continues to drop, inspect the engine oil to determine whether or not coolant is leaking into the rotor housing due to a cracked rotor housing or leaking sealing rubbers.

3–E. RADIATOR

The radiator is of the corrugated fin type and the pressure cap is provided on the radiator.
The expansion tank and the radiator are connected by the hose.
The pressure in the cooling system increases the boiling point of the coolant and prevents overheating and reduces overflow losses.
When the pressure in the cooling system exceeds 0.9 kg/cm² (13 lb/in²), the pressure valve opens.
A vacuum release valve is employed to prevent undesirable vacuum build-up when the system cools down.

Note:
To remove the radiator pressure cap when the coolant temperature is high or boiling, place a cloth on the pressure cap and turn counter-clockwise one step. Keep it in this position until all pressure is released. Then, turn the cap further until it can be removed. To install the cap, place in position and turn it clockwise as far as it will go.

3–E–1. Checking Radiator

1. Examine the radiator carefully for leaks. If any leakage should be discovered, however small it may be, repair completely by soldering, etc.
2. Clean the exterior of the radiator core by blowing out with compressed air.
3. Check the pressure cap rubber gasket. Replace the pressure cap if the rubber gasket is damage.
4. Check the pressure cap function. To check, first wet the cap rubber gasket to insure an air tight seal and then attach a tester to the cap. The specified pressure is 0.9 kg/cm² (13 lb/in²).

Fig. 3–2 Checking radiator pressure cap

3–E–2. Removing Radiator

1. Drain the cooling system.
2. Remove the cooling fan and fan drive attaching bolts, and remove the fan and fan drive as an assembly.
3. Loosen the hose clamps and disconnect the radiator upper hose and radiator lower hose from the radiator. Disconnect the heater hose at the radiator.
4. On the vehicle equipped with automatic transmission, disconnect the oil hoses for cooling at the radiator.
5. Remove the brackets holding the oil cooler to the radiator.
6. Remove the radiator mounting bolts. Carefully remove the radiator.
7. Remove the radiator shroud attaching bolts and remove the radiator shroud from the radiator.

3–E–3. Installing Radiator

Follow the removal procedures in the reverse order. Fill the cooling system with a mixture of clean soft water (demineralized water) and anti-freeze solution or anti-corrosive solution according to the

season and maker's instruction.

3–F. EXPANSION TANK

3–F–1. Replacing Expansion Tank

Check the expansion tank for crack, damage and leakage.

To replace, proceed as follows:

1. Disconnect the water hose (radiator to expansion tank) at the expansion tank cap.
2. Remove the expansion tank from the bracket.
3. Install the expansion tank in the reverse order of removing.

3–G. THERMOSTAT

The cooling system is designed to provide adequate cooling. However, the thermostat is necessary to provide quick warming up and to prevent over cooling.

Fig. 3–3 Thermostat

3–G–1. Removing Thermostat

1. Drain the cooling system.
2. Remove the air cleaner.
3. Loosen the hose clamp and disconnect the radiator upper hose from the thermostat cover.
4. Remove the nuts attaching the thermostat cover to the water pump and remove the cover.
5. Lift out the thermostat from the water pump.

3–G–2. Checking Thermostat

To test the thermostat, place it in water with a thermometer and heat up the water gradually and check the temperature when the thermostat starts to open and when it opens fully. And also, measure the lift height when the thermostat is fully opened. If the reading shows a large difference from the standard specifications, replace with a new thermostat.

The specifications of the thermostat are shown in the following table.

Starts to open	82°C ±1.5°C (180°F ±2.7°F)
Fully opens at	95°C (203°F)
Lift	8 ~ 10 mm (0.315 ~ 0.394 in)

Fig. 3–4 Checking thermostat

3–G–3. Installing Thermostat

Follow the removal procedures in the reverse order. Fill the cooling system with a mixture of clean soft water (demineralized water) and anti-freeze solution or anti-corrosive solution according to the season and maker's instruction.

3–H. WATER PUMP

The water pump employs a centrifugal impeller. In the pump body, the shaft is supported with two bearings. The impeller is fitted to the rear end of the shaft. The seal assembly prevents water leakage.

3–H–1. Checking Water Pump on Car

Check the water pump for leaks and excessive end play or looseness of the shaft and bearings. If there is evidence of excessive play when the fan blades are manually moved up and down, it shows that the bearings are rough.

If water leaks from the hole located on the pump body, it indicates defective seal necessitating overhaul of the pump.

3–H–2. Removing Water Pump

1. Drain the cooling system.
2. Remove the air cleaner.
3. Disconnect the coupler from the water temperature switch.
4. Remove the alternator and disengage the "V" belt.
5. Remove the air pump and disengage the "V" belt.
6. Loosen the hose clamp and disconnect the radiator upper hose from the thermostat cover.
7. Remove the radiator upper shroud from the radiator.
8. Remove the cooling fan and fan drive attaching bolts, and remove the fan and fan drive as an assembly.
9. Remove the nuts attaching the water pump and remove the water pump assembly.

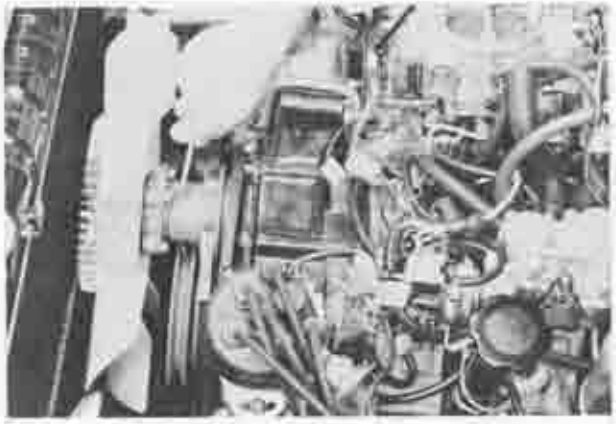


Fig. 3–5 Removing fan drive assembly

Fig. 3–6 Removing pump body attaching nuts

3–H–3. Disassembling Water Pump

1. Attach the **adapter** (49 1975 145) on to the pulley boss and tighten the four bolts firmly.
2. Support the water pump pulley adapter on the press. Press the water pump shaft slowly and remove the pulley boss from the water pump shaft.

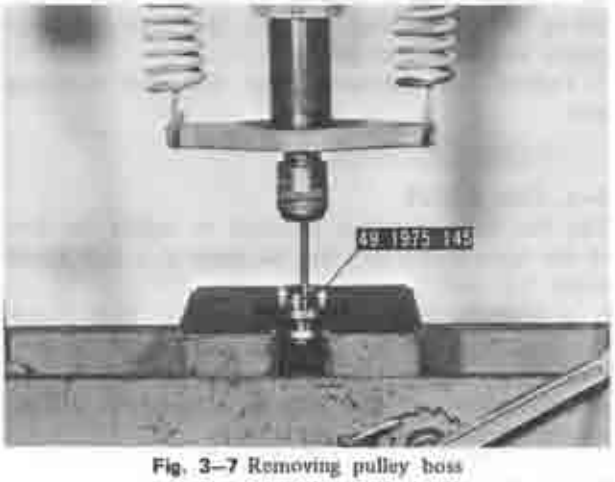


Fig. 3–7 Removing pulley boss

3. Remove the snap ring.
4. Support the pump body and apply pressure to the rear end of the shaft to press the shaft, spacer and bearing assembly out through the front of the pump body.
5. Remove the impeller.
6. Remove the seal assembly from the pump body.
7. Remove the bearings and spacer from the shaft with a suitable puller.

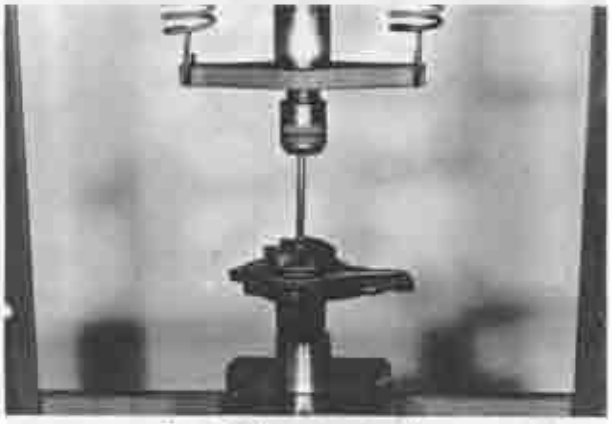


Fig. 3–8 Removing impeller

3–H–4. Inspecting Water Pump

1. Inspect the bearing for roughness or excessive end play. Remove any rust or scale from the bearing shaft with an emery cloth.
The bearing should be wrapped in cloth while removing the rust or scale to prevent emery dust from entering the bearing.
2. Inspect the seat for seal on the impeller for pit marks or scoring. If the seat for the seal is scored or pitted, the impeller should be replaced.
3. Inspect the water pump body and the impeller for cracks and wear. Replace if defective.

3–H–5. Assembling Water Pump

1. Install the stop ring into the groove on the shaft.
2. Place the dust seal plate on the shaft.
3. Drive the baffle plate onto the taper of the shaft.
4. Install the shaft into the body.
5. Press in the bearing with the sealed side rearward.
6. Place the spacer on the bearing and fill grease.
7. Install the bearing with the sealed side forward until the snap ring can be installed.
8. Install the snap ring.

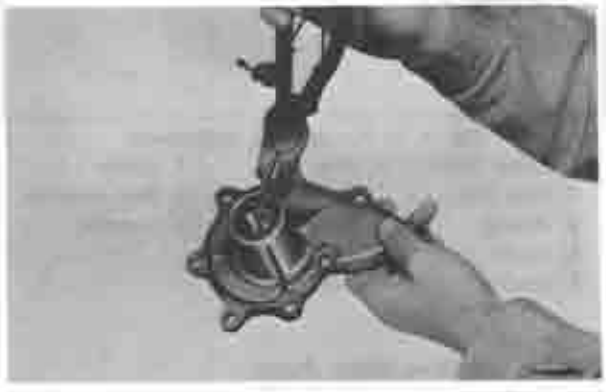


Fig. 3–9 Installing snap ring

9. Press the water pump pulley adapter and pulley boss onto the pump shaft until it contacts with the bearing inner race as shown in Fig. 3–10.
10. Install the seal assembly into the body.
11. Press the impeller onto the shaft until it is flush with the end of the shaft as shown in Fig. 3–11.

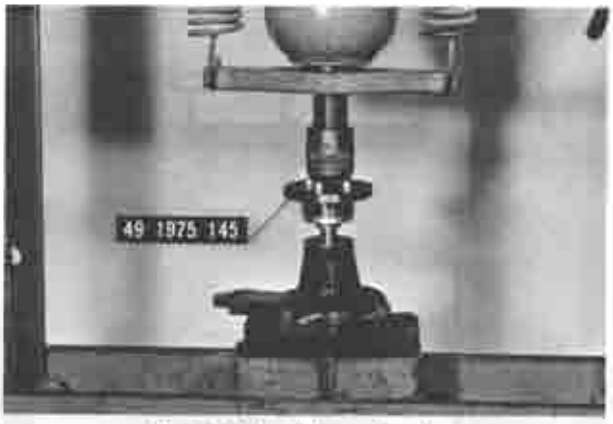


Fig. 3–10 Installing pulley boss

Fig. 3–11 Installing impeller

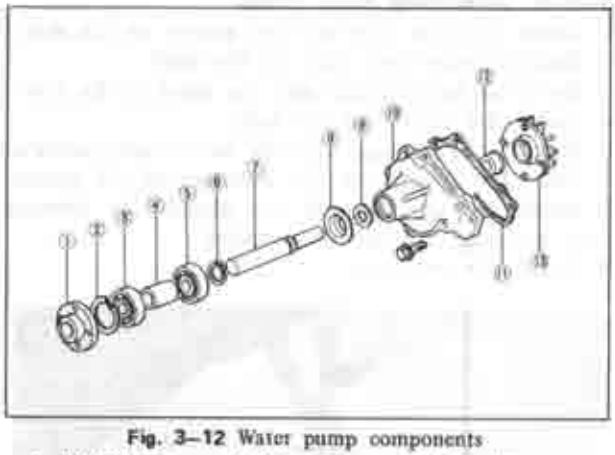


Fig. 3–12 Water pump components

1. Pulley boss	6. Stop ring	11. Gasket
2. Snap ring	7. Shaft	12. Seal assembly
3. Bearing	8. Dust seal	13. Impeller
4. Spacer	9. Baffle plate	
5. Bearing	10. Pump body	

3–H–6. Installing Water Pump

Install the water pump in the reverse order of removing, noting the following points.

1. Tighten the water pump attaching nuts evenly to 1.8 ~ 2.7 m·kg (13 ~ 20 ft·lb) sequence shown in Fig. 3–13.
2. Adjust the alternator and air pump "V" belts tension, as described in Par. 1–D–21 and 1–D–22.
3. Fill the cooling system with a mixture of clean soft water (demineralized water) and anti-freeze solution or anti-corrosive solution according to the season and maker's instruction.

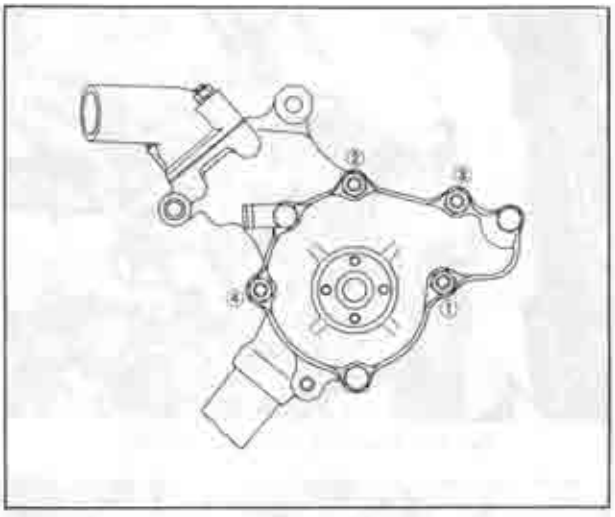


Fig. 3–13 Tightening order of water pump attaching nuts

3–I. "V" BELT TENSION

If the belt is broken, glazed, or worn, replace the belt with a new one. If the belt is stretched so that it cannot be tightened sufficiently, install a new belt.

If the belt is noisy, check the tension of the belt. Also, check for misaligned pulleys.

1. Loosen the alternator strap bolt and mounting bolt.
2. Move the alternator toward or away from the engine until the correct tension is obtained.

Correct adjustment will permit the belt **to flex 15 ± 2 mm (0.59 ± 0.08 in)** by pressing with thumb **(10 kg : 22 lb)** midway between the eccentric shaft pulley and alternator pulley.

3. Tighten the alternator strap bolt and mounting bolt.

3–J. FAN DRIVE

The fan drive clutch is provided to reduce the loss of the horse power and the fan noise at a high speed under full load.

It is basically a temperature-controlled fluid coupling that regulates fan speed according to the temperature of the air coming through the radiator core and flowing around the bimetal control valve located on the forward face of the clutch.

3–J–1. Fan Drive Test

1. Using a suitable marker, mark the cooling fan.
2. Connect a tachometer to the engine.
3. Worm up the engine until it reaches the normal operating temperature.
4. Adjust the engine speed to 4,200 rpm.
5. Using a stroboscope in accordance with the manufacturer's instruction, read the fan speed.

The standard revolution is 1,400 ± 200 rpm.

If the fan speed is not within the specification, replace the fan drive clutch with a new one and perform the test again.

3–J–2. Replacing Fan Drive Clutch

1. Remove the attaching bolts and remove the fan and fan drive as an assembly.
2. Remove the attaching bolts and separate the fan from the fan drive.
3. Assemble the fan and fan drive, and install the fan and fan drive assembly in the reverse order of removing.

3–K. COOLANT LEVEL SENSOR

The coolant level sensor which is fitted to the expansion tank is connected to the coolant level warning lamp with the wiring.
While the engine is running, if the coolant level in the expansion tank goes down lower than "LOW" mark, the warning lamp lights up to warn necessity of the engine coolant replenishment.

3–K–1. Checking Coolant Level Sensor

1. Disconnect the coupler of the sensor.
2. Connect the circuit tester to the coupler and check the continuity by moving the float up and down as shown in Fig 3–14.
When the float is below "LOW" mark, the tester should show a continuity while the tester should not show any continuity when the float is above "LOW" mark.
If it is found not to be so, replace the coolant level sensor.

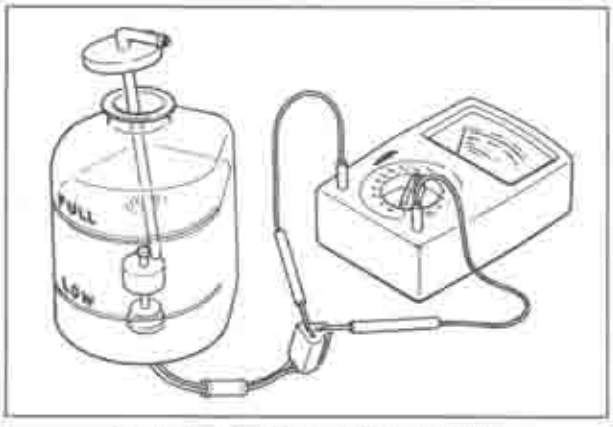


Fig. 3–14 Checking coolant level sensor

3–K–2. Replacing Coolant Level Sensor

1. Remove the expansion tank, as described in Par. 3–F–1.
2. Drain the coolant in the expansion tank and replace the coolant level sensor.
3. Install the expansion tank in the reverse order of removing.
4. Fill the coolant in the expansion tank until the "FULL" mark.

SPECIAL TOOL

49 1975 145	Adaptor, water pump pulley

FUEL SYSTEM

4–A. CARBURETOR

4–A–1. Adjustment

a. Idle adjustment

Pre-check

Be sure the ignition timing, spark plug, carburetor float level and etc., are in normal condition.

Blow the engine room with the additional cooling fan if available.

Pre-conditions for idle adjustment

1. Set the parking brake and block the wheels.
2. Switch off the accessaries such as an air conditioner, etc.
3. Remove the fuel filler cap.
4. Disconnect the tube at the idle compensator in the air cleaner and plug the end of the tube.
5. Connect an accurate reading tachometer to the engine. Do not use the tachometer on the vehicle.
6. Warm up the engine to the normal operating temperature and run it three minutes at 2,000 rpm in neutral.
7. Connect an exhaust gas analyzer to the vehicle.

Idle speed

1. Adjust the idle speed to **750 rpm** by turning the air adjust screw.

On the vehicle equipped with automatic transmission, place the selector lever to "D" position.

2. If the CO concentration is less than 0.1% and engine operation is stable after adjusting the idle speed, the idle mixture adjustment is not required.

If not, adjust the idle mixture as follows:

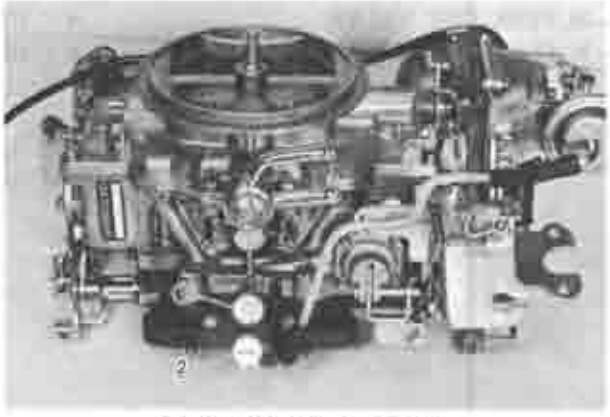


Fig. 4–1 Adjusting idle speed
1. Air adjust screw 2. Limiter cap and mixture adjust screw

Idle mixture

1. Remove the idle limiter cap (plastic cap) from the mixture adjust screw.
2. Turn the mixture adjust screw clockwise until the engine hunts severely.
3. Then, turn the mixture adjust screw counter-clockwise in small steps until CO decreases to 0.1%. (Do not overturn the mixture adjust screw to get CO less than 0.1%.)
4. From that position, turn the mixture adjust screw counter-clockwise 1/2 turn. (The idle CO should be less than 0.1% after these adjustments.)

CO concentration	Less than 0.1%

5. If the idle speed shifts from the specified rpm as the result of the above procedure, adjust the idle speed and repeat the procedure 2 ~ 4.
6. Install a limiter cap with the cap stopper positioned at the stopper pin as shown in Fig. 4–2.

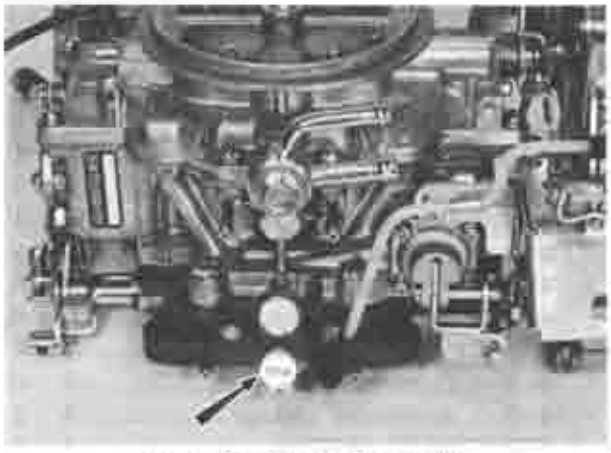


Fig. 4–2 Position of limiter cap

b. Fast idle adjustment

To check the fast idle speed, proceed as follows:

1. Connect a tachometer to the engine.
2. Warm up the engine to the normal operating temperature and stop the engine.

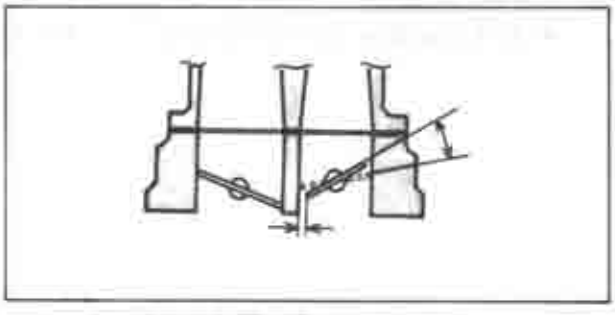


Fig. 4–3 Throttle valve clearance

Fig. 4–4 Adjusting fast idle

3. With the choke knob fully pulled, start the engine. If the engine speed reaches 3,200 ~ 4,000 rpm within about 10 seconds after starting, the fast idle is satisfactory.

If it is not within the specification, adjust the fast idle as follows:

1. Remove the carburetor from the engine.
2. With the choke valve fully closed, measure the clearance between the primary throttle valve and the wall of the throttle bore. The specified clearance is shown in the following table.

Calif.	1.1 ~ 1.4 mm (0.043 ~ 0.055 in)
All except Calif.	0.9 ~ 1.1 mm (0.035 ~ 0.043 in)

3. If the clearance is not within specification, bend the fast idle rod until the proper clearance is obtained.

c. Float level adjustment

1. With engine operating, check the fuel level in each fuel bowl sight glass.
2. If the fuel level is not within the specified mark in the sight glass, remove the air horn from the carburetor.

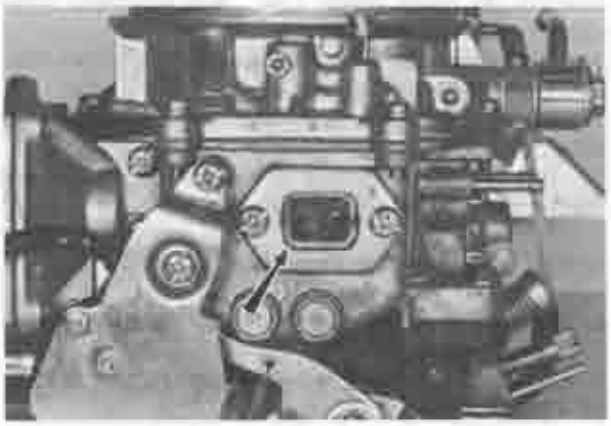


Fig. 4–5 Fuel sight glass

3. Invert the air horn on a stand and allow the float to lower by its own weight.
4. Measure the clearance (H) between the float and the air horn gasket. This clearance should be **12 ± 0.5 mm (0.47 ± 0.02 in)**. If the clearance is not within

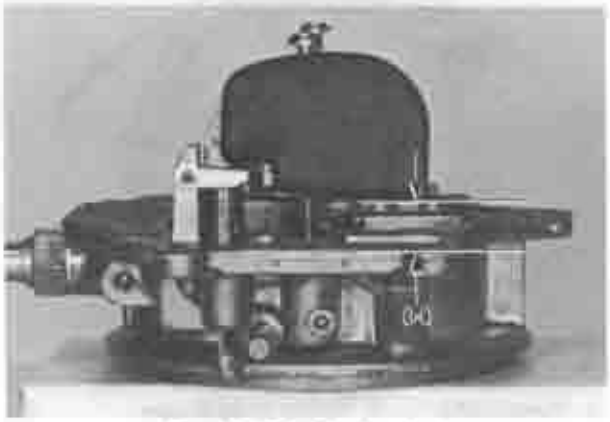


Fig. 4–6 Checking float level

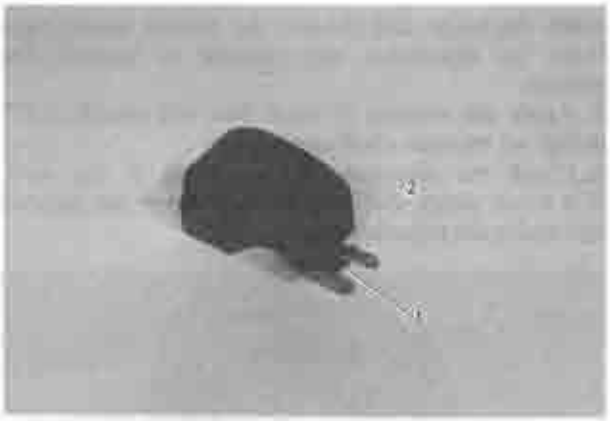


Fig. 4–7 Float
1. Float seat lip 2. Float stopper

specifications, bend the float seat lip until the proper clearance is obtained.

5. Turn the air horn to the normal position and allow the float to lower by its own weight.
6. Measure the distance (L) between the bottom of float and the air horn gasket. The distance should be **54 ± 0.5 mm (2.13 ± 0.02 in)**.

If the distance is not within specifications, bend the float stopper until the proper distance is obtained.

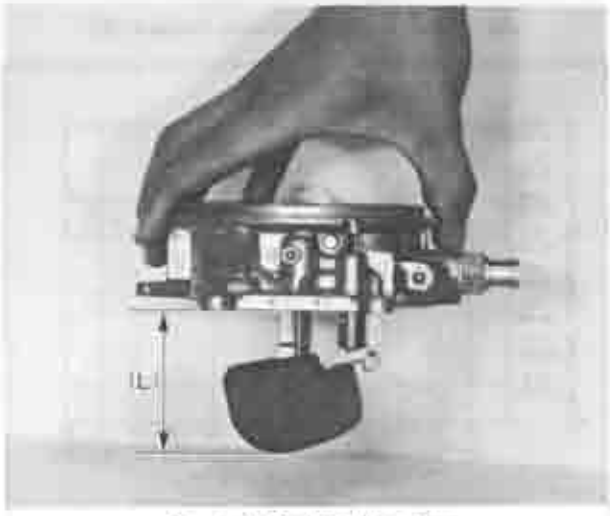


Fig. 4–8 Checking float drop

7. Install the air horn to the carburetor.
8. Operate the engine and make sure that the fuel level is to the specified mark in each sight glass.

d. Accelerator pump inspection

1. Place the vehicle on a level ground.
2. Remove the air cleaner cover.
3. Start the engine and check if the fuel level is to the specified mark in the sight glass.
4. Stop the engine. Operate the throttle valve and check to see that the fuel is discharged from the nozzles of the pump. If not, remove the carburetor air horn and check the diaphragm, check balls and etc.

e. Adjustment of choke valve opening angle

1. Remove the air cleaner.
2. Disconnect the vacuum sensing tube from the va-

cuum diaphragm and connect the vacuum sensing tube from the distributor test machine to vacuum diaphragm.

3. Apply the vacuum of more than 400 mm-Hg (15.7 in-Hg) to vacuum diaphragm.

4. Check the clearance (R) as shown in Fig. 4–9. If it is not within the specifications, adjust the distance by turning the adjusting nut Ⓐ.

Fig. 4–9 Checking choke valve clearance (R)

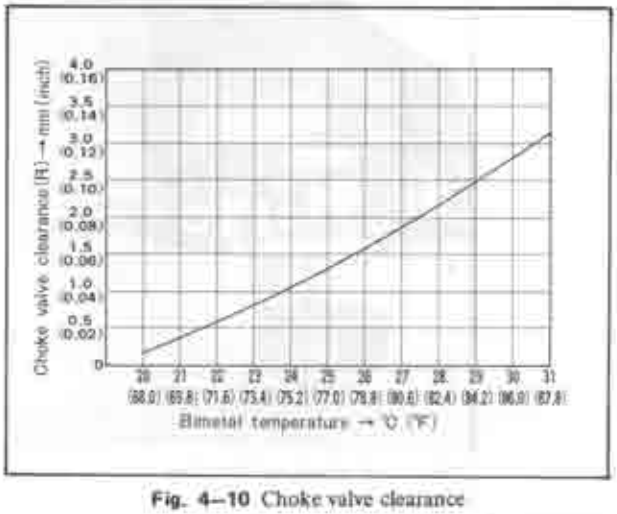


Fig. 4–10 Choke valve clearance

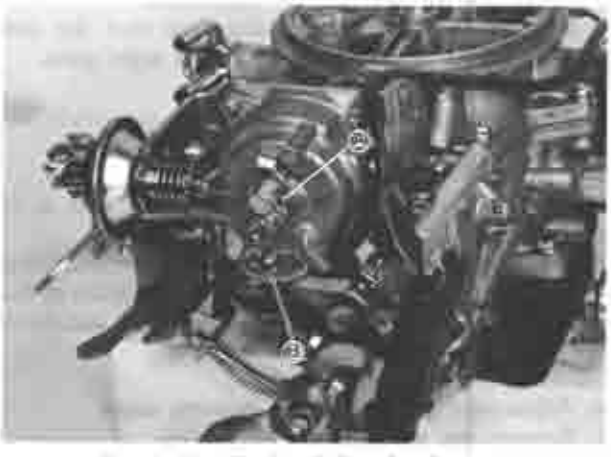


Fig. 4–11 Adjusting choke valve clearance

5. Fully pull out the choke lever link and keep its position by wire.

6. Measure the temperature around the bimetal and compare with the specifications shown in Fig. 4–10. If the clearance is not within specifications, loosen the screw Ⓑ and move the plate until the proper clearance is obtained.

4–A–2. Removing Carburetor

1. Disconnect the negative cable at the battery.
2. Disconnect all hoses from the air cleaner. Remove the air cleaner.
3. Disconnect the accelerator cable and the choke cable at the carburetor.
4. Disconnect the bullet connector of the carburetor heater.
5. Remove the vacuum tubes from the carburetor.
6. Remove the sub-zero starting assist hose at the carburetor (Except for California).
7. Remove the metering oil pump hoses at the carburetor.
8. Disconnect the metering oil pump rod at the connecting lever.
9. Disconnect the coupler of the idle switch.
10. Disconnect the wire connector of the power valve solenoid (49 states except Calif., with automatic transmission and Calif. vehicles).
11. Disconnect the wire connector of the richer solenoid (manual transmission only).
12. Remove the fuel pipe and fuel return pipe at the carburetor.
13. Remove the nuts that attach the carburetor and remove the carburetor from the engine.

4–A–3. Disassembling Carburetor

a. Bimetal Spring Housing Assembly (Semi-Automatic Choke)

1. Remove the throttle opener of the air conditioning (if equipped).
2. Disconnect the vacuum sensing tube at the vacuum diaphragm.
3. Remove the throttle return springs.

Fig. 4–12 Removing bimetal spring housing
1. Vacuum tube
2. Throttle return spring
3. Bimetal spring housing

4. Remove the screws attaching the bimetal spring housing bracket to the carburetor and remove the bimetal spring housing assembly.

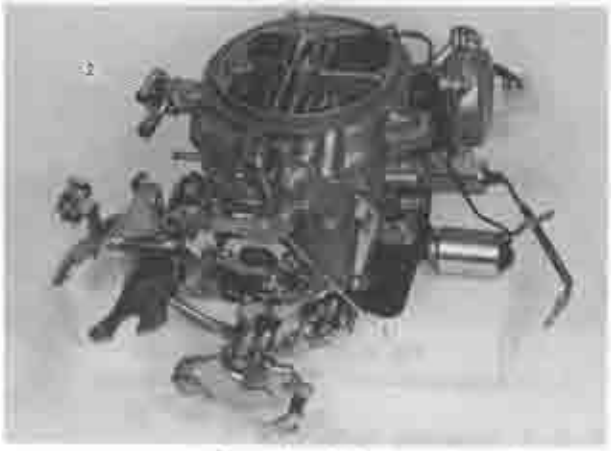


Fig. 4–13 Removing choke connecting rod
1. Choke connecting rod 2. Fuel inlet fitting

b. Air Horn

1. Disconnect the choke connecting rod by removing the cotter pin and plain washer.
2. Remove the bolt attaching the fuel inlet fitting and remove the inlet fitting and filter. Remove the connector.
3. Remove the screws attaching the air horn to the carburetor body and remove the air horn.
4. Remove the float retaining pin, float and remove the needle valve assembly.

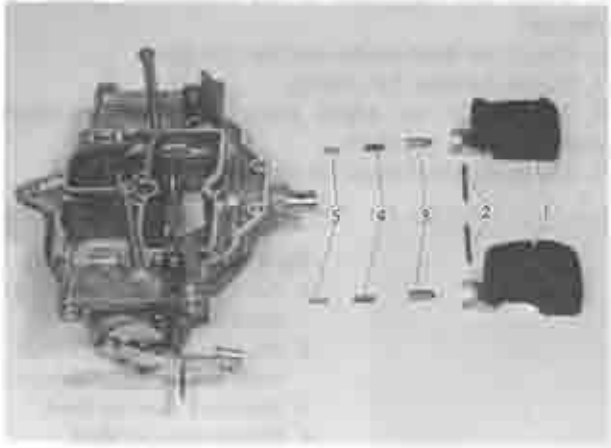


Fig. 4–14 Air horn
1. Float
2. Retaining pin
3. Needle valve
4. Spring
5. Valve stem

c. Main Body

1. Remove the screws attaching the idle switch to the main body and remove the idle switch.
2. Disconnect the connecting rod of the diaphragm chamber by removing the cotter pin as shown in Fig. 4–15.
3. Remove the accelerator pump connecting rod by removing the cotter pin.
4. Remove the bolts attaching the main body to the throttle body and remove the main body.

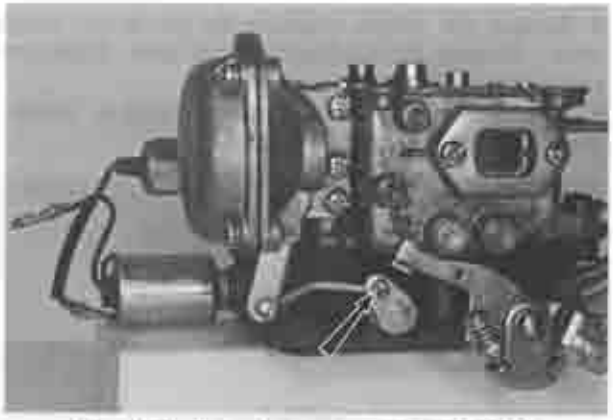


Fig. 4–15 Removing diaphragm connecting rod

5. Remove the screws attaching the throttle opener bracket to the main body and remove the bracket.
6. Remove the diaphragm chamber attaching screws and remove the diaphragm chamber from the main body.

Fig. 4–16 Diaphragm chamber
1. Diaphragm
2. Housing
3. Cover
4. Spring

7. Remove the accelerator pump lever, thrust plates and shaft by removing the snap ring.

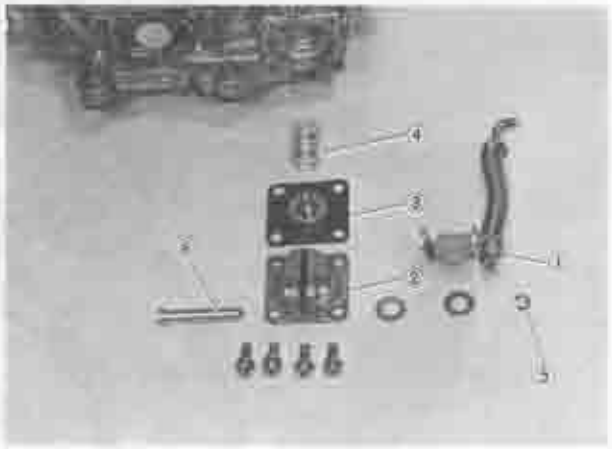


Fig. 4–17 Accelerator pump
1. Pump lever
2. Pump cover
3. Diaphragm
4. Spring
5. Clip
6. Pin

8. Remove the screws attaching the accelerator pump cover. Remove the accelerator pump cover, diaphragm and spring.
9. Remove the accelerator pump injection nozzle, weight and ball from the main body.

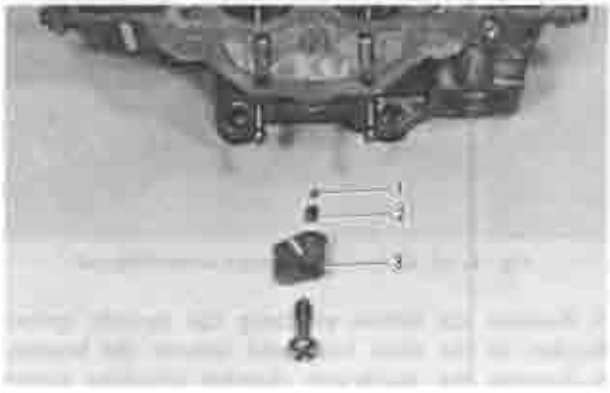


Fig. 4–18 Removing accel. pump injection nozzle
1. Ball
2. Weight
3. Nozzle body

10. Remove the all jets and air bleeds from the main body.

Note the size of all jets and air bleeds so they may be installed in the correct position.

11. Remove the richer solenoid. (manual transmission)

d. Throttle Body
1. Remove the mixture adjust screw.
2. Remove the air adjust screw.
3. The 49 states except for Calif., with automatic transmission and Calif. vehicles, remove the power valve solenoid.
4. Remove the throttle levers by removing the attaching nut and screw.

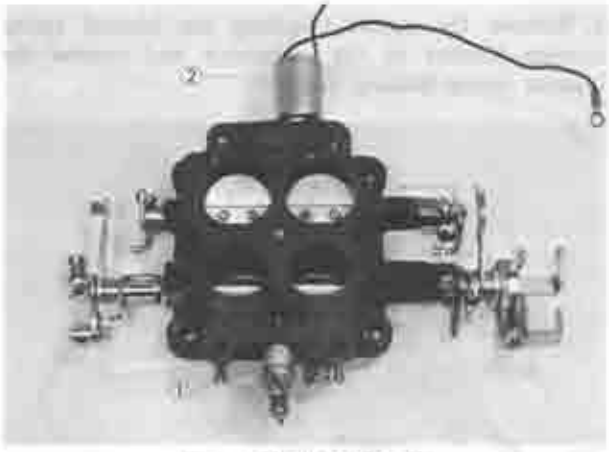


Fig. 4–19 Throttle body
1. Air adjust screw
2. Power valve solenoid

4–A–4. Inspecting Carburetor
1. Thoroughly clean all parts in clean solvent and dry with compressed air. Especially, blow out all passages of the carburetor carefully.
2. Inspect the air horn, main body and throttle body for cracks and breakage.
3. Inspect the choke shaft and the throttle shaft for wear. Worn throttle shaft allows air to enter into the combustion chamber and the mixture at low speed becomes lean.
4. Examine all jets and air bleeds for clog. If it exists, clean in solvent and blow with compressed air. **Never use a wire.** A wire may enlarge the hole or passage, changing the calibration of the carburetor.
5. Check the diaphragm of the accelerator pump for damage.
6. Check the float needle and seat for wear.
7. Check the float for damage.
8. Inspect the air adjust screw and mixture adjust screw for burrs or ridges.
9. Check the diaphragm for damage.

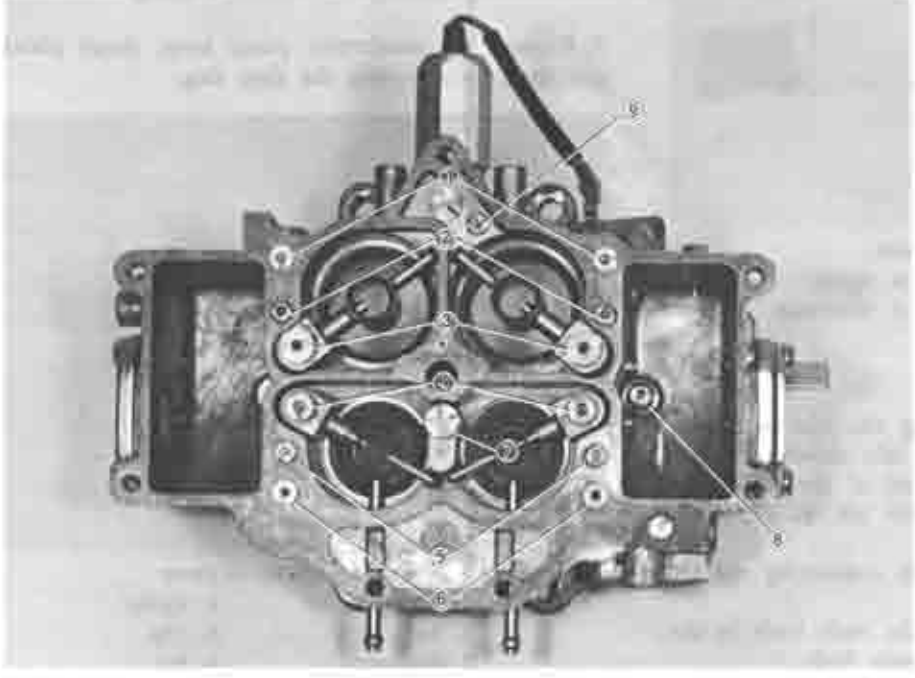


Fig. 4–20 Jets and air bleeds
1. No. 2 secondary slow air bleed
2. No. 1 secondary slow air bleed and secondary slow jet
3. Secondary main air bleed
4. Primary main air bleed
5. No. 1 primary slow air bleed and primary slow jet
6. No. 2 primary slow air bleed
7. Accel. pump injection nozzle
8. Power jet
(The 49 states except for Calif., with automatic transmission and Calif., vehicles.)
9. Richer air bleed and richer jet (M/T only)

10. The 49 states except for Calif., with automatic transmission, and Calif. vehicles:
Check the power valve solenoid for operation. To check, connect the solenoid to the battery. When current is applied to the solenoid, the valve stem should be come out from the valve body. If the valve does not operate properly, replace the solenoid.
11. On the vehicle equipped with manual transmission, check the richer solenoid for operation.
To check, connect the solenoid to the battery. When current is applied to the solenoid, the valve stem should be pulled in to the valve body.
If the valve does not operate properly, replace the solenoid.
12. Discard the old gaskets and use new gaskets when reassembling.
13. Check the throttle return springs for damage.

4–A–5. Assembling Carburetor

To assemble, follow the disassembly procedures in the reverse order with the following cautions.
1. Discard the old gaskets and use new ones.
2. Make sure that all parts are in good condition and clean.
3. Both the primary and secondary systems have their respective parts which are of a shape. Therefore, when installing, care should be taken so as not to mistake one for the other.
4. When installing the bimetal spring housing to the main body, fit the choke shaft lever to the bimetal spring and accurately by means of closing the choke valve and pulling the vacuum diaphragm shaft.

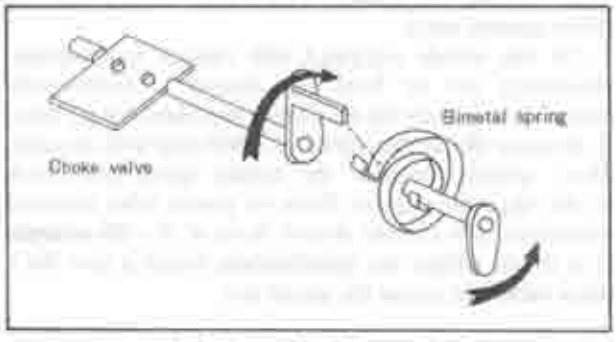


Fig. 4–21 Installing diaphragm housing

4–A–6 Installing Carburetor

Install the carburetor in the reverse order of removing.

4–B. CABURETOR LINKAGE

4–B–1. Carburetor Linkage

Check the secondary system linkage, accelerator pump linkage and choke linkage for operation.
Examine the choke control for free operation.

4–B–2. Accelerator Linkage

a. Checking accelerator linkage

Inspect the accelerator linkage for proper installation. Remove the air cleaner and, with the accelerator fully depressed, observe the position of the carburetor throttle valves. They should be vertical (wide open position).
Check the linkage to ensure there is no sticking or binding and for full return.

b. Adjusting accelerator cable

1. Check the accelerator pedal position.
The accelerator pedal height should be 50 mm (2.0 in) lower than the brake pedal height.
If necessary, adjust the nut Ⓐ to obtain the correct position.
2. Check the free play of the cable at the carburetor. It should be 1 ~ 3 mm. If the free play is not within the specifications, adjust by the nut Ⓑ.
3. Depress the accelerator pedal all the way down to the floor and check to see that the throttle valves are wide open.

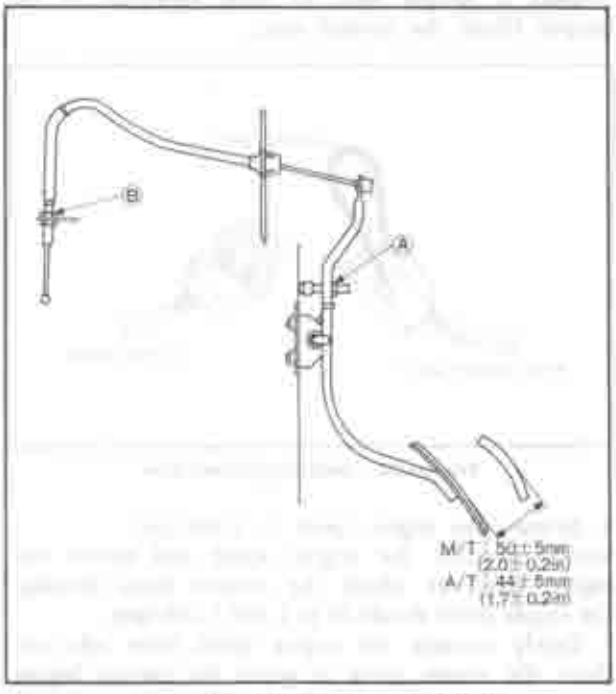


Fig. 4–22 Adjusting accelerator cable

4–C. ENRICHMENT SYSTEM

4–C–1. Richer Solenoid (Manual Transmission)

a. Checking richer solenoid

1. Connect a tachometer to the engine.
2. Warm up the engine and keep it idling.

Note: Check to see the engine does not hunt.

3. Disconnect the bullet connector from the richer solenoid.
Connect the solenoid lead to the battery and check to see the engine hunts.
4. Connect the voltmeter to connector (from the control unit).
Set the engine speed to 2,000 rpm with throttle and check to see that the current flows when the idle switch is pushed toward the idle position.

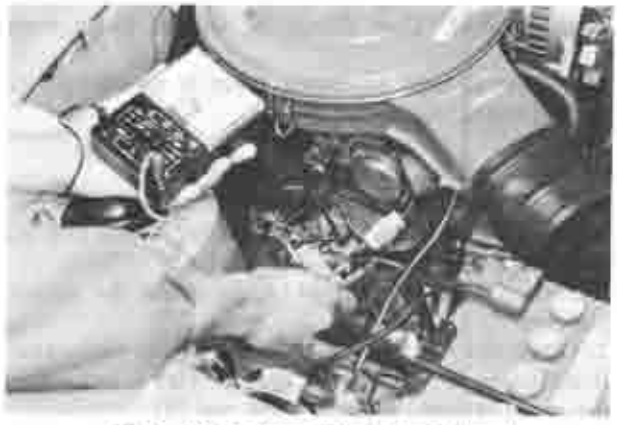


Fig. 4–23 Checking richer solenoid signal

5. Disconnect the coupler of the idle switch and connect a jumper wire to both terminals in the coupler (from the control unit).

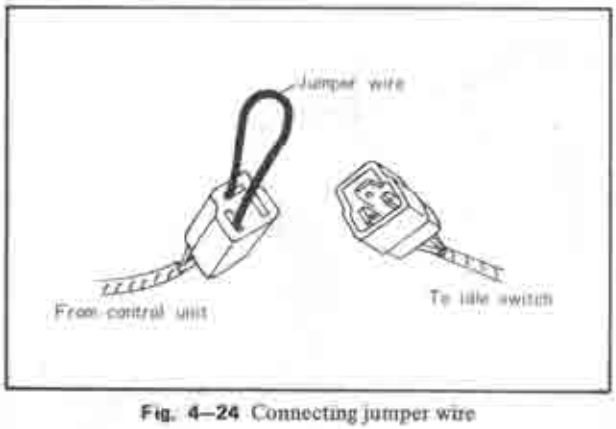


Fig. 4–24 Connecting jumper wire

6. Increase the engine speed to 2,000 rpm.
Slowly decrease the engine speed and record the engine speed at which the current stops flowing. The engine speed should be at **1,150 ± 150 rpm.**
7. Slowly increase the engine speed from idle and check the engine speed at which the current begins flowing. The difference between the engine speeds recorded in Step 6 and 7 should be **150 ± 70 rpm.**

4–C–2. Power Valve (49 states except Calif., with automatic transmission, and Calif. vehicles)

a. Checking power valve solenoid

1. Connect a tachometer to the engine.

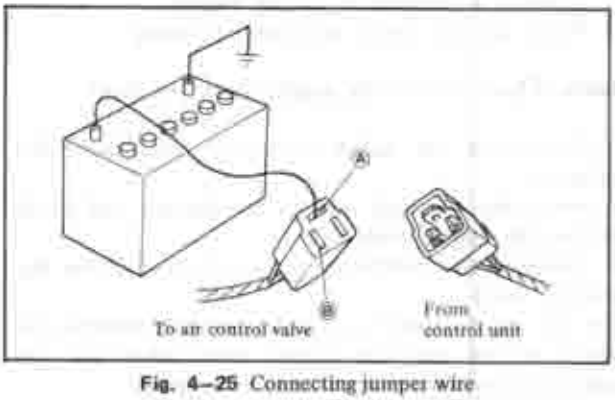


Fig. 4–25 Connecting jumper wire

2. Connect an exhaust gas analyger to the vehicle.
3. Disconnect the coupler of the air control valve and connect Ⓐ terminal (to solenoid Ⓑ) to the battery.
4. Disconnect the bullet connector from the power valve solenoid.
5. Start the engine and set the engine speed to 2,000 rpm with throttle.
Connect the power valve solenoid lead to the battery and check to see the CO density varies.
6. Stop the engine.
Connect a voltmeter to the power valve solenoid connector (from the control unit).
7. With the choke knob fully pulled, start the engine and check to see that the current flows for 130 ± 26 seconds after engine has been started (California vehicles).
8. On the vehicle equipped with manual transmission, disconnect the air hose (air cleaner ~ deceleration control valve) from the air cleaner and blind the air hose.
9. Increase the engine speed to 3,500 rpm with throttle. Then, quickly decrease the engine speed and check to see that the current flows to power valve solenoid connector.
The current should flows at 3 ~ 25 seconds.

b. Checking No.1 vacuum switch and No.1 delay valve

To check the No.1 vacuum switch and No.1 delay valve, proceed as follows:
1. Disconnect the bullet connector from the power valve solenoid and connect a voltmeter to the connector (from control unit).
2. On the vehicle equipped with manual transmission, disconnect the air hose (air cleaner ~ deceleration control valve) from the air cleaner and blind the air hose.
3. Increase the engine speed to 3,500 rpm with throttle. Then, quickly decrease the engine speed and check to see that the current flows to power valve solenoid connector. The current should flows at **3 ~ 25 seconds.**
If it is not within the specification, install a new No.1 delay valve and repeat the above test.

4–D. THROTTLE OPENER SYSTEM (Air conditioning)

4–D–1. Checking Throttle Opener

1. Connect a tachometer to the engine.
2. Warm up the engine and run it at idle.
3. Disconnect the connector from the air conditioning solenoid valve.
4. Connect the solenoid valve lead to the battery and make sure that the engine speed increases to 1,200 ± 50 rpm.
5. If the engine speed does not increase to 1,200 ± 50 rpm, loosen the nuts of the throttle opener and adjust it until the specified engine speed is obtained.

4–D–2. Air Conditioning Relay

To check the air conditioning relay, proceed as follows:
1. Disconnect the coupler from the relay.

2. Check the continuity, referring to the following table.

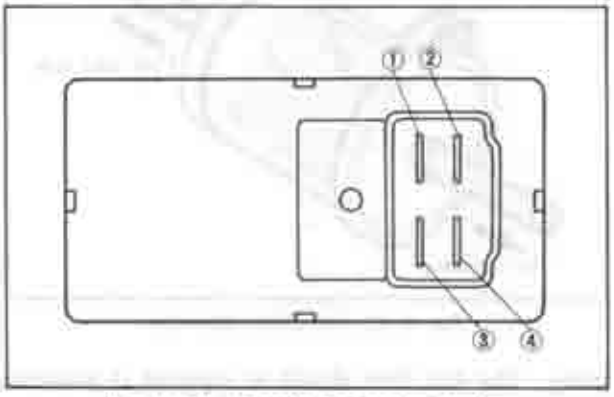


Fig. 4–26 Air conditioning relay coupler

Numbers –Continuity	Numbers –No continuity	Remarks
	② – ④	
② – ④		Connect the battery positive to terminal ③ and negative to ①.

If any defects are found, replace the relay.

4–E. SUB-ZERO STARTING ASSIST DEVICE (Except for California)

This is the device for increasing the starting ability of the engine in extreme cold. When the ignition key is turned to the position of "START" under the circumstances where the temperature is below –18°C (0°F), a certain amount of starting assist fluid is supplied into the carburetor by a pump.

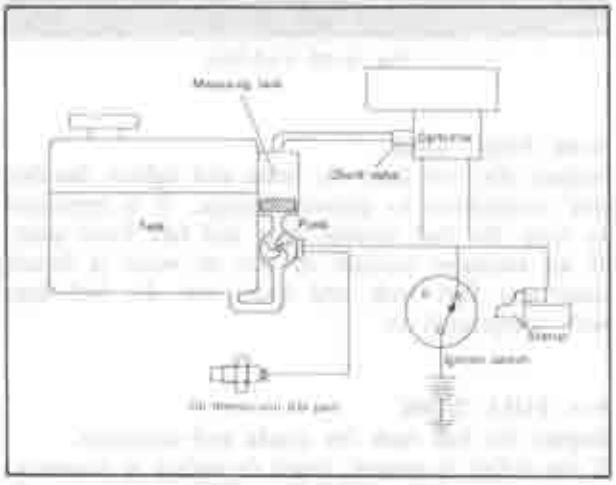


Fig. 4–27 Sub-zero starting assist system

4–E–1. Sub-zero Starting Assist Fluid

The mixture proportion of starting assist fluid should be 90% of high quality ethylene glycole anti-freeze solution plus 10% of water.

4–E–2. Checking Sub-zero Starting Assist Device

1. Make sure that there is sufficient starting assist fluid in the tank. Replenish if necessary.
2. Disconnect the coupler of Ⓢ terminal connected to the starter magnetic switch. This is to prevent the engine from revolving when the ignition key is turned to "START".
3. Remove the air cleaner cover.
4. Turn the ignition key to the position of "START" and make sure that the starting assist fluid does not spouts out from the nozzle of the carburetor. [Ambient temperature should be above –18°C (0°F)]
5. Disconnect the lead wire at the oil thermo unit on the oil pan and earth the disconnected lead wire to the body.
6. Turn the ignition key to the position of "START" with the air bleeding button of the tank kept pushed and make sure that the starting assist fluid spouts out from the nozzles of the carburetor.

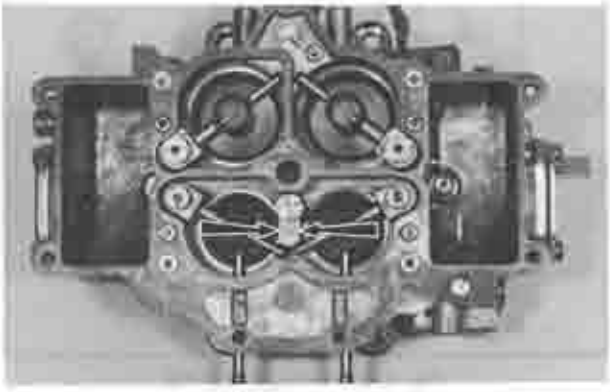


Fig. 4–28 Sub-zero discharge nozzle

4–E–3. Checking Oil Thermo Unit

The oil thermo unit is in normal condition if it is energized below –18°C (0°F) and is not above it.

4–F. FUEL PUMP

4–F–1. Testing Fuel Pump

To determine that the fuel pump is in satisfactory operating condition, the following tests should be made. The tests are perfomed with the pump installed on the car.

Before the tests, make sure the fuel filter has been changed within the recommended maintenance mileage interval. When in doubt, install a new filter.

a. Pressure test

1. Remove the air cleaner assembly. Disconnect the fuel inlet line at the carburetor.

Use care to prevent combustion due to fuel spillage.

2. Connect a pressure gauge, a restrictor and flexible hoses between the fuel line and the carburetor.
3. Position the flexible hose and restrictor so that the fuel can be dischaged into a suitable, graduated container.
4. Before taking a pressure reading, turn the ignition switch on and vent the system into the container by opening the hose restrictor momentarily.
5. Close the hose restrictor, allow the pressure to stabilize, and note the reading.

If the reading is not within 0.26 ~ 0.33 kg/cm²

(3.7 ~ 4.7lb/in²), and the fuel lines and filter are in satisfactory condition, the pump is damaged and should be replaced.
If the pump pressure is within the specifications, perform the test for volume.

b. Volume test
Turn the ignition switch on, open the hose restrictor and expel the fuel into the container, while observing the time required to expel 1,050 cc (1.1 U.S. quarts, 0.9 Imp. quarts). Close the restrictor. 1,050 cc (1.1 U.S. quarts, 0.9 Imp. quarts) or more of fuel should be expelled within one minute.

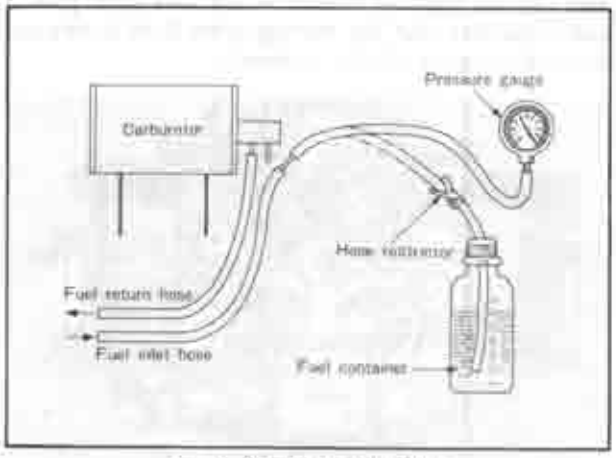


Fig. 4–29 Testing fuel pump

4–F–2. Replacing Fuel Pump
1. Open the trunk lid and remove the partition board.
2. Disconnect the bullet connector of the pump lead.
3. Remove the fuel pump cover attaching bolts and remove the cover.
4. Disconnect the inlet and outlet hoses from the fuel pump.
5. Remove the nuts attaching the pump to the body and remove the pump.
6. Install the new fuel pump by following the removal procedures in the reverse order.

Fig. 4–30 Removing fuel pump

4–G. FUEL FILTER
The fuel filter is of a cartridge type, and is located in the fuel line between the fuel tank and the fuel

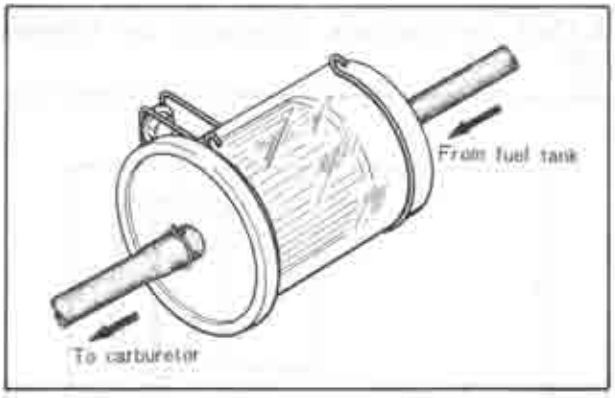


Fig. 4–31 Fuel filter connection

pump. The fuel filter should be replaced at intervals, following the maintenance schedule.
To replace the fuel filter, proceed as follows:
1. Open the trunk lid and remove the partition board.
2. Loosen the clamp at both ends of the filter and disconnect the fuel pipes.
3. Disconnect the fuel filter from the retainar.
4. Install a new filter and connect the fuel pipes.

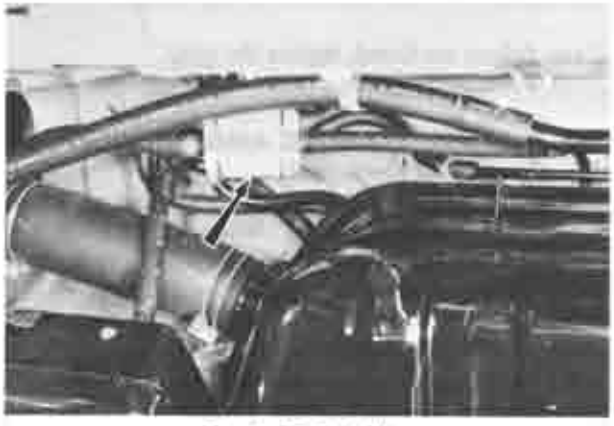


Fig. 4–32 Fuel filter

4–H. FUEL LINE
Inspect the fuel lines for leaks and tighten the fuel line connections to prevent leakage. It is important to keep the fuel system clean and free from water. If an excessive amount of dirt or water is found, drain the fuel tank and blow out the fuel lines with compressed air.

4–I. FUEL TANK
Inspect the fuel tank for cracks and corrosion.
If any defect is present, repair or replace as necessary.

Note: When repairing the fuel tank, clean the fuel tank thoroughly with steam to remove all explosive gas.

4–J. AIR CLEANER
The air cleaner is of a paper filter. The element should be serviced the maintenance schedule.
To replace the element, proceed as follows:

1. Remove the clips and remove the air cleaner cover.
2. Take out the element and install a new element.
3. Install the air cleaner cover and fasten the clips.

To clean the element, remove the element as instructed above and blow out the dust with a low compressed air.

4–K. INTAKE AIR TEMPERATURE CONTROL VALVE

Intake air temperature control system consists of a control valve and a bimetal.

The intake of fresh air and hot air is automatically controlled over by means of the bimetal and control valve installed in the air cleaner.

Move the control valve up and down inside the air cleaner and if there is no difficulty to move and also the spring force of the bimetal is felt, it is in good order.

4–L. IDLE COMPENSATOR

1. Check the valve is in closed position when bimetal temperature is lower than operating temperature.

Opening temperature	65 ± 4°C (149 ± 7.2°F)

To check, suck air into the tube. If excessive air leakage is found, replace the idle compensator as an assembly.

2. When the bi-metal temperature is more than approx. 69°C (154°F), check to see the valve is in open position.

If the valve is not open, replace the idle compensator as an assembly.

Fig. 4–33 Idle compensator

4–M. FUEL CUT VALVE

The fuel cut valve is fitted in the fuel line between the fuel pump and the carburetor.

When the valve body is inclined more than 60° laterally, the fuel cut valve is operated and the fuel supply to the carburetor is cut.

To replace the fuel cut valve, proceed as follows:

1. Remove the attaching bolts.
2. Disconnect the hoses at the fuel cut valve and remove the fuel cut valve and bracket assembly. **Do not** separate the fuel cut valve and the bracket.
3. Install the fuel cut valve in the reverse order of removing.

Fig. 4–34 Fuel cut valve

4–N. FUEL CHECK VALVE

The fuel check valve is fitted in the fuel return line between the carburetor and the fuel tank.

Check the fuel check valve for cracks or damages.

To replace the fuel check valve, proceed as follows:

1. Disconnect the hoses from the valve and remove the valve.
2. Install the valve by following the removal procedures in the reverse order.

Note:

When installing, make sure that the arrow mark on the valve is directed as shown in Fig. 4–37.

Fig. 4–35 Fuel check valve

ELECTRICAL SYSTEM (ENGINE)

5

DESCRIPTION

The engine electrical systems are the starting system, ignition system, charging system and the battery. Service information for these systems are included in this section.

5–A. BATTERY

5–A–1. Checking Battery

As the battery has many important functions to engine start, ignition and lighting, check the following points periodically and always keep the battery in perfect condition.

1. Check the electrolyte level in each cell of the battery, and add distilled water to the **upper level line** marked on the battery. **Do not** overfill.
2. Check the specific gravity of the electrolyte with a hydrometer.

If the reading is below the specification, the battery requires recharging.

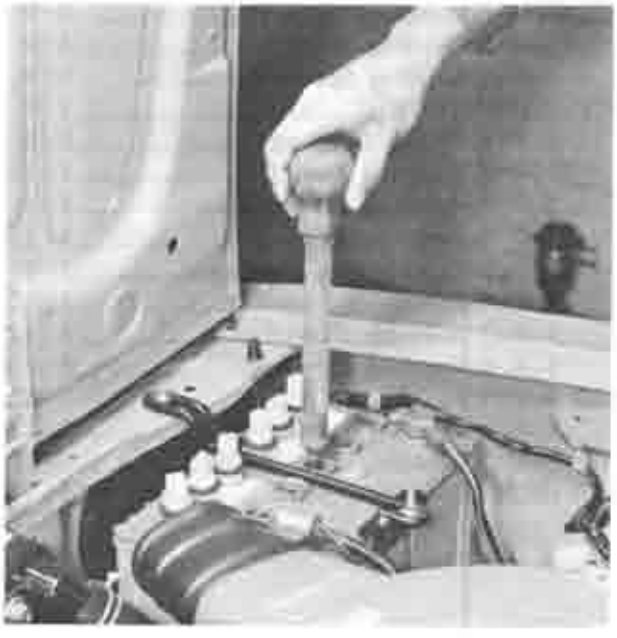


Fig. 5–1 Checking specific gravity

3. Check the tightness of the terminals to ensure good electrical connections. Clean the terminals and coat the terminals with grease.
4. Inspect for corroded or frayed battery cables.

5–A–2. Charging Battery

a. Constant current charge

1. If the exterior of the battery is dirty with sulphuric acid or dust and dirt, wash these off with clean water and dry thoroughly before charging the battery.
2. Check the electrolyte level and add distilled water if necessary.

Note:

If addition of distilled water is neglected, the plates and separators will become exposed to air, causing a sulphation to occur on the plates.
Do not add dilute sulphuric acid unless the electrolyte has overflowed or leaked out.

3. Connect the battery to the charger, ensuring that the polarities are correct.
4. To charge, apply an electric current of approximately 5 amperes until the specific gravity of the electrolyte reaches 1.26 ~ 1.28.

b. Fast charge

As a fast charge causes both the temperature and the level of the electrolyte to rise suddenly, it does not have a favorable effect on the battery. Therefore, this should not be performed unless in the case of an emergency.

To charge with a fast charger, follow the instructions of the manufacturer.

Note:

1. Ensure that the cables are removed from the battery terminals before the charge is applied. If this is neglected, it could cause a damage to the diodes on the alternator.
2. The battery should be kept cool by the use of cooling water to prevent the temperature of the electrolyte from exceeding 55°C (131°F), otherwise the charging should be discontinued temporarily when the temperature rises above this point.

5–B. ALTERNATOR

5–B–1. Precautions on Service

When servicing the charging system, observe the following precaution. If not followed, the result will be in serious damage of the system.

1. **Do not** short across or ground any of the terminals on the alternator.
2. **Never** operate the alternator on an open circuit (with the field terminal connected and the armature terminal disconnected).
3. When installing the battery, always make sure that the negative post of the battery is attached securely to the negative cable.
4. **Never** reverse battery cables, even for an instant, as the reverse polarity current flow will damage the diodes in the alternator.
5. When charging the battery with a fast charger, disconnect the positive cable at the battery.
6. Check the "V" belt tension and adjust it to specification if necessary.

5–B–2. Checking Charging System on Car

If the electrical system is not charging properly, it is advisable to determine whether the trouble is in the alternator or regulator prior to removing the alternator.

1. Disconnect the wire from "B" terminal of the alternator and connect the ammeter with the negative lead of the ammeter to the wire and the positive lead to the "B" terminal, as shown in Fig. 5–2.

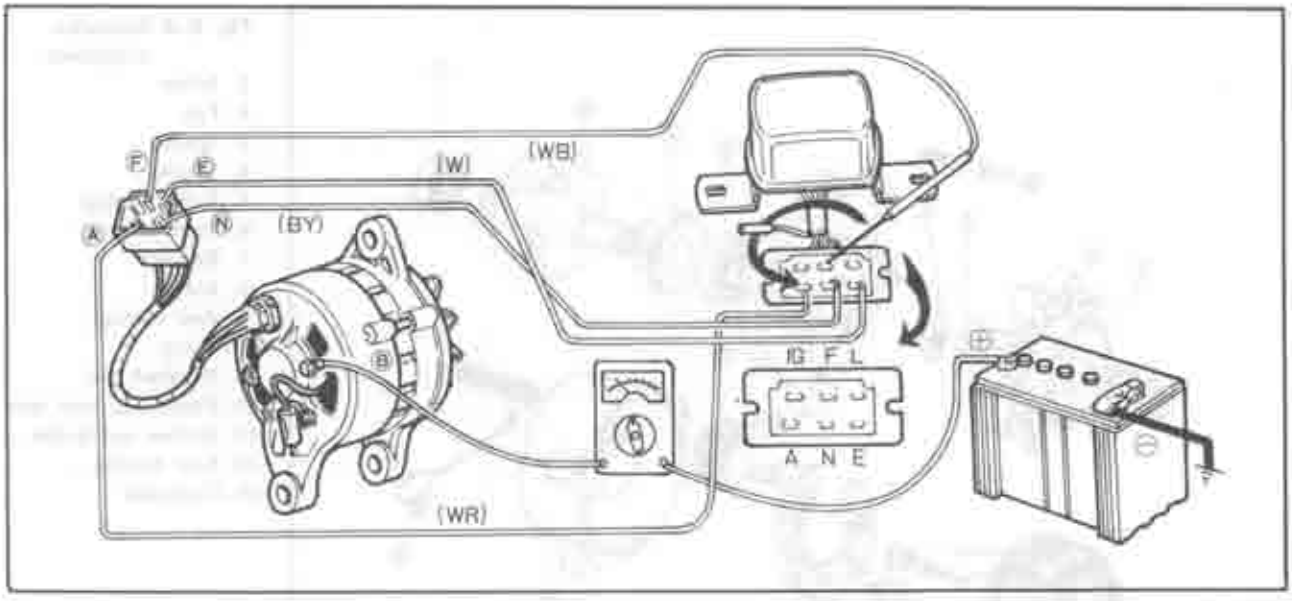


Fig. 5–2 Checking charging system

2. Disconnect the coupler from the regulator. Connect the disconnected couplers with the suitable wires.
3. Start the engine and take a reading of the ammeter, holding the engine speed to 2,000 rpm.
4. Disconnect the wire from the "F" terminal and short-circuit the wire to the "A" terminal for a moment.
5. If the meter reading increases remarkably, the trouble is in the regulator and if there is no change in current, it is in the alternator.

5–B–3. Removing Alternator

1. Open the bonnet and disconnect the negative cable at the battery.
2. Remove the air cleaner.
3. Disconnect the wires at the alternator "B" terminal by removing the nut. Pull the multiple connector from the rear of the alternator.
4. Remove the alternator strap bolt.
5. Remove the alternator mounting bolt, and remove the alternator from the vehicle.

Fig. 5–3 Removing alternator

5–B–4. Disassembling Alternator

1. Remove the radio noise suppression condenser from the rear of the alternator.
2. Remove the through bolts.
3. Separate the front housing assembly by prying apart with a screwdriver at the slots of the front housing.
4. Place the front housing and rotor assembly in a vise. Clamp the assembly on the rotor.
5. Remove the nut and washer attaching the pulley to the shaft. Remove the pulley, fan, spacer and front slinger.

Fig. 5–4 Loosening pulley nut

6. Remove the front housing with bearing from the rotor. Remove the rear slinger.
7. Remove the nut, washers and insulator from the "B" terminal at the rear of the alternator.
8. Remove the screws attaching the heat sink to the rear housing and remove two screws attaching the brush holder and heat sink.
9. Carefully remove the stator, heat sink and brush holder assembly from the rear housing. Use care to keep the brush holder assembly intact during removal from the rear housing.
10. Remove the brush holder assembly.
11. Unsolder the stator leads from the heat sink.
12. If bearing replacement is necessary, remove the

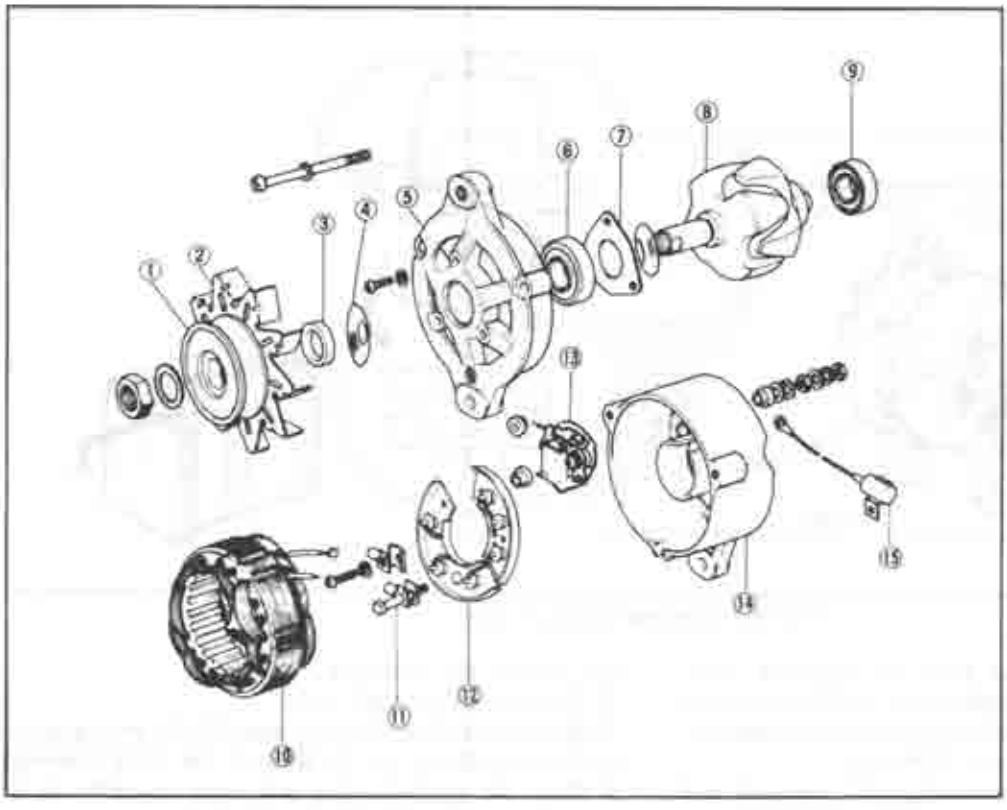


Fig. 5–6 Alternator components
1. Pulley
2. Fan
3. Spacer
4. Slinger
5. Front housing
6. Front bearing
7. Retainer
8. Rotor
9. Rear bearing
10. Stator
11. Terminal bolt
12. Diodes and heat sink
13. Brushes and holder
14. Rear housing
15. Condenser

rear bearing from the rotor shaft with a pulley. To replace the front bearing, remove the bearing retainer attaching screws, and press the bearing from the front housing.

5–B–5. Inspecting Alternator

a. Checking stator coil

Check the stator coil for both open and grounded circuits with an ohmmeter.

To check for open, connect the prods to each of the two leads, as shown in Fig. 5–5. If there is no flow of current, the coil is open circuit and must be repaired or replaced.

Fig. 5–5 Checking stator coil for open

To check for ground, connect one prod to the core and the other to each lead wire, as shown in Fig. 5–7. If a ground is present, the current will flow and the stator coil must be repaired or replaced.

Fig. 5–7 Checking stator coil for ground

b. Checking rotor

To check for open circuit, place both prods of an ohmmeter on the slip rings, as shown in Fig. 5–8.

Fig. 5–8 Checking rotor for open

If the reading is 4 to 6 ohms, there is no trouble in the rotor.
To check for ground, connect one prod to the slip ring and other prod to the core. If the current flows, the rotor must be repaired or replaced.

Fig. 5–9 Checking rotor for ground

c. Checking diodes
Diodes for use in the alternator are avilable in two different types, the positive diode which allows current to flow from the lead wire to the case but not from the case to the lead wire and the negative diode which has the opposite properties.
To check, read the resistance between the lead wire and case with a tester. Then reverse the tester leads and note the reading.
If both readings are very low or high, the diode is defective. A good diode will give one low reading and one high reading.

Note: The diode and heat sink are serviced as an assembly only.

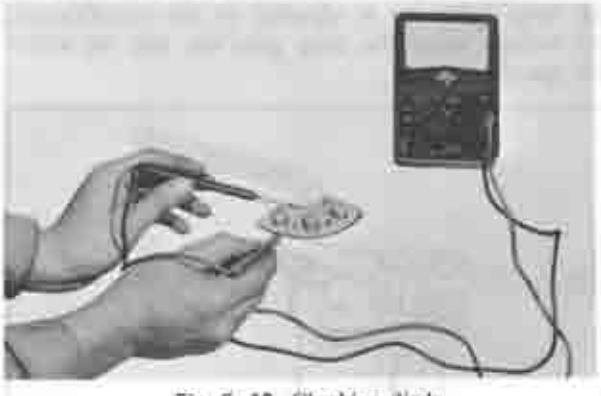


Fig. 5–10 Checking diode

d. Checking brushes and springs
The brushes should be replaced when one-third of the original length is worn away. This is indicated by a wear limit line on the side surface of each brush. Check the brush spring tension. The tension should be between 330 and 450 gr (12 and 16 oz). Replace the springs if the tension is less than 330 gr (12 oz) or if excessive corrosion exists.

e. Checking bearings
There is no need of lubricating as the bearing is pre-

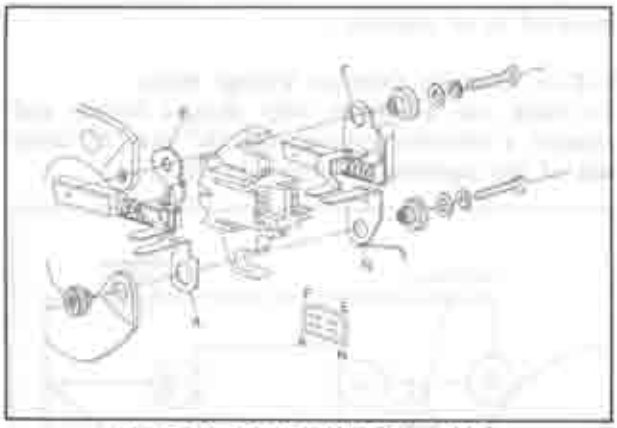


Fig. 5–11 Brush holder disassembled

lubricated. In a long spell of use, when the bearing is worn or damaged, replace it with a new one.

5–8–6. Assembling Alternator
Assemble the alternator in the reverse order of disassembling, noting the following points.
1. When installing the rotor assembly to the rear housing and stator assembly, hold the brushes in position by inserting a piece of stiff wire into the hole of the brush through the rear housing as shown in Fig. 5–12.

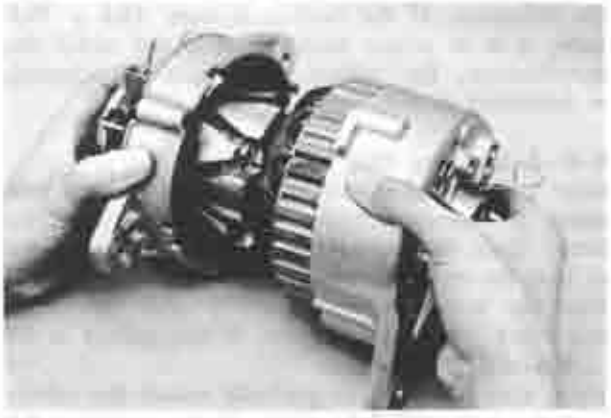


Fig. 5–12 Installing rotor assembly

2. The soldering of the diode leads should be performed in **less than twenty seconds** as the excessive heat may damage the diode.

5–8–7. Installing Alternator
1. Position the alternator to the mounting bracket and install the mounting bolt. **Do not** tighten.
2. Place the "V" belt on the alternator pulley and install the alternator strap bolt. Adjust the "V" belt tension. Tighten the alternator mounting bolt.
3. Connect the multiple connector to the rear of the alternator.
4. Attach the wires to the alternator "B" terminal.
5. Attach the air cleaner.
6. Connect the battery negative cable.

5–C. REGULATOR
The regulator is composed of two control units, a constant voltage relay and a pilot lamp relay,

mounted as an assembly.

5–C–1. Checking Constant Voltage Relay

To check, use an almost fully charged battery and connect a voltmeter between the **"A"** and **"E"** terminals of the regulator, as shown in Fig. 5–13.

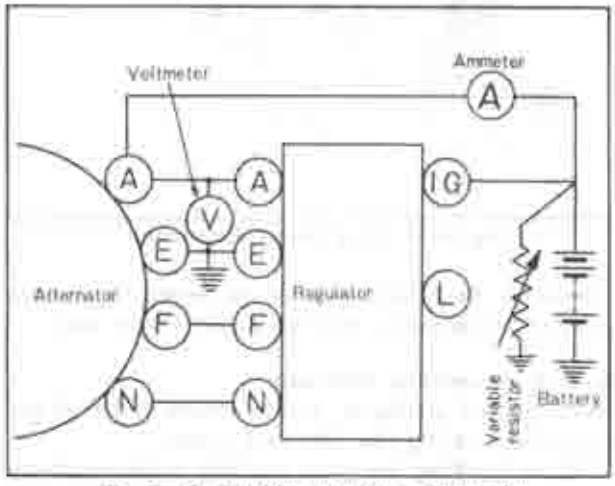


Fig. 5–13 Checking constant voltage relay

Then, hold the alternator revolution to 4,000 rpm (engine revolution 2,000 rpm) and take a reading of the voltmeter. If the reading is from **14.0 ~ 15.0 volts,** it is in proper order. If it is not within the specifications, the voltage relay must be adjusted, as instructed in Par. 5–C–3.

5–C–2. Checking Pilot Lamp Relay

Make a circuit, as shown in Fig. 5–14, using a voltmeter and variable resistor, and light up the pilot lamp. Then, slide the knob of the variable resistor so that the voltage gradually increases.

Read the voltage between the "N" and "E" terminals when the lamp goes out. If this voltage is **4.5 ~ 5.5 volts,** it is normal.

Next, slide the knob to gradually reduce the voltage and the lamp will light again. If the reading is **0.5 ~ 3.0 volts** at this time, it is proper.

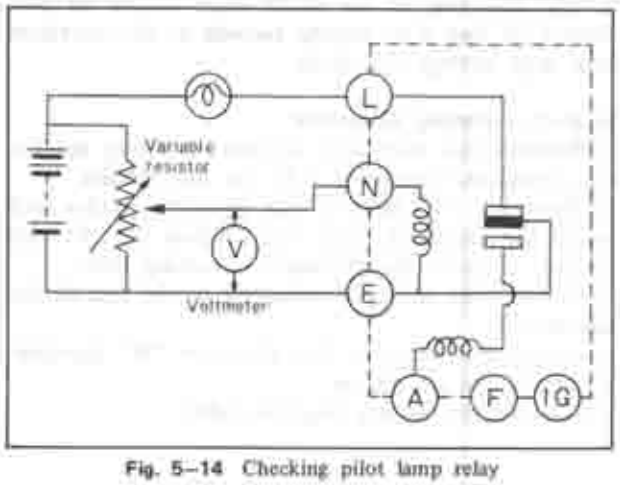


Fig. 5–14 Checking pilot lamp relay

5–C–3. Adjusting Regulator

First, check the air gap, back gap and point gap with a wire gauge. If they are not within the specifications, adjust by bending the stationary contact bracket.

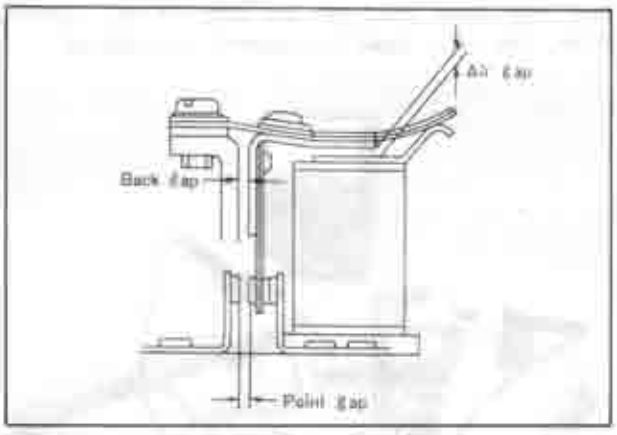


Fig. 5–15 Gaps of regulator

Constant voltage relay

Air gap	0.7 ~ 1.3 mm (0.028 ~ 0.051 in)
Point gap	0.3 ~ 0.45 mm (0.012 ~ 0.018 in)
Back gap	0.7 ~ 1.5 mm (0.028 ~ 0.059 in)

Pilot lamp relay

Air gap	0.9 ~ 1.4 mm (0.035 ~ 0.055 in)
Point gap	0.7 ~ 1.1 mm (0.028 ~ 0.043 in)
Back gap	0.7 ~ 1.5 mm (0.028 ~ 0.059 in)

After correct gaps are obtained, adjust the voltage setting. Bend the upper plate down to decrease the voltage setting, up to increase the voltage setting. In case of the pilot lamp relay, if the voltage when the lamp lights up is adjusted to the specification, the voltage when the lamp goes out may be within the specification.

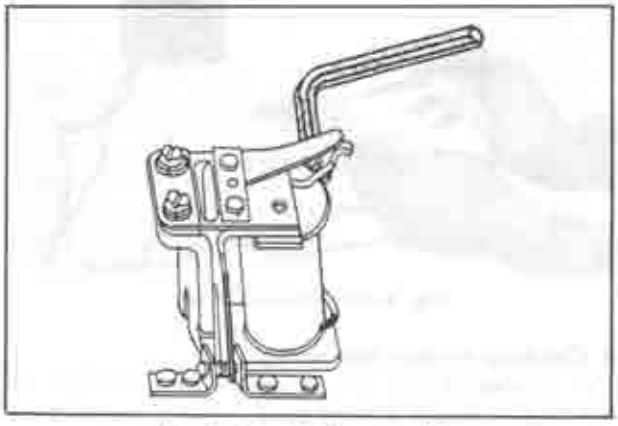


Fig. 5–16 Adjusting regulator

5–C–4. Replacing Regulater

1. Disconnect the regulator wires at the multiple connector.
2. Remove the two regulator attaching screws and remove the regulator.
3. Position the regulator to the body and install the

Fig. 5–17 Regulator installed

two attaching screws.
4. Connector the regulator wires at multiple connector, and check the charging system operation.

5–D. STARTING MOTOR

5–D–1. Checking Starting Circuit

When the starting motor fails to operate or does not satisfactorily operate, check the following points before removing the starting motor:
1. Weak battery
2. Corroded or loose battery terminal
3. Loose starting motor terminal
4. Broken or loose wires of the starting circuit
5. Faulty ignition switch

5–D–2. Testing Starting Motor

a. Free running test

1. Place the starting motor in a vise equipped with soft jaws and apply the battery voltage adjusted to **11.5 volts** to the starting motor.
2. Connect an ammeter between the "B" terminal of the starting motor and the battery.
3. Operate the starting motor and take a reading. The current flow should be **50 amperes minimum at 5,600 rpm** for manual transmission and **100 ampers minimum at 6,600 rpm** for automatic transmission.

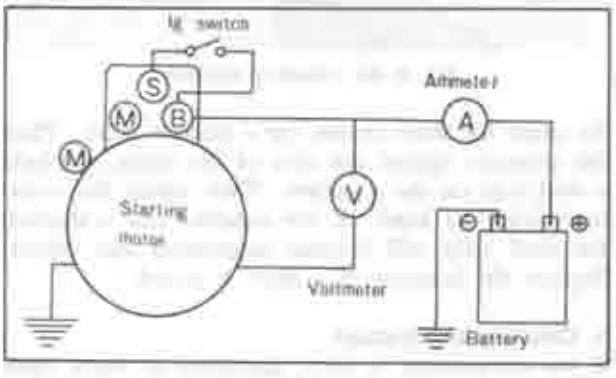


Fig. 5–18 Free running test

b. Lock resistance test

1. Install the starting motor on a test bench.
2. Test the lock resistance of the starting motor, following the instructions of the test equipment manufacturer.
3. With applied battery voltage adjusted to 5.0 volts, the current should flow less than **600 amp.** and the torque should more than **0.98 m-kg (6.9 ft-lb)** for manual transmission, while the current flow **less than 1,050 amp.** and the torque is more than **2.2 m-kg (15.9 ft-lb)** for automatic transmission.

If the starting motor does not perform to the above test requirements, repair it referring to the following list.

1) Starter rotates slowly with a large current at free running.
   a) Worn, dirty or defective bearings
   b) Short circuit of armature
   c) Grounded armature and field coil
2) Starter does not rotate with a large current.
   a) Defective field circuit
   b) Defective armature circuit
   c) Burnt commutator
3) Low torque and low current flow. Low free running speed.
   a) Breakage of field circuit
   b) Excessive internal resistance
4) Low torque. High free running speed.
   a) Short circuit of field coil

5–D–3. Removing Starting Motor

1. Disconnect the negative cable from the battery.
2. Disconnect the battery cable from the magnetic switch **"B"** terminal, and ignition switch wire from the magnetic switch **"S"** terminal.
3. On the vehicle equipped with automatic transmission, remove the two bolts attaching the starting motor bracket to the automatic transmission.
4. Remove the bolts attaching the starting motor, and remove the starting motor.

5–D–4. Disassembling Starting Motor

1. Remove the starting motor bracket from the rear end of starting motor. (automatic transmission only)
2. Disconnect the field strap from the terminal on the magnetic switch.
3. Remove the magnetic switch attaching screws and remove the magnetic switch, spring and washers from the driving housing.

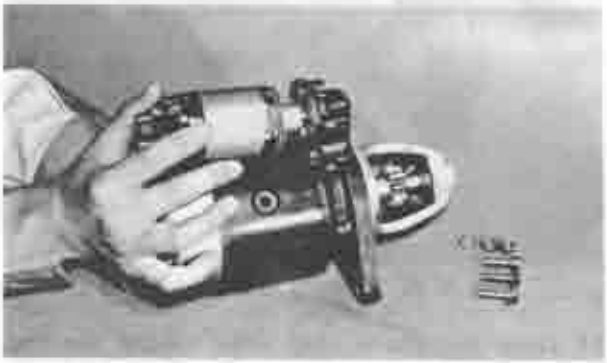


Fig. 5–19 Removing magnetic switch

4. Remove the plunger from the driving lever.
5. Remove the through bolts and brush holder attaching screws. Then, remove the rear cover.

Fig. 5–20 Removing rear cover

6. Remove the insulator and washers from the rear end of the armature shaft.
7. Remove the brush holder.
8. Separate the yoke from the driving housing.

Fig. 5–21 Removing yoke assembly

9. Remove the rubber packing, spring and spring seat.
10. Remove the armature, driving lever and over-running clutch assembly from the driving housing.

Fig. 5–22 Removing armature assembly

11. Drive the pinion stop collar toward the armature, and remove the stop ring. Then, slide the stop collar and over-running clutch off the armature shaft.

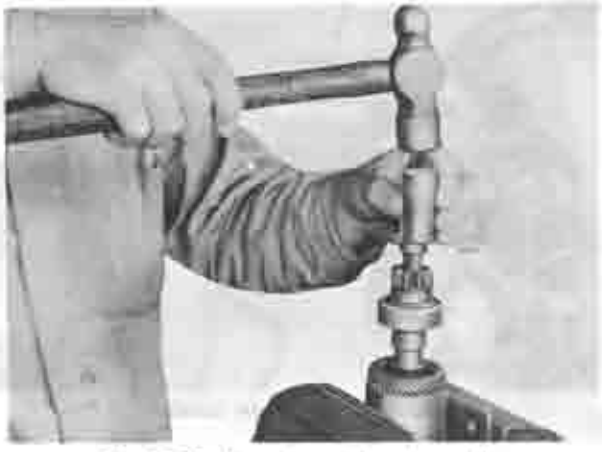


Fig. 5–23 Removing pinion stop collar

12. If the field coil removal is necessary, remove the shoe retaining screws. Then, remove the pole shoes and field coil from the yoke.

5–D–5. Inspecting Starting Motor

a. Checking armature

Check the armature for both ground and short circuit. To check for ground, touch one prod of an ohmmeter to each segment and the other prod to the core or shaft.

An infinite reading should be obtained for each segment. If the meter reading is not infinite, the armature windings are shorted to the core or shaft and the armature must be replaced.

Fig. 5–24 Checking armature

To check for short circuit, use a growler tester. Place the armature against the core of the tester, and hold a steel strip on the armature. Then, rotate the armature slowly by hand. If the armature coil is shorted, the steel strip will become magnetized and vibrate. Replace the armature if a short is found.

b. Checking commutator

If the commutator is dirty, discolored or worn, clean it with emery paper and wash with clean solvent.

After cleaning, undercut the mica between the segments to the depth of **0.5 ~ 0.8 mm (0.020 ~ 0.031 in)**, as shown in Fig. 5–26.

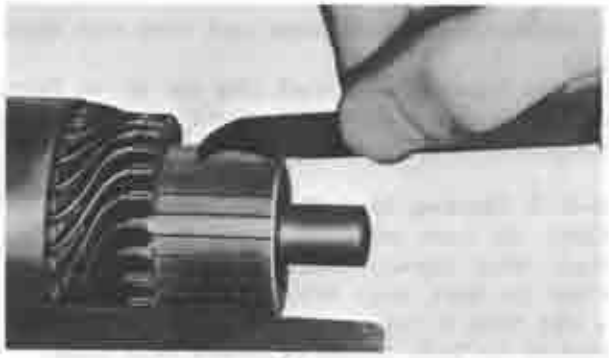


Fig. 5–25 Undercutting mica

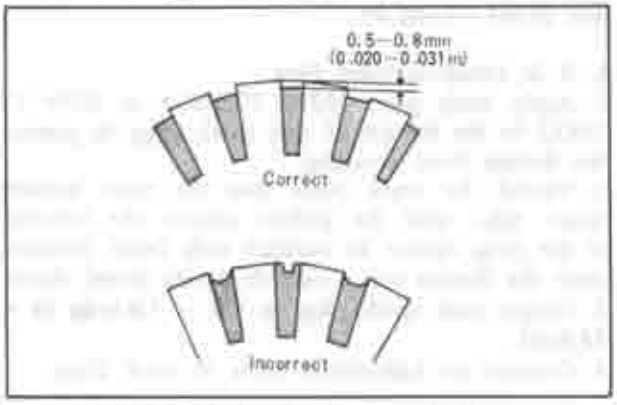


Fig. 5–26 Commutator mica depth

c. Checking field coil

To test the field coil for ground with an ohmmeter, place one prod on the yoke or pole core and the other prod to the field terminal. An infinite meter reading should be obtained. If a reading other than infinite is found, replace the field windings.

Fig. 5–27 Checking field coil for ground

To check for open, connect the prods to each of the two leads. If there is no flow of current, the coil is open circuit and must be repaired or replaced.

d. Checking brush holder

Check the brush holder for ground. Touch one prod of an ohmmeter to the insulated brush holder and the other prod to the brush holder frame.

If the meter reading is other than infinite, the brush holder assembly is shorted and must be replaced. Repeat this test for the other insulated brush holder. **Do not** use this test on the two grounded brush holders.

e. Checking brushes and brush springs

Check the brushes and replace if they are worn down more than one third of their original length. Otherwise, the brush spring tension will be reduced, leading to an increase in the brush-commutator contact resistance. This will lower the torque and cause the burnt commutator surface.

The spring tension is 1.4 ~ 1.8 kg (49 ~ 63 oz). If the tension is too low, replace the springs.

f. Checking bushes

Check the clearance between the armature shaft and the bush. If it exceeds 0.2 mm (0.008 in), replace the bush.

5–D–6. Magnetic Switch Test

a. Pull-in coil test

Apply the specified voltage (12V) between the "S" terminal and "M" terminal. If the magnetic switch is forcefully attracted, the pull-in coil is in good condition.

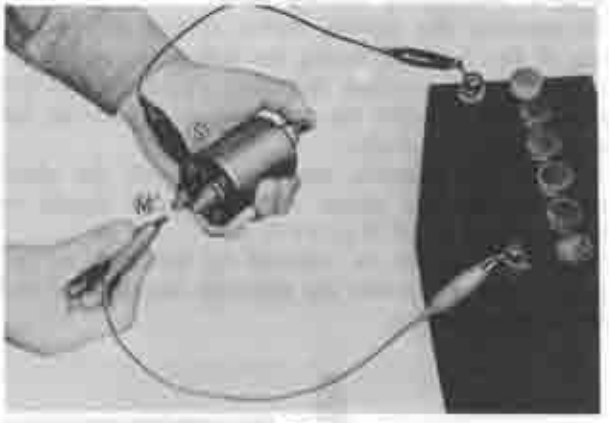


Fig. 5–28 Pull-in coil test

b. Holding coil test

Ground the "M" terminal to the magnetic switch body with a lead and impose the specified voltage (12V)

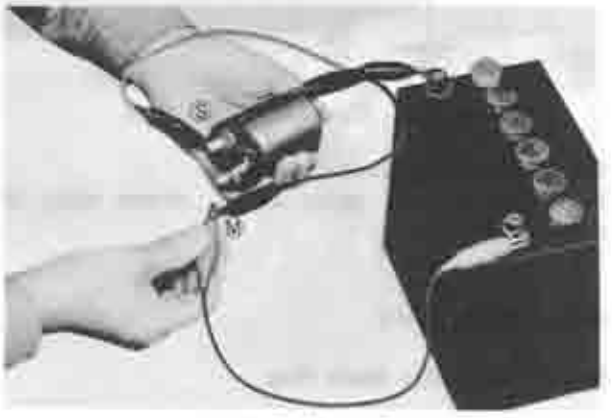


Fig. 5–29 Holding coil test

upon the "S" terminal to pull in the plunger. If the plunger remains attracted after disconnecting the lead from the "M" terminal, there is no trouble with the holding coil.

c. Return test
Push in the plunger by hand and apply the specified voltage (12V) between the "M" terminal and the magnetic switch body. If the plunger is not attracted, there is no trouble.

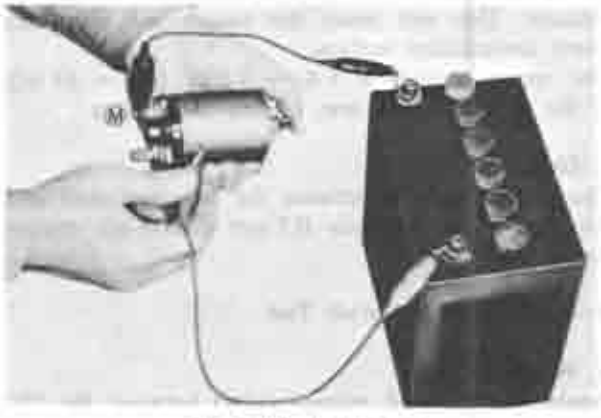


Fig. 5–30 Return test

5–D–7. Assembling Starting Motor
To assemble the starting motor, reverse the procedure of Par. 5–D–4, noting the following points.
1. Adjust the armature shaft end play to 0.1 ~ 0.4 mm (0.004 ~ 0.016 in) with a thrust washer on the rear end of the shaft.
2. When the magnetic switch is engaged, the clearance between the pinion and stop collar should be 0.5 ~ 2.0 mm (0.020 ~ 0.079 in).
This clearance can be adjusted by inserting the adjusting washer between the magnetic switch body and the driving housing.

Fig. 5–31 Checking pinion position

5–D–8. Installing Starting Motor
Install the starting motor in the reverse order of removing.

5–E. SPARK PLUG

5–E–1. Removing Spark Plug

Note: When removing the hightension cords from the spark plugs, grasp, twist and pull the moulded cap only. **Do not pull on the wire** because the wire connection inside the cap may become separated.

1. Disconnect the hightension cord from each spark plug.
2. After loosening each spark plug one or two turns, clean the area around each spark plug port with compressed air, then remove the spark plugs.

5–E–2. Checking Spark Plug
Check the spark plugs for burned and eroded electrode, black deposits, fouling, and cracked porcelain. Clean the spark plugs with a spark plug cleaner or a wire brush if they are fouled.
Replace the badly burned or eroded spark plugs.
The standard spark plug gap (initial) is **1.05 ± 0.05 mm (0.041 ± 0.002 in).**

5–E–3. Installing Spark Plug
1. Apply **moly paste** (0259 77 767A or 0259 77 768A) to the threads of new spark plugs to prevent the threads from damaging.
2. Thread the spark plugs into the rotor housing finger tight until the gaskets contact the housing. If the plugs cannot be installed with finger pressure, clean the threads with a suitable greased thread chaser.
3. Torque each spark plug to **1.3 ~ 1.8 m-kg (9 ~ 13 ft-lb).**
4. Connect the hightension cords to spark plugs.

5–F. DISTRIBUTOR

5–F–1. Testing Distributor

a. Dwell angle test
The dwell angle is degrees of rotation through which the contact point remain closed.
To test the dwell angle, use a distributor tester following the instructions of the manufacturer.

The specifications are as follows:

	Dwell angle
Trailing	58° ± 3°
Leading	58° ± 3°

If the reading is not within the specifications, it indicates the following troubles.
1. Incorrect point gap
2. Worn cam
3. Worn rubbing block
4. Distorted contact arm

b. Advance test
To test the ignition advancing characteristic of the distributor, use a distributor tester following the instructions of the manufacturer.
The advancing characteristic of distributor should be **within the range** as shown in Fig. 5–32.

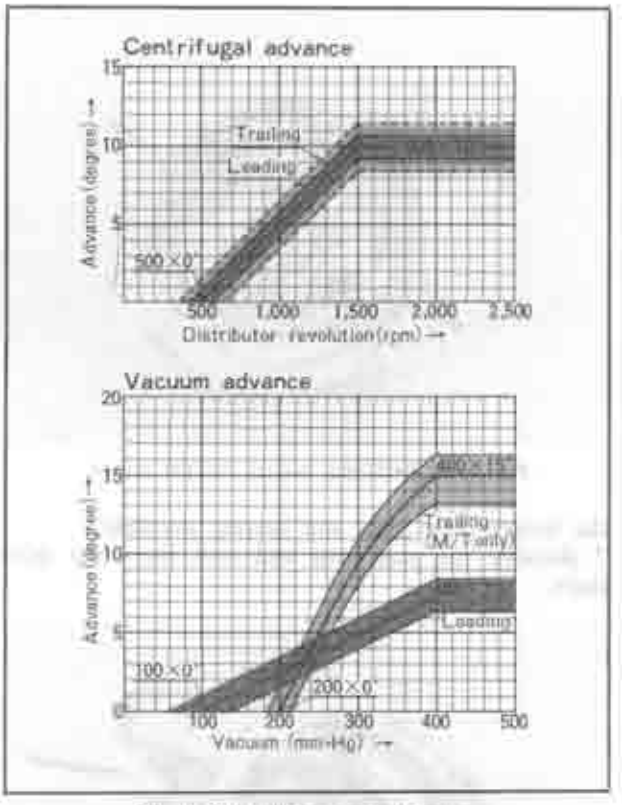


Fig. 5–32 Advance characteristics

5–F–2. Adjusting Point Gap

Adjust the point gap as follows:

1. Check the contact points alignment. If necessary, bend the stationary contact bracket so as to obtain contact in the center of the contact points.
2. Crank the engine and stop when the rubbing block on the contact arm just rests on the highest point of the cam.
3. Insert a feeler gauge of **0.45 mm (0.018 in)** between the contact points, loosen the set screw and move the stationary point until the correct gap is obtained.
4. Tighten the set screw and recheck the point gap.

Fig. 5–33 Adjusting point gap

5–F–3. Adjusting Ignition Timing

The timing mark and its location is illustrated in Fig. 5–34.

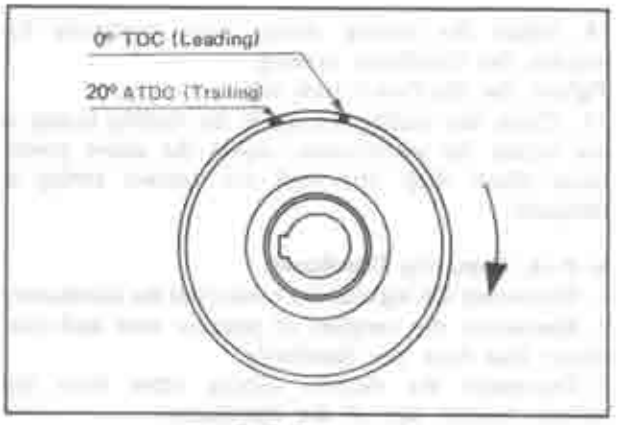


Fig. 5–34 Timing marks

1. Warm up the engine to the normal operating temperature.
2. Connect a tachometer to the engine.
3. Connect a timing light to the hightension cord for leading spark plug on the front rotor housing.
4. Start the engine and run it at specified idle speed. On the vehicle equipped with automatic transmission, place the selector lever to "D" position and block the wheels.
5. Aim the timing light at the timing indicator pin on the front cover.
6. If the leading timing is not correct, loosen the distributor lock nut and rotate the distributor housing until the leading timing mark on the pulley aligns with the indicator pin.
7. Tighten the distributor lock nut, and recheck the leading timing.
8. Connect the timing light to the hightension cord for trailing spark plug on the front housing.

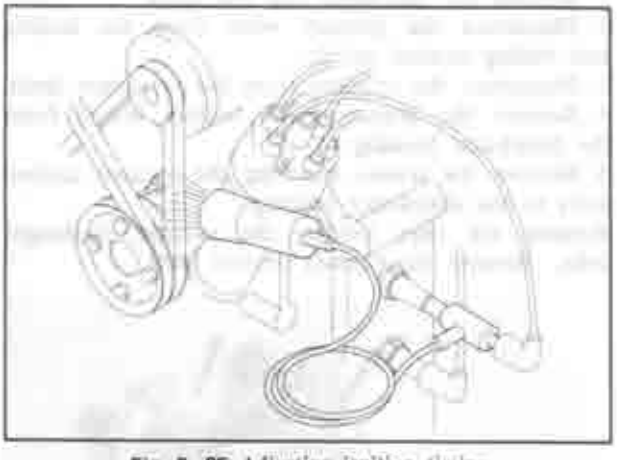


Fig. 5–35 Adjusting ignition timing

9. Start the engine and check the trailing timing, using the timing light.
10. If the trailing timing is not correct, loosen the distributor lock nut and adjust the trailing timing by rotating the distributor housing.
11. Stop the engine, and remove the distributor cap and rotor.
12. **Slightly loosen** the breaker base set screws of the leading side and turn the base plate as required.
13. Install the distributor rotor and cap.

14. Adjust the leading timing more accurately by rotating the distributor housing.
Tighten the distributor lock nut.
15. Check the trailing timing. If the trailing timing is not within the specification, repeat the above procedures (from Step 10) until the correct timing is obtained.

5–F–4. Removing Distributor

1. Disconnect the hightension cords from the distributor.
2. Disconnect the couplers of primary wire and condenser lead from the distributor.
3. Disconnect the vacuum sensing tubes from the vacuum control unit of the distributor.
4. Remove the distributor lock nut.
5. Pull the distributor out of the front cover.

Fig. 5–36 Removing distributor

5–F–5. Disassembling Distributor

1. Remove the distributor cap and rotor.
2. Disconnect the primary wires from the leading and trailing contact points.
3. Disconnect the couplers from the condenser leads.
4. Remove the primary wires (rubber block) from the distributor housing.
5. Remove the screws attaching the vacuum control units to the distributor housing.
Remove the clips holding the vacuum diaphragm links. Remove the vacuum control units.

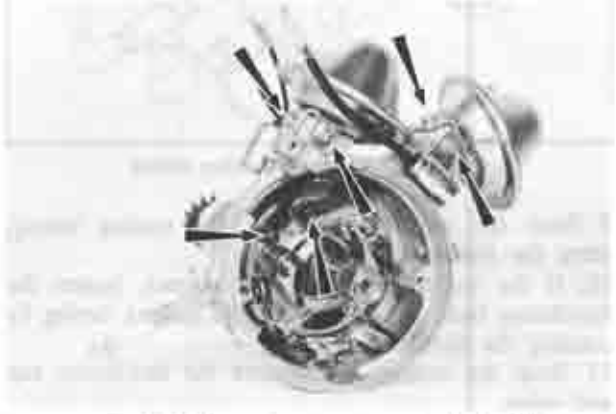


Fig. 5–37 Removing vacuum control unit (M/T)

6. Remove the bearing stopper set screws and remove

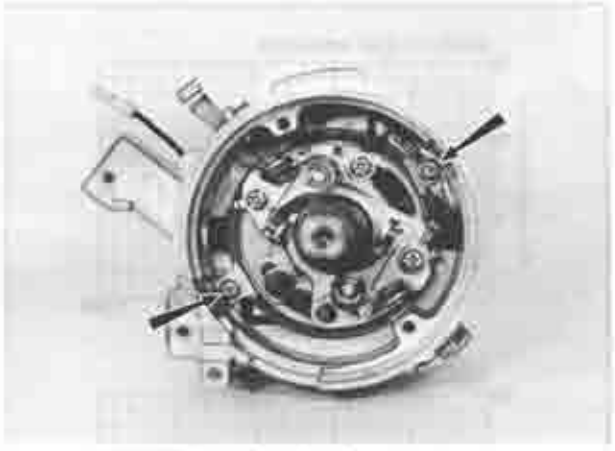


Fig. 5–38 Removing bearing stopper screws

the breaker base plate and bearing assembly.
7. Remove the snap ring and cam from the drive shaft.

Fig. 5–39 Removing snap ring and cam

8. Drive the lock pin out of the driven gear with a small drift and remove the gear and washers.

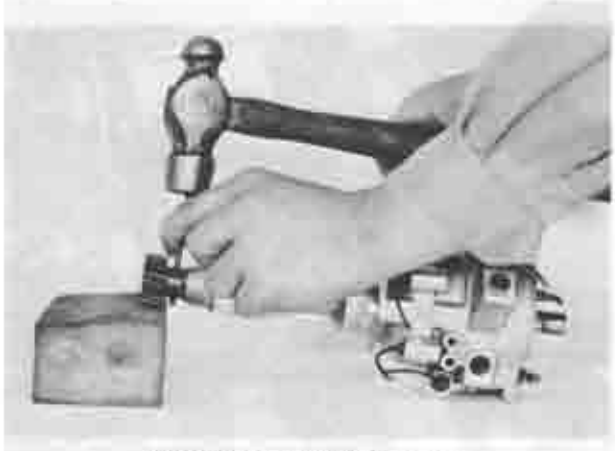


Fig. 5–40 Removing lock pin

9. Remove the shaft through the top of the distributor housing.
10. Remove the governors by removing the springs.
11. Remove the condensers from the distributor housing.

5–F–6. Distributor Inspection

a. Checking cap
Inspect the distributor cap for cracks, carbon runners and evidence of arcing. If any of these conditions exists, the cap should be replaced. Clean any corroded hightension terminals.

b. Checking rotor
Inspect the rotor for cracks or evidence of excessive burning at the end of the metal strip. If any of these conditions exists, the rotor should be replaced.

c. Checking contact points
Inspect the points for wear, burning, transferred metal and pitting. If they are slight, the points can be cleaned with a stiff bristled brush or oil stone. If they are severe, replace with new ones.

d. Checking tension of contact arm spring
For inspection, hook a spring scale on the contact arm as close as possible to the movable breaker point and pull the spring scale at a right angle to the contact arm. Take a reading when the contact points start to separate. The reading should be between **0.5 ~ 0.65 kg (1.1 ~ 1.4 lb).**

e. Checking bearing
Inspect the bearing for roughness.
This can be determined by slowly turning the outer race by hand.

f. Checking condenser
If the condenser is leaky, it will cause a weak spark or burned contact points.
Check the capacity of the condenser with a condenser tester. The capacity is **0.27 ± 0.03 microfarads.**
In the absence of a tester check by substituting a new condenser.

5–F–7. Assembling Distributor
Assembling the distributor in the reverse order of disassembling.

5–F–8. Installing Distributor
1. Turn the eccentric shaft until the leading timing mark on the eccentric shaft pulley aligns with the indicator pin on the front cover.

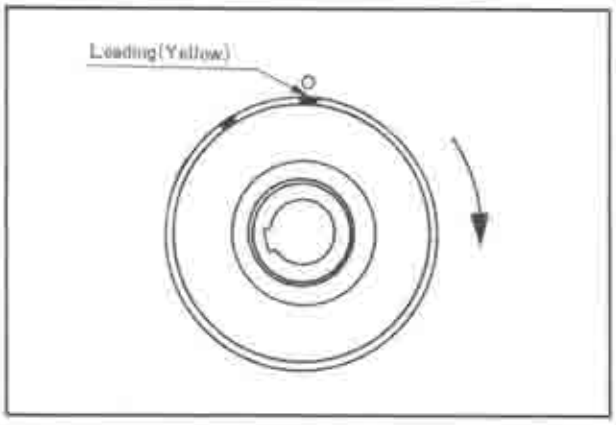


Fig. 5–41 Aligning leading timing mark

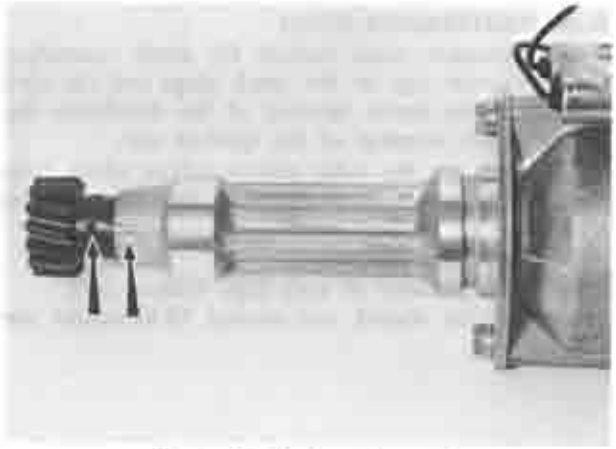


Fig. 5–42 Aligning tally marks

2. Align the tally marks on the distributor housing and driven gear as shown in Fig. 5–42.
3. Insert the distributor so that the distributor lock bolt is located in the center of the slit, and engage the gears.
4. Rotate the distributor clockwise until the leading contact point starts to separate, and tighten the distributor lock nut.
5. Install the hightension cords and connect the primary wire coupler.
6. Adjust the ignition timing, as described in Par. 5–F–3.
7. Connect the vacuum tubes to the vacuum control units.

5–G. IGNITION COIL

5–G–1. Checking Ignition Coil
Before testing the coil, always heat the coil to normal operating temperature.
1. Check the primary resistance with an ohmmeter. It shoud be **1.4 ohms** on the leading ignition coil and **1.5 ohms** on the trailing one.
2. Check the resistance of the external resistor with an ohmmeter. The resistance should be **1.4 ohms** on the leading side and **1.6 ohms** on the trailing side.

5–G–2. Replacing Ignition Coil
1. Disconnect the negative wire from the battery.
2. Disconnect the coupler from the negative terminal of the trailing ignition coil. Loosen the nut from the positive terminal and remove the wire terminal.
3. Disconnect the couplers from the negative terminal of the leading ignition coil. Loosen the nut from the positive terminal and remove the wire terminal.
4. Remove the hightension cords from the leading and trailing ignition coils.
5. Remove the bracket attaching bolt and remove the coils.
6. Install the coil by following the removal procedures in the reverse order.

5–H. HIGHTENSION CORD

The hightension cords include the cords connecting the distributor cap to the spark plugs and the cord connecting the center terminal of the distributor cap to the center terminal of the ignition coil.
These cords are the radio resistance-type which filter out the high frequency electrical impulses that are the source of ignition noise interference.

Check the resistance of each high tension cord.
The resistance should not exceed **16 kilo-ohms per 1 m (39.37 in).**

Note:
1) When checking the resistance of the cords or setting ignition timing, **do not** puncture the cords with a probe. The probe may cause a separation in the conductor.
2) When removing the cords from the spark plugs, grasp and twist the moulded cap, then pull the cap off the spark plug. **Do not** pull on the cord because the wire connection inside the cap may become separated or the insulator may be damaged.

CLUTCH

6

DESCRIPTION

The clutch is of the single dry disc type. The clutch assembly consists of the clutch disc assembly, clutch cover and pressure plate assembly and clutch release mechanism.

The clutch operating mechanism is of the hydraulic type, consisting of a master cylinder mounted on the dash and a clutch release cylinder mounted on the clutch housing.

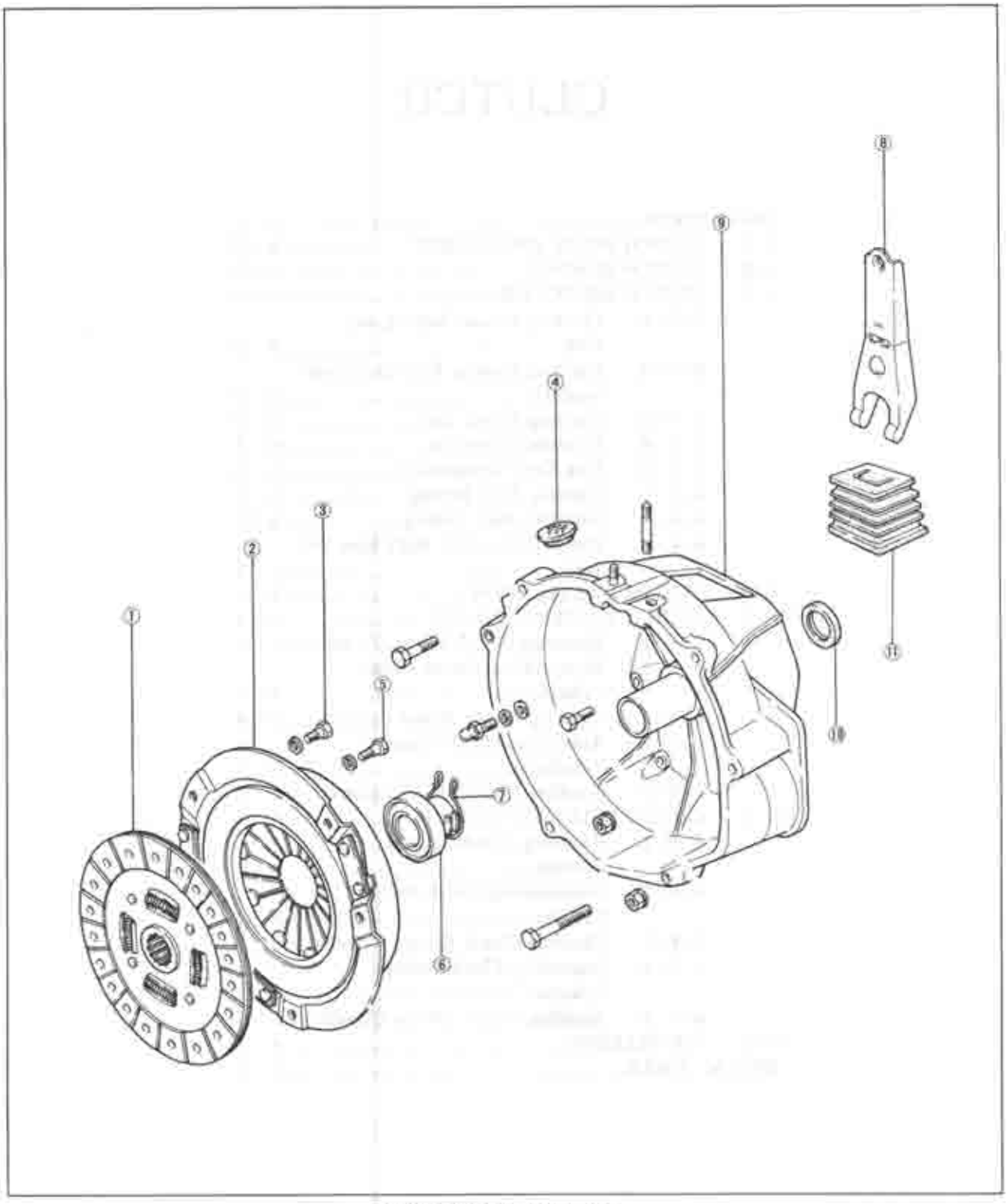


Fig. 6–1 Clutch components

1. Clutch disc
2. Clutch cover
3. Bolt
4. Service hole cover
5. Reamer bolt
6. Release bearing
7. Spring
8. Release fork
9. Clutch housing
10. Oil seal
11. Dust boot

6–A. CLUTCH PEDAL ADJUSTMENT

The free travel of the clutch pedal before the push rod contacts with the piston should be **0.6 ~ 3.0 mm (0.02 ~ 0.12 in)**.

To adjust the free travel, loosen the lock nut and turn the push rod until the proper adjustment is made. Tighten the lock nut after adjustment is completed.

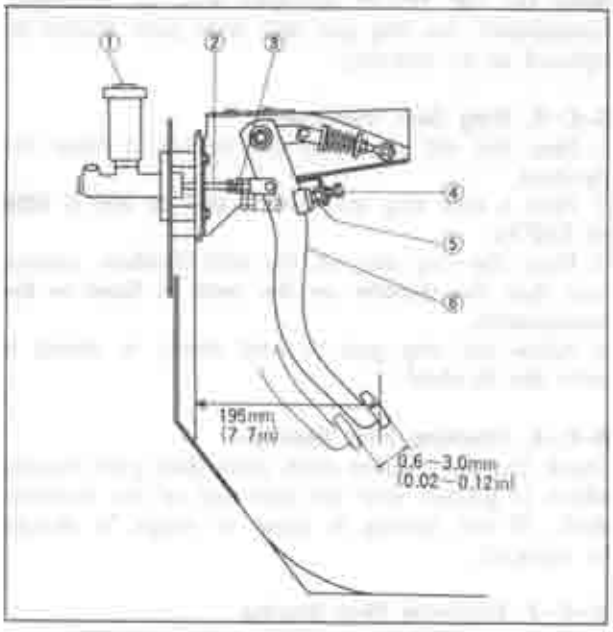


Fig. 6–2 Clutch pedal

1. Master cylinder
2. Push rod
3. Lock nut
4. Stopper
5. Lock nut
6. Pedal

6–B. CLUTCH REMOVAL

To remove the clutch from the vehicle, proceed as follows:

1. Remove the transmission, as described in Par. 7–A and 7A–A.
2. Install the **brake** (49 0820 060A).
3. Remove the 4 standard bolts and 2 reamer bolts holding the clutch cover assembly to the flywheel, and remove the clutch cover assembly and the clutch disc.
4. Straighten the tab of the lockwasher. With the **box wrench** (49 0820 035), loosen the nut that attaches the flywheel to the eccentric shaft and remove the nut.

Fig. 6–3 Loosening flywheel nut

Fig. 6–4 Removing flywheel

5. Using the **puller** (49 0823 300A), remove the flywheel from the eccentric shaft.

Note: After removing the flywheel, inspect for oil leaking through the eccentric shaft rear oil seal.

6. Pull the release fork outward until the spring clip of the fork releases from the ball pivot. Remove the fork and release bearing from the clutch housing.

6–C. CLUTCH INSPECTION

6–C–1. Checking Release Bearing and Fork

Note: The release bearing is packed with lubricant which is intended to last the whole life time of the bearing. Therefore, the bearing must not be washed in gasoline or any other solvent.

Check the release bearing by pressing and turning the front race slowly by hand. Replace if the bearing feels rough or seems noisy when turning.

Fig. 6–5 Checking release bearing

Examine the clutch housing carefully to be certain there are no burrs on the outer surface of the clutch housing which pilots the release bearing.

Check the release fork for crack or bend. If necessary, replace the fork.

6–C–2. Checking Pressure Plate and Cover Assembly

Check the contact surfaces of the pressure plate with the clutch facing for wear, damage or warpage.

If it is slight, correct it by lapping with compound or by turning a lathe. But if severe, replace with a new one.
Check the diaphragm spring and cover and if any wear or damage is found, replace the pressure plate and cover assembly.

6–C–3. Checking Clutch Disc

Inspect the clutch disc for warpage with a dial indicator or a feeler gauge, as shown in Fig. 6–6.
If it is **more than 1.0 mm (0.039 in)**, replace with a new one.

Fig. 6–6 Checking clutch disc

Replace excessively worn facing as it will cause slippage or score the pressure plate and flywheel due to the projected heads of rivets.
Check the depth between the facing surface and the rivet using a depth gauge, as shown in Fig. 6–7. If the reading is **less than 0.30 mm (0.012 in)**, replace the clutch disc.

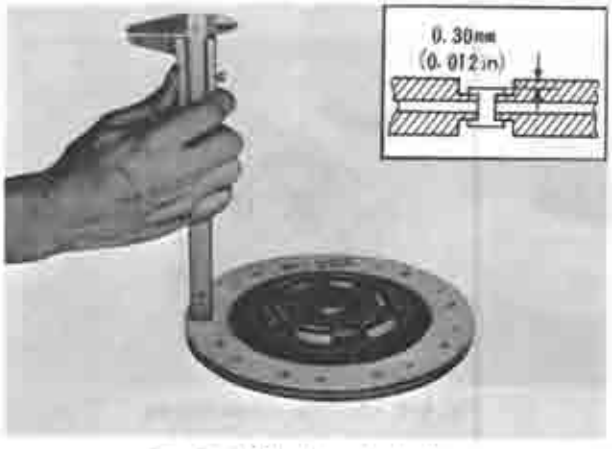


Fig. 6–7 Checking clutch disc

If oil is evident on the facing, clean or replace the facing and eliminate the cause of oil leakage.
Make certain that the clutch disc slides easily on the main drive shaft without any excessive play.

6–C–4. Flywheel Inspection

Inspect the contact surface of the flywheel with the clutch facing for burnt surface, scored surface or rivet grooves.
If it is slight, it can be reconditioned by grinding in a lathe. If the damage is deep, the flywheel should be replaced.
Check the ring gear teeth and replace if the ring gear teeth are broken, cracked or seriously burred.

Note: On the vehicle equipped with an automatic transmission, the ring gear and drive plate should be replaced as an assembly.

6–C–5. Ring Gear Replacement

1. Heat the old ring gear and remove it from the flywheel.
2. Heat a new ring gear **evenly 250 to 300°C (480 to 570°F)**.
3. Place the ring gear on the cold flywheel, making sure that the **chamfer on the teeth is faced to the transmission.**
4. Allow the ring gear to cool slowly to shrink it onto the flywheel.

6–C–6. Checking Pilot Bearing

Check the transmission main drive shaft pilot bearing which is pressed into the rear end of the eccentric shaft. If the bearing is loose or rough, it should be replaced.

6–C–7. Replacing Pilot Bearing

1. Remove the bearing and seal from the rear end

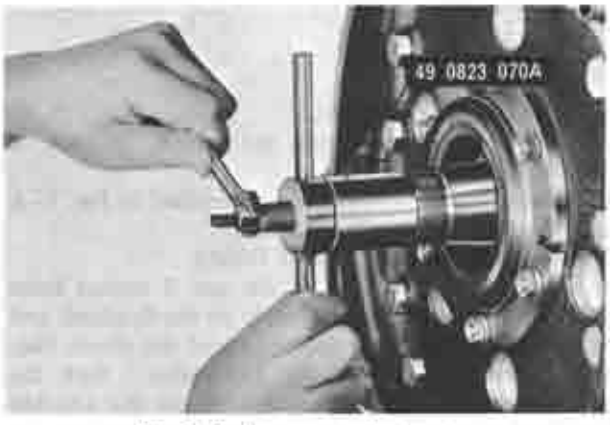


Fig. 6–8 Removing roller bearing

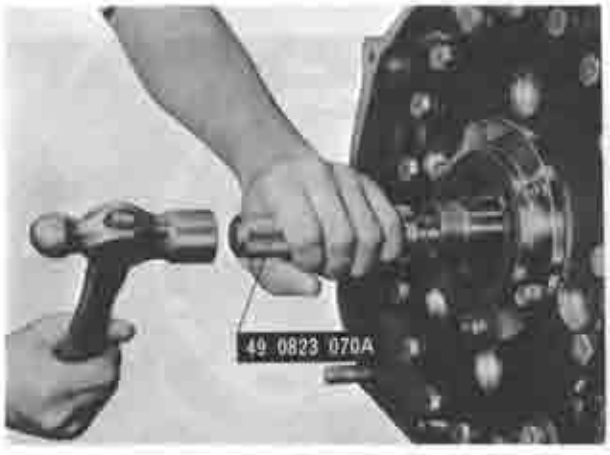


Fig. 6–9 Installing roller bearing

of the eccentric shaft with the **remover** (49 0823 070A).
2. Install a new bearing with the **installer** (49 0823 070A).
3. Install the seal.

6–C–8. Checking Eccentric Shaft Rear Oil Seal
Check the oil seal fitted into the rear stationary gear for wear or damage. If traces of oil leakage are found, replace the oil seal.

6–D. CLUTCH INSTALLATION

1. Clean the contact surfaces of the flywheel, pressure plate and disc thoroughly with fine sandpaper or crocus cloth.

Note: Avoid touching the clutch disc facing, dropping the parts or contaminating them with oil or grease as a clutch chatter may result.

2. Fit the key into the keyway on the eccentric shaft.
3. Install the flywheel onto the rear end of the eccentric shaft, aligning the keyway of the flywheel with the key.
4. Apply sealer on both sides of the lockwasher and place it in position. Install the nut.

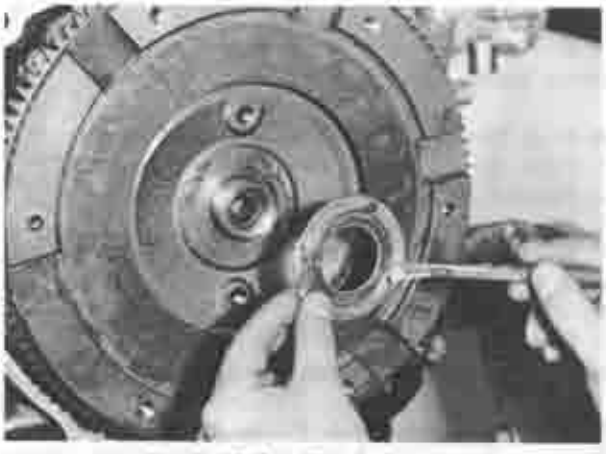


Fig. 6–10 Installing lock washer

5. Install the **brake** (49 0820 060A) and tighten the nut to **40 ~ 50 m-kg (289 ~ 362 ft-lb)** with the **box wrench** (49 0820 035).
6. Bend the tab of the lockwasher to prevent loosening.
7. Hold the clutch disc in its mounting position with the **centering tool** (49 0813 310).
If the tool is not available, use a spare main drive shaft.
8. Install the clutch cover and pressure plate assembly, **aligning the "O" marks** of the clutch cover and flywheel and install the 4 standard and 2 reamer bolts finger tight. To avoid pressure plate cover distortion, tighten the bolts a few turns at a time until they are all tight.
9. Torque the bolts to **1.8 ~ 2.7 m-kg (13 ~ 20 ft-lb)**.
10. Remove the disc centering tool and ring gear brake.
11. Apply a light film of grease to the face of the

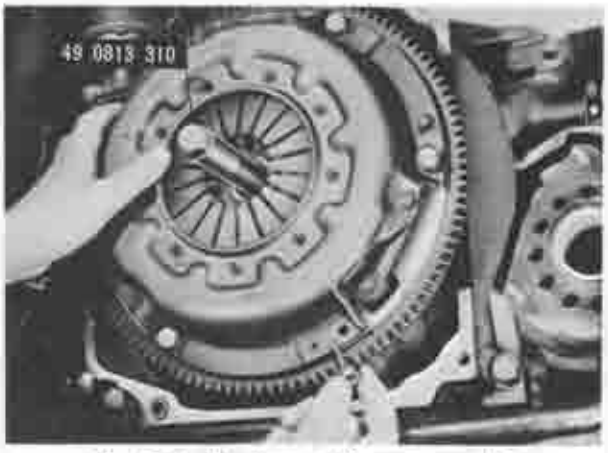


Fig. 6–11 Installing clutch cover assembly

release bearing and the bearing retainer of the clutch housing. Install the release bearing to the release fork.
12. Apply grease to the pivot pin. Insert the release fork and release bearing assembly through the dust boot and press it inward so that the spring clip of the fork fits to the ball pivot.
Operate the release fork to ensure that the bearing slides on the retainer back and forth smoothly.
13. Install the transmission and propeller shaft. Care should be taken in order not to bend the clutch disc by allowing the transmission to hang.

6–E. CLUTCH MASTER CYLINDER

6–E–1. Removing Clutch Master Cylinder
If it becomes necessary to remove the master cylinder for repair or overhaul, proceed as follows:
1. With the **spanner** (49 0259 770A), loosen the nut connecting the fluid pipe to the master cylinder outlet and disconnect the fluid pipe.
2. Remove the nuts that attach the master cylinder to the dash panel.
3. Pull the master cylinder straight out and away from the dash panel.

Note: Never allow the fluid to drop on any painted surface.

6–E–2. Disassembling Clutch Master Cylinder
The procedures for disassembling the master cylinder after removing the master cylinder are as follows:
1. Clean the outside of the master cylinder thoroughly and drain the brake fluid.
2. Remove the piston stop ring with a screwdriver and remove the stop washer.
3. Remove the piston assembly, primary cup and return spring from the cylinder.
4. Remove the reservoir from the cylinder.

6–E–3. Checking Clutch Master Cylinder
1. Wash the parts in clean alcohol or brake fluid. **Never** use gasoline or kerosene. Blow the parts dry with compressed air.
2. Check the piston cups and replace if they are damaged, worn, softened, or swelled.

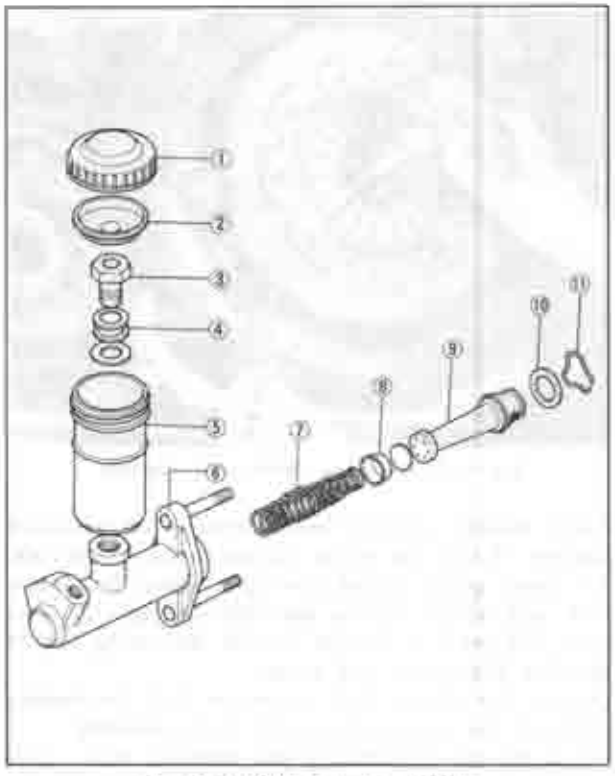


Fig. 6–12 Clutch master cylinder

1. Cap
2. Fluid baffle
3. Bolt
4. Washer
5. Reservoir
6. Cylinder
7. Spring
8. Primary piston cup
9. Piston and secondary cup assembly
10. Piston stop washer
11. Piston stop ring

3. Examine the cylinder bore and piston for wear, roughness or scoring.
4. Check the clearance between the cylinder bore and the piston. If it is **more than 0.15 mm (0.006 in)**, replace the cylinder or piston.
5. Ensure that the compensating port on the cylinder is open.

6–E–4. Assembling Clutch Master Cylinder

1. Before assembling, dip the piston and cups in clean brake fluid.
2. Install the reservoir to the cylinder.
3. Insert the return spring into the cylinder.
4. Install the primary cup so that the flat side of the cup goes toward the piston.
5. Fit the secondary cup onto the piston and install them into the cylinder.
6. Install the stop washer and stop ring.
7. Fill with brake fluid and operate the piston with a screwdriver until the fluid is ejected at the outlet.

6–E–5. Installing Clutch Master Cylinder

1. Install the clutch master cylinder assembly onto the dash panel and tighten the nuts.
2. Connect the fluid pipe to the cylinder and tighten the nut securely, using the **spanner** (49 0259 770A).
3. Fill with brake fluid.
4. Bleed the clutch hydraulic system, as described in Par. 6–G.

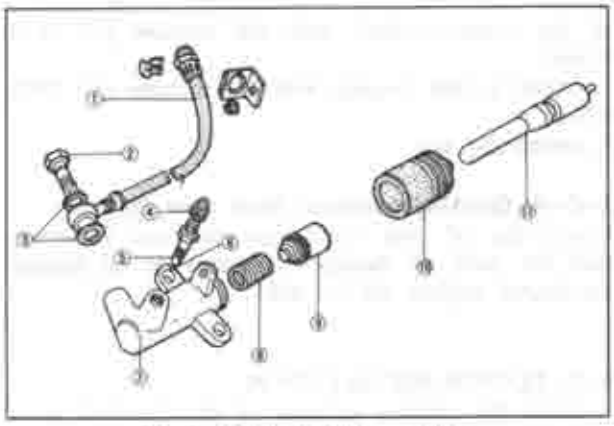


Fig. 6–13 Clutch release cylinder

1. Flexible hose
2. Connecting bolt
3. Gasket
4. Rubber cap
5. Bleeder screw
6. Valve (steel ball)
7. Cylinder
8. Spring
9. Piston assembly
10. Boot
11. Release rod

6–F. CLUTCH RELEASE CYLINDER

6–F–1. Removing Clutch Release Cylinder

1. Raise the vehicle and support with stands.
2. Disconnect the fluid pipe at the clutch release cylinder.
3. Remove the nuts attaching the cylinder to the clutch housing. Remove the release cylinder.

6–F–2. Disassembling Clutch Release Cylinder

1. Clean the outside of the cylinder thoroughly.
2. Remove the dust boot from the cylinder.
3. Remove the release rod.
4. Remove the piston and cup assembly from the cylinder. If necessary, blow out with compressed air from the fluid passage.
5. Remove the spring.
6. Remove the bleeder screw and valve (steel ball).

6–F–3. Checking Clutch Release Cylinder

Refer to Par. 6–E–3 and inspect the clutch release cylinder.

6–F–4. Assembling Clutch Release Cylinder

1. Install the spring into the cylinder.
2. Fit the piston cup to the piston and install them into the cylinder.
3. Install the clutch release rod into the cylinder.
4. Install the dust boot.
5. Install the valve (steel ball) and bleeder screw into the bleeder hole. Fit the cap.

6–G. AIR BLEEDING

The clutch hydraulic system must be bled whenever a fluid line has been disconnected or air enters the system. To bleed the clutch system, proceed as follows:

Note:
a) During bleeding operation, the reservoir of the master cylinder must be kept at least 3/4 full of the brake fluid.
b) Never re-use the brake fluid which has been drained from the clutch hydraulic system.
c) Do not mix low temperature brake fluid with the specified fluid during the bleeding operation.

1. Remove the rubber cap from the bleeder screw and attach a vinyl tube to the bleeder screw.
2. Place the end of the tube in the glass jar and submerge in brake fluid.
3. Open the bleeder valve. Depress the clutch pedal and allow it to return slowly. Continue this pumping action and watch the flow of fluid in the jar.
4. When air bubbles cease to appear, close the bleeder valve, remove the vinyl tube and fit the cap to the bleeder screw.
5. Fill the reservoir and fit the filler cap.

SPECIAL TOOLS

49 0820 060A	Brake, ring gear
49 0820 035	Box wrench, flywheel
49 0823 300A	Puller, flywheel
49 0823 070A	Puller, pilot bearing
49 0813 310	Centering tool, clutch disc
49 0259 770A	Spanner, flare nut

MANUAL TRANSMISSION

(Four-speed)

7

DESCRIPTION

This model is equipped with a four speed manual transmission which is of the fully synchronized type with all gears except the reverse gear being in selective sliding mesh.
The gearshift mechanism is a direct control with a floor-shift type.

7–A. TRANSMISSION REMOVAL

When removing the transmission from the vehicle, proceed as follows:
1. Open the hood and disconnect the negative cable from the battery.
2. Remove the drain plug and drain the lubricant. Clean the drain plug and reinstall it after all lubricant is out.
3. Remove the gearshift lever knob.
4. Remove the screws attaching the console box and remove the console box.
5. Remove the screws attaching the gearshift lever boot to the body floor and remove the gear shift lever boot.
6. Remove the bolts attaching the cover plate to the gearshift lever retainer. Remove the cover plate and gasket.
7. Pull the gearshift lever, shim and bush straight up and away from the gearshift lever retainer.
8. Remove the nuts attaching the clutch release cylinder and remove the clutch release cylinder.
9. Disconnect the connector of the back-up lamp switch near the clutch release cylinder.
10. Remove the bolt attaching the power brake vacuum pipe clip to the clutch housing.
11. Remove the bolts attaching the wiring harness holder to the wiring harness backet near the starting motor.
12. Remove the one upper bolt securing the starting motor, then remove the three upper bolts securing the transmission to the engine rear end.
13. Raise the vehicle and support with stands.
14. Remove the bolts and screws attaching the heat insulators to the exhaust front pipe, and remove the heat insulators.
15. Disconnect the exhaust front pipe flange from the exhaust manifold by removing the nuts. Disconnect the exhaust front pipe from the brackets by removing the bolts and nuts. Remove the bolts and nuts attaching the front pipe flange to the main silencer, and remove the exhaust front pipe.
16. Remove the bolts attaching the heat insulator to the underbody and remove the heat insulator.
17 Remove the propeller shaft, as described in Par. 8–A–1, and insert the **turning & holder** (49 0259 440) into the extension housing.
18. Disconnect the speedometer cable from the extention housing.
19. Remove the lower bolt securing the starting motor to the clutch housing and remove the starting motor. Disconnect the wire at the starting motor.
20. Place a jack under the front side of the transmission and support the transmission with the jack.

Fig. 7–1 Installing main shaft holder

21. Remove the bolts securing the transmission support to the body.
22. Remove the two lower bolts securing the transmission to the engine rear end.
23. Slide the transmission rearward until the main drive shaft clears the clutch disc and carefully withdraw it downward from the vehicle.

7–B. TRANSMISSION DISASSEMBLY

The procedures for disassembling the transmission after removing the transmission from the vehicle are as follows:
1. Pull the release fork outward until the spring clip of the fork releases from the ball pivot. Remove the fork and release bearing from the clutch housing.
2. Remove the nuts attaching the clutch housing to the transmission case and remove the clutch housing, shim and gasket.

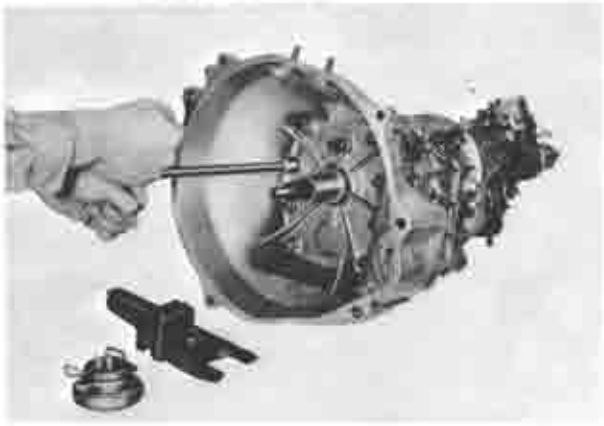


Fig. 7–2 Removing clutch housing

3. Remove the bolts attaching the gearshift lever retainer to the extension housing and remove the retainer and gasket.
4. Remove the spring cap bolt and remove the spring and steel ball, select lock spindle and spring from the gearshift lever retainer.
5. Remove the nuts that attach the extension housing to the transmission case. Slide the extension housing off the main shaft, with the control lever end laid down to the left as far as it will go.

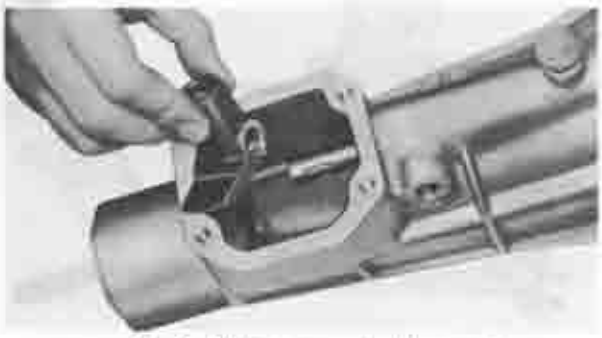


Fig. 7–3 Removing control lever end

6. Remove the bolt attaching the control lever end to the control rod and remove the control lever end, key and control rod.
7. Remove the ball seat from the control lever end.
8. Remove the lock plate and remove the speedometer driven gear assembly from the extension housing.
9. Remove the reverse lamp switch from the extension housing.
10. Remove the snap ring that secures the speedometer drive gear to the main shaft. Slide the speedometer drive gear off the main shaft and remove the steel ball.
11. Evenly loosen the bolts attaching the under cover to the transmission case and remove the under cover and gasket.
12. Remove the three spring cap bolts and remove the springs and detent balls.

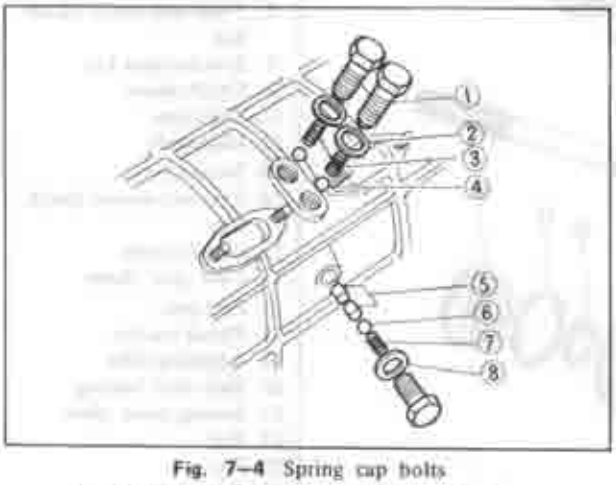


Fig. 7–4 Spring cap bolts

1. Spring cap bolt
2. Washer
3. Detent spring
4. Detent ball
5. Inter-lock pin
6. Detent ball
7. Detent spring
8. Washer

13. Remove the nuts attaching the two blind covers to the transmission case and remove the blind covers and gaskets.
14. Remove the bolt attaching the reverse shift fork to the rod, and remove the fork and reverse idle gear. Remove the reverse shift rod and interlock pin.
15. Remove the bolts attaching the first-and-second shift fork and third-and-fourth shift fork to their respective rods using the socket wrench through the openings of the case. Remove the shift rods and

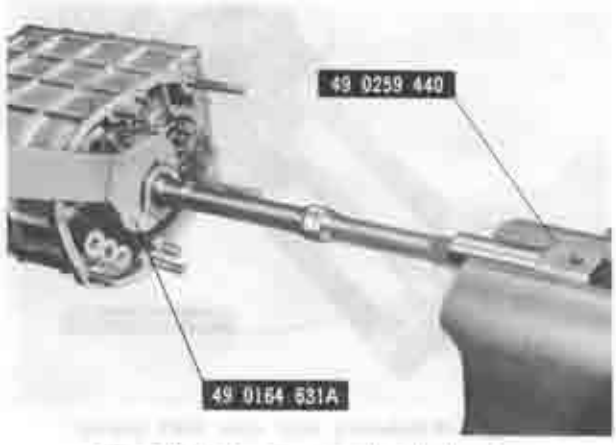


Fig. 7–5 Removing main shaft lock nut

interlock pin.
16. Straighten the tab of the lockwasher, hold the main shaft with the **turning & holder** (49 0259 440), as shown in Fig. 7–5, and loosen the lock nut by using the **spanner** (49 0164 631A). Remove the reverse gear and key from the main shaft.
17. Remove the snap ring from the rear end of the counter shaft and slide off the counter reverse gear.
18. Remove the bolts attaching the bearing cover plate to the transmission case and remove the bearing cover plate.
19. Remove the reverse idler gear shaft from the transmission case.
20. Remove the snap ring from the front end of the counter shaft.
21. Install the **holder** (49 0839 445) between the fourth synchronizer ring and the synchromesh gear on the main drive shaft, as shown in Fig. 7–6.
22. Using the **puller** (49 0839 425C) as shown in Fig. 7–6, remove the counter shaft front bearing.

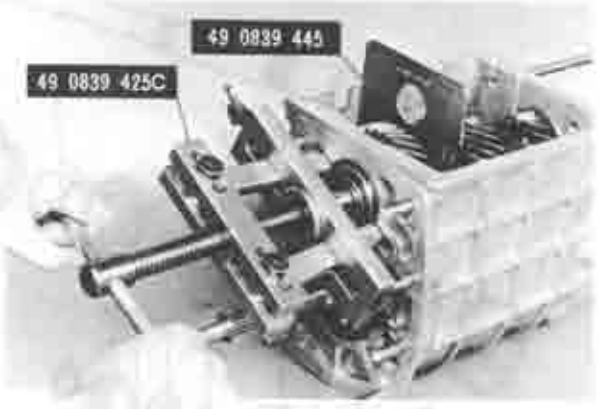


Fig. 7–6 Removing counter shaft front bearing

23. Remove the adjusting shim from the counter shaft front bearing bore of the transmission case.
24. Remove the rear bearing from the counter shaft with the **puller** (49 0839 425C).
25. Using the **puller** (49 0839 425C), remove the main shaft bearing.
26. Remove the adjusting shim from the main shaft bearing bore of the transmission case.
27. Remove the snap ring that secures the bearing to

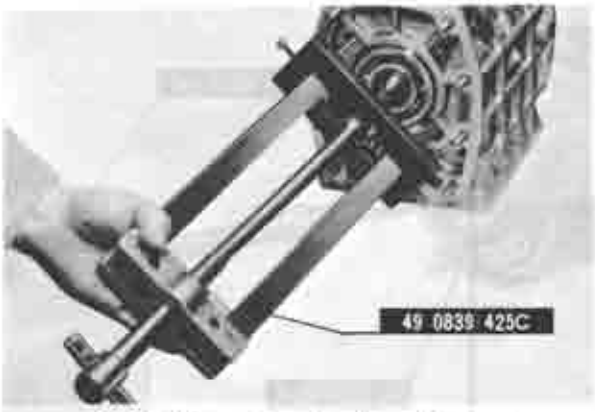


Fig. 7–7 Removing main drive shaft bearing

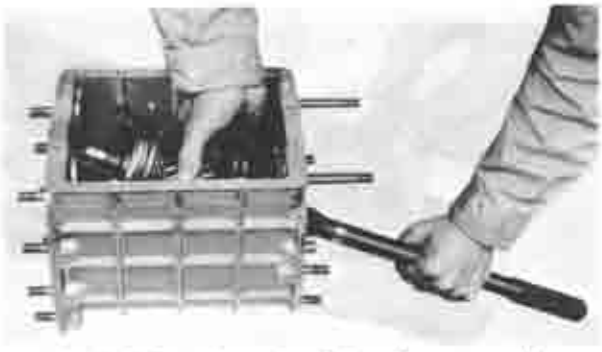


Fig. 7–8 Removing main shaft and gear assembly

the main drive shaft. Remove the main drive shaft bearing with the **puller** (49 0839 425C).

28. Take out the counter shaft and gear from the transmission case.
29. Separate the main drive shaft from the main shaft and remove the main drive shaft from the case. Remove the synchronizer ring and needle bearing from the main drive shaft.
30. Take out the main shaft and gears assembly from the case, as shown in Fig. 7–8.
31. Remove the first-and-second shift fork and third-and-fourth shift fork from the case.
32. Using the snap ring pliers, remove the snap ring from the front of the main shaft.

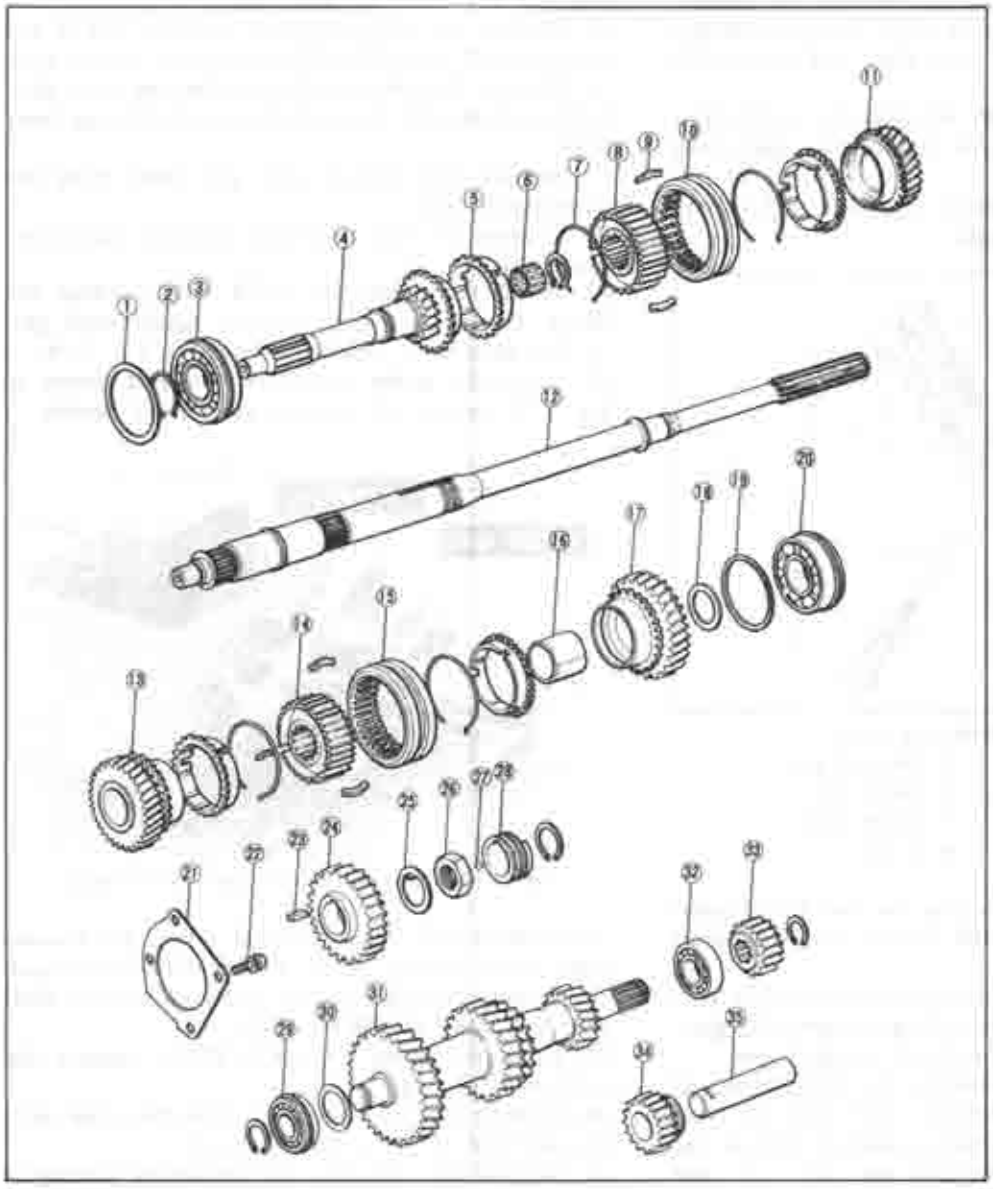


Fig. 7–9 Shafts and gears

1. Adjusting shim
2. Snap ring
3. Main drive shaft bearing
4. Main drive shaft
5. Synchronizer ring
6. Needle bearing
7. Synchronizer key spring
8. Third-and-fourth clutch hub
9. Synchronizer key
10. Clutch sleeve
11. Third gear
12. Main shaft
13. Second gear
14. First-and-second clutch hub
15. Clutch sleeve
16. First gear sleeve
17. First gear
18. Thrust washer
19. Adjusting shim
20. Main shaft bearing
21. Bearing cover plate
22. Bolt
23. Key
24. Reverse gear
25. Lock washer
26. Lock nut
27. Lock ball
28. Speedometer drive gear
29. Counter shaft front bearing
30. Adjusting shim
31. Counter shaft
32. Counter shaft rear bearing
33. Counter reverse gear
34. Reverse idler gear
35. Reverse idler gear shaft

33. Slide the third-and-fourth clutch hub and sleeve assembly, synchronizer ring, third gear off the main shaft.
34. Remove the thrust washer, first gear and sleeve, synchronizer ring, first-and-second clutch hub and sleeve assembly, synchronizer ring and second gear from the rear of the main shaft in sequence.

7–C. TRANSMISSION INSPECTION

7–C–1. Cleaning

1. Wash all parts, except the ball bearings and seals in a suitable cleaning solvent. Dry all parts with compressed air.
2. Rotate the ball bearings in a cleaning solvent until all lubricant is removed. Hold the bearing to prevent it from rotating and dry it with compressed air.
3. Lubricate the bearings with lubricant and wrap them in a clean, lint-free cloth or paper until ready for use.

7–C–2. Checking Transmission Case and Housings

1. Inspect the transmission case and extension housing for cracks and machined mating surfaces for burrs, nicks or any damages.
2. Check the bush and oil seal in the extension housing. Replace the bush and oil seal if they are worn or damaged.

7–C–3. Checking Bearings

1. Inspect each bearing for roughness. This can be determined by slowly turning the outer race by hand.
2. Check the needle bearing for wear or any damage. The rollers should have a uniformly good appearance and roll freely.

7–C–4. Checking Gears

Inspect the teeth of each gear. If excessively worn, broken or chipped, replace with new gear. Excessive wear of the gears causes increase of backlash, which results in producing noises or may cause the gear to work off while running.

7–C–5. Checking Main Shaft and Main Drive Shaft

1. Inspect the main shaft for run-out by applying a dial indicator to several places along the shaft. The reading of the indicator for run-out should be **less than 0.03 mm (0.0012 in)**. If it is not within the specification, correct with a press or replace with a new one.
2. Replace the main shaft if there is any evidence of wear or any of the spline is damaged.
3. Check the fit of the main shaft and gear bores. The standard fit is 0.03 ~ 0.08 mm (0.0012 ~ 0.0031 in). If this clearance increases **beyond 0.15 mm (0.006 in)** due to wear, replace the gear.
4. Replace the main drive shaft if the spline is damaged or the teeth are chipped, worn or broken.

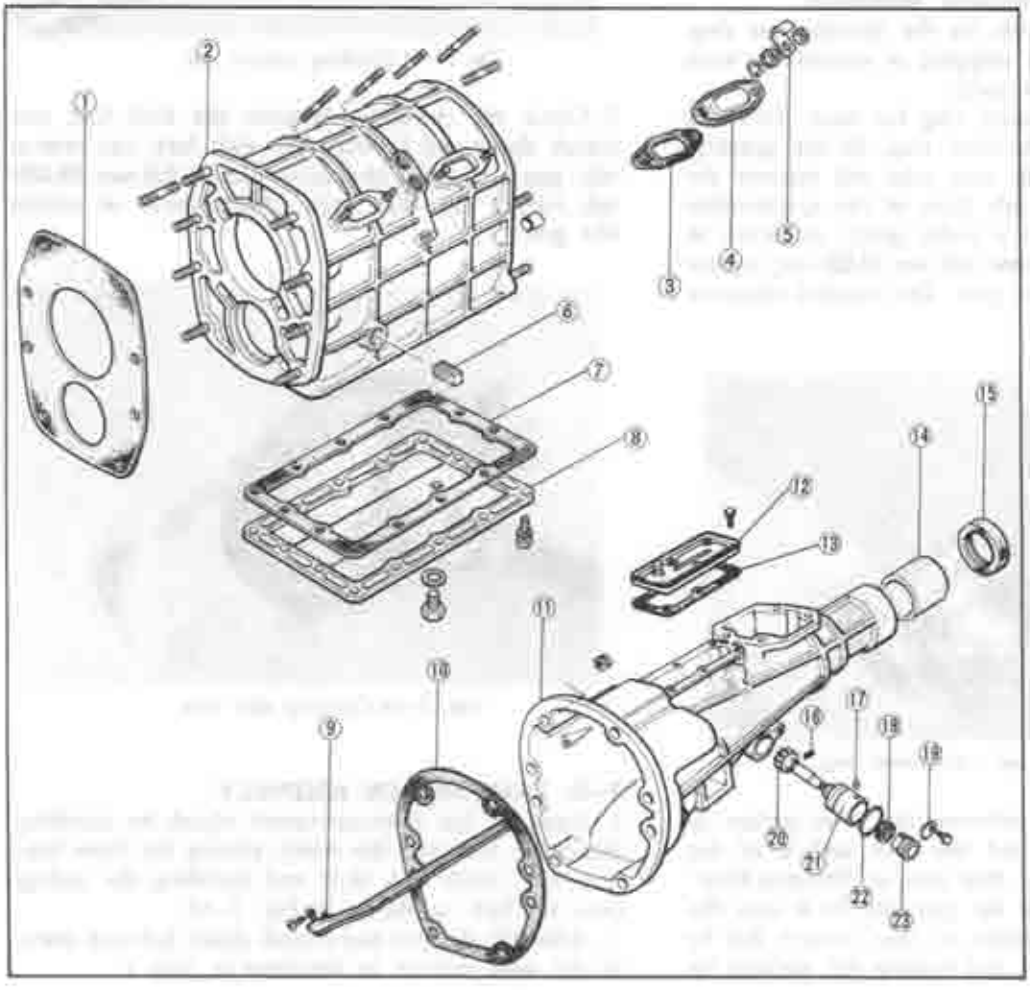


Fig. 7–10 Transmission case and extension housing

1. Gasket
2. Transmission case
3. Gasket
4. Blind cover
5. Clip
6. Plug
7. Gasket
8. Transmission under cover
9. Oil pass
10. Gasket
11. Extension housing
12. Cover
13. Gasket
14. Bush
15. Main shaft oil seal
16. Pin
17. Pin
18. Oil seal
19. Lock plate
20. Speedometer driven gear
21. Sleeve
22. "O" ring
23. Cable joint

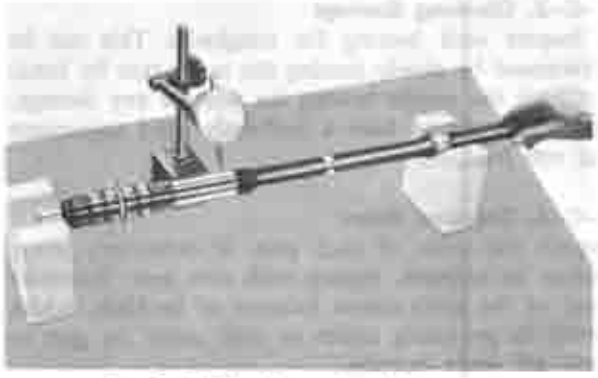


Fig. 7–11 Checking main shaft run-out

7–C–6. Checking Counter Shaft

Check the counter gears for chipped, worn or broken teeth. Replace the counter shaft if it is bent, scored or worn.

7–C–7. Checking Reverse Idle Gear and Shaft

1. Check the reverse idle gear for chipped, worn or broken teeth. Replace the idle gear shaft if it is bent, worn or scored.
2. The standard fit of the reverse idle gear bush and shaft is 0.02 ~ 0.06 mm (0.0008 ~ 0.0024 in). If this clearance increases **beyond 0.15 mm (0.006 in)** due to wear, replace the reverse idle gear.

7–C–8. Checking Synchronizer Mechanism

1. Inspect the gear teeth on the synchronizer ring. If there is evidence of chipping or excessively worn teeth, replace with new parts.
2. Inspect the synchronizer ring for wear. To check the wear of the synchronizer ring, fit the synchronizer ring evenly to the gear cone and measure the clearance between the side faces of the synchronizer ring and the gear with a feeler gauge, as shown in Fig. 7–12. If it is **less than 0.8 mm (0.031 in)**, replace the synchronizer ring or gear. The standard clearance is 1.5 mm (0.059 in).

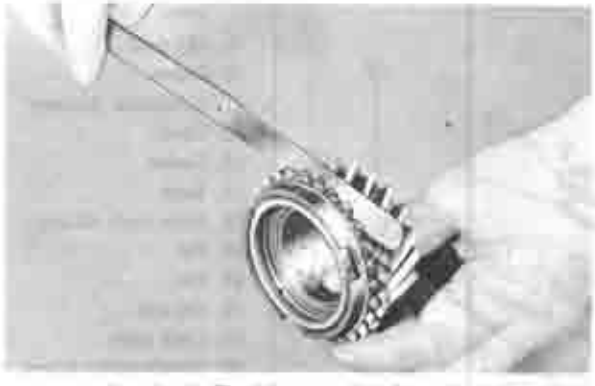


Fig. 7–12 Checking synchronizer ring

3. Inspect the contact between the inner surface of the synchronizer ring and the cone surface of the gear. To inspect, apply a thin coat of "Prussion Blue" on the cone surface of the gear and fit it into the ring. If the contact pattern is poor, correct this by applying the compound and lapping the surfaces together.
4. See if the clutch sleeve slides easily on the clutch hub.
5. Check the synchronizer key, the inner surface of the clutch sleeve, and the key groove on the clutch hub for wear.
6. Check the synchronizer key spring for tension.

7–C–9. Checking Control Lever, Shift Forks and Rods

1. Check the condition of the control lever, shift forks and rods, and replace if they are worn or damaged.
2. Check the clearance between the control lever and the gate of the shift rod, as shown in Fig. 7–13. If this clearance exceeds **0.8 mm (0.031 in)**, replace the control lever or the shift rod.

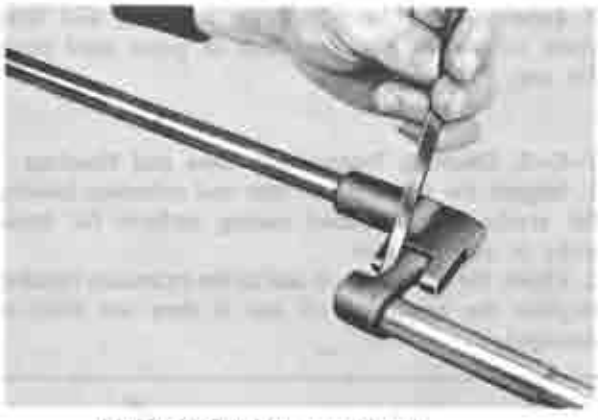


Fig. 7–13 Checking control rod

3. Check the clearances between the shift fork and clutch sleeve and between the shift fork and reverse idle gear. If these clearances exceed **0.5 mm (0.020 in)**, replace the shift fork, clutch sleeve or reverse idle gear.

Fig. 7–14 Checking shift fork

7–D. TRANSMISSION ASSEMBLY

1. Assemble the third-and-fourth clutch by installing the clutch hub into the sleeve, placing the three keys into the clutch hub slots and installing the springs onto the hub, as shown in Fig. 7–16.
2. Assemble the first-and-second clutch hub and sleeve in the same manner as described in Step 1.

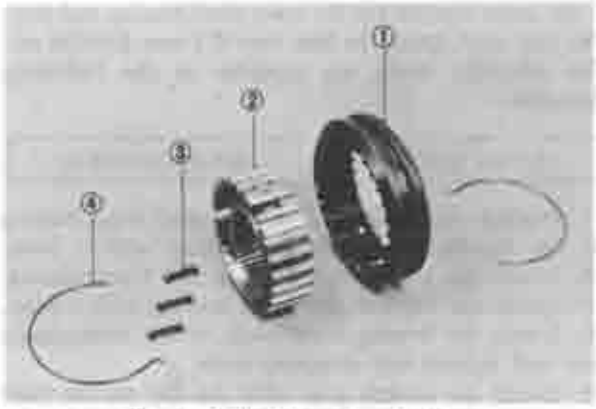


Fig. 7–15 Synchromesh mechanism
1. Clutch sleeve
2. Clutch hub
3. Synchronizer key
4. Key spring

Fig. 7–16 Installing synchronizer key spring

3. Install the second gear, synchronizer ring, first-and-second clutch assembly, synchronizer ring, first gear with sleeve, and thrust washer in this sequence to the rear section of the main shaft.

Fig. 7–17 Installing clutch assembly (1st & 2nd)

4. Install the third gear and synchronizer ring onto the front section of the main shaft.
5. Install the third-and-fourth clutch assembly onto the main shaft.

Note: The direction of the clutch assembly is as shown in Fig. 7–19.

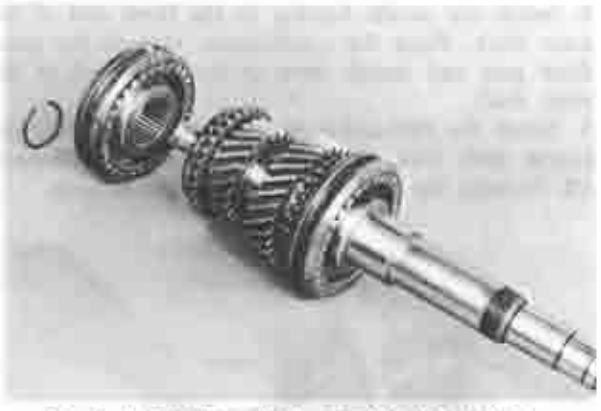


Fig. 7–18 Installing clutch assembly (3rd & 4th)

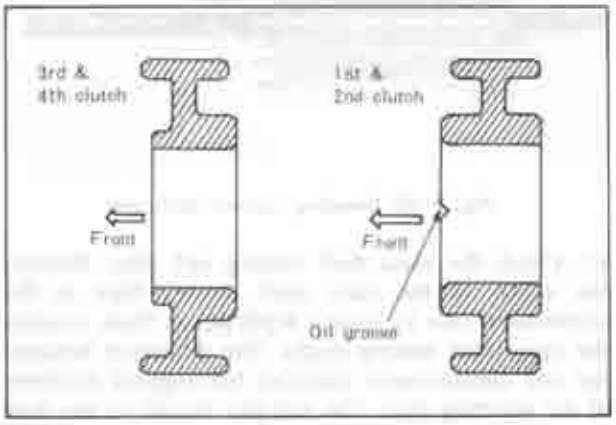


Fig. 7–19 Direction of clutch hub

6. Fit the snap ring on the main shaft.
7. Position the main shaft assembly in the case.

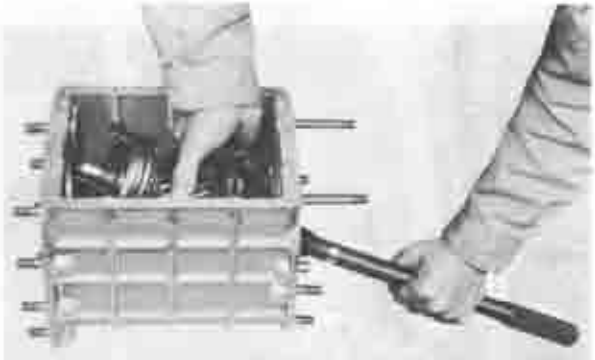


Fig. 7–20 Installing main shaft and gear assembly

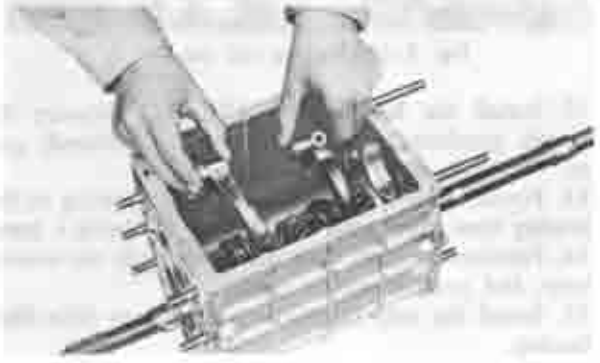


Fig. 7–21 Installing shift forks

8. Install the needle bearing to the front end of the main shaft. Place the synchronizer ring on the main drive gear and install them to the front end of the main shaft.
9. Install the first-and-second shift fork and third-and fourth shift fork to their respective clutch sleeves.
10. Position the counter shaft gear in the case.

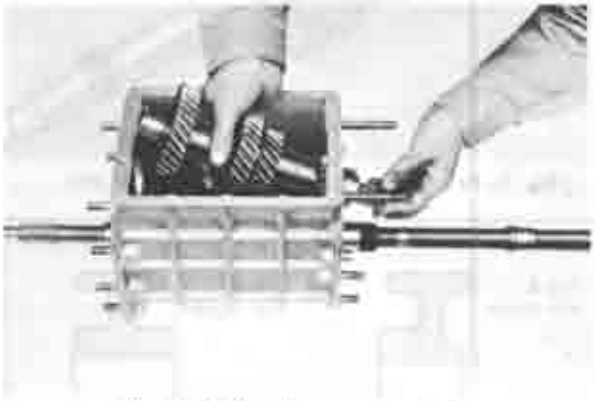


Fig. 7–22 Installing counter shaft gear

11. Check the main shaft bearing end play. Measure the depth of the main shaft bearing bore in the transmission case by using a depth gauge. Then, measure the main shaft bearing height. The difference between the two measurements indicates the required thickness of the adjusting shim. The end play should be **less than 0.1 mm (0.0039 in)**. The adjusting shims are available in the following thickness:

0.1 mm (0.0039 in)	0.3 mm (0.0118 in)

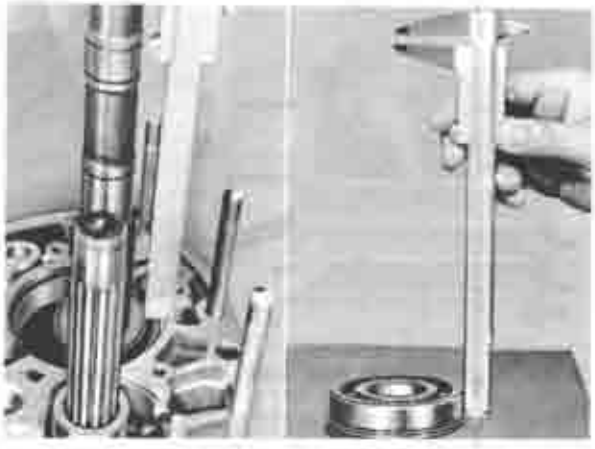


Fig. 7–23 Checking end play

12. Install the **holder** (49 0839 445) between the fourth synchronizer ring and the synchromesh gear on the main drive shaft.
13. Position the shims and main shaft bearing in the bearing bore, and press the bearing by using a press.
14. Position the main drive shaft bearing in the bearing bore, and press it with a press.
15. Install the snap ring to secure the main drive shaft bearing.
16. Check the counter shaft front bearing end play in the same manner for the main shaft bearing end play. The end play should be **less than 0.1 mm (0.0039 in)**. The adjusting shims are available in the following thickness:

0.1 mm (0.0039 in)	0.3 mm (0.0118 in)

17. Position the shims and counter shaft front bearing to the bearing bore, and press them with a press.
18. Install the snap ring to secure the front bearing.
19. Install the counter shaft rear bearing with a press.
20. Install the bearing cover plate to the transmission case and tighten the attaching bolts.
21. Install the reverse gear with the key to the main shaft and tighten the lock nut to **20.0 ~ 28.0 m-kg (145 ~ 203 ft-lb)** by using the **turning & holder** (49 0259 440) and **spanner** (49 0164 631A). Bend the tab of the lock washer.
22. Install the counter reverse gear to the rear end of the counter shaft and secure it with the snap ring.
23. Install the reverse idler gear shaft to the transmission case.
24. Install the first-and-second shift rod through the holes of the case and fork.
25. Using the **guide** (49 0862 350) and **guide** (49 0187 451A), insert the interlock pin, as shown in Fig. 7–25.
26. Remove the tools and install the third-and-fourth shift rod through the holes of the case and fork.

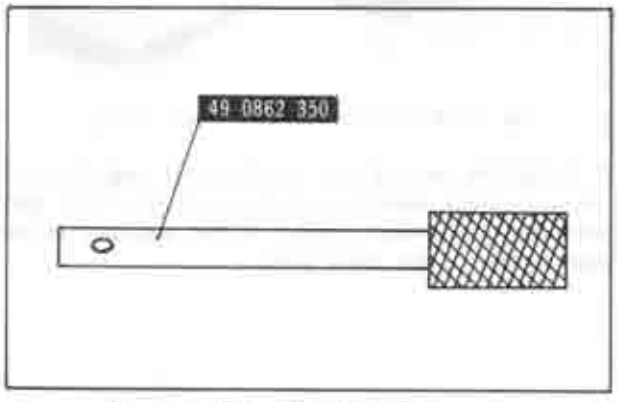


Fig. 7–24 Shift fork rod guide

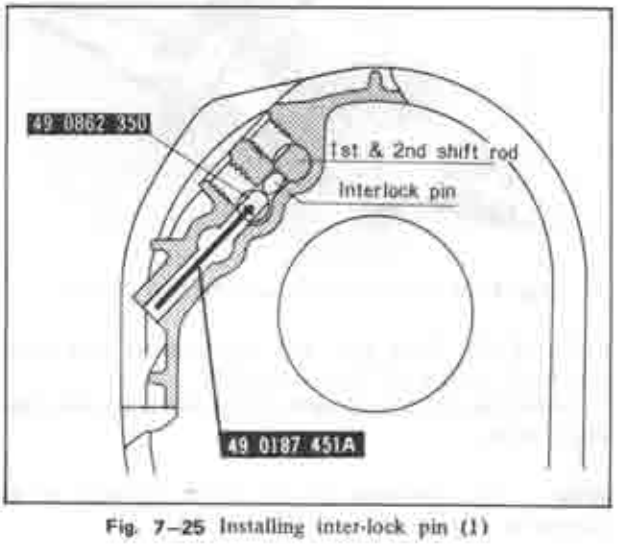


Fig. 7–25 Installing inter-lock pin (1)

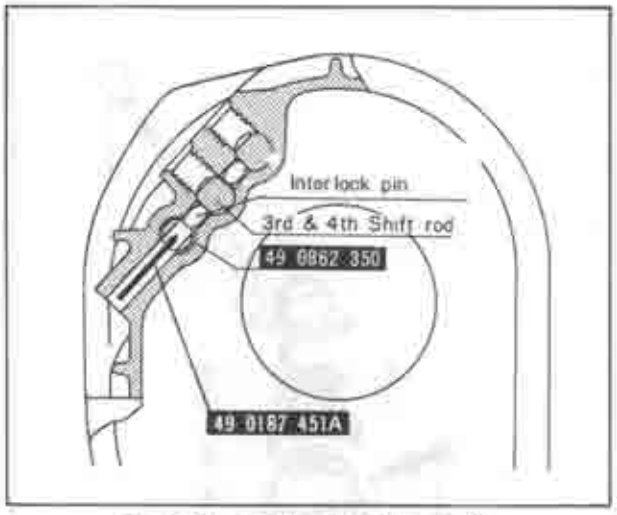


Fig. 7–26 Installing interlock pin (2)

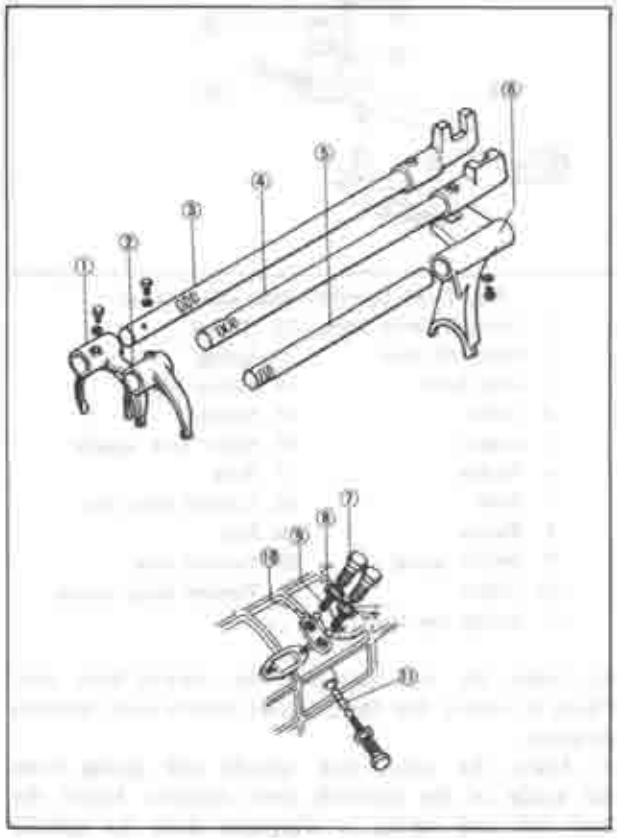


Fig. 7–27 Shift forks and rods

1. Third-and-fourth shift fork
2. First-and-second shift fork
3. Third-and-fourth shift rod
4. First-and-second shift rod
5. Reverse shift rod
6. Reverse shift fork
7. Spring cap bolt
8. Washer
9. Detent spring
10. Detent ball
11. Interlock pin

27. Through the opening of the case, align the lock bolt holes of each shift fork and rod. Install and tighten the lock bolts.
28. With the same tools that were used in Step 25, install the interlock pin.
29. Install the reverse shift fork to the rod and tighten the lock bolt.
30. Install the reverse shift rod and shift fork assembly

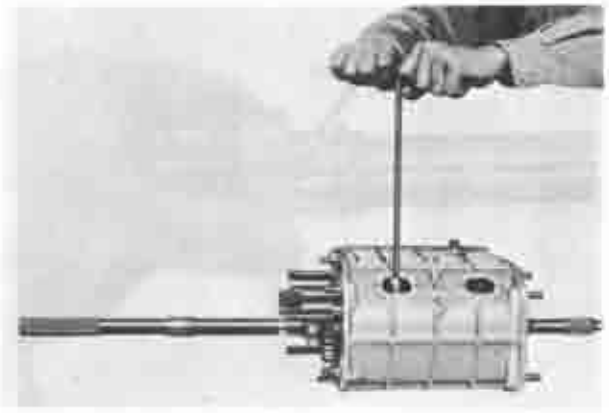


Fig. 7–28 Securing shift fork

together with the reverse idle gear.
31. Position the three shift locking balls and springs into their respective positions and install the spring cap bolts.
32. Place the third-and-fourth clutch sleeve in the third gear.
33. Check the clearance between the synchronizer key and the exposed edge of the synchronizer ring with a feeler gauge. This measurement should be **0.66 ~ 2.0 mm (0.026 ~ 0.079 in)**. If the measurement is greater than 2.0 mm (0.079 in), the synchronizer key could pop out of position.
If the measurement exceeds **2.0 mm (0.079 in)**, exchange the thrust washer (selective fit). The thrust washers are available as in the following table.

2.5 mm (0.098 in)	3.5 mm (0.138 in)
3.0 mm (0.118 in)	

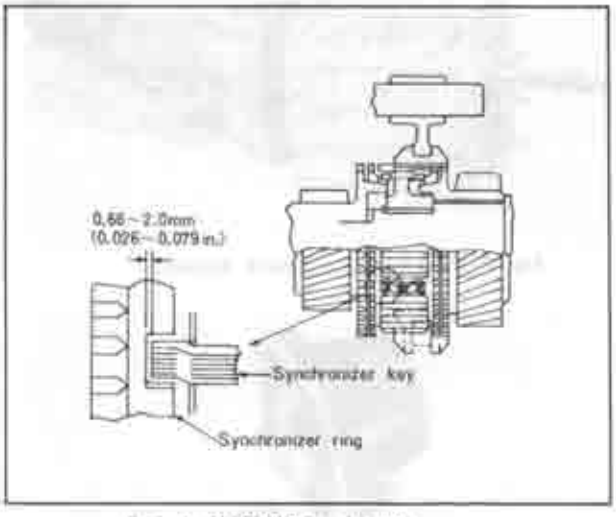


Fig. 7–29 Checking clearance

34. Install the two blind covers and gaskets to the case and tighten the attaching nuts.
35. Place the gasket on the case and install the under cover. Tighten the bolts to **0.6 ~ 0.9 m-kg (4 ~ 7 ft-lb)**.
36. Install the speedometer drive gear with the steel ball onto the main shaft, as shown in Fig. 7–30, and secure it with the snap ring.

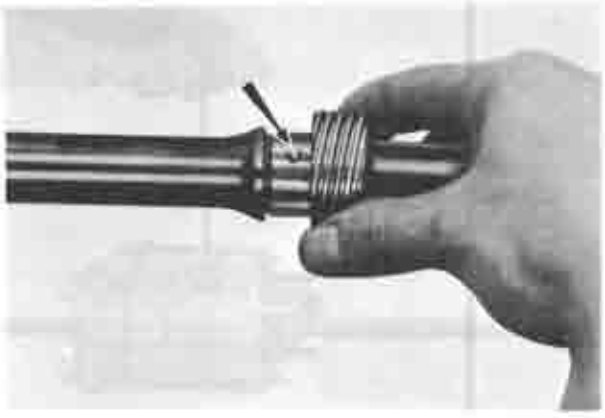


Fig. 7–30 Installing speedometer drive gear

37. Insert the speedometer driven gear assembly to the extension housing and secure it with the bolt and lock plate.
38. Insert the control rod through the holes from the front side of the extension housing.
39. Align the key and insert the control lever end to the control rod. Install the bolt and tighten it to **2.8 ~ 3.4 m-kg (20 ~ 25 ft-lb).**
40. Install the reverse lamp switch to the extension housing and tighten the switch to **2.5 ~ 3.5 m-kg (18 ~ 25 ft-lb).**
41. Place the gasket on the case and install the extension housing with the control lever end laid down to the left as far as it will go. Tighten the attaching nuts.

Fig. 7–31 Installing extension housing

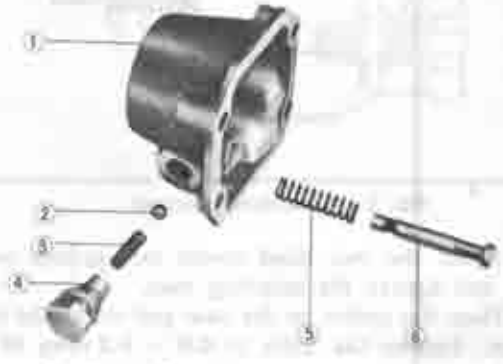


Fig. 7–32 Gearshift lever retainer

1. Retainer
2. Locking ball
3. Spring
4. Spring cap bolt
5. Spring
6. Select lock spindle

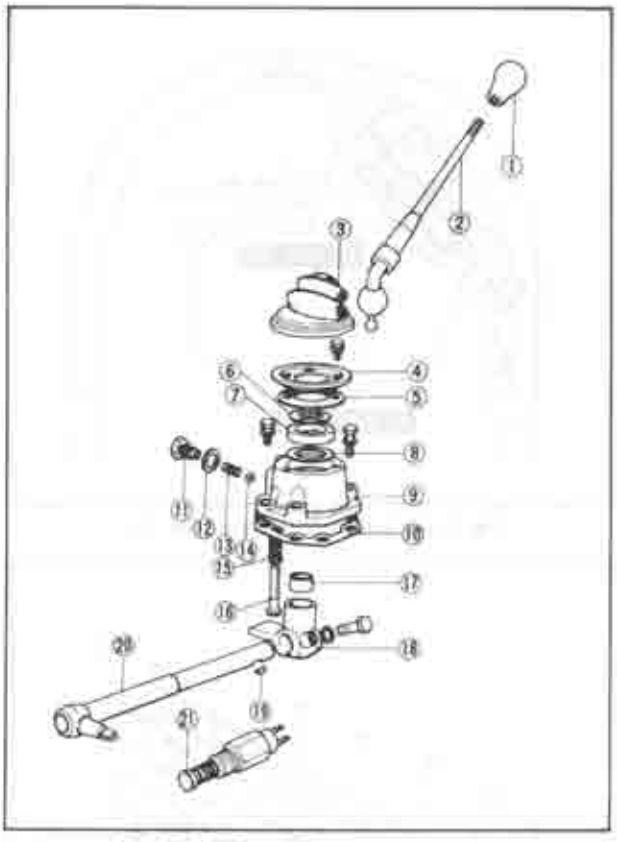


Fig. 7–33 Gearshift lever and retainer

1. Gearshift lever knob
2. Gearshift lever
3. Dust boot
4. Cover
5. Gasket
6. Washer
7. Bush
8. Washer
9. Detent spring
10. Gasket
11. Spring cap bolt
12. Washer
13. Spring
14. Detent ball
15. Spring
16. Select lock spindle
17. Bush
18. Control lever end
19. Key
20. Control lever
21. Reverse lamp switch

42. Insert the ball seat into the control lever end. Check to ensure that the gearshift control lever operates properly.
43. Insert the select lock spindle and spring from the inside of the gearshift lever retainer. Install the steel ball and spring in alignment with the spindle groove and install the spring cap bolt.
44. Install the gearshift lever retainer and gasket to the extension housing.
45. Check the bearing end play. Measure the depth of the bearing bore in the clutch housing using a depth gauge. Then, measure the bearing protrusion, as shown in Fig. 7–34. The difference between two measurements indicates the required thickness of the adjusting shim. The end play should be **less than 0.1 mm (0.0039 in).** The shims are available in the following thickness:

0.1 mm (0.0039 in)	0.3 mm (0.0118 in)

46. Place the gasket on the front side of the case. Apply lubricant to the lip of the oil seal and install

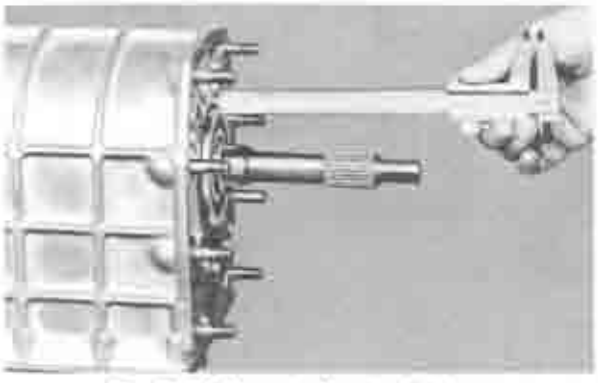


Fig. 7–34 Measuring bearing height

the clutch housing to the case. Tighten the attaching nuts.

47. Install the release bearing and release fork to the clutch housing.

7–E. TRANSMISSION INSTALLATION

Carry out the removing operations in the reverse order.

Fig. 7–35 Measuring bearing bore depth

Note:

a) Apply a thin coast of grease onto the splines of the main drive shaft.

b) Use the **turning & holder** (49 0259 440) to align the splines of the main drive shaft and clutch disc.

c) Fill the transmission with the correct grade and quantity of lubricant.

SPECIAL TOOLS

49 0829 425C	Puller set, bearing
49 0259 440	Turning & holder, mainshaft
49 0839 445	Holder, synchronizer ring
49 0862 350	Guide, shift fork
49 0187 451A	Guide, interlock pin
49 0164 631A	Spanner, mainshaft lock nut

MANUAL TRANSMISSION

(Five-speed)

7A

DESCRIPTION

This model is equipped with a five-speed manual transmission which is of the fully synchronized type with all gears.
The gearshift mechanism is a direct control with a floor-shift type.

7A–A. TRANSMISSION REMOVAL

When removing the transmission from the vehicle, proceed as follows:
1. Remove the gearshift lever knob from the gearshift lever.
2. Remove the screws attaching the console box and remove the console box.
3. Remove the screws attaching the gearshift lever boot to the body floor and remove the gearshift lever boot.
4. Remove the bolts attaching the retainer cover to the gearshift lever retainer.
5. Pull the gearshift lever, shim and bush straight up and away from the gearshift lever retainer.
6. Open the hood and disconnect the negative battery cable from the battery terminal.
7. Remove the nuts attaching the clutch release cylinder and remove the clutch release cylinder.
8. Disconnect the connector of the back-up lamp switch near the clutch release cylinder.
9. Remove the one upper bolt securing the starting motor, then remove the three upper bolts and nuts securing the transmission to the engine rear end.
10. Raise the vehicle and support with stands.
11. Drain the lubricant from the transmission.
12. Remove the bolts and screws attaching the heat insulators to the exhaust front pipe, and remove the heat insulators.
13. Disconnect the exhaust front pipe flange from the exhaust manifold by removing the bolts and nuts. Remove the bolts and nuts attaching the front pipe flange to the main silencer, and remove the exhaust front pipe.
14. Remove the bolts attaching the heat insulator to the underbody and remove the heat insulator.
15. Disconnect the propeller shaft at the rear axle companion flange.
16. Lower the propeller shaft and withdraw it from the transmission.
17. Disconnect the speedometer cable from the extension housing.
18. Remove the lower bolt securing the starting motor to the clutch housing and remove the starting motor. Disconnect the wire at the starting motor.
19. Place a jack under the front side of the transmission and support the transmission with the jack.
20. Remove the bolts securing the transmission support to the body.
21. Remove the two lower bolts securing the transmission to the engine rear end.
22. Slide the transmission rearward until the main drive shaft clears the clutch disc and carefully withdraw it downward from the vehicle.

7A–B. TRANSMISSION DISASSEMBLY

The procedures for disassembling the transmission after removing the transmission from the vehicle are as follows:
1. Pull the release fork outward until the spring clip of the fork releases from the ball pivot. Remove the fork and release bearing from the clutch housing.

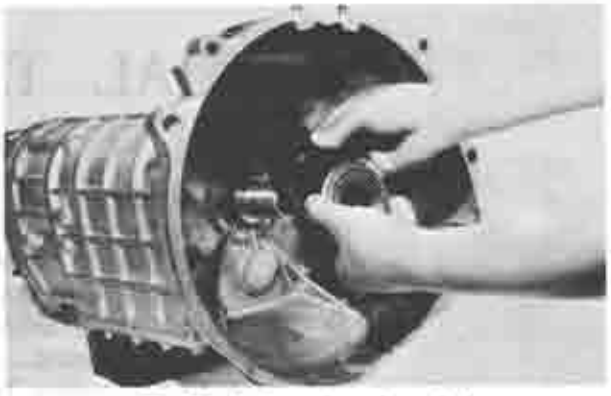


Fig. 7A–1 Removing release fork

2. Remove the nuts attaching the clutch housing to the transmission case and remove the clutch housing, shim and gasket.

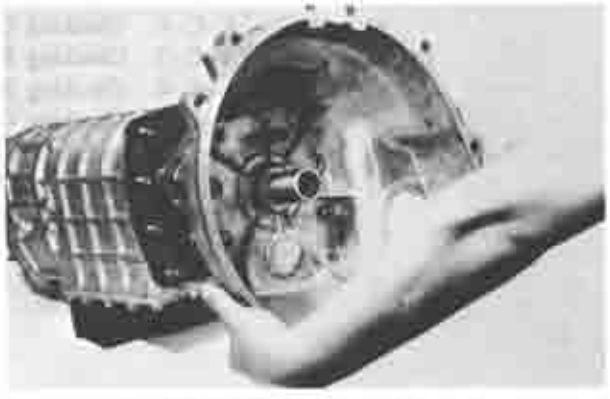


Fig. 7A–2 Removing clutch housing

3. Remove the bolts attaching the gearshift lever retainer to the extension housing and remove the retainer and gasket.

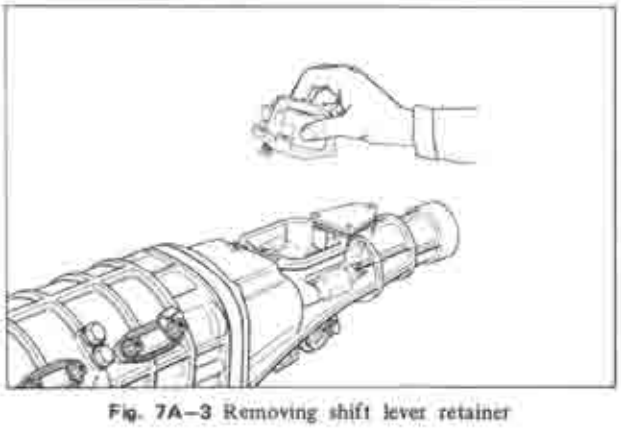


Fig. 7A–3 Removing shift lever retainer

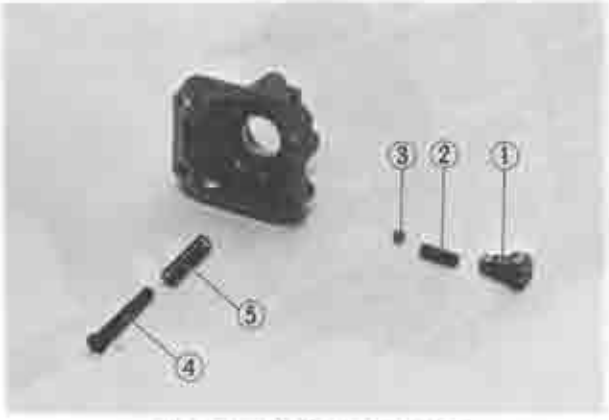


Fig. 7A–4 Shift lever retainer
1. Spring cap bolt
2. Spring
3. Steel ball
4. Select lock spindle
5. Spring

4. Remove the spring cap bolt and remove the spring and steel ball, select lock spindle and spring from the gearshift lever retainer.
5. Remove the nuts that attach the extension housing to the transmission case. Slide the extension housing off the main shaft, with the control lever end laid down to the left as far as it will go.

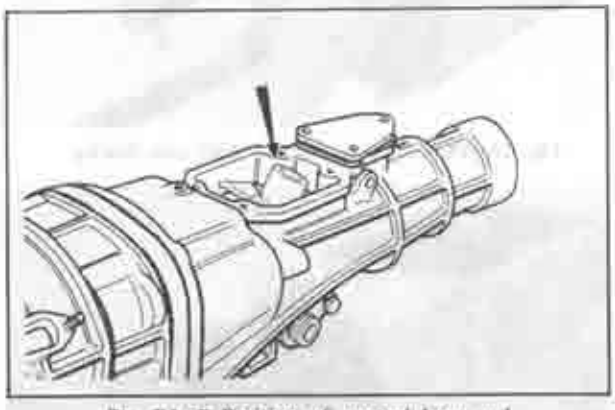


Fig. 7A–5 Position of control lever end

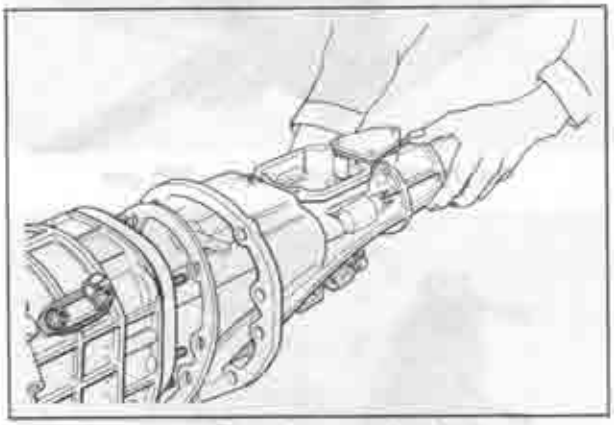


Fig. 7A–6 Removing extension housing

6. Remove the bolt attaching the control lever end to the control rod and remove the control lever end, key and control rod.
7. Remove the lock plate and remove the speedometer driven gear assembly from the extension housing.

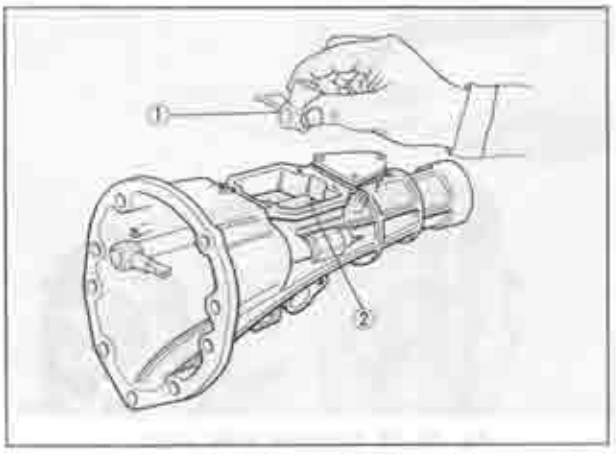


Fig. 7A–7 Removing control rod
1. Control lever end
2. Control rod

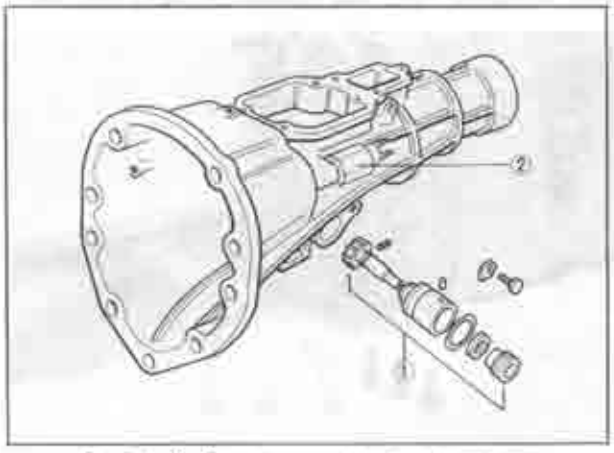


Fig. 7A–8 Removing speedometer driven gear
1. Speedometer driven gear
2. Reverse lamp switch

8. Remove the reverse lamp switch from the extension housing.
9. Remove the snap ring that secures the speedometer drive gear to the main shaft. Slide the speedometer drive gear off the main shaft and remove the steel ball.

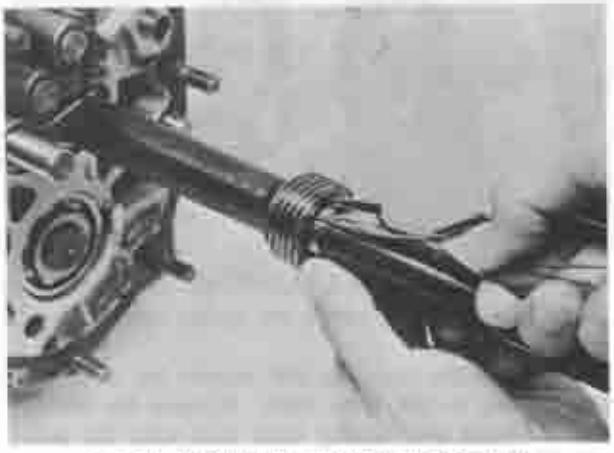


Fig. 7A–9 Removing speedometer drive gear

10. Evenly loosen the bolts attaching the under cover to the transmission case and remove the under cover and gasket.

Fig. 7A–10 Removing under cover

11. Remove the bolts attaching the shift rod ends to their respective rods, and remove the shift rod ends.

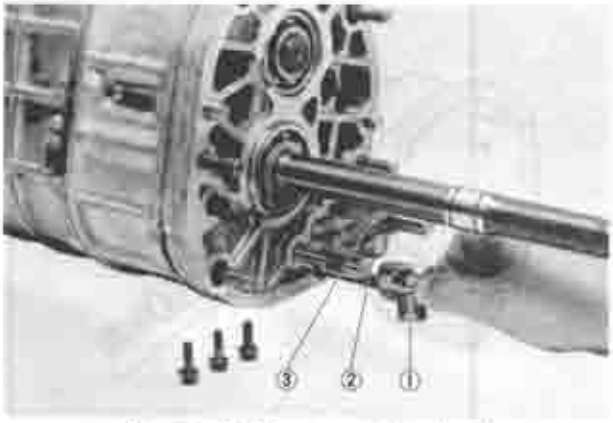


Fig. 7A–11 Removing shift rod end
1. Rod end (Rev. & 5th) 3. Rod end (1st & 2nd)
2. Rod end (3rd & 4th)

12. Remove the rear bearing housing from the intermediate housing.

Fig. 7A–12 Removing rear bearing housing

13. Remove the snap ring that secures the main shaft rear bearing to the main shaft. Remove the bearing, thrust washer and bearing inner race with the **puller** (49 0839 425C), as shown in Fig. 7A–13.
14. Remove the snap ring from the rear of the counter shaft. Using the **puller** (49 0839 425C), remove the washer and counter shaft rear bearing. Remove the counter fifth gear.

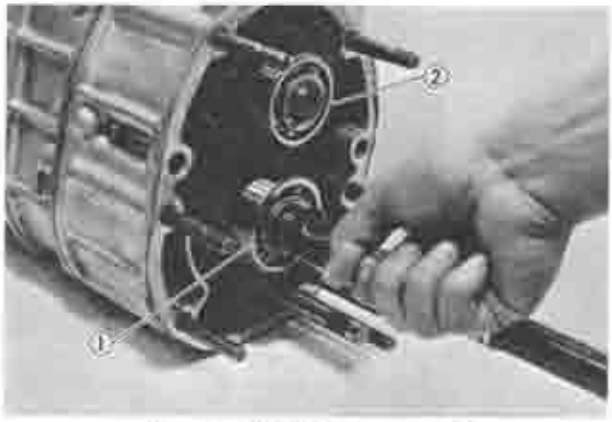


Fig. 7A–13 Removing snap ring
1. Main shaft rear bearing 2. Counter shaft rear bearing

Fig. 7A–14 Removing counter shaft rear bearing

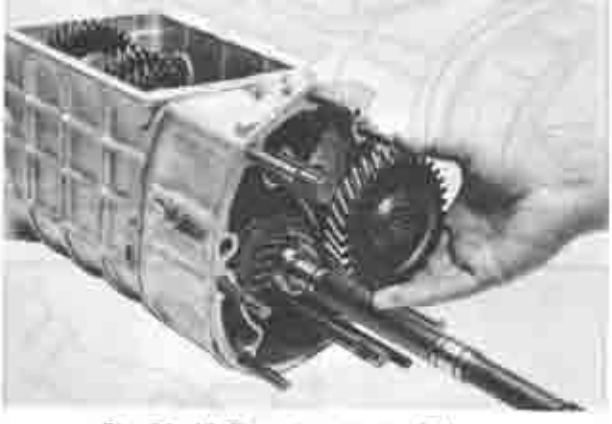


Fig. 7A–15 Removing counter fifth gear

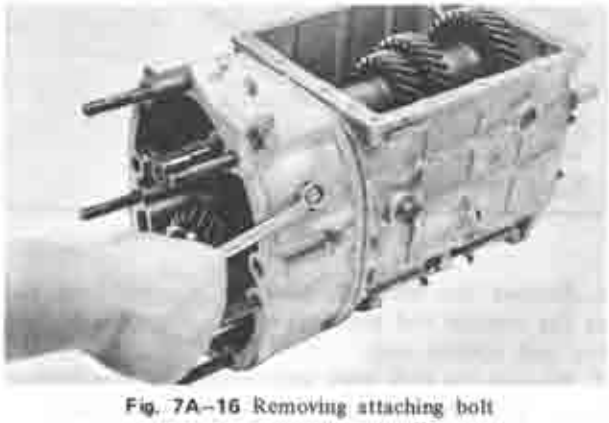


Fig. 7A–16 Removing attaching bolt

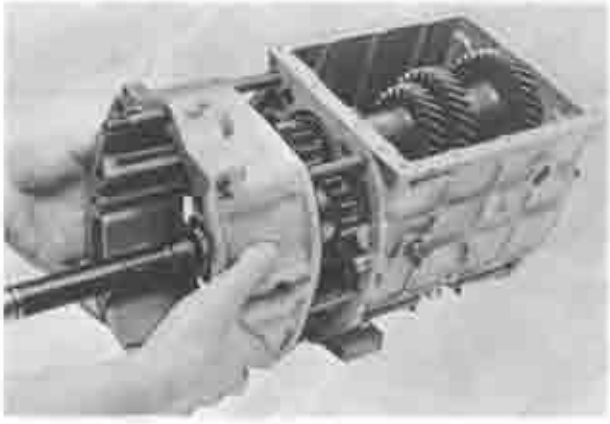


Fig. 7A–17 Removing intermediate housing

15. Remove the intermediate housing attaching bolt shown in Fig. 7A–16, and remove the intermediate housing from the transmission case.
16. Remove the three spring cap bolts and remove the springs and shift locking balls.
17. Remove the nuts attaching the two blind covers to the transmission case and remove the blind covers and gaskets.

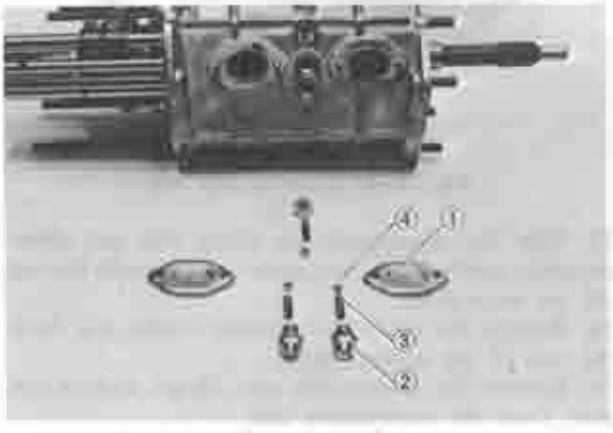


Fig. 7A–18 Removing shift locking ball
1. Blind cover 3. Spring
2. Spring cap bolt 4. Locking ball

18. Remove the bolt attaching the reverse-and-fifth shift fork to the rod. Remove the reverse-and-fifth shift rod, fork and interlock pin.

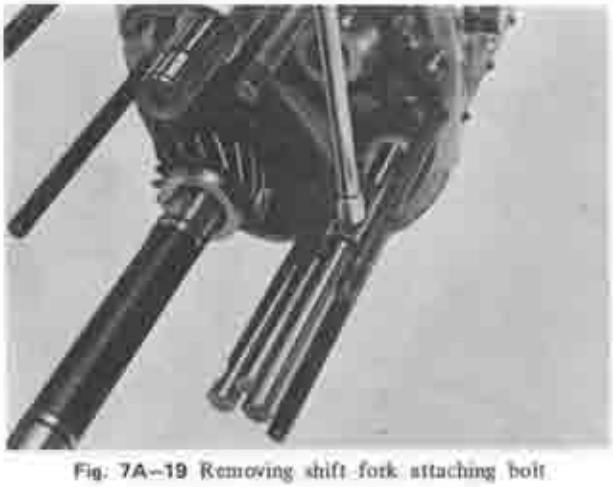


Fig. 7A–19 Removing shift fork attaching bolt

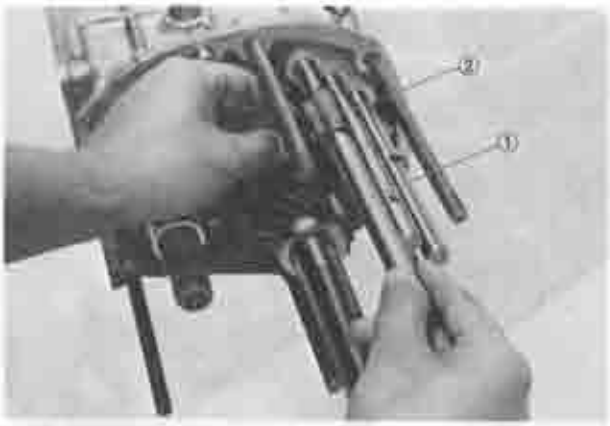


Fig. 7A–20 Removing shift fork and rod
1. Shift rod 2. Shift fork

19. Remove the bolts attaching the first-and-second shift fork and third-and-fourth shift fork to their respective rods using the socket wrench through the openings of the case. Remove the shift rods and interlock pin.

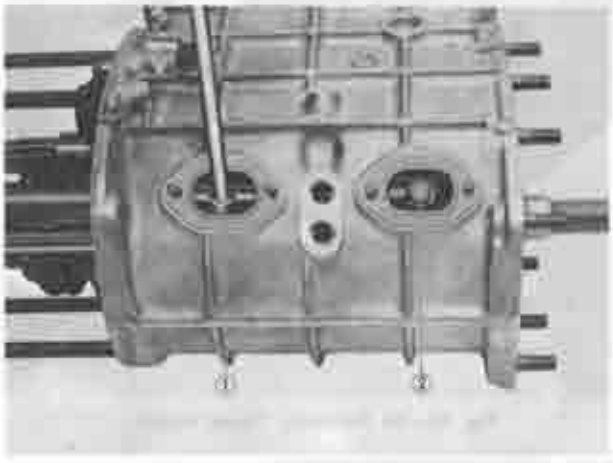


Fig. 7A–21 Removing shift fork attaching bolt
1. For 1st & 2nd 2. For 3rd & 4th

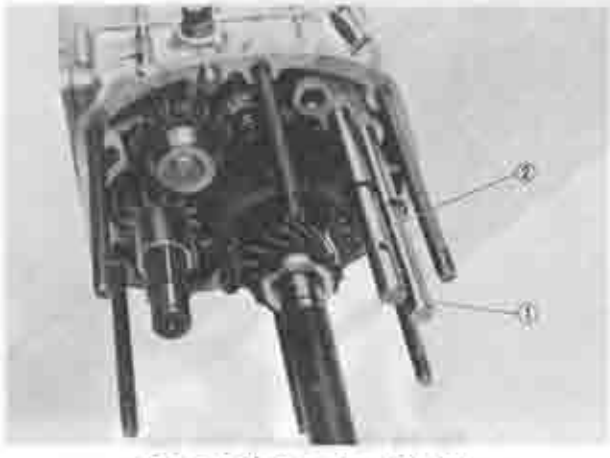


Fig. 7A–22 Removing shift rod
1. For 1st & 2nd 2. For 3rd & 4th

20. Remove the snap ring that secures the fifth gear to the main shaft. Slide the thrust washer, fifth gear, synchronizer ring off the main shaft, and remove the steel ball and the needle bearing.

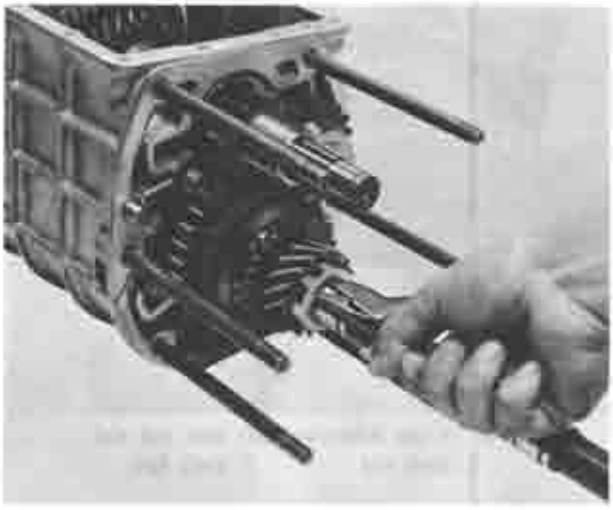


Fig. 7A–23 Removing snap ring

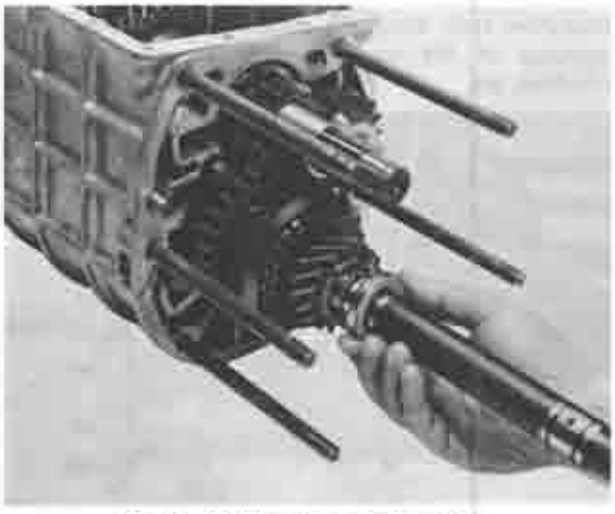


Fig. 7A–24 Removing thrust washer

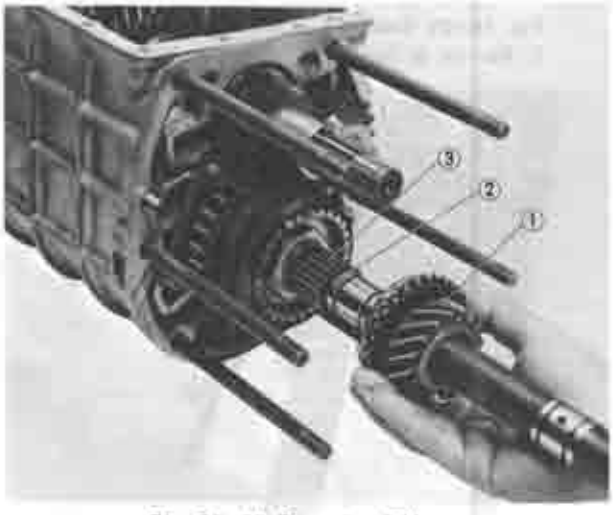


Fig. 7A–25 Removing fifth gear
1. Fifth gear 2. Ball 3. Bearing

21. Shift into the second gear and the reverse gear to lock the rotation of the main shaft.
22. Straighten the tab of the nut. Remove the lock nut with the **wrench** (49 1243 465), as shown in Fig. 7A–27. Discard the lock nut.

Fig. 7A–26 Main shaft lock nut tab

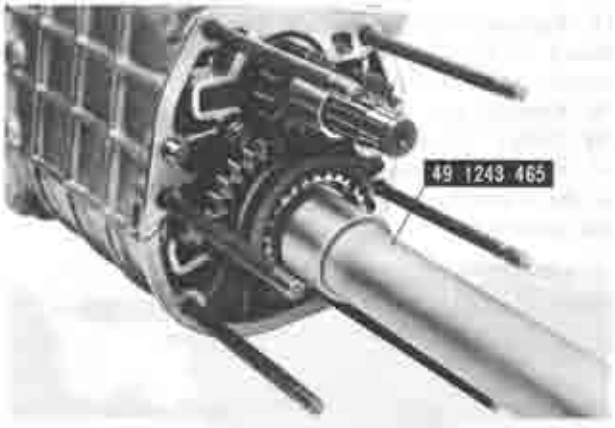


Fig. 7A–27 Removing lock nut

23. Slide the reverse-and-fifth clutch hub and sleeve assembly, synchronizer ring, reverse gear, needle bearing off the main shaft.
24. Remove the spacer and counter reverse gear from the rear of the counter shaft.
25. Remove the reverse idler gear, thrust washers and shaft from the transmission case.
26. Remove the bolts attaching the bearing cover plate to the transmission case and remove the bearing cover plate.
27. Remove the snap ring from the front end of the counter shaft.
28. Install the **holder** (49 0839 445) between the fourth synchronizer ring and thesychromesh gear

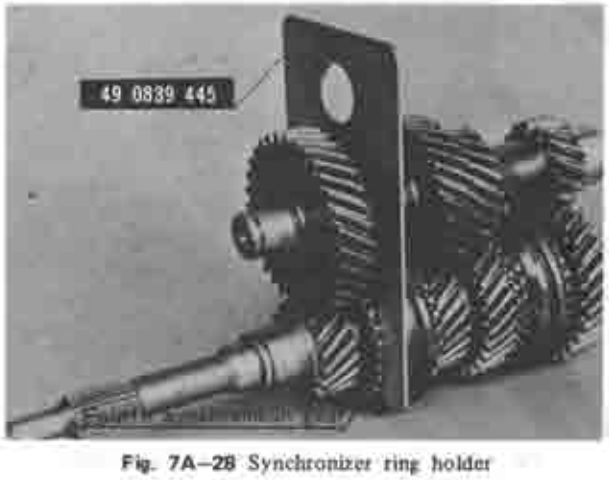


Fig. 7A–28 Synchronizer ring holder

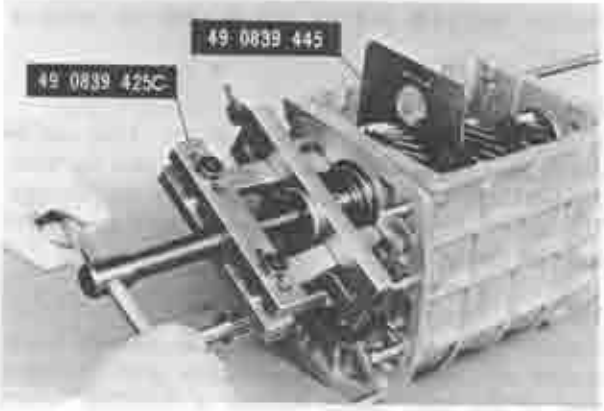


Fig. 7A–29 Removing counter shaft front bearing

on the main drive shaft, as shown in Fig. 7A–28.

29. Using the **puller** (49 0839 425C) as shown in Fig. 7A–29, remove the counter shaft front bearing.

30. Remove the adjusting shim from the counter shaft front bearing bore of the transmission case.

31. Remove the counter shaft center bearing outer race with the **puller** (49 0839 425C).

Fig. 7A–30 Removing counter shaft center bearing
1. Bearing cover 2. Bolt

32. Using the **puller** (49 0839 425C) and **attachment** (49 0862 426) as shown in Fig. 7A–31, remove the main shaft front bearing, thrust washer and bearing inner race.

33. Remove the adjusting shim from the main shaft front bearing bore of the transmission case.

Fig. 7A–31 Removing main shaft front bearing

Fig. 7A–32 Removing main drive shaft bearing

34. Remove the snap ring that secures the bearing to the main drive shaft. Remove the main drive shaft bearing with the **puller** (49 0839 425C).

35. Take out the counter shaft from the transmission case.

36. Remove the counter shaft center bearing inner race with the **puller** (49 0710 520).

Fig. 7A–33 Removing bearing inner race

37. Separate the main drive shaft from the main shaft and remove the main drive shaft from the case. Remove the synchronizer ring and needle bearing from the main drive shaft.

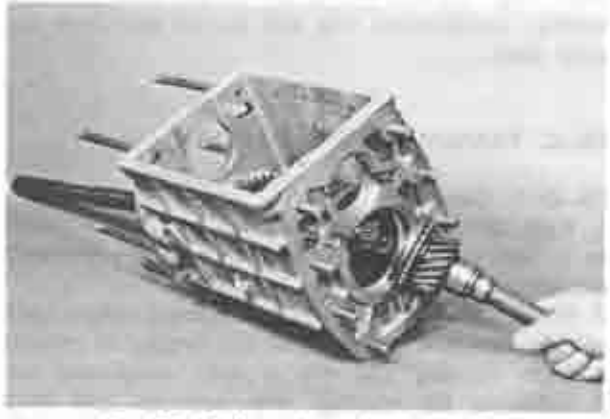


Fig. 7A–34 Removing main drive shaft

38. Take out the main shaft and gears assembly from the case, as shown in Fig. 7A–35.

39. Remove the first-and-second shift fork and third-and-fourth shift fork from the case.

40. Using the snap ring pliers, remove the snap ring from the front of the main shaft.

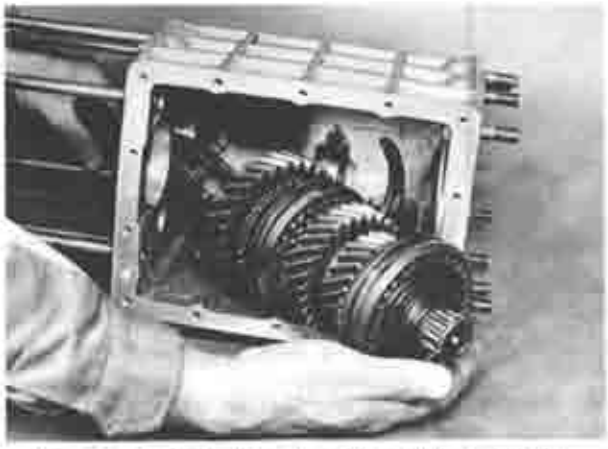


Fig. 7A–35 Removing main shaft and gear assembly

41. Slide the third-and-fourth clutch hub and sleeve assembly, synchronizer ring, third gear off the main shaft.

Fig. 7A–36 Removing third gear

42. Remove the thrust washer, first gear and needle bearing from the rear of the main shaft.
43. Press out the needle bearing inner race, synchronizer ring, first-and-second clutch hub and sleeve assembly, synchronizer ring and second gear from the main shaft.

7A–C. TRANSMISSION INSPECTION

7A–C–1. Cleaning

1. Wash all parts, except the ball bearings and seals in a suitable cleaning solvent. Dry all parts with compressed air.
2. Rotate the ball bearings in a cleaning solvent until all lubricant is removed. Hold the bearing to prevent it from rotating and dry it with compressed air.
3. Lubricate the bearings with lubricant and wrap them in a clean, lint-free cloth or paper until ready for use.

7A–C–2. Checking Transmission Case and Housings

1. Inspect the transmission case and extension housing for cracks and machined mating surfaces for burrs, nicks or any damages.
2. Check the bush and oil seal in the extension housing. Replace the bush and oil seal if they are worn or damaged.

7A–C–3. Checking Bearings

1. Inspect each bearing for roughness. This can be determined by slowly turning the outer race by hand.
2. Check the needle bearing for wear or any damage. The rollers should have a uniformly good appearance and roll freely.

7A–C–4. Checking Gears

Inspect the teeth of each gear. If excessively worn, broken or chipped, replace with new gear. Excessive wear of the gears causes increase of backlash, which results in producing noises or may cause the gear to work off while running.

7A–C–5. Checking Main Shaft and Main Drive Shaft

1. Inspect the main shaft for run-out by applying a dial indicator to several places along the shaft. The reading of the indicator for run-out should be **less than 0.03 mm (0.0012 in)**. If it is not within the specification, correct with a press or replace with a new one.

Fig. 7A–37 Checking main shaft run-out

2. Replace the main shaft if there is any evidence of wear or any of the spline is damaged.
3. Check the fit of the main shaft and gear bores. The standard fit is 0.03 ~ 0.08 mm (0.0012 ~ 0.0031 in). If this clearance increases **beyond 0.15 mm (0.006 in)** due to wear, replace the gear.
4. Replace the main drive shaft if the spline is damaged or the teeth are chipped, worn or broken.

7A–C–6. Checking Counter Shaft

Check the counter gears for chipped, worn or broken teeth. Replace the counter shaft if it is bent, scored or worn.

7A–C–7. Checking Reverse Idle Gear and Shaft

1. Check the reverse idle gear for chipped, worn or broken teeth. Replace the idle gear shaft if it is bent, worn or scored.
2. The standard fit of the reverse idle gear bush and shaft is 0.02 ~ 0.06 mm (0.0008 ~ 0.0024 in). If this clearance increases **beyond 0.15 mm (0.006 in)** due to wear, replace the reverse idle gear.

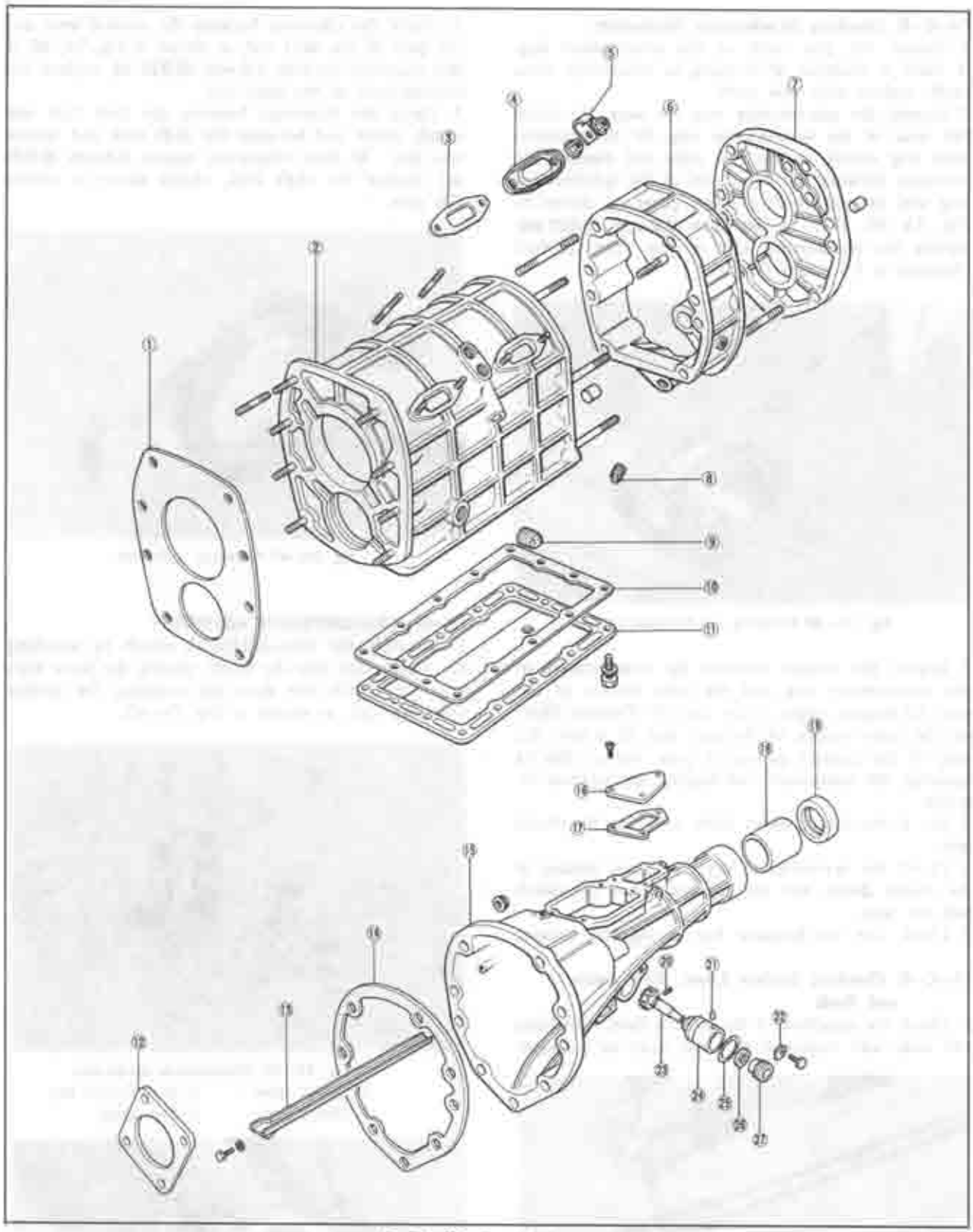


Fig. 7A-38 Transmission case

1. Gasket
2. Transmission case
3. Gasket
4. Blind cover
5. Clip
6. Intermediate housing
7. Rear bearing housing
8. Oil plug
9. Oil plug
10. Gasket
11. Under cover
12. Bearing cover
13. Oil pass
14. Gasket
15. Extension housing
16. Blind cover
17. Gasket
18. Bush
19. Oil seal
20. Pin
21. Pin
22. Lock plate
23. Speedometer driven gear
24. Sleeve
25. O ring
26. Oil seal
27. Cable joint

7A–C–8. Checking Synchronizer Mechanism

1. Inspect the gear teeth on the synchronizer ring. If there is evidence of chipping or excessively worn teeth, replace with new parts.
2. Inspect the synchronizer ring for wear. To check the wear of the synchronizer ring, fit the synchronizer ring evenly to the gear cone and measure the clearance between the side faces of the synchronizer ring and the gear with a feeler gauge, as shown in Fig. 7A–39. If it is **less than 0.8 mm (0.031 in)**, replace the synchronizer ring or gear. The standard clearance is 1.5 mm (0.059 in).

Fig. 7A–39 Checking synchronizer ring

3. Inspect the contact between the inner surface of the synchronizer ring and the cone surface of the gear. To inspect, apply a thin coat of "Prussion Blue" on the cone surface of the gear and fit it into the ring. If the contact pattern is poor, correct this by applying the compound and lapping the surfaces together.
4. See if the clutch sleeve slides easily on the clutch hub.
5. Check the synchronizer key, the inner surface of the clutch sleeve, and the key groove on the clutch hub for wear.
6. Check the synchronizer key spring for tension.

7A–C–9. Checking Control Lever, Shift Forks and Rods

1. Check the condition of the control lever, shift forks and rods, and replace if they are worn or damaged.

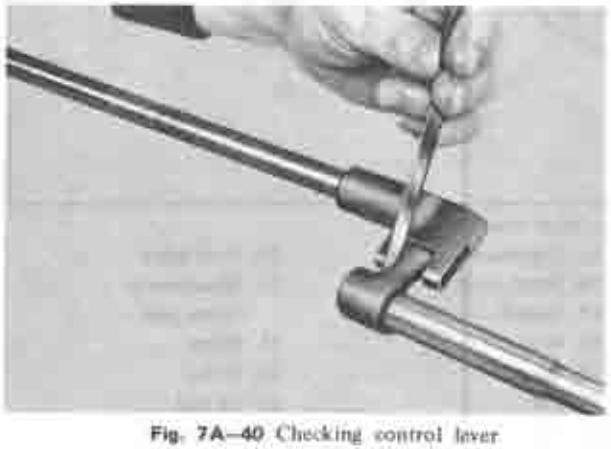


Fig. 7A–40 Checking control lever

2. Check the clearance between the control lever and the gate of the shift rod, as shown in Fig. 7A–40. If this clearance exceeds **0.8 mm (0.031 in)**, replace the control lever or the shift rod.
3. Check the clearances between the shift fork and clutch sleeve and between the shift fork and reverse idle gear. If these clearances exceed **0.5 mm (0.020 in)**, replace the shift fork, clutch sleeve or reverse idle gear.

Fig. 7A–41 Checking shift fork

7A–D. TRANSMISSION ASSEMBLY

1. Assemble the third-and-fourth clutch by installing the clutch hub into the sleeve, placing the three keys into the clutch hub slots and installing the springs onto the hub, as shown in Fig. 7A–43.

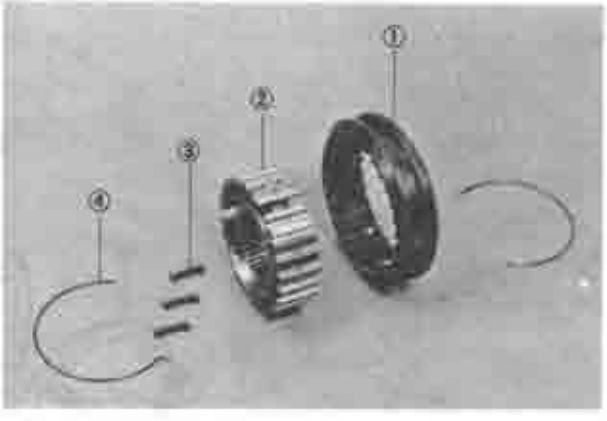


Fig. 7A–42 Synchromesh mechanism
1. Clutch sleeve
2. Clutch hub
3. Synchronizer key
4. Key spring

Fig. 7A–43 Assembling clutch hub

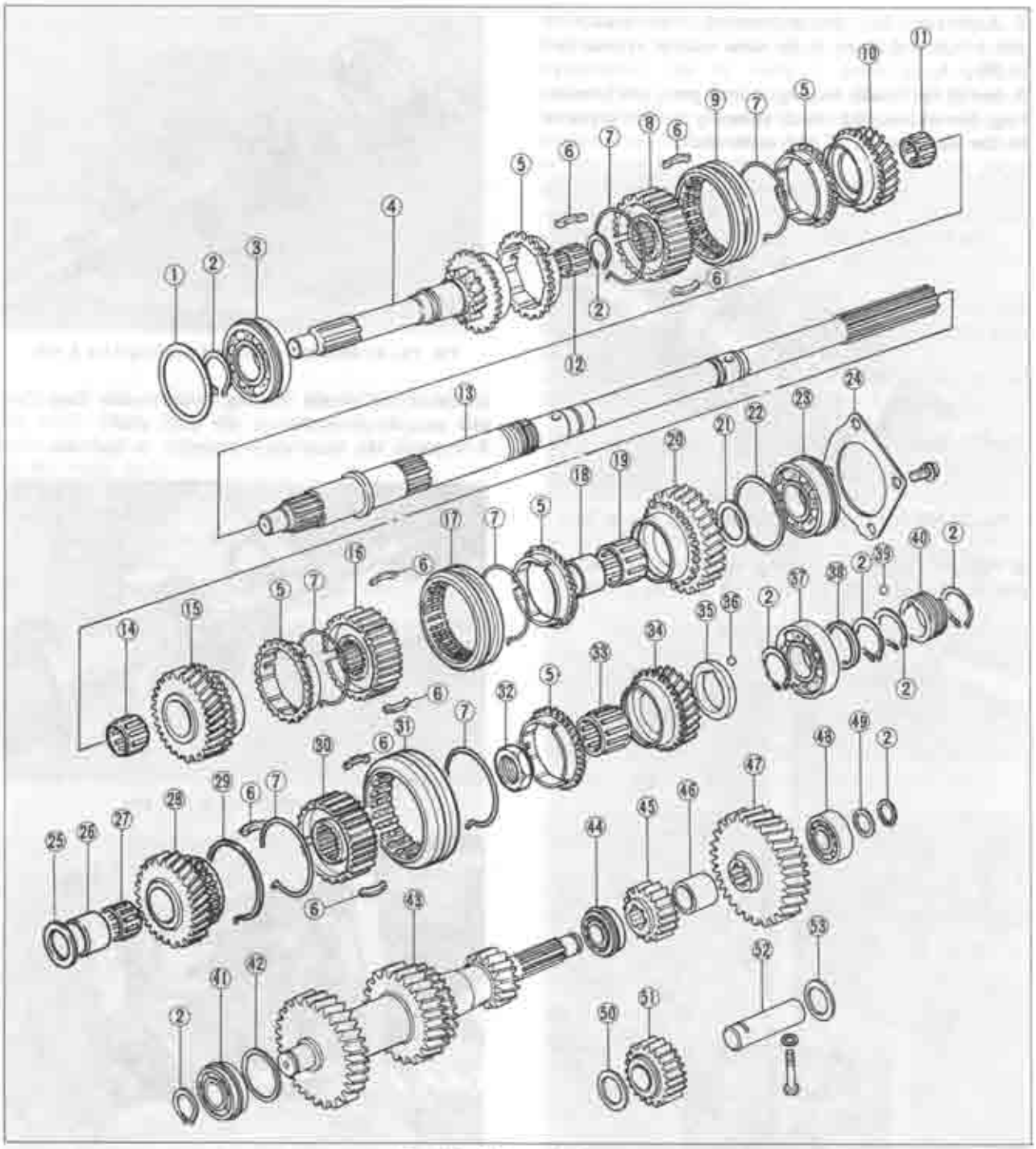


Fig. 7A–44 Transmission gears

1. Shim
2. Snap ring
3. Main drive shaft bearing
4. Main drive shaft gear
5. Synchronizer ring
6. Synchronizer key
7. Synchronizer key spring
8. 3rd-and-4th clutch hub
9. Clutch sleeve
10. 3rd gear
11. Needle bearing
12. Needle bearing
13. Main shaft
14. Needle bearing
15. 2nd gear
16. 1st-and-2nd clutch hub
17. Clutch sleeve
18. Bearing inner race
19. Needle bearing
20. 1st gear
21. Thrust washer
22. Shim
23. Main shaft front bearing
24. Bearing cover
25. Thrust washer
26. Bearing inner race
27. Needle bearing
28. Reverse gear
29. Stop ring
30. Rev.-and-5th clutch hub
31. Clutch sleeve
32. Main shaft lock nut
33. Needle bearing
34. 5th gear
35. Thrust washer
36. Lock ball
37. Main shaft rear bearing
38. Thrust washer
39. Lock ball
40. Speedometer drive gear
41. Counter shaft front bearing
42. Shim
43. Counter shaft
44. Counter shaft center bearing
45. Counter reverse gear
46. Spacer
47. Reverse gear
48. Counter shaft rear bearing
49. Thrust washer
50. Thrust washer
51. Reverse idler gear
52. Idler gear shaft
53. Thrust washer

2. Assemble the first-and-second, reverse-and-fifth clutch hub and sleeve in the same manner as described in Step 1.
3. Install the needle bearing, second gear, synchronizer ring, first-and-second clutch assembly in this sequence to the rear section of the main shaft.

Fig. 7A–45 Installing clutch hub assembly (1st & 2nd)

4. Position the needle bearing inner race of the first gear to the main shaft, and press it with a press.

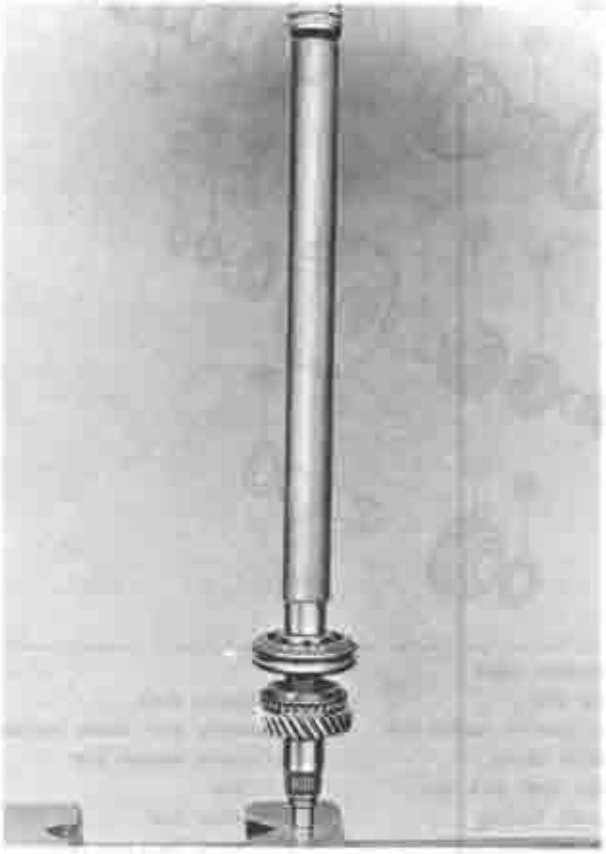


Fig. 7A–46 Installing bearing inner race

5. Install the third gear and synchronizer ring onto the front section of the main shaft.
6. Install the third-and-fourth clutch assembly onto the main shaft.
7. Fit the snap ring on the main shaft.

Fig. 7A–47 Installing clutch hub assembly (3rd & 4th)

8. Install the needle bearing, synchronizer ring, first gear and thrust washer to the main shaft.
9. Position the main shaft assembly in the case

Fig. 7A–48 Installing first gear

Fig. 7A–49 Installing main shaft and gear assembly

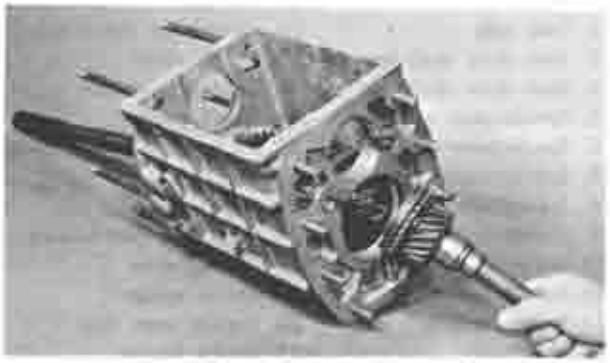


Fig. 7A–50 Installing main drive shaft gear

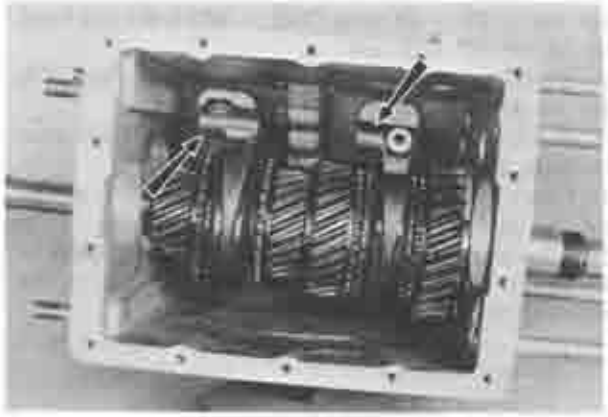


Fig. 7A–51 Installing shift fork

10. Install the needle bearing to the front end of the the main shaft. Place the synchronizer ring on the main drive gear and install them to the front end of the main shaft.
11. Install the first-and-second shift fork and third-and-fourth shift fork to their respective clutch sleeves.
12. Press the counter shaft center bearing inner race to the counter shaft.
Position the counter shaft gear in the case.

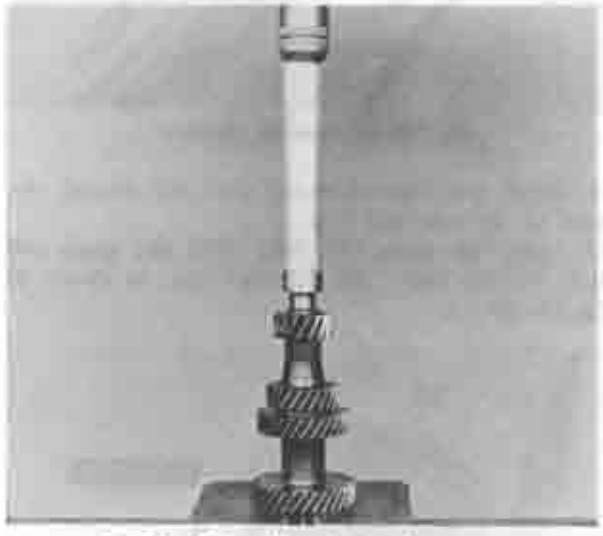


Fig. 7A–52 Installing bearing inner race

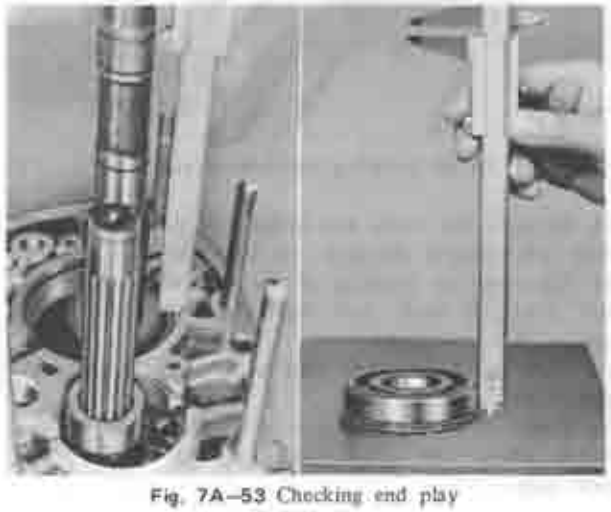


Fig. 7A–53 Checking end play

13. Check the main shaft bearing end play. Measure the depth of the main shaft bearing bore in the transmission case by using a depth gauge. Then, measure the main shaft bearing height. The difference between the two measurements indicates the required thickness of the adjusting shim. The end play should be **less than 0.1 mm (0.0039 in).** The adjusting shims are available in the following thickness:

0.1 mm (0.0039 in)	0.3 mm (0.0118 in)

14. Install the **holder** (49 0839 445) between the fourth synchronizer ring and the synchromesh gear on the main drive shaft.
15. Position the shims and main shaft bearing in the bearing bore, and press the bearing by using a press.

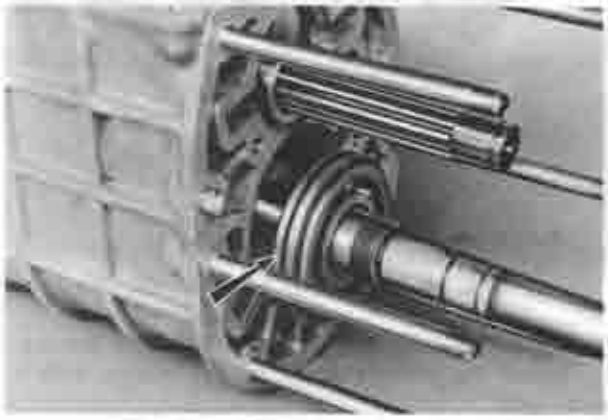


Fig. 7A–54 End play adjusting shim

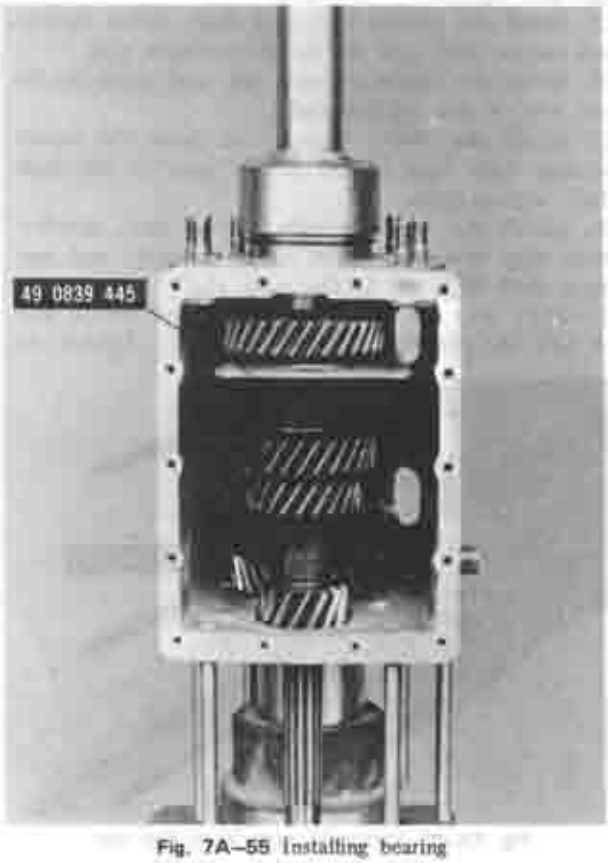


Fig. 7A–55 Installing bearing

16. Position the main drive shaft bearing in the bearing bore, and press it with a press.
17. Install the snap ring to secure the main drive shaft bearing.
18. Check the counter shaft front bearing end play in the same manner for the main shaft bearing end play. The end play should be **less than 0.1 mm (0.0039 in)**. The adjusting shims are available in the following thickness:

0.1 mm (0.0039in)	0.3 mm (0.0118in)

19. Position the shims and counter shaft front bearing to the bearing bore, and press them with a press.

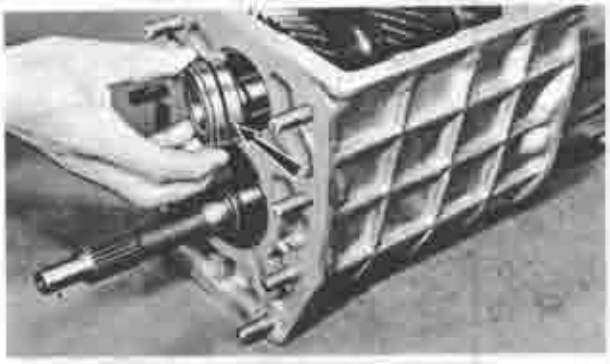


Fig. 7A–56 End play adjusting shim

20. Install the snap ring to secure the front bearing.
21. Install the counter shaft center bearing with a press.
22. Install the bearing cover plate to the transmission case and tighten the attaching bolts.
23. Install the reverse idler gear shaft, thrust washers and reverse idler gear to the transmission case.
24. Install the counter reverse gear and spacer to the rear end of the counter shaft.
25. Install the thrust washer and press the needle bearing inner race of the reverse gear to the main shaft with a press.
26. Install the needle bearing, reverse gear, synchronizer ring, reverse-and-fifth clutch assembly and **new** main shaft lock nut to the main shaft.
27. Shift into the second gear and the reverse gear to lock the rotation of the main shaft. Tighten the lock nut to **20 ~ 28 m-kg (145 ~ 203 ft-lb)** and bend the tab of the lock nut.
28. Install the needle bearing, synchronizer ring, fifth gear to the main shaft.
29. Install the thrust washer with the steel ball onto the main shaft, and install the snap ring.
30. Check the clearance between the thrust washer and the snap ring.
The clearance should be **0.1 ~ 0.3 mm (0.0039 ~ 0.0118 in)**. The thrust washers are available in the following thickness:

2.5 mm (0.098 in)	3.5 mm (0.138 in)
3.0 mm (0.118 in)	

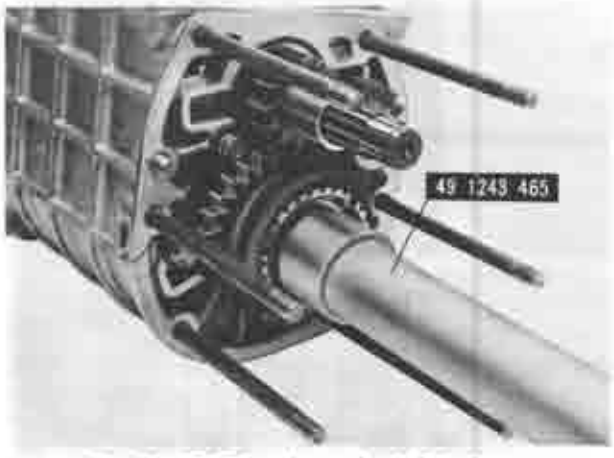


Fig. 7A–57 Tightening main shaft lock nut

Fig. 7A–58 Checking clearance

31. Install the first-and-second shift rod through the holes of the case and fork.
32. Using the **guide** (49 0862 350) and **guide** (49 0187 451A), insert the interlock pin, as shown in Fig. 7A–59.

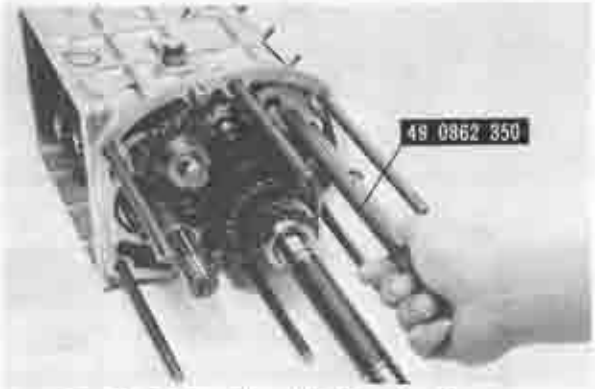


Fig. 7A–59 Installing shift fork rod guide

33. Remove the tools and install the third-and-fourth shift rod through the holes of the case and fork.
34. Through the opening of the case, align the lock bolt holes of each shift fork and rod. Install and tighten the lock bolts.
35. With the same tools that were used in Step 32, install the interlock pin.
36. Position the reverse-and-fifth shift fork to the clutch sleeve and install the shift rod. Tighten the lock bolt.

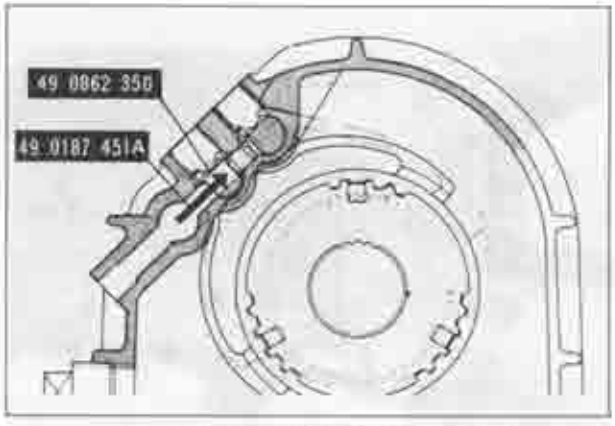


Fig. 7A–60 Installing interlock pin (1)

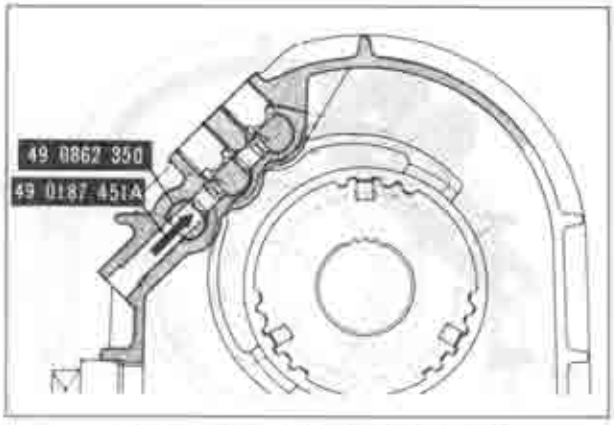


Fig. 7A–61 Installing interlock pin (2)

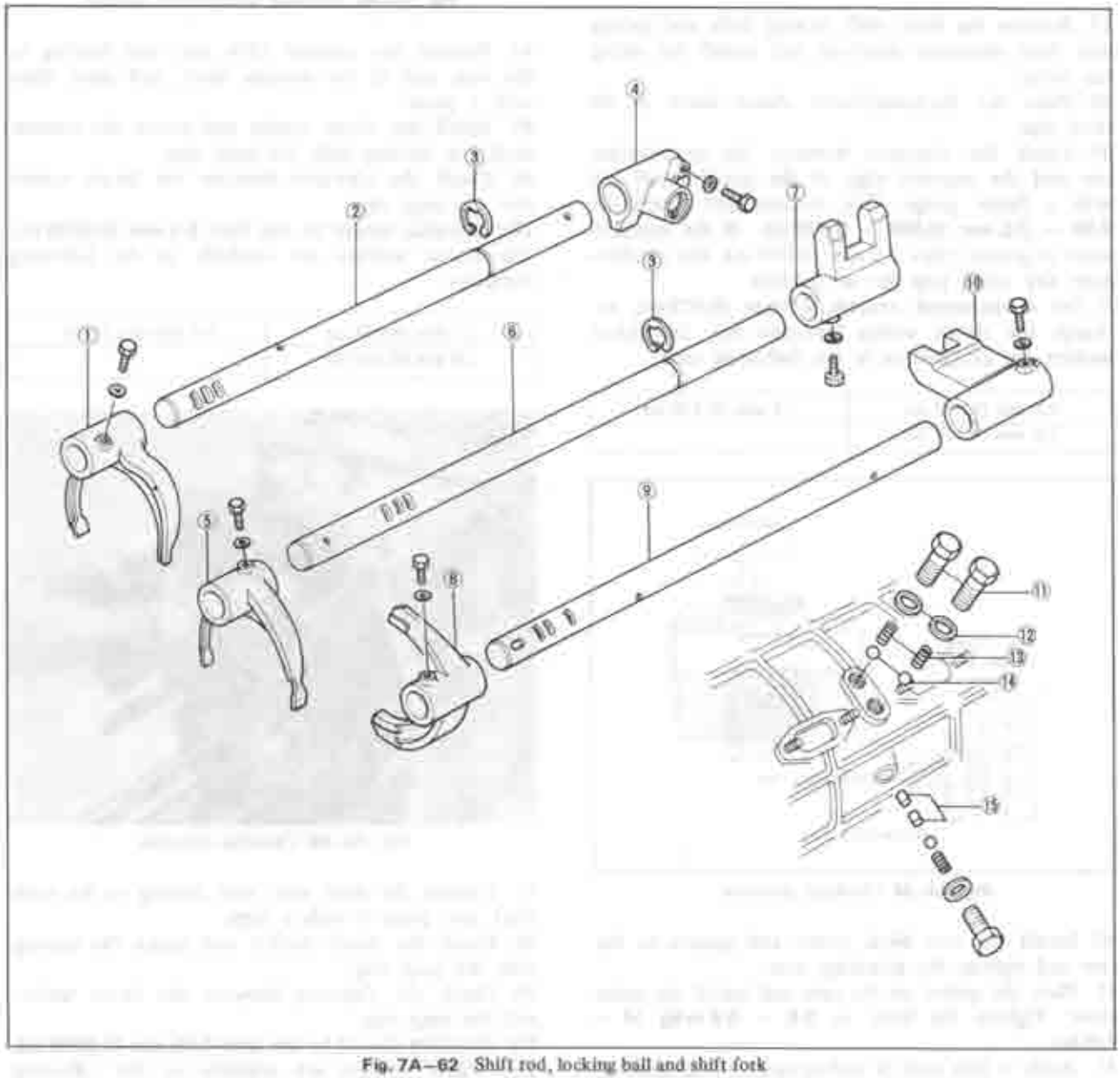


Fig. 7A–62 Shift rod, locking ball and shift fork

1. Shift fork
2. 1st-and-2nd shift rod
3. Stop ring
4. Shift rod end
5. Shift fork
6. 3rd-and-4th shift rod
7. Shift rod end
8. Shift fork
9. Rev.-and-5th shift rod
10. Shift rod end
11. Spring cap bolt
12. Washer
13. Detent spring
14. Detent ball
15. Interlock pin

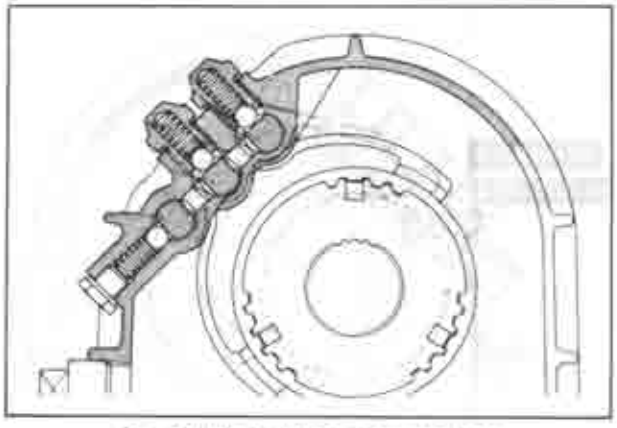


Fig. 7A–63 Installing spring cap bolt

37. Position the three shift locking balls and springs into their respective positions and install the spring cap bolts.
38. Place the third-and-fourth clutch sleeve in the third gear.
39. Check the clearance between the synchronizer key and the exposed edge of the synchronizer ring with a feeler gauge. This measurement should be **0.66 ~ 2.0 mm (0.026 ~ 0.079 in)**. If the measurement is greater than 2.0 mm (0.079 in), the synchronizer key could pop out of position.
If the measurement exceeds **2.0 mm (0.079 in)**, exchange the thrust washer (selective fit). The thrust washers are available as in the following table.

2.5 mm (0.098 in)	3.5 mm (0.138 in)
3.0 mm (0.118 in)	

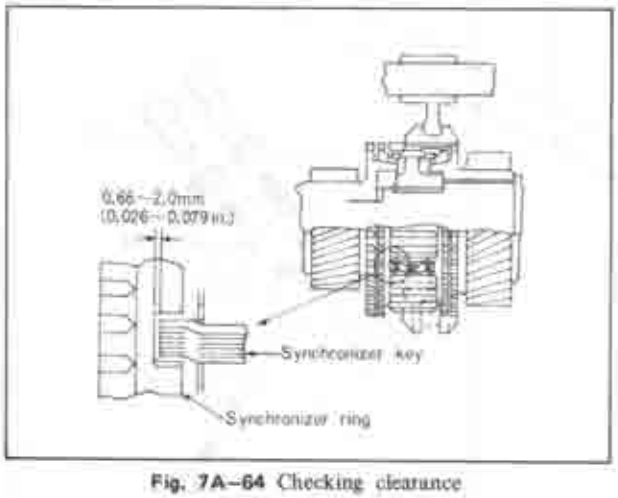


Fig. 7A–64 Checking clearance

40. Install the two blind covers and gaskets to the case and tighten the attaching nuts.
41. Place the gasket on the case and install the under cover. Tighten the bolts to **0.6 ~ 0.9 m-kg (4 ~ 7 ft-lb)**.
42. Apply a thin coat of sealing agent on the contacting surface of the intermediate housing.
43. Install the intermedaite housing to the transmission case and align the lock bolt holes of the housing and reverse idler gear shaft.
Install and tighten the lock bolt.

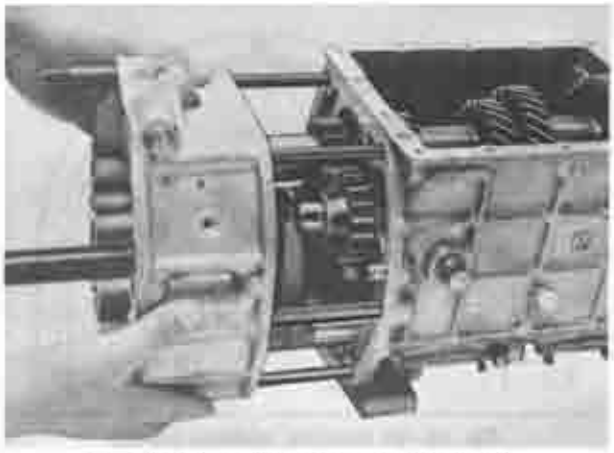


Fig. 7A–65 Installing intermediate housing

44. Position the counter fifth gear and bearing to the rear end of the counter shaft, and press them with a press.
45. Install the thrust washer and secure the counter shaft rear bearing with the snap ring.
46. Check the clearance between the thrust washer and the snap ring.
The clearance should be less than **0.1 mm (0.0039 in)**. The thrust washers are available in the following thickness:

2.5 mm (0.098 in)	3.5 mm (0.138 in)
3.0 mm (0.118 in)	

Fig. 7A–66 Checking clearance

47. Position the main shaft rear bearing to the main shaft, and press it with a press.
48. Install the thrust washer and secure the bearing with the snap ring.
49. Check the clearance between the thrust washer and the snap ring.
The clearance should be **less than 0.15 mm (0.0059 in)**. The thrust washers are available in the following thickness:

2.5 mm (0.098 in)	3.5 mm (0.138 in)
3.0 mm (0.118 in)	

Fig. 7A-67 Checking clearance

50. Apply a thin coat of sealing agent on both contact surfaces of the rear bearing housing.
51. Install the bearing housing to the intermediate housing.

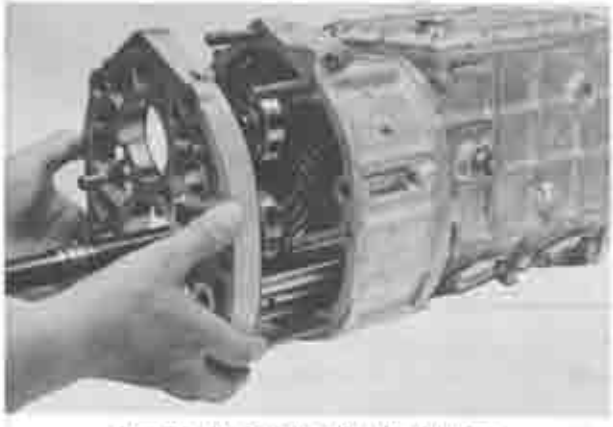


Fig. 7A-68 Installing bearing housing

52. Install the shift rod ends to their respective shift rods and tighten the bolts.

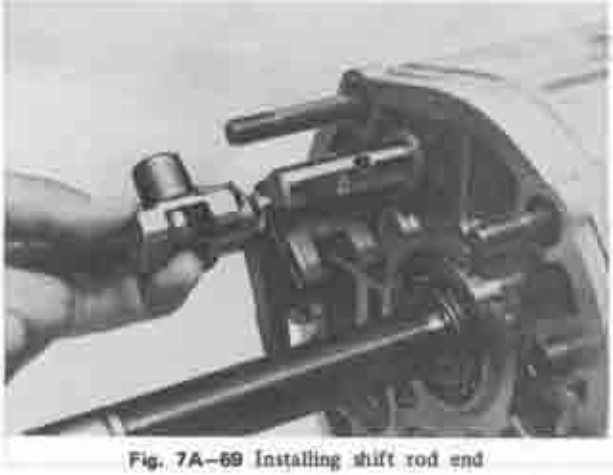


Fig. 7A-69 Installing shift rod end

53. Install the speedometer drive gear with the steel ball onto the main shaft, as shown in Fig. 7A-70, and secure it with the snap ring.
54. Insert the speedometer driven gear assembly to the extension housing and secure it with the bolt and lock plate.

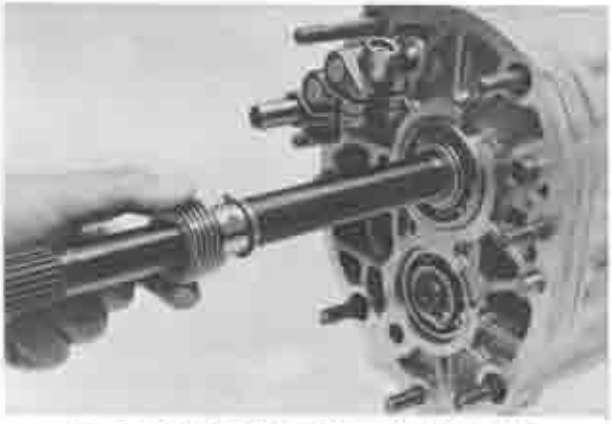


Fig. 7A-70 Installing speedometer driven gear

55. Insert the control rod through the holes from the front side of the extension housing.
56. Align the key and insert the control lever end to the control rod. Install the bolt and tighten it to **2.8 ~ 3.4 m-kg (20 ~ 25 ft-lb).**
57. Install the reverse lamp switch to the extension housing and tighten the switch to **3.0 ~ 4.0 m-kg (22 ~ 29 ft-lb).**
58. Place the gasket on the case and install the extension housing with the control lever end laid down to the left as far as it will go. Tighten the attaching nuts.

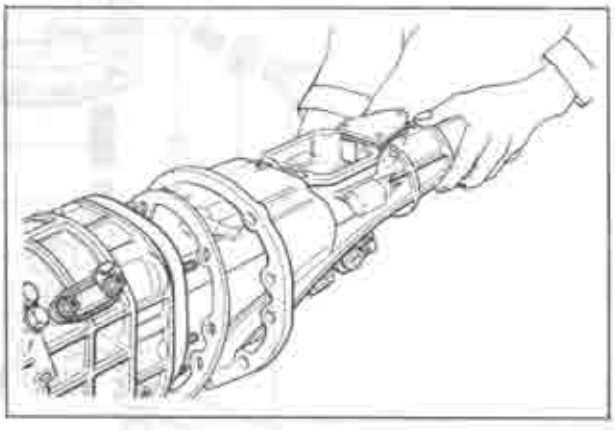


Fig. 7A-71 Installing extension housing

59. Check to ensure that the gearshift control lever operates properly.

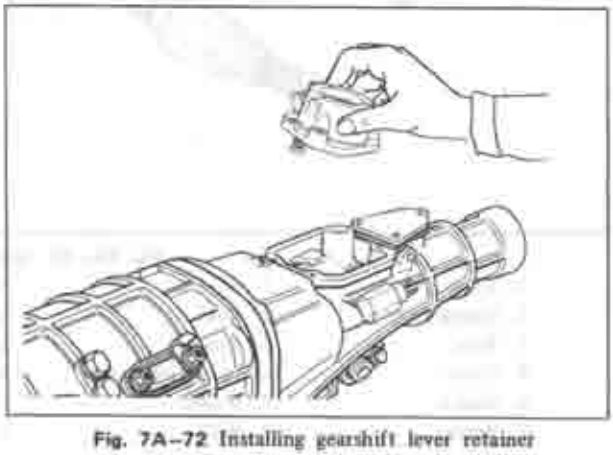


Fig. 7A-72 Installing gearshift lever retainer

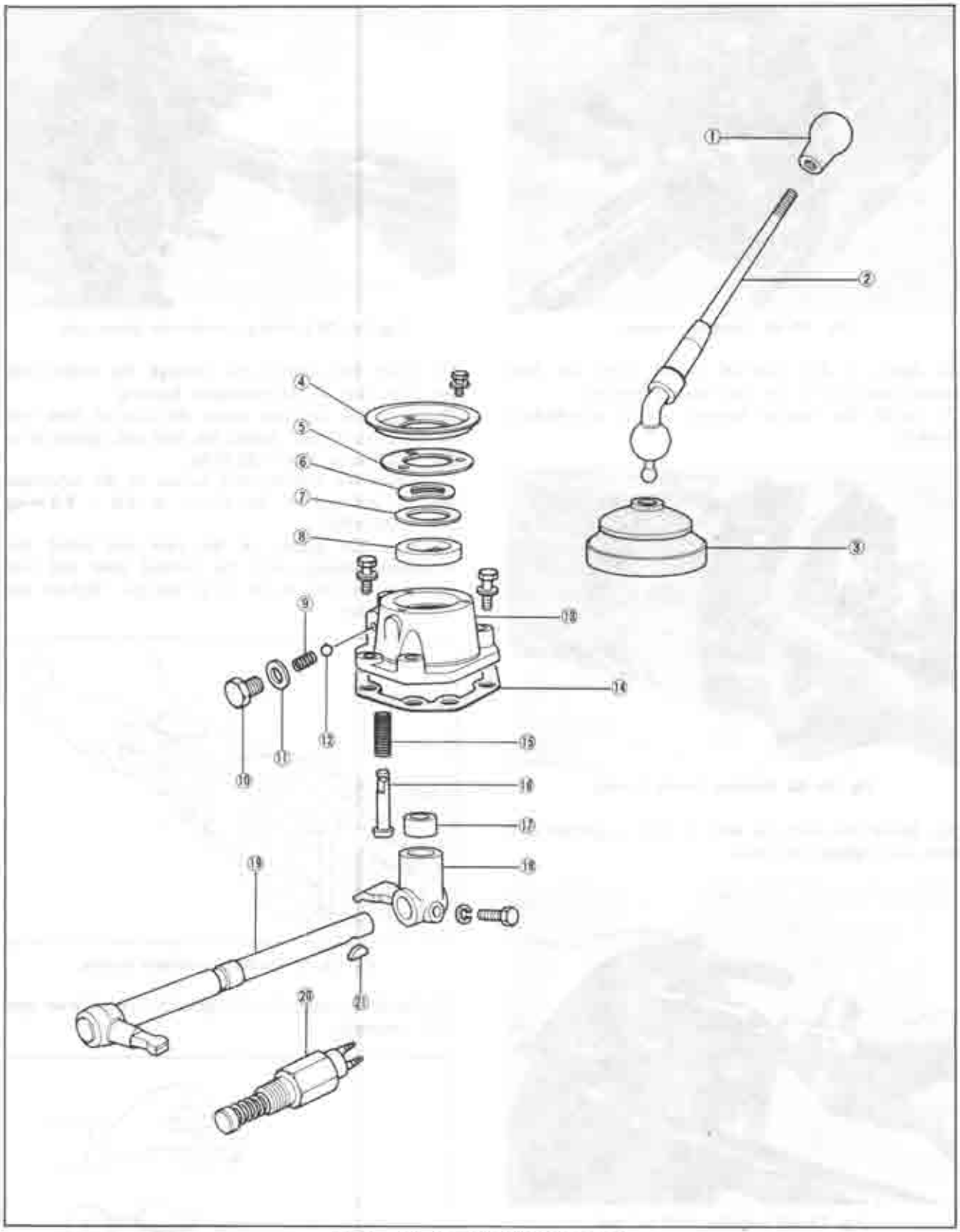


Fig. 7A–73 Gearshift lever and retainer

1. Knob
2. Gearshift lever
3. Boot
4. Cover
5. Gasket
6. Spring
7. Shim
8. Bush
9. Spring
10. Spring cap bolt
11. Washer
12. Ball
13. Gearshift lever retainer
14. Gasket
15. Spring
16. Select lock spindle
17. Ball seat
18. Control lever end
19. Control lever
20. Reverse lamp switch
21. Key

60. Insert the select lock spindle and spring from the inside of the gearshift lever retainer. Install the steel ball and spring in alignment with the spindle groove and install the spring cap bolt.
61. Install the gearshift lever retainer and gasket to the extension housing.
62. Check the bearing end play. Measure the depth of the bearing bore in the clutch housing using a depth gauge. Then, measure the bearing protrusion, as shown in Fig. 7A–74. The difference between two measurements indicates the required thickness of the adjusting shim. The end play should be **less than 0.1 mm (0.0039 in).**
The shims are available in the following thickness:

0.1 mm (0.0039 in)	0.3 mm (0.0118 in)

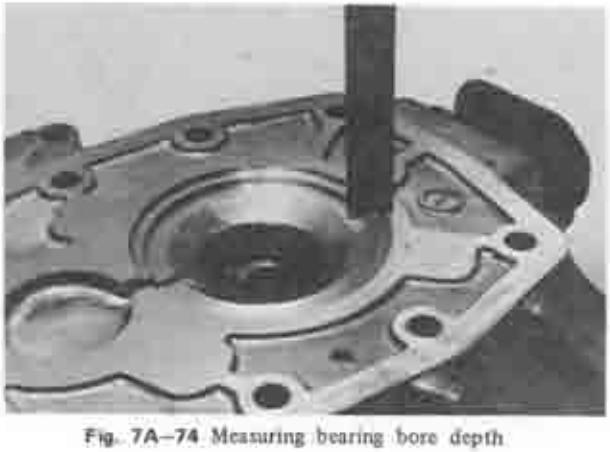


Fig. 7A–74 Measuring bearing bore depth

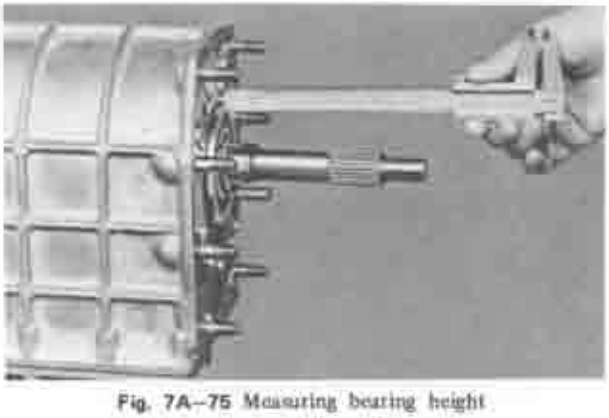


Fig. 7A–75 Measuring bearing height

63. Place the shims on the bearing bore.

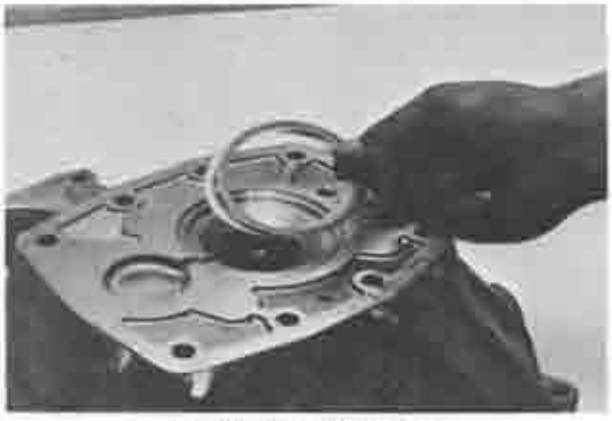


Fig. 7A–76 Installing shim

Fig. 7A–77 Installing clutch housing

64. Place the gasket on the front side of the case. Apply lubricant to the lip of the oil seal and install the clutch housing to the case. Tighten the attaching nuts.
65. Install the release bearing and release fork to the clutch housing.

7A–E. TRANSMISSION INSTALLATION

Carry out the removing operations in the reverse order.

Note:
a) Apply a thin coat of grease onto the splines of the main drive shaft.
b) Use the **turning & holder** (49 0259 440) to align the splines of the main drive shaft and clutch disc.
c) Fill the transmission with the correct grade and quantity of lubricant.

SPECIAL TOOLS

49 0259 440	Turning & holder, mainshaft
49 0839 425C	Puller, bearing
49 0839 445	Holder, synchronizer ring
49 0862 350	Guide, shift fork
49 0187 451A	Guide, interlock pin
49 1243 465	Wrench, mainshaft lock nut

AUTOMATIC TRANSMISSION

7B

7B–A. GENERAL TRANSMISSION SERVICE

7B–A–1. Manual Linkage Check

Correct manual linkage adjustment is necessary to position the manual valve for proper pressure direction to the different transmission components. Improperly adjusted manual linkage may cause crossleakage and subsequent transmission failure. Refer to the linkage adjustments in Par. 7B–B–1 for detailed manual linkage adjustment procedures.

7B–A–2. Transmission Fluid Level Check

1. Make sure the vehicle is standing level. Then firmly apply the parking brake.
2. Run the engine at normal idle speed. If the transmission fluid is cold, run the engine at fast idle speed (about 1200 rpm) for several minutes. When the fluid is warm, slow the engine down to normal idle speed.
3. Shift the selector lever through all positions, and place the lever at N or P. Do not turn off the engine during the fluid level checks.
4. Clean all dirt from the transmission fluid dipstick cap before removing the dipstick from the filler tube.
5. Pull the dipstick out of the tube, wipe it clean, and push it all the way back into the tube. Be sure it is properly seated.
6. Pull the dipstick out of the tube again, and check the fluid level.

Observe the level on the dipstick.

The fluid level should be between the L and F marks (Fig. 7B–1). If necessary add enough fluid to the transmission through the filler tube to bring the level between the L and F marks on the dipstick. Do not overfill the transmission. Install the dipstick, making sure it is fully seated in the tube.

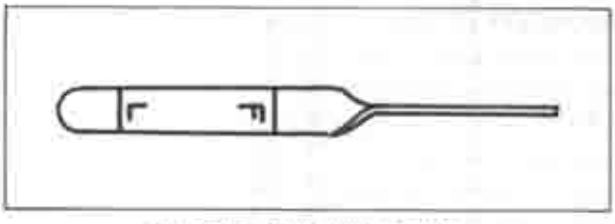


Fig. 7B–1 Fluid level dipstick

7B–A–3. Fluid Aeration Check

A fluid level that is too high will cause the fluid to become aerated.

Aerated fluid will cause low control pressure, and the aerated fluid may be forced out the vent.

Check the transmission fluid level. Low fluid level can affect the operation of the transmission, and may indicate fluid leaks that could cause transmission damage.

7B–A–4 Transmission Fluid Leakage Check

Check the speedometer cable connection at the transmission. Replace the rubber seal if necessary.

Leakage at the oil pan gasket often can be stopped by tightening the attaching bolts to the proper torque. If necessary, replace the gasket.

Check the fluid filler tube connection at the transmission case. If leakage is found here, install a new O-ring.

Check the fluid lines and fittings between the transmission and the cooler for looseness, wear, or damage. If leakage cannot be stopped by tightening a fitting, replace the damaged parts.

If leakage is found at the manual lever shaft, replace the seals.

Inspect the two pipe plugs on the left side of the transmission case and the one plug on the right side of the case at the rear. If the plugs show leakage, torque them to specifications. If tightening does not stop the lead, replace the plug.

Oil-soluble aniline or fluorescent dyes premixed at the rate of 1/2 teaspoon of dye powder to 1/2 pint of transmission fluid have proved helpful in locating the source of the fluid leakage. Such dyes may be used to determine whether an engine oil or transmission fluid leak is present or if the fluid in the oil cooler leaks into the engine coolant system. A black light, however, must be used with the fluorescent dye solution.

7B–A–5. Engine Idle Speed Check

Check and, if necessary, adjust the engine idle speed, using the procedure given in Par. 4–A–1.

If the idle speed is too low, the engine will run roughly. An idle speed that is too high will cause the vehicle to creep, have harsh engagements and harsh closed-throttle downshifts.

7B–A–6. Control Pressure Check

If the shifts do not occur within limits or the transmission slips during shift point, the line pressure and governor pressure must be checked.

a. Line pressure test

1. If the transmission fluid is cold, run the engine until the fluid reaches its normal operating temperature (60 ~ 100°C=140 ~ 212°F).
2. Line pressure for the R range is taken by connecting a pressure gauge to the pressure outlet at the left front of the transmission case, and for the D, 2, and 1 ranges use the pressure outlet at the right rear of the transmission case. (Fig. 7B–2).

Be sure to place the gauge where it is visible from the driver's seat.

3. Chock the front and rear wheels and apply the parking brake.
4. With the selector lever in the range to be checked, run the engine at engine idle speed and read the pressure gauge.
5. With the service brakes firmly applied, depress the accelerator pedal gradually to the wide open position. While checking whether the pressure rises smoothly, read the pressure gauge at the stall condition. The test time from starting accelerator depression to its release must not exceed 5 seconds.
6. Measure line pressure for each of the ranges in the same manner. Be sure to allow at least one minute cooling time between tests at 1200 rpm with the transmission in the P or N position.

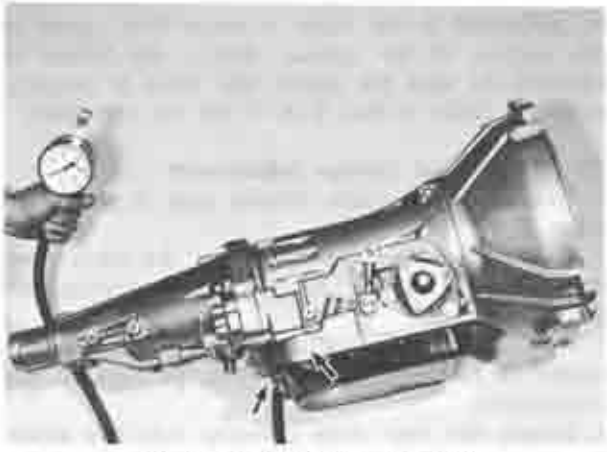


Fig. 7B-2 Control pressure check
A. For line pressure in forward ranges
B. For governor pressure

Line Pressure

Manual Range	Line Pressure	
	Engine Idling	Stall
"R"	4.0 ~ 7.0 kg/cm² (57 ~ 100 lb/in²)	16.0 ~ 19.0 kg/cm² (228 ~ 270 lb/in²)
"D"	3.0 ~ 4.0 kg/cm² (43 ~ 57 lb/in²)	9.0 ~ 11.0 kg/cm² (128 ~ 156 lb/in²)
"2"	8.0 ~ 12.0 kg/cm² (114 ~ 171 lb/in²)	8.0 ~ 12.0 kg/cm² (114 ~ 171 lb/in²)
"1"	3.0 ~ 4.0 kg/cm² (43 ~ 57 kg/cm²)	9.0 ~ 11.0 kg/cm² (128 ~ 156 lb/in²)

b. Governor pressure test

The governor pressure is tested when the shift points are different than those listed in the specifications.

1. Connect a pressure gauge to the pressure outlet port on the left side of the transmission (Fig. 7B-2).
2. Read the pressure with the vehicle running at the speeds specified in the specification section. If pressures are not within specifications, disassemble and check the governor valve.

Governor Pressure (1)

Driving speed	Output shaft speed	Standard governor pressure	
	rpm	kg/cm²	lb/in²
20 mile/h	1,100 ~ 1,220	0.8 ~ 1.3	11 ~ 18
35 mile/h	1,960 ~ 2,080	1.7 ~ 2.4	24 ~ 34
55 mile/h	3,090 ~ 3,260	3.3 ~ 4.3	47 ~ 61

Governor Pressure (2)

Break point	at 1,000 rpm	at 2,000 rpm	at 3,000 rpm
400~600 rpm	0.9~1.3 kg/cm² (13~18 lb/in²)	1.6~2.2 kg/cm² (23~28 lb/in²)	3.0~3.8 kg/cm² (43~54 lb/in²)

7B-A-7. Stall Test

Start the engine to allow it to reach its normal operating temperature. Apply both the parking and service brakes while making this test. The stall test is made in D, 2, 1 or R, at full throttle to check engine performance, converter clutch operation or installation and the holding ability of the clutches, band, low and reverse brake, and one-way clutch. While making this test, do not hold the throttle open for more than five seconds at a time. Then move the selector lever to N or P and run engine at 1200 rpm for about one minute to cool the converter before making the next test. If the engine speed recorded by the tachometer exceeds the maximum limits shown in the Specifications, release the accelerator immediately because clutch, brake or band slippage is indicated.

Stall revolution	
Before break in	After break in
2,200 ~ 2,450 rpm	2,250 ~ 2,500 rpm

7B-A-8. Shift Point Checks

Check the minimum throttle upshift in D. The transmission should start in first gear, shift to second, and then shift to third, within the shift points specified in the Specifications.

While the transmission is in third gear, depress the accelerator pedal through the detent (to the floor). The transmission should shift from third to second or third to first, depending on the vehicle speed. Check the closed throttle downshift from third to first by coasting down from about 45 mph in third gear. The shift should occur within the limits specified in the Specifications.

When the selector lever is at 2, the transmission can operate only in second gear.

With the transmission in third gear and road speed over 45 mph, the transmission should shift to second gear when the selector lever is moved from D to 2 to 1. The transmission will downshift from second or third to first gear when this same manual shift is made below approximately 45 mph.

Shift Speed

Throttle condition	Gear shift	Shift speed (miles/h)
Wide open throttle	D1 → D2	31 ~ 44
	D2 → D3	58 ~ 76
	D3 → D2	49 ~ 64
	D2 → D1	13 ~ 29
Half throttle (200 ± 10 mm-Hg / 7.87 ± 0.39 in-Hg)	D1 → D2	9 ~ 22
	D2 → D3	18 ~ 39
Fully closed throttle	D3 → D1	6 ~ 11
Manual 1	12 → 11	24 ~ 32

7B–A–9. Air Pressure Checks

A NO DRIVE condition can exist, even with correct transmission fluid pressure, because of inoperative clutches or bands. On automatic transmission, an erratic shift could be caused by a stuck governor valve. The inoperative units can be located through a series of checks by substituting air pressure for the fluid pressure to determine the location of the malfunction.

To make the air pressure checks, drain the transmission fluid and remove the oil pan and the control valve body assembly. The inoperative units can be located by introducing air pressure into the various transmission case passages (Fig. 7B–3).

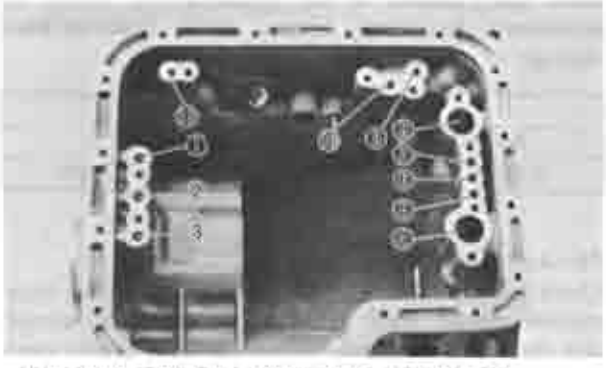


Fig. 7B–3 Case fluid passage hole identification

1. Low & reverse brake pressure
2. Governor feed pressure
3. Governor pressure
4. Pump out
5. Torque converter pressure
6. Rear clutch pressure
7. Front clutch pressure
8. Pump in
9. Servo apply
10. Servo release
11. Line pressure

7B–B. SHIFT CONTROL LINKAGE

The transmission control linkage adjustment should be performed in the order in which they appear in this section of the manual. Before the linkage is adjusted, be sure the engine idle speed is properly adjusted. Refer to Par. 4–A–1 for the procedure.

7B–B–1. Manual Linkage Adjustments

1. Place the transmission selector lever in the N position.
2. Raise the vehicle and disconnect the clevis from the lower end of the selector lever operating arm (Fig. 7B–4).
3. Move the transmission manual lever to the N position, third detent position from the back of the transmission.
4. Loosen the two clevis retaining nuts and adjust the clevis so that it freely enters the hole of the lever. Tighten the retaining nuts to secure the adjustment.
5. Connect the clevis to the lever and secure with the spring washer, flat washer and retaining clip (Fig. 7B–4).
6. Lower the vehicle and check the operation of the transmission in each selector lever postion.

7B–B–2. Selector Lever Knob Adjustment

When the select lever knob is removed, it should be adjusted properly in the following manner.

1. Position the select lever at N or D range.
2. Loosen the lock nut and screw the select lever knob in until there is no play of the push button.
3. Screw back the select lever knob within one turn to the position where the push button is on the driver's side.
4. Push the push button and confirm that the select lever can be shifted to P range.
5. In case the select lever cannot be shifted to P range, screw in the select lever knob by one turn.
6. Repeat items (4) and (5) until the select lever can be shifted to P range smoothly.

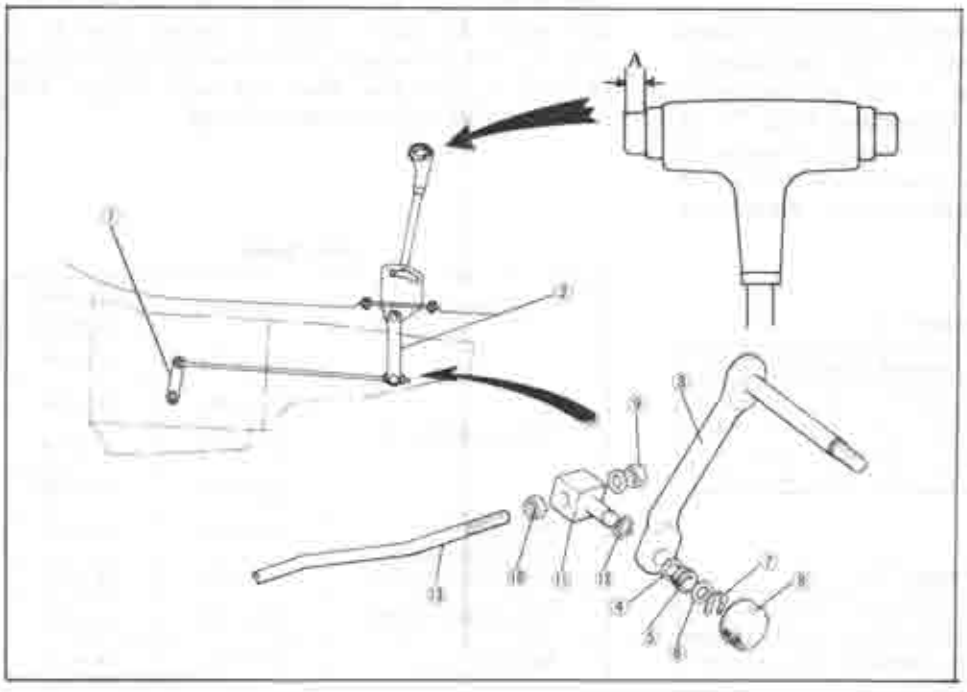


Fig. 7B–4 Manual linkage

1. Manual lever
2. Selector lever operating arm
3. Selector lever operating arm
4. Washer
5. Bush
6. Washer
7. Retaining ring
8. Dust cover
9. Nut
10. Nut
11. T joint
12. Wave washer
13. Shift rod

7. Confirm that the select lever cannot, without pushing the push button, be shifted from N to R or from D to 2 range.
8. In case, in item (7), the select lever can be shifted to R or 2 range without pushing the push button, it means that the select lever knob is excessively screwed in and so screw back the knob.
After the adjustment is completed, check the push button protrusion (A) as shown in Fig. 7B–4.
The protrusion should be 6.0 ± 1.5 mm (0.24 ± 0.06 in) at N or P range.
9. Make final confirmation on whether the function of the push button is perfect when shifting the select lever to each range.
10. Finally lock the lever by the lock nut under the select lever knob. Tightening torque is 1.5 ~ 2.0 kg-m (10.8 ~ 14.5 ft-lb).

7B–B–3. Throttle Linkage Adjustment

Adjusting the throttle linkage is important to be certain the throttle and downshift systems are properly adjusted. Refer to Section 4 for throttle linkage adjustment procedures.

7B–B–4. Kick-down Switch Adjustment

1. Move the ignition switch to the ON position.
2. Loosen the kick-down switch attaching nut and adjust the switch to engage when the accelerator pedal is at 7/8 of full pedal travel or more. The down shift solenoid will click when the switch engages (Fig. 7B–5).

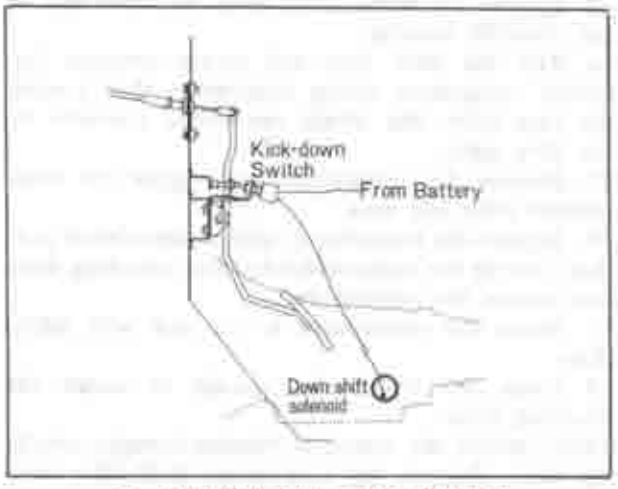


Fig. 7B–5 Kick-down switch adjustment

3. Tighten the attaching nut and check for proper switch operation.

7B–B–5. Inhibitor Switch Adjustment

1. With the manual linkage properly adjusted, place the transmission manual lever in the N position, third detent position from the back of the transmission.
2. Remove the transmission manual lever retaining nut and lever.
3. Loosen the three inhibitor switch attaching bolts (Fig. 7B–6) and remove the screw from the alignment pin hole at the bottom of the switch.

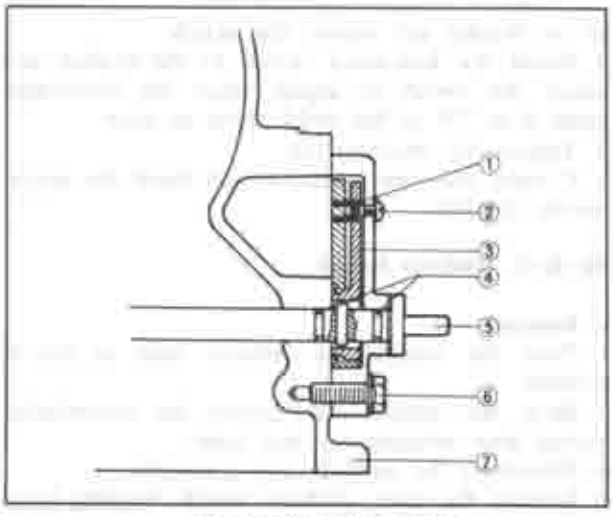


Fig. 7B–6 Inhibitor switch

1. Inhibitor switch
2. Screw (For adjusting hole)
3. Switch body
4. "O" ring
5. Manual shaft
6. Bolt
7. Transmission case

4. Rotate the switch and insert an 1.5 mm (0.059 in) diameter alignment pin through the alignment pin hole and into the hole of the internal rotor (Fig. 7B–7).

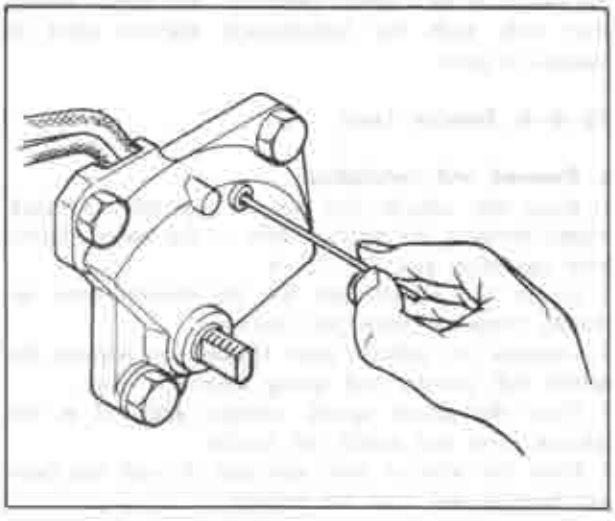


Fig. 7B–7 Inhibitor switch adjustment

5. Tighten the two switch attaching bolts and remove the alignment pin.
6. Reinstall the alignment pin hole screw in the switch body.
7. Position the transmission manual lever on the manual lever shaft and secure with the flat washer and nut.
8. Check the operation of the switch. The engine should start only with the transmission selector lever in neutral or park.

7B–B–6. Kick-down Switch

a. Removal and Installation

1. Disconnect the wire connector at the kick-down switch.
2. Remove the nut securing the kick-down switch

to the bracket and remove the switch.
3. Install the kick-down switch to the bracket and adjust the switch to engage when the accelerator pedal is at 7/8 of full pedal travel or more.
4. Tighten the attaching nut.
5. Connect the wire connector and check for proper switch operation.

7B–B–7. Inhibitor Switch

a. Removal
1. Place the transmission selector lever in the N position.
2. Raise the vehicle and remove the transmission manual lever retaining nut and lever.
3. Disconnect the multiple wire connector.
4. Remove the three inhibitor switch retaining bolts and remove the switch.

b. Installation
1. Position the inhibitor switch to the transmission and install the three retaining bolts.
2. Connect the multiple wire connector.
3. Position the transmission manual lever on the manual lever shaft and secure with the flat washer and nut.
4. Lower the vehicle and check the operation of the switch in each detent position. The engine should start only with the transmission selector lever in neutral or park.

7B–B–8. Selector Lever

a. Removal and installation
1. Raise the vehicle and remove the nut and lock washer securing the selector lever to the lower selector lever operating arm Fig. 7B–4.
2. Lower the vehicle and lift the selector lever assembly from the floor pan housing.
3. Unscrew the selector lever handle and remove the detent rod, plunger and spring from the lever.
4. Place the detent spring, plunger and rod in the selector lever and install the handle.
5. Place the selector lever assembly through the floor pan housing and raise the vehicle.
6. Position the selector lever assembly to the lower selector lever operating arm and secure with the lock washer and nut.
7. Lower the vehicle.

7B–C. TRANSMISSION REMOVAL

1. Disconnect the battery.
2. Raise the vehicle on a hoist or jack stands.
3. Place a drain pan under the transmission. Starting at the rear of the transmission oil pan and working toward the front, loosen the attaching bolts and allow the fluid to drain. Finally remove all of the pan attaching bolts except two at the front to allow the fluid to futher drain.
After the fluid has drained, install two bolts on the rear side of the pan to temporarily hold it in place.
4. Remove the screws attaching the heat insulator to the exhaust pipe and remove the heat insulator.
5. Remove the bolt and nut attaching the exhaust front pipe to the exhaust pipe bracket. Disconnect the exhaust front pipe flange from the exhaust manifold by removing the nuts. Remove the bolts and nuts attaching the exhaust front pipe flange to the main silencer, and remove the exhaust front pipe.
6. Remove the bolts attaching the heat insulator to the underbody and remove the heat insulator.
7. Disconnect the propeller shaft at the rear axle companion flange.
8. Lower the propeller shaft and withdraw it from the transmission.
9. Disconnect the speedometer cable from the extension housing.
10. Disconnect the shift rod from the manual lever at the transmission.
11. Remove the vacuum hose from the vacuum diaphragm.
Disconnect the wire connections of the downshift solenoid and inhibitor switch and remove the wires from the clip.
12. Disconnect the oil cooler lines at the transmission.
13. Remove the access cover from the lower end of the converter housing.
14. Mark the drive plate and torque converter for correct realignment during reassembly, then remove the four bolts that attach the torque converter to the drive plate.
15. Remove the transmission rear support to crossmember bolts and nuts.
16. Support the trammission with a transmission jack, then remove the crossmember-to-frame attaching bolts and remove the crossmember.
17. Secure the transmission to the jack with safety chain.
18. Lower the transmission enough to loosen the attaching bolts.
Then, remove the converter housing-to-engine attaching bolts. Remove the transmission fluid filler tube.
19. With a pry bar, exert pressure between the flex plate and converter to prevent the converter from disengaging from the transmission as the assembly is moved rearward.
20. Lower the transmission and converter as an assembly and remove it from under the vehicle.

7B–D. TRANSMISSION DISASSEMBLY

1. Mount the transmission on the **stand** (49 0378 320).
2. Remove the converter from the transmission front pump and converter housing.
3. Remove the bolts attaching the converter housing to the transmission case and remove the converter housing.

Fig. 7B–8 Bolts on converter housing

4. Remove the bolts attaching the extension housing to the case. Remove the extension housing and gasket from the case.

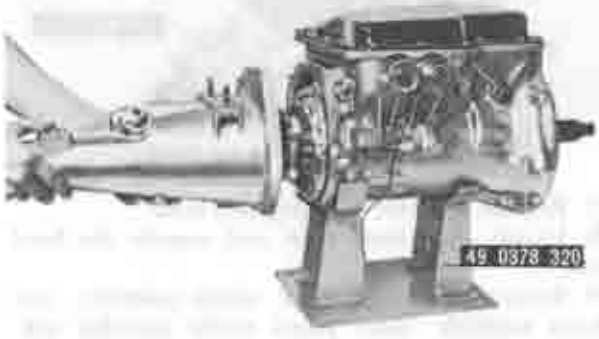


Fig. 7B–9 Removing extension housing

5. Remove the parking pawl, spring and washer from the extension housing.
6. Remove the bolts and remove the retaining plate,

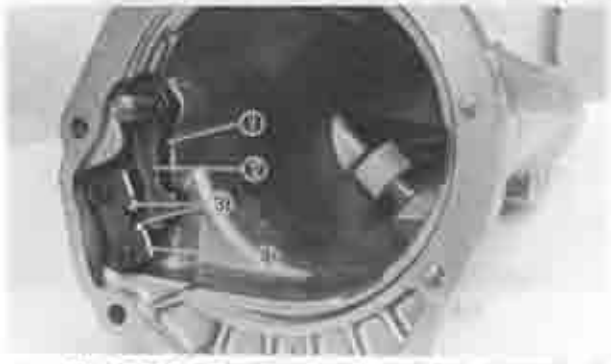


Fig. 7B–10 Parking pawl and actuating support
1. Parking pawl
2. Spring
3. Ball
4. Retaining plate

actuator support, balls, retainer and springs from the extension housing.
7. Remove the oil pan attaching bolts, and remove the oil pan and gasket from the case.
8. Unscrew and remove the downshift solenoid and vacuum diaphragm unit. Remove the vacuum diaphragm rod from the case.

Fig. 7B–11 Downshift solenoid and vacuum diaphragm unit

9. Remove the control valve body attaching bolts and remove the control valve body from the case.

Fig. 7B–12 Control valve body ass'y setting bolts

10. Remove the nut and washer attaching the range select lever to the manual shaft and remove the range select lever. Remove the inhibitor switch.

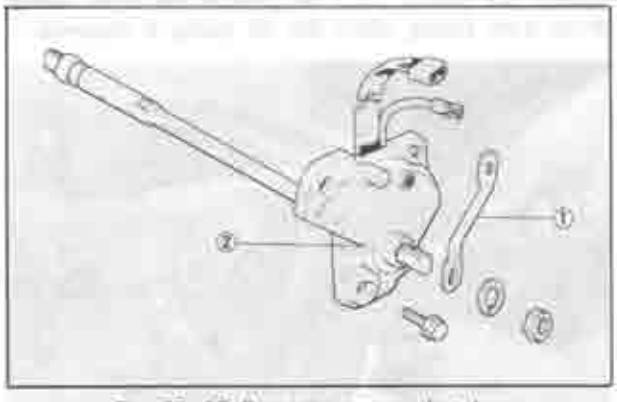


Fig. 7B–13 Removing range select lever
① Renge select lever ② Inhibitor switch

11. Loosen the nut attaching the manual plate to the manual shaft and remove the manual shaft from

the case, tapping the manual shaft with a suitable drift and hammer. Remove the manual plate and spacer.

12. Remove the retaining rings from the end of the parking brake lever. Then, remove the parking brake lever and rod.

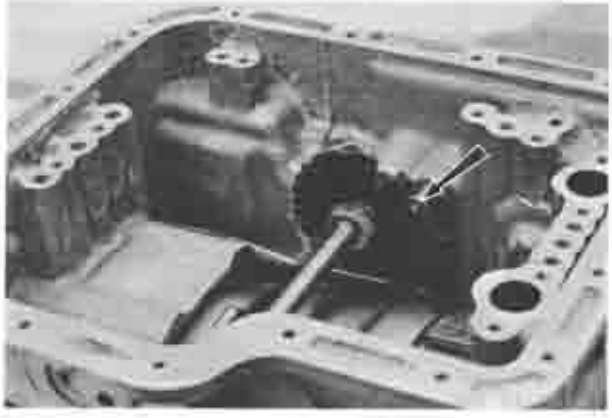


Fig. 7B–14 Removing parking brake lever

13. Remove the bolts that attach the band servo cover to the servo retainer and remove the servo cover and "O" ring.

Fig. 7B–15 Removing band servo cover

14. Loosen the brake band piston stem lock nut and tighten the piston stem to prevent the front clutch drum from falling when the oil pump is removed.

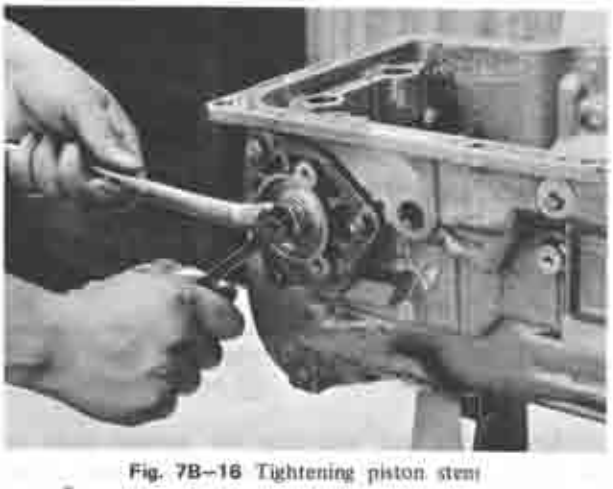


Fig. 7B–16 Tightening piston stem

15. Pull the input shaft out of the front pump.

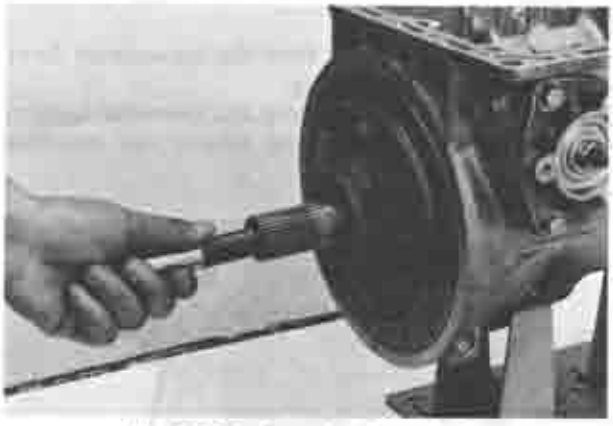


Fig. 7B–17 Removing input shaft

16. Remove the oil pump using the **remover** (49 0378 390), as shown in Fig. 7B–18.

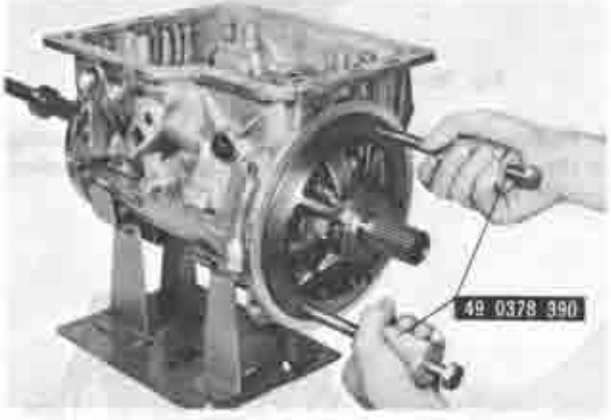


Fig. 7B–18 Removing oil pump

17. Remove the bolt retaining the band.

18. Loosen the piston stem and remove the band strut.

19. Remove the band, front clutch assembly, rear clutch assembly, front planet carrier assembly and sun gear as an assembly, as shown in Fig. 7B–19.

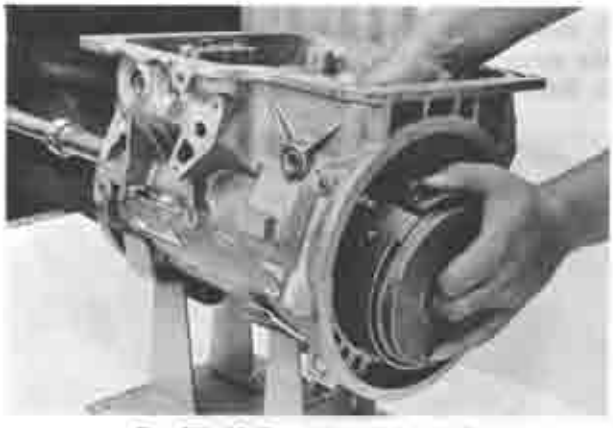


Fig. 7B–19 Removing clutch ass'y

20. Remove the large snap ring that secures the rear planet carrier to the connecting drum. Remove the rear planet carrier from the drum.

21. Remove the output shaft snap ring, as shown in Fig. 7B–20, and remove the internal drive flange.

Fig. 7B–20 Removing snap ring

22. Turn the connecting drum counter-clockwise as far as it will go. Then, turn the connecting drum clockwise and remove the drum and one-way clutch from the case as an assembly.

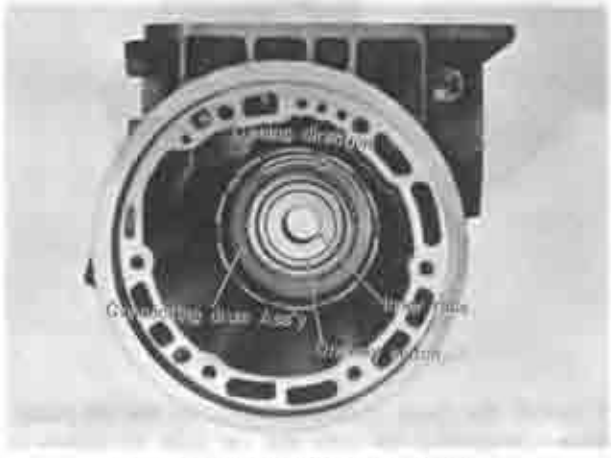


Fig. 7B–21 Removing connecting drum

23. Slide the output shaft assembly from the transmission case.
24. Remove the governor and oil distributor from the case.

Fig. 7B–22 Removing governor and oil distributor

25. Remove the oil distributor needle bearing and race from inside the transmission.

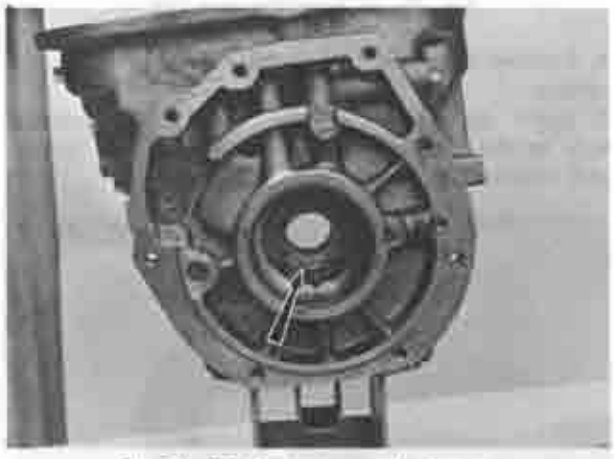


Fig. 7B–23 Removing needle bearing

7B–E. OVERHAUL OF MAIN COMPONENTS

7B–E–1. Front Clutch

a. Disassembly

1. Remove the clutch retaining plate snap ring.
2. Remove the retaining plate, inner plates, outer plates and dished plate from the clutch drum.

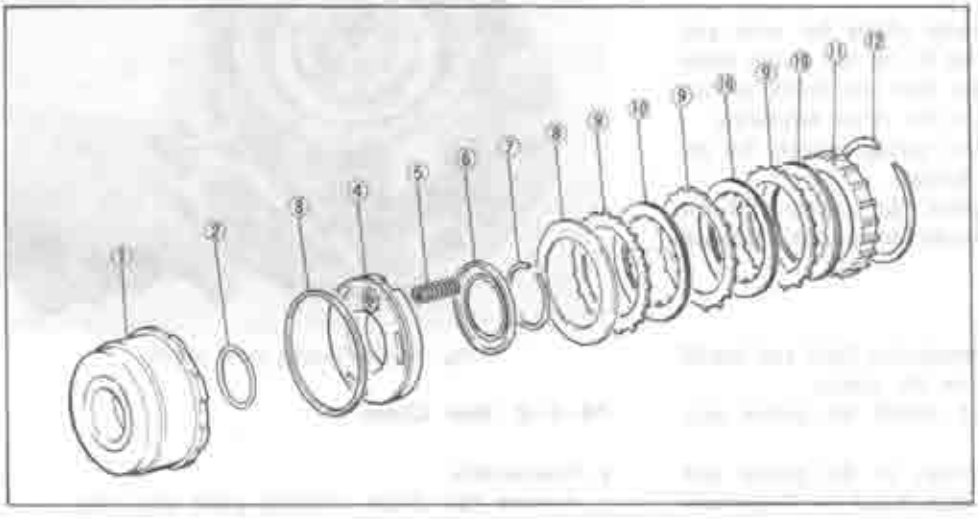


Fig. 7B–24 Front clutch disassembled
1. Clutch drum
2. Inner seal
3. Outer seal
4. Piston
5. Spring
6. Spring retainer
7. Snap ring
8. Dished plate
9. Outer plate
10. Inner plate
11. Retaining plate
12. Snap ring

3. Using the **compressor** (49 0378 375), compress the coil springs and remove the snap ring with the **pliers** (49 800 025).

Fig. 7B–25 Removing snap ring

4. Remove the tool, coil spring retainer and 10 coil springs.
5. Apply air pressure to the clutch piston pressure hole in the clutch drum, as shown in Fig. 7B–26, and remove the piston.

Fig. 7B–26 Blowing out piston

6. Remove the piston outer seal from the piston and the inner seal from the clutch drum.

b. Checking

1. Inspect the inner and outer plates for wear and scoring. Check the plates for fit on the clutch drum serrations. Replace all plates that are badly scored, worn or do not fit freely in the drum serrations.
2. Check the coil springs and spring retainer for excessive wear, distortion or damage.
3. Check the seal ring around the piston and the "O" ring inside the clutch drum for damage. Replace the seals that are damaged.

c. Assembly

1. Dip the new seals in transmission fluid and install one on the drum and one on the piston.
2. Lubricate the piston and install the piston into the clutch drum.
3. Position the 10 coil springs in the piston and the spring retainer on the springs. Install the **compressor** (49 0378 375) and compress the springs.
Install the snap ring with the **pliers** (49 8000 025). Remove the tool.
4. Dip the clutch plates in clean transmission fluid. Install the dished plate. Install the inner and outer plates alternately starting with an outer plate.
5. After all clutch plates have been installed, position the retaining plate in the clutch drum. Install the snap ring.
6. With a feeler gauge, check the clearance between the retaining plate and snap ring, as shown in Fig. 7B–27. This clearance should be **1.6 ~ 1.8 mm (0.063 ~ 0.071 in)**. If it is not within the specifications, select and install the correct size retaining plate. The retaining plates are available in the following six thicknesses.

7.2 mm (0.283 in)	7.8 mm (0.307 in)
7.4 mm (0.291 in)	8.0 mm (0.315 in)
7.6 mm (0.299 in)	8.2 mm (0.323 in)

Fig. 7B–27 Measuring clearance

7. Install the front clutch assembly to the oil pump. Blow compressed air into the oil hole as shown in Fig. 7B–28 and check the clutch operation.

Fig. 7B–28 Testing front clutch

7B–E–2. Rear Clutch

a. Disassembly

1. Remove the clutch retaining plate snap ring.

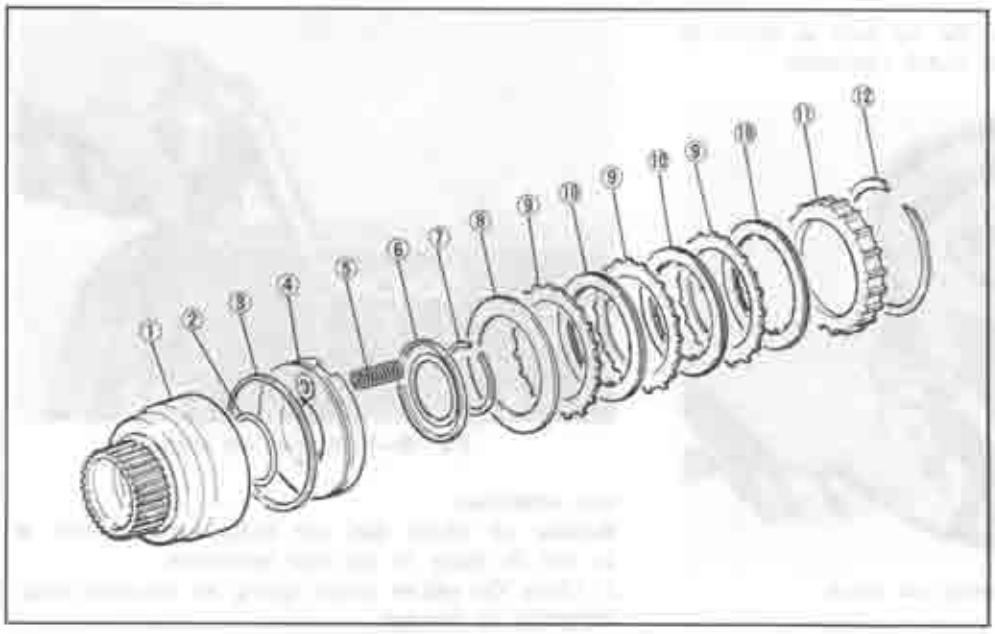


Fig. 7B–31 Rear clutch disassembled
1. Clutch drum
2. Inner seal
3. Outer seal
4. Piston
5. Spring
6. Spring retainer
7. Snap ring
8. Dished plate
9. Outer plate
10. Inner plate
11. Retaining plate
12. Snap ring

2. Remove the retaining plate, inner plates, outer plates and dished plate from the clutch drum.
3. Using the **compressor** (49 0378 375), compress the coil springs and remove the snap ring with the **pliers** (49 8000 025).

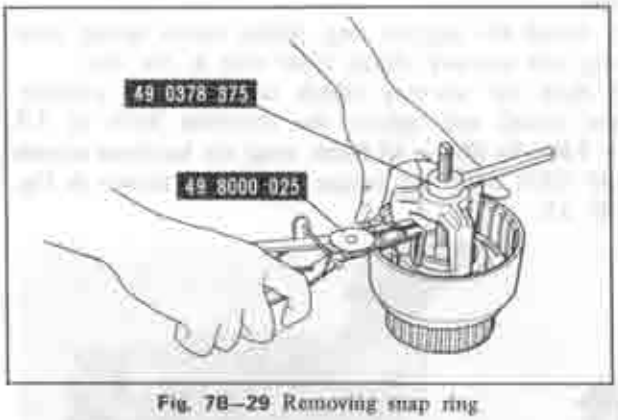


Fig. 7B–29 Removing snap ring

Fig. 7B–30 Blowing out piston

4. Remove the tool, coil spring retainer and 10 coil springs.
5. Apply air pressure to the clutch piston pressure hole in the clutch drum, as shown in Fig. 7B–30, and remove the piston.
6. Remove the piston outer seal from the piston and the inner seal from the clutch drum.

b. Checking

1. Inspect the inner and outer plates for wear and scoring. Check the plates for fit on the clutch drum serrations. Replace all plates that are badly scored, worn or do not fit freely in the drum serrations.
2. Check the coil springs and spring retainer for excessive wear, distortion or damage.
3. Check the seal ring around the piston and the "O" ring inside the clutch drum for damage. Replace the seals that are damaged.

c. Assembly

1. Dip the new seals in transmission fluid and install one on the drum and one on the piston.
2. Lubricate the piston and install the piston into the clutch drum.
3. Position the 10 coil springs in the piston and the spring retainer on the springs. Install **compressor** (49 0378 375) and compress the springs.
Install the snap ring with the **pliers** (49 8000 025). Remove the tool.
4. Dip the clutch plates in clean transmission fluid. Install the dished plate. Install the inner and outer plates alternately starting with an outer plate.
5. After all clutch plates have been installed, position the retaining plate in the clutch drum. Install the snap ring.
6. Install the rear clutch assembly to the oil pump.

Blow compressed air into the oil hole as shown in Fig. 7B–32 and check the clutch operation.

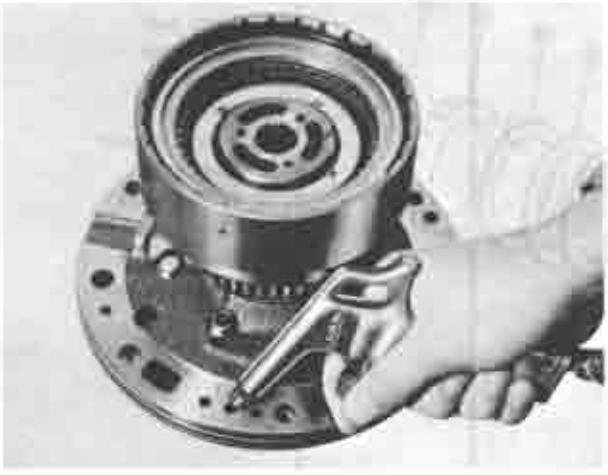


Fig. 7B–32 Testing rear clutch

7B–E–3. Low and Reverse Brake

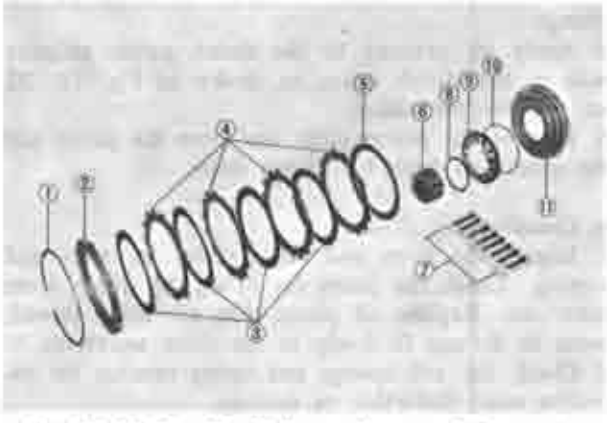


Fig. 7B–33 Fig. 7B–33 Low and reverse brake

1. Snap ring
2. Retaining plate
3. Friction plate
4. Steel plate
5. Dished plate
6. Inner race
7. Bolt
8. Snap ring
9. Piston return spring
10. Spring ring
11. Piston

a. Disassembly

1. Remove the snap ring securing the low and reverse brake assembly to the case. Then, remove the retaining plate, steel and friction plates and dished plate from the case.
2. With the **hex-head wrench** (49 0378 346), remove the eight one-way clutch inner race attaching bolts from the rear of the case. Remove the inner race, snap ring, piston return spring and support ring from inside the case.
3. Remove the low and reverse brake piston from the case by blowing compressed air into the port located at the rear of the case, as shown in Fig. 7B–34.

b. Checking

1. Check the friction and steel plates for wear and scoring. Check the plates for fit on the transmission

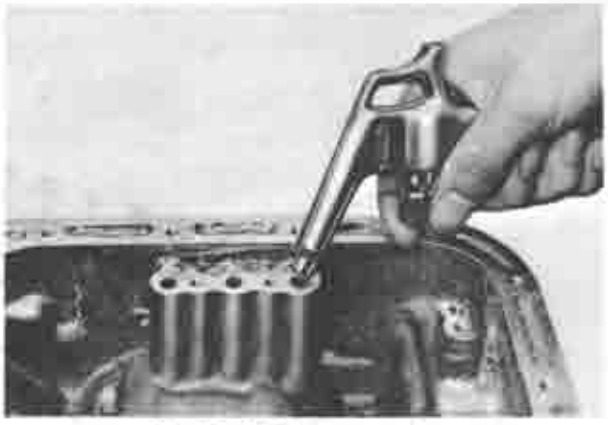


Fig. 7B–34 Blowing out piston

case serrations.
Replace all plates that are badly scored, worn or do not fit freely in the case serrations.
2. Check the piston return spring for excessive wear, distortion or damage.
3. Check the seal rubbers on the inside and outside of the piston for wear and any damages.

c. Assembly

1. Lubricate the low and reverse brake piston with transmission fluid and install it into the transmission case.
2. Install the support ring, piston return spring, snap ring and one-way clutch inner race in the case.
3. Hold the one-way clutch inner race in position and install and tighten the attaching bolts to **1.3 ~ 1.8 m-kg (9.4 ~ 13 ft-lb)**, using the **hex-head wrench** (49 0378 346) and torque wrench, as shown in Fig. 7B–35.

Fig. 7B–35 Tightening inner race

4. Position the dished plate in the case. Dip the steel and friction plates in clean transmission fluid and install the plates alternately starting with a steel plate.
5. Position the retaining plate in the case and install the snap ring.
6. With a feeler gauge, check the clearance between the retaining plate and snap ring, as shown in Fig. 7B–36. The clearance should be **0.8 ~ 1.05 mm (0.031 ~ 0.041 in)**. If it is not within the specifi-

cation, adjustment can be made with selective retaining plate.
The retaining plates are available in the following six thicknesses:

7.8 mm (0.307 in)	8.4 mm (0.331 in)
8.0 mm (0.315 in)	8.6 mm (0.339 in)
8.2 mm (0.323 in)	8.8 mm (0.346 in)

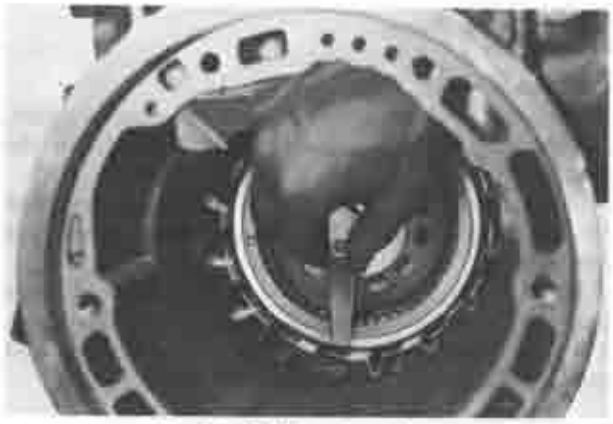


Fig. 7B–36 Measuring clearance

7B–E–4. Servo

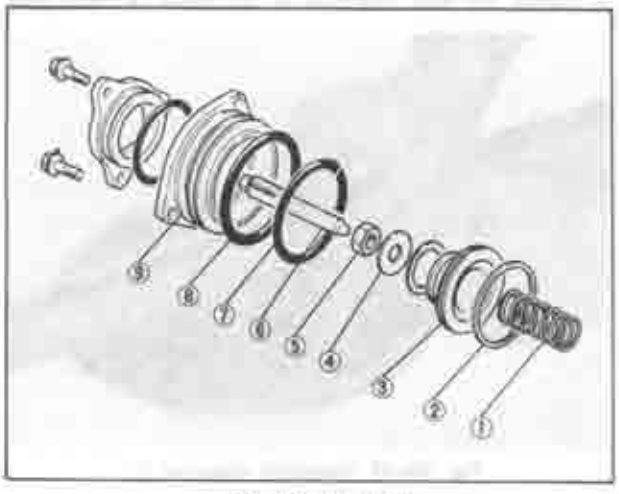


Fig. 7B–37 Servo

1. Return spring
2. Piston seal
3. Piston
4. Washer
5. Nut
6. Piston stem
7. Seal
8. Seal
9. Servo retainer

a. Disassembly

Remove the bolts attaching the cover to the servo retainer and remove the cover.
1. Remove the bolts that attach the servo retainer to the transmission case. Remove the servo retainer and piston from the case. If it is difficult to remove the servo retainer assembly from the case, apply air pressure from the fluid passage.
2. Remove the return spring from the case.
3. Apply air pressure to the port in the servo retainer to remove the piston.
4. Remove the seals from the retainer.
5. Remove the seals from the piston.

Fig. 7B–38 Blowing out piston

b. Checking

1. Inspect the servo bore for cracks and the piston bore and piston stem for scores. Check fluid passages for obstructions.
2. Check the piston stem for free movement and wear. Inspect the adjusting screw threads for damage.
3. Check the servo spring for distortion.
4. Inspect the retainer seals and gasket sealing surface for damage.
5. Inspect the piston seal ring for damage.
6. Inspect the band lining for excessive wear and damage.
7. Replace seals that are damaged.

c. Assembly

1. Dip the seals in transmission fluid.
2. Install the seals on the servo retainer and piston.
3. Apply transmission fluid to the piston and install the piston in the retainer.
4. Place the return spring and install the retainer assembly to the case and tighten the bolts to 1.0 ~ 1.5 m-kg (7.2 ~ 11 ft-lb).

7B–E–5. Governor

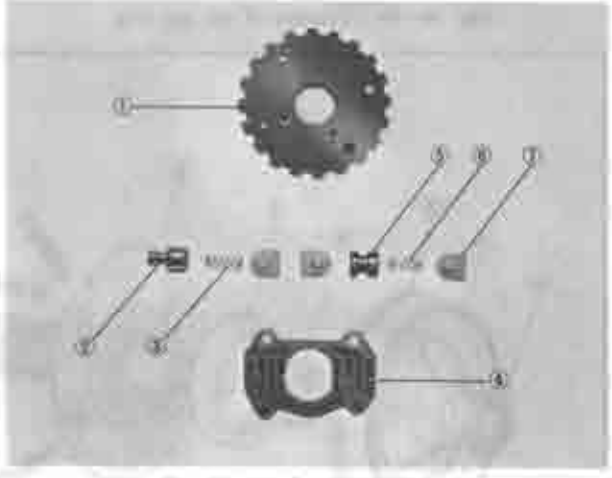


Fig. 7B–39 Governor valve

1. Oil distributor
2. Secondary valve
3. Spring
4. Valve body
5. Primary valve
6. Spring
7. Retaining plate

a. Disassembly

1. Remove the bolts attaching the governor body to the oil distributor and remove the governor body.
2. Remove the secondary governor valve retainer plate and remove the secondary governor valve and spring from the body.
3. Remove the primary governor valve retainer plates and remove the primary governor valve spring and valve from the body.

b. Checking

1. Inspect the governor valves and bores for scores. Minor scores may be removed from the valves with crocus cloth. Replace the governor if the valves or body is deeply scored.
2. Check for free movement of the valves to the bores. The valves should slide freely of their own weight in the bores when dry. Inspect fluid passages in the valve body for obstructions. All fluid passages must be clean.
3. Check the spring for proper tension and the retainer plates for warping.
4. Check the side clearance between the seal ring and groove, as shown in Fig. 7B–40. This clearance should be **0.04 ~ 0.16 mm (0.002 ~ 0.006 in)**. To remove the seal ring, squeeze it up so that its joint will rise above the groove and disconnect the joint.

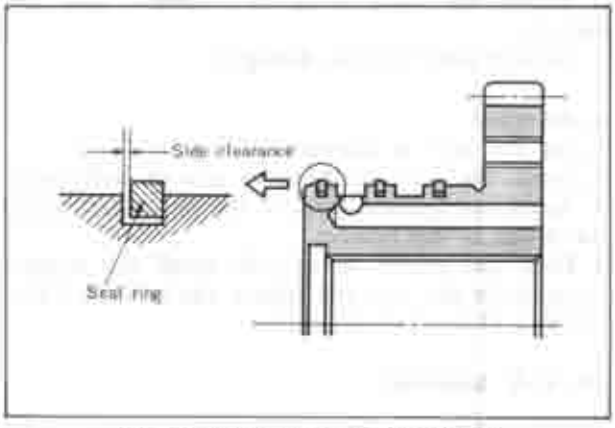


Fig. 7B–40 Clearance of oil seal ring

c. Assembly

1. Install the primary governor valve and spring in the body and install the retainer plate.
2. Install the secondary governor valve spring and valve in the body and install the retainer plate.
3. Install the governor body assembly to the oil distributor and tighten the bolts to **0.5 ~ 0.7 m-kg (3.6 ~ 5.1 ft-lb)**.

7B–E–6. Oil Pump

a. Disassembly

1. Remove the four seal rings from the stator support.
2. Remove the large seal ring from the O.D. of the pump housing.
3. Remove the five bolts that attach the pump cover to the pump housing. Remove the pump cover from the housing.
4. Mark the top surface of the pump inner and outer gears with prussian blue to assure correct assembly. Do not scratch the gears. Remove the inner and outer gears from the pump housing.

b. Checking

1. Inspect the inner and outer gears for worn or damaged teeth.
2. Check the side clearance of the inner or outer gear

Fig. 7B–41 Measuring clearance (1)

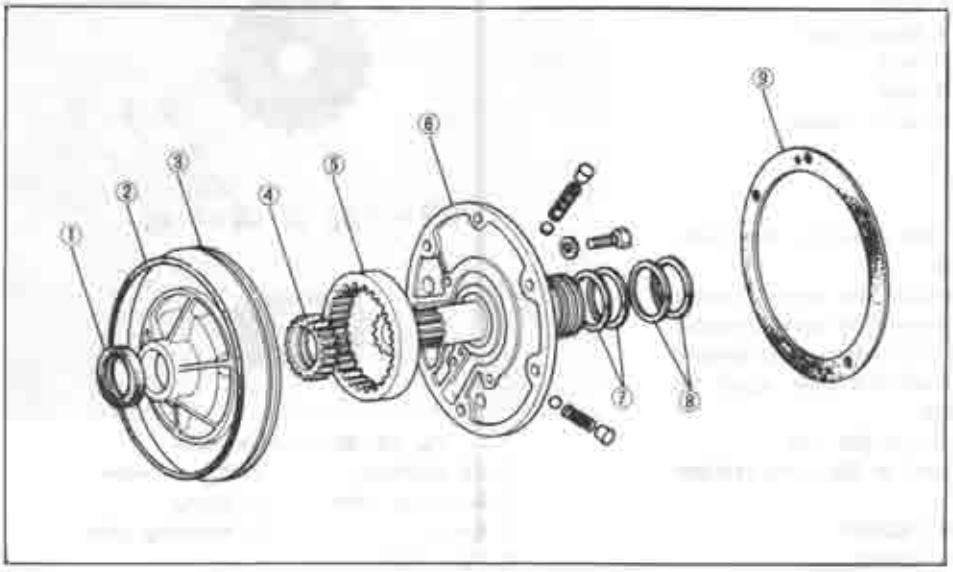


Fig. 7B–42 Oil pump disassembled

1. Seal
2. Large seal ring
3. Pump housing
4. Inner gear
5. Outer gear
6. Pump cover
7. Seal ring
8. Seal ring
9. Gasket

by using a straight edge and feeler gauge, as shown in Fig. 7B–41. The clearance should be 0.02 ~ 0.04 mm (0.001 ~ 0.002 in). If the clearance exceeds **0.08 mm (0.003 in)**, replace the gears. Make sure that the inner and outer gears are replaced as a set.

3. Check the clearance between the outer gear teeth and crescent. The clearance should be 0.14 ~ 0.21 mm (0.006 ~ 0.008 in). If the clearance exceeds **0.25 mm (0.010 in)**, replace the outer and inner gears.

Fig. 7B–43 Measuring clearance (2)

4. Check the clearance between the outer gear and housing, as shown in Fig. 7B–44. The clearance should be 0.05 ~ 0.20 mm (0.002 ~ 0.008 in). If the clearance exceeds **0.25 mm (0.010 in)**, replace the outer and inner gears.

Fig. 7B–44 Measuring clearance (3)

5. Inspect the large seal ring groove on the pump housing for damage.

6. Inspect the pump housing and cover for damage. Minor burrs or scores may be removed with crocus cloth.

c. Assembly

1. Install the inner and outer gears in the pump housing. Align the mating marks made during disassembly.

2. Lubricate the gears with clean transmission fluid. Install the pump housing on the **assembling guide** (49 2113 025A). Position the pump cover and gasket to the pump housing and temporarily tighten the attaching bolts. Set the runout of oil pump cover within 0.07 mm (0.0028 in) total indicator reading. Torque the bolts to **0.6 ~ 0.8 m-kg (4.3 ~ 5.8 ft-lb)** and remove the oil pump assembly from the guide.

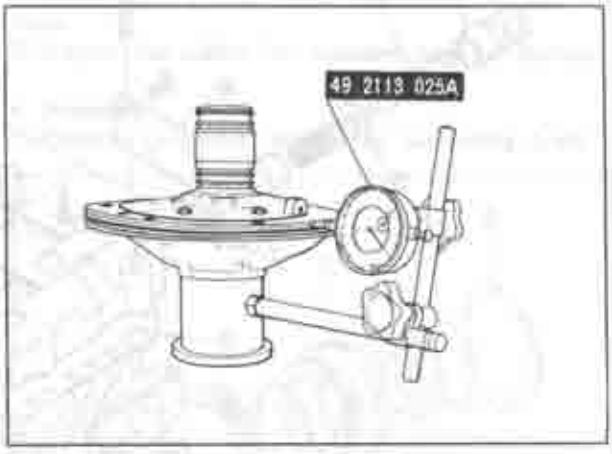


Fig. 7B–45 Assembling oil pump

3. Carefully install four new seal rings on the stator support. Install a new seal ring on the O.D. of the pump housing.

4. If the front pump seal must be replaced, use a suitable tool and remove it from the housing. Install a new seal.

7B–E–7. Control Valve Body

a. Disassembly

1. Remove the bolts attaching the oil strainer to the control valve body and remove the oil strainer.

2. Remove the bolts attaching the upper and lower valve bodies. Separate the lower valve body and separator plate from the upper valve body. Be careful not to lose the check valve and springs in the lower valve body when separating the upper and lower valve bodies.

3. Slide the manual valve out of the upper valve body.

4. Remove the cover plate for the 1–2 shift valve and 2–3 shift valve from the body.

5. Remove the 1–2 shift valve and spring from the body.

6. Remove the 2–3 shift valve, spring and plug from the body.

7. Remove the pressure modifier valve and spring from the body.

8. Remove the downshift valve cover plate from the body.

9. Remove the downshift valve and spring from the body.

10. Remove the throttle back-up valve spring and valve from the body.

11. Remove the vacuum throttle valve from the body.

12. Remove the pressure regulator valve cover plate from the body.

13. Remove the pressure regulator valve sleeve, plug, spring seat, spring and pressure regulator valve.

14. Remove the second lock valve and spring from the body.

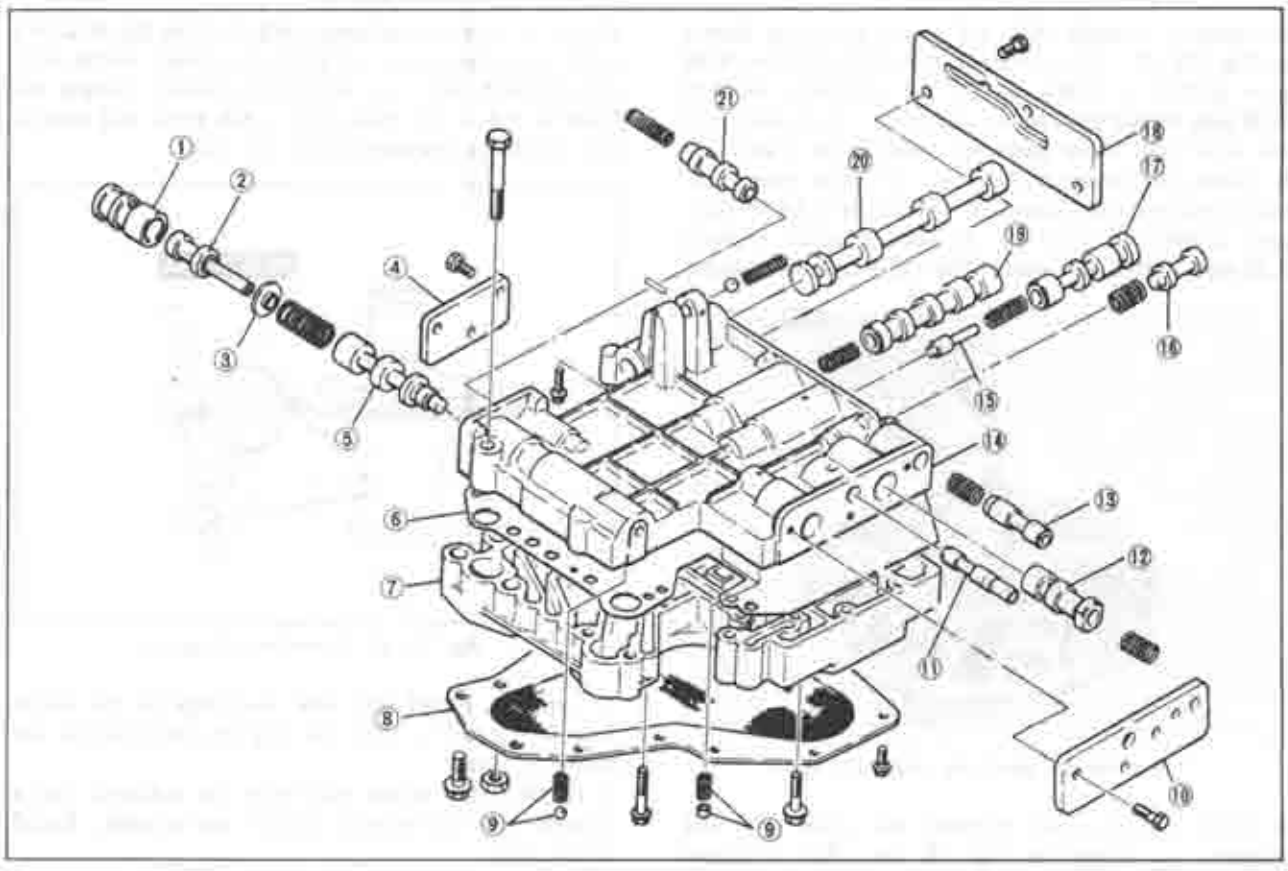


Fig. 7B–46 Control valve body disassembled

1. Pressure regulator sleeve
2. Pressure regulator plug
3. Spring seat
4. Plate
5. Pressure regulator valve
6. Separator plate
7. Lower valve body
8. Oil screen
9. Check valve and spring
10. Plate
11. Throttle valve
12. Throttle back-up valve
13. Downshift valve
14. Upper valve body
15. 2–3 shift plug
16. Modulator valve
17. 2–3 shift valve
18. Plate
19. 1–2 shift valve
20. Manual valve
21. Second lock valve

b. Checking

1. Clean all parts thoroughly in clean solvent, and then blow them dry with moisture-free compressed air.
2. Inspect all valve and plug bores for scores. Check all fluid passages for obstructions. Inspect the check valve for free movement. Inspect all mating surfaces for burrs or distortion. Inspect all plugs and valves for burrs and scores.

Crocus cloth can be used to polish valves and plugs if care is taken to avoid rounding the sharp edges of the valves and plugs.

3. Inspect all springs for distortion. Check all valves and plugs for free movement in their respective bores. Valves and plugs, when dry, must fall from their own weight in their respective bores.
4. Roll the manual valve on a flat surface to check it for a bent condition.

c. Assembly

Assemble the control valve body in the reverse order of disassembling.

Note:

1. Before installing, lubricate all valves, plugs and springs with transmission fluid.
2. The tightening torque is as follows. Use the **torque screw driver** (49 8000 021).

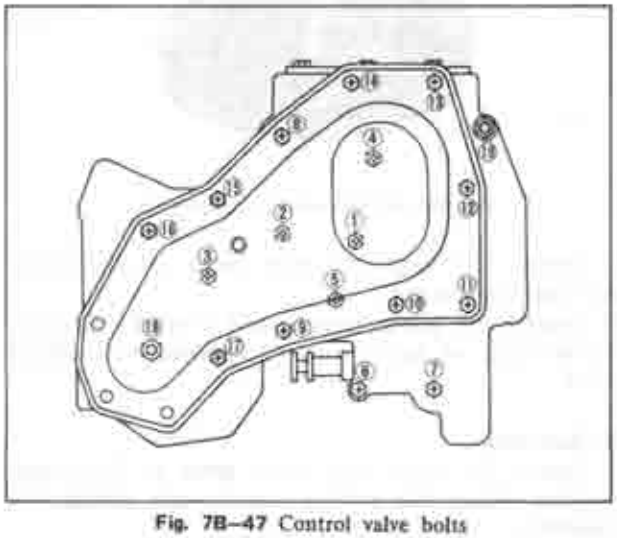


Fig. 7B–47 Control valve bolts

①②③④⑤⑥⑦ ..... 0.25 ~ 0.35 m-kg (1.8 ~ 2.5 ft-lb)
⑧ ~ ⑰ ..... 0.3 ~ 0.4 m-kg (2.2 ~ 2.9 ft-lb)
⑱⑲ ..... 0.5 ~ 0.7 m-kg (3.6 ~ 5.1 ft-lb)

7B–E–8. Connecting Shell and Sun Gear

a. Disassembly

1. Remove the external snap ring from the sun gear.
2. Remove the thrust washer from the connecting shell and sun gear.
3. From inside the connecting shell, remove the sun gear. Remove the internal snap ring from the sun gear.

b. Assembly

1. Install the internal snap ring on the sun gear. Install the sun gear in the connecting shell.
2. Install the thrust washer on the sun gear and connecting shell.
3. Install the external snap ring on the sun gear.

7B–E–9. Internal Drive Flange

a. Disassembly

1. Remove the drive flange retaining snap ring from the flange.
2. Lift the drive flange from the internal gear.

b. Assebmly

1. Position the drive flange in the internal gear.
2. Secure the drive flange with the snap ring. Make sure that the snap ring is fully engaged in the groove.

7B–E–10. Planet Carrier

a. Checking

The planetary carrier cannot be divided into its individual components.
If any part or component is defective, replace the carrier as a unit.
Check the clearance between pinion washer and planetary carrier with a feeler.
The standard clearance is **0.20 ~ 0.70 mm (0.008 ~ 0.028 in).**

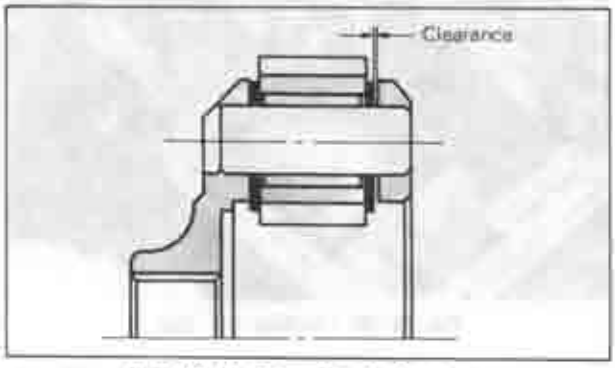


Fig. 7B–48 Clearance of planetary gear

If the clearance exceeds **0.80 mm (0.032 in)**, replace with new one.

7B–E–11. One-way Clutch

a. Disassembly

1. Remove the snap ring from each end of the one-way clutch and remove the clutch.
2. Remove the snap ring securing the outer race to the connecting drum and remove the outer race.

b. Checking

1. Inspect the outer and inner races for scores or damaged surface area where the rollers contact the races.
2. Inspect the rollers for excessive wear or damage.

c. Assembly

1. Position the outer race in the connecting drum.

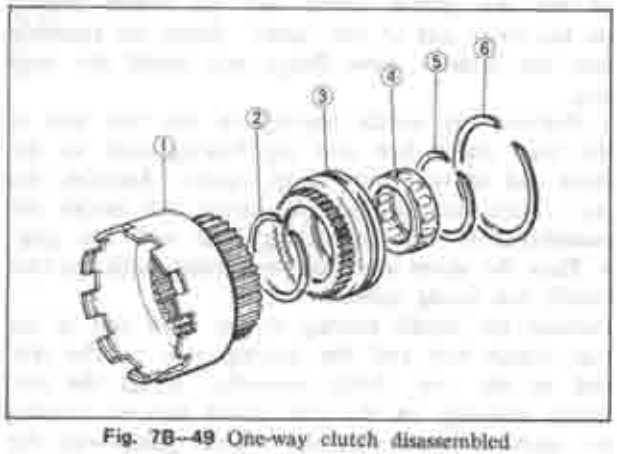


Fig. 7B–49 One-way clutch disassembled

1. Connecting drum	4. One-way clutch
2. Snap ring	5. Snap ring
3. Outer race	6. Snap ring

2. Secure the outer race with the snap ring. Make sure the snap ring is fully seated in the groove.
3. Install a snap ring in the forward snap ring groove of the connecting drum.
4. Install the one-way clutch on top of the snap ring. Be sure the arrow stamped on the one-way clutch is pointed toward the front of the vehicle.

Fig. 7B–50 Mark on the one-way clutch

5. Install the remaining snap ring at the rear of one-way clutch to secure the assembly.

7B–F. TRANSMISSION ASSEMBLY

1. Install the low and reverse brake in the transmission case, as described in Par. 7B–E–3.
2. While applying pressure, rotate the connecting drum clockwise to mesh the low and reverse brake plates

with the splines of the drum.
3. Install the oil distributor needle bearing and race in the case. Then, install the governor and oil distributor assembly in the case, taking care not to damage the seal rings.
4. Install the output shaft.
5. Position the needle bearings on the front and rear sides of the internal drive flange. Retain the bearings with vaseline and install the flange on the output shaft. Install the snap ring.
6. Position the needle bearing race on the rear side of the rear planet carrier and the needle bearing on the front side of the carrier. Insert the assembly into the internal drive flange and install the snap ring.
7. Position the needle bearing on the rear end of the rear clutch hub and the bearing race on the front end of the front planet carrier. Assemble the rear clutch hub and plannet carrier and install the assembly into the connecting shell and sun gear.
8. Place the above assembly on a bench with the rear clutch hub facing upward.
Position the needle bearing on the front end of the rear clutch hub and the bearing race on the rear end of the rear clutch assembly. Install the rear clutch assembly on the rear clutch hub by rotating the units to mesh the rear clutch plates with the splines of the rear clutch hub, as shown in Fig. 7B–51.

Fig. 7B–51 Assembling clutches

9. Install the front clutch assembly on the rear clutch assembly by rotating the units to mesh the front clutch plates with the splines of the rear clutch.
10. Install the front clutch, rear clutch, front planet carrier and connecting shell and sun gear as an assembly into the transmission case.
11. Insert the brake band into the case around the front clutch drum.
12. Install the bolt retaining the band and tighten the bolt to **5.6 ~ 8.2 m·kg (41 ~ 59 ft·lb)**.
13. Install the strut and tighten the servo piston stem sufficiently to retain the band.
14. Place a selective thickness thrust washer and bearing race on the rear end of the oil pump cover and retain them with vaseline.
15. Install the oil pump and gasket to the transmission case.
16. Apply sealant (0118 77 723A) on the converter housing and three attaching bolt flanges, as shown in Fig. 7B–52.

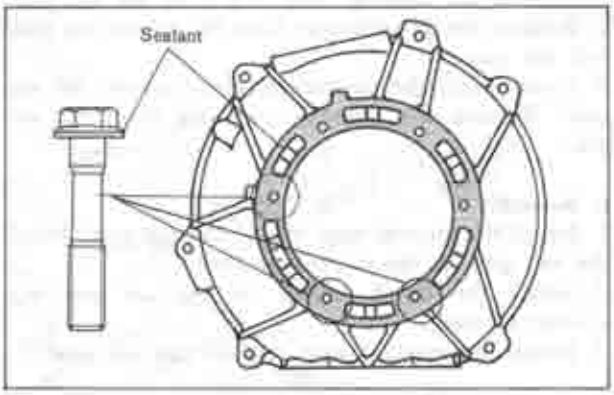


Fig. 7B–52 Applying sealant

17. Place the converter housing on the case and install the six attaching bolts. Tighten the bolts to **4.5 ~ 5.5 m·kg (33 ~ 40 ft·lb)**.
18. Install the input shaft.
19. To check the end play of the front clutch drum, use a feeler gauge and check the clearance between the front clutch drum and connecting shell. The end play should be **0.5 ~ 0.8 mm (0.020 ~ 0.031 in)**. If the end play is not within the specifications, select and install the correct thrust washer.
The thrust washers are available in the following seven thicknesses:

1.5 mm (0.059 in)	2.3 mm (0.091 in)
1.7 mm (0.067 in)	2.5 mm (0.098 in)
1.9 mm (0.075 in)	2.7 mm (0.106 in)
2.1 mm (0.083 in)	

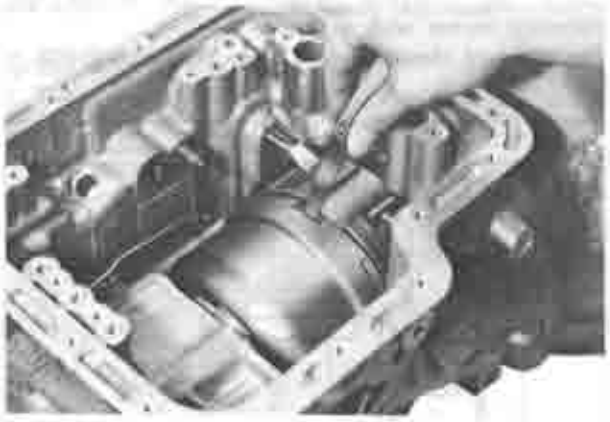


Fig. 7B–53 Checking end play

20. Using a dial indicator as shown in Fig. 7B–54, check the transmission total end play.
With the dial indicator contacting the end of the input shaft, set the dial indicator at Zero. Insert a screwdriver behind the connecting shell and move the connecting shell and the front part of the gear train forward. Record the dial indicator reading.
The end play should be **0.25 ~ 0.50 mm (0.010 ~ 0.020 in)**. If it is not within the specifications, adjust the end play by selecting the proper race.

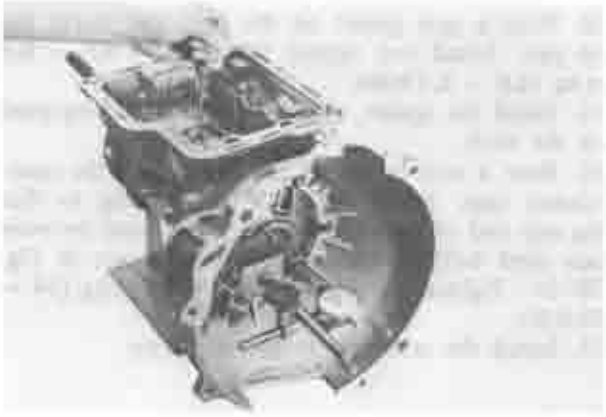


Fig. 7B–54 Checking end play

The bearing races are available in the following six thicknesses:

1.2 mm (0.047 in)	1.8 mm (0.071 in)
1.4 mm (0.055 in)	2.0 mm (0.079 in)
1.6 mm (0.063 in)	2.2 mm (0.087 in)

21. Adjust the band brake. To adjust tighten the servo piston stem to **1.2 ~ 1.5 m-kg (9 ~ 11 ft-lb)** and then back off the stem two turns. Hold the stem stationary and tighten the lock nut to **1.5 ~ 4.9 m-kg (11 ~ 29 ft-lb)**.

22. Install the servo cover and tighten the bolts.

23. Install the parking brake lever and rod into the case and secure with the retaining ring.

24. Install the manual shaft in the case. Install the manual plate, washer and nut. Torque the nut to 3.0 ~ 4.0 m-kg (22 ~ 29 ft-lb).

25. Install the range select lever to the manual shaft with the washer and nut. Tighten the nut.

Fig. 7B–55 Tightening stem

26. Install the control valve body to the transmission case, engaging the pin on the manual lever into the manual valve groove. Tighten the bolts to **0.55 ~**

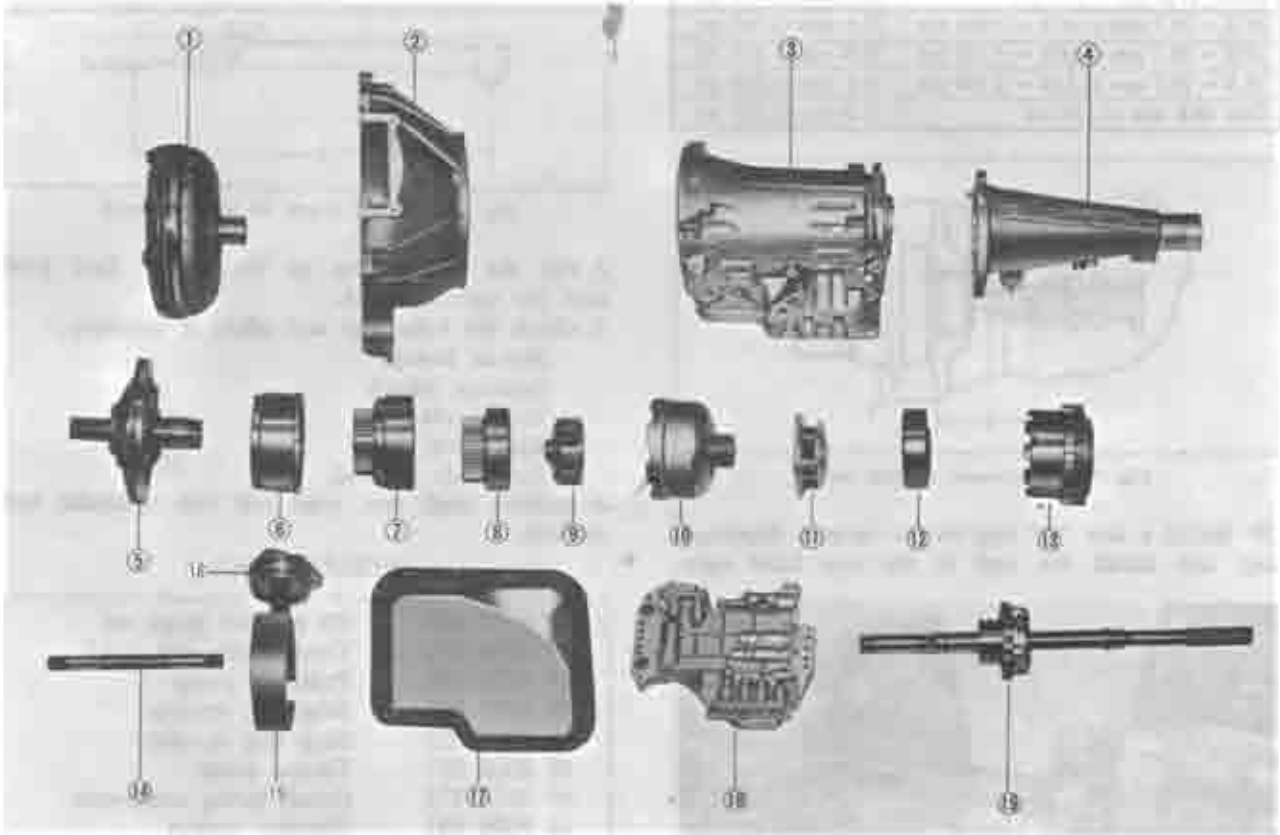


Fig. 7B–56 Main components of transmission

1. Torque converter
2. Converter housing
3. Case
4. Extension housing
5. Oil pump ass'y
6. Front clutch ass'y
7. Rear clutch ass'y
8. Rear clutch hub ass'y
9. Front planet carrier ass'y
10. Shell & sun gear ass'y
11. Rear planet carrier ass'y
12. Drive flange ass'y
13. Low & reverse brake ass'y
14. Input shaft
15. Brake band
16. Servo piston ass'y
17. Oil pan
18. Control valve ass'y
19. Governor valve ass'y and output shaft

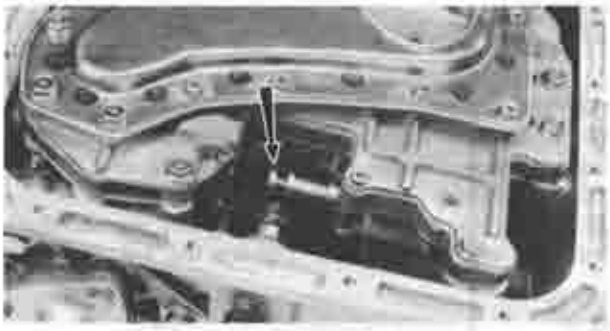


Fig. 7B–57

0.75 m-kg (4.0 ~ 5.4 ft-lb) as shown in Fig. 7B–57.
27. Install the downshift solenoid to the transmission case.
28. Install the vacuum diaphragm rod into the transmission case. If the control valve body, transmission case or vacuum diaphragm unit was replaced, a new length diaphragm rod must be used.
With the vacuum throttle valve fully compressed, measure the depth of the throttle valve bore ("L" shown in Fig. 7B–58).
According to this measurement "L" and the following table, select the correct diaphragm rod.

Measurement "L"	Length of the rod to be used
Under 27.2 mm (1.071 in)	29.0 mm (1.140 in)
27.3 ~ 27.7 mm (1.075 ~ 1.091 in)	29.5 mm (1.160 in)
27.8 ~ 28.2 mm (1.095 ~ 1.110 in)	30.0 mm (1.180 in)
28.3 ~ 28.7 mm (1.114 ~ 1.130 in)	30.5 mm (1.200 in)
Over 28.8 mm (1.134 in)	31.0 mm (1.220 in)

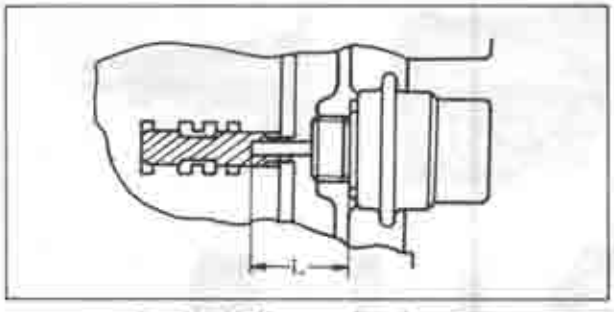


Fig. 7B–58 Vacuum throttle valve

29. Install a new "O" ring on the vacuum diaphragm unit and install the unit to the case hand tight.

Fig. 7B–59 Installing extension housing

30. Place a new gasket on the case and install the oil pan. Install and tighten the bolts to **0.5 ~ 0.7 m-kg (3.6 ~ 5.1 ft-lb)**.
31. Install the spacer, return spring and parking pawl on the shaft.
32. Place a new gasket on the rear end of the transmission case. Install the extension housing so that the rear end of the parking rod is positioned between two steel balls in the supporter, as shown in Fig. 7B–59. Tighten the bolts to 2.0 ~ 2.5 m-kg (14 ~ 18 ft-lb).
33. Install the converter to the oil pump.

7B–G. TRANSMISSION INSTALLATION

Install the transmission in the reverse order of removing.

Note:
1. Tighten the bolts attaching the converter to the drive plate to 3.7 ~ 5.5 m-kg (27 ~ 40 ft-lb).
To tighten to the specification, use the **wrench** (49 0877 435) and install a torque wrench to the center hole of the wrench. Then, tighten the bolts until the reading on the torque wrench comes to the value to be obtained by the undermentioned formula.

$$\frac{5L\ mm}{10 + L\ mm}\ m\text{-}kg\left(\frac{35L\ in}{4 + L\ in}\ ft\text{-}lb\right)$$

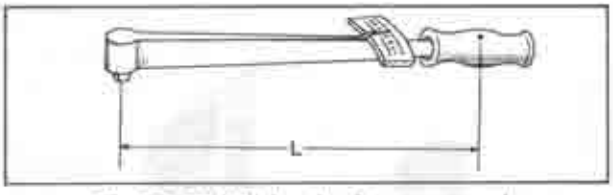


Fig. 7B–60 "L" length of torque wrench

2. Fill the transmission to the proper fluid level with the specified fluid.
3. Check the followings and adjust if necessary.
   - Manual linkage
   - Inhibitor switch
   - Engine idle
   - Kick-down switch
   - Downshift solenoid
4. Perform stall test, road test and hydraulic test perform.

SPECIAL TOOLS

49 0378 400	Oil pressure gauge set
49 0378 320	Transmission case stand
49 0378 390	Puller oil pump
49 8000 015	Snap ring remover
49 8000 025	Snap ring remover
49 8000 021	Torque driver
49 0378 375	Clutch spring compressor
49 8000 031	Hexagon wrench
49 8000 035	Spinner handle
49 0378 345	Socket
49 0378 346	Hex-head extension
49 0877 435	Special wrench
49 0378 405	Oil pump assembling gauge

PROPELLER SHAFT

DESCRIPTION

The propeller shaft assembly consists of the propeller shaft, universal joints and yokes. The rear end of the propeller shaft is attached to the companion flange of the rear axle through the universal joint and the front end is attached to the main shaft of the transmission by means of the splined sliding yoke, which permits fore and aft movement of the propeller shaft when the rear axle moves up and down. The universal joints are lubricated for life, so do not require lubricating.

8–A. REMOVING PROPELLER SHAFT

1. Raise the rear end of the vehicle and support with stands.
2. To maintain drive line balance, mark the mating parts of the companion flange, yokes and propeller shaft so that they may be reinstalled in their original positions.
3. Remove the bolts that attach the propeller shaft to the companion flange of the rear axle.

Fig. 8–1 Removing propeller shaft attaching bolts

4. Pull the propeller shaft assembly rearward and remove from the transmission.
5. Install the **turning & holder** (49 0259 440) into the extension housing to prevent lubricant from leaking out of the housing.

Fig. 8–2 Main shaft holder installed

8–B. CHECKING PROPELLER SHAFT

1. Check the run-out of the propeller shaft by supporting both ends of the propeller shaft on the "V" blocks and applying a dial indicator. The permissible run-out is **under 0.4 mm (0.016 in)**

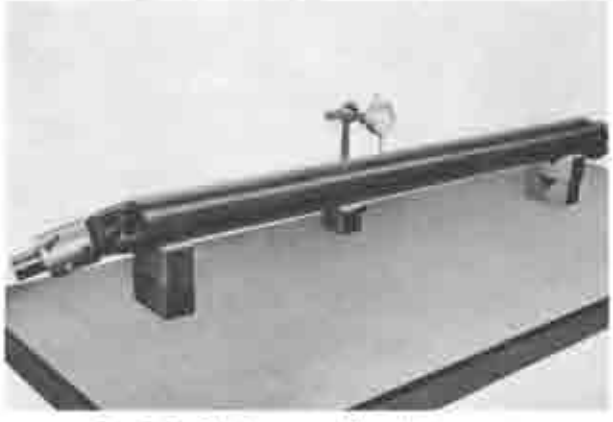


Fig. 8–3 Checking propeller shaft run-out

2. Check the propeller shaft for dynamic unbalance. The maximum permissible unbalance is shown in the

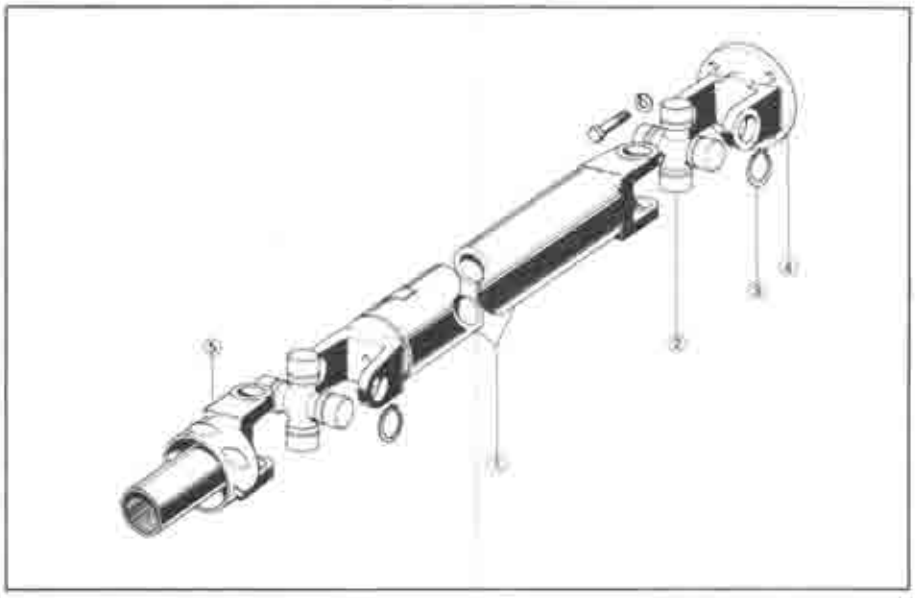


Fig. 8–4
Propeller shaft components

1. Propeller shaft
2. Universal joint
3. Snap ring
4. Yoke
5. Sliding yoke

the following table. If the unbalance is not within the specifications, correct or replace the propeller shaft assembly.

	Max. permissible unbalance at 4,000 rpm
At front	15 cm-gr (0.21 in-oz)
At rear	15 cm-gr (0.21 in-oz)

Note: As the looseness on the front universal joint may cause the increase of the unbalance, resulting the seizure of the extension housing bush, the front universal joint and propeller shaft should be replaced as an assembly only. But, if the unbalance of the propeller shaft assembly can be checked and corrected within the specifications, the universal joint only may be replaced.

8–C. DISASSEMBLING UNIVERSAL JOINT

1. Place the propeller shaft in a vise being carefull not to damage it.
2. Remove the snap rings retaining the bearings in the yoke and in the propeller shaft.
3. Position the **replacer** (49 0259 460A) on the yoke and screw in the center bolt until the bearing comes out of the yoke. If necessary, install the spacer between the yoke and the spider, as shown in Fig. 8–6.

Fig. 8–5 Removing bearing

Fig. 8–6 Installing spacer

4. Remove the replacer and remove the bearing.
5. Reposition the replacer to press on the yoke to remove the bearing from the opposite side of the yoke.
6. Remove the opposite side bearing in the same manner.
7. Remove the yoke and spider assembly from the propeller shaft.

Fig. 8–7 Removing yoke and spider assembly

8. Using the same replacer, remove the remaining two bearings in the same manner.

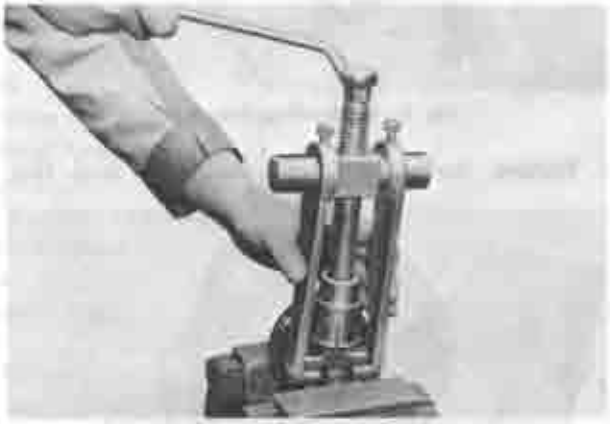


Fig. 8–8 Removing bearing cup

9. Remove the spider from the yoke.

8–D. CHECKING UNIVERSAL JOINT

1. Examine the bearing surfaces of the spider. They should be smooth and free from pits.
2. Measure the diameter of the spider. If it is under

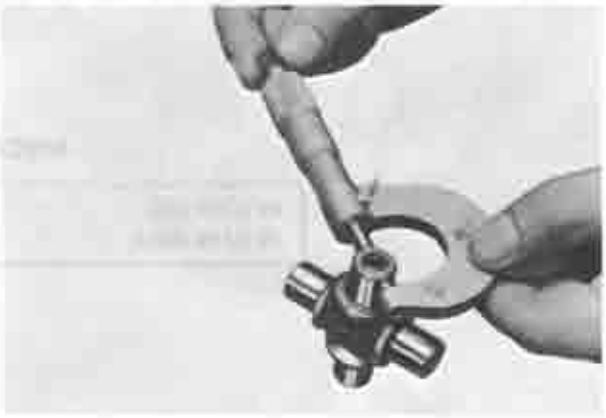


Fig. 8–9 Measuring spider diameter

14.595 mm (0.5746 in), replace with a new universal joint assembly.
3. Check the needle rollers for wear or any damage.

8–E. ASSEMBLING UNIVERSAL JOINT

1. Place the bearing into the yoke at the end of the propeller shaft.
2. Position the spider in the yoke.
3. Position the replacer and press the bearing, while guiding the spider into the bearing, until the snap ring can be installed.

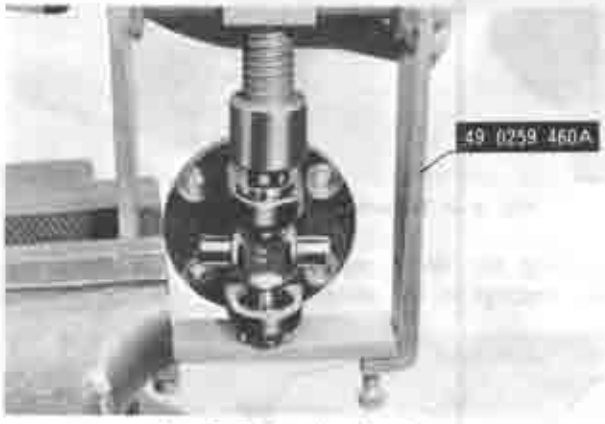


Fig. 8–10 Installing bearing cup

4. Remove the replacer and install the snap ring.

Fig. 8–11 Installing snap ring

5. Place the bearing into the opposite side of the yoke.
6. Install the replacer and press on the bearing until the snap ring can be installed.
7. Remove the replacer and install the snap ring.

Note: Select the snap rings so as to place the spider in the center of the yoke and to give a suitable slight drag fit (not binding). Be sure to use same sized snap rings to both sides of the yoke.
Snap rings are available in nine thicknesses as shown in the following table.

1.22 mm (0.0480 in)	1.32 mm (0.0520 in)
1.24 mm (0.0488 in)	1.34 mm (0.0528 in)
1.26 mm (0.0496 in)	1.36 mm (0.0535 in)
1.28 mm (0.0504 in)	1.38 mm (0.0543 in)
1.30 mm (0.0512 in)	

8. Position the yoke on the spider and install two bearings and snap rings in the same manner as instructed above.

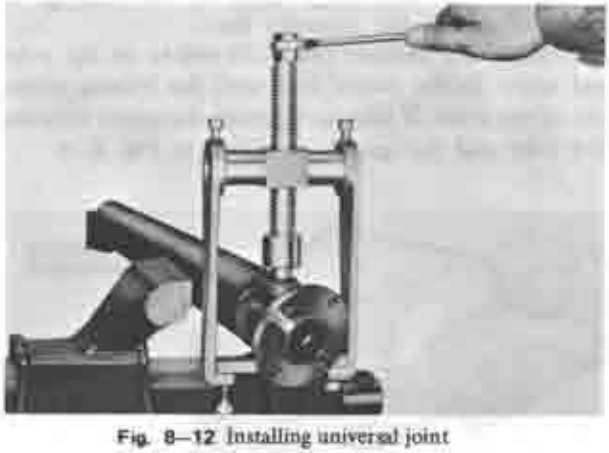


Fig. 8–12 Installing universal joint

8–F. INSTALLING PROPELLER SHAFT

Install the propeller shaft in the reverse order of removing, noting the following points.
1. Be sure to observe location marks on the companion flange, yokes and propeller shaft for correct assembly.
2. The tightening torque of the bolts attaching the yoke to companion flange is 3.5 ~ 3.8 m-kg (25 ~ 27 ft-lb).

SPECIAL TOOLS

49 0259 440	Turning & holder, mainshaft
49 0259 460A	Replacer, universal joint

REAR AXLE

DESCRIPTION

MAZDA RX-3 is equipped with a semifloating type rear axle with a hypoid ring gear and pinion set. The final reduction ratio is 3.727.

9–A. REAR AXLE SHAFT

9–A–1. Removing Rear Axle Shaft

1. Raise the rear end of the vehicle and support the rear axle housing with stands.
2. Remove the rear wheel and brake drum.
3. Remove the brake shoes assembly, as detailed in Par. 11–G–1.
4. Remove the bolts holding the brake backing plate and bearing retainer to the axle housing.
5. Extract the axle shaft assembly using the **puller** (49 0223 630A and 49 0259 631).
6. Remove the oil seal from the axle housing, if necessary.

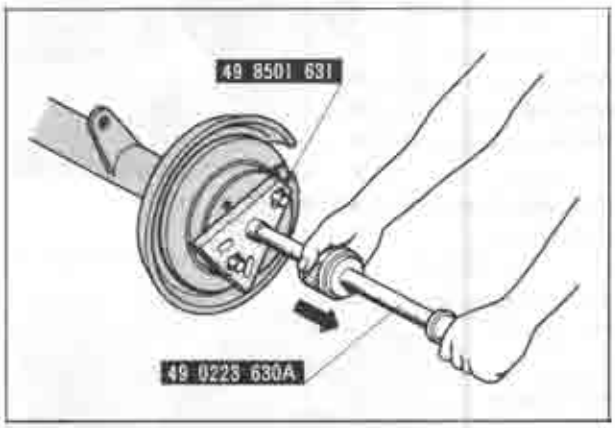


Fig. 9–1 Removing rear axle shaft

9–A–2. Replacing Axle Shaft Bearing

1. Remove the rear axle shaft assembly, as described in Par. 9–A–1.
2. Using the **bearing replacer** (49 0259 745), support the spacer and press the axle shaft out of the collar and bearing, as shown in Fig. 9–3.

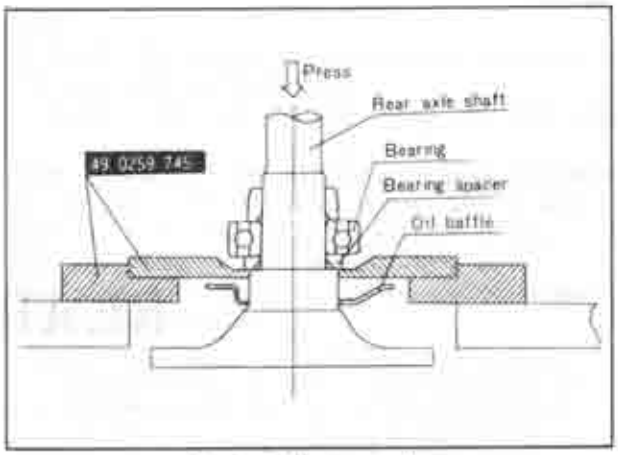


Fig. 9–2 Bearing replacer

Fig. 9–3 Removing rear axle shaft bearing

Note: In case the pressure necessary to press out the axle shaft exceeds 10 tons (22,000 lb) or if the bearing

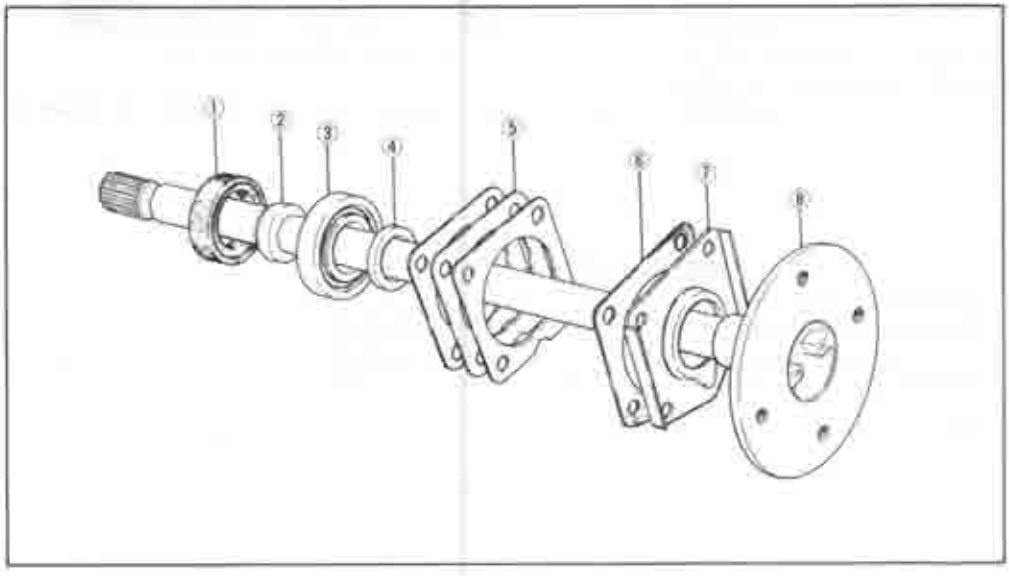


Fig. 9–4 Rear axle shaft

1. Oil seal
2. Bearing collar
3. Bearing
4. Spacer
5. Shim
6. Gasket
7. Bearing retainer
8. Rear axle shaft

replacer is not available, grind off the part of bearing retaining collar and cut it with a chisel, taking care not to damage the axle shaft.

3. Remove the bearing retainer from the axle shaft.
4. Clean all parts and check the conditions of the collar, spacer and axle shaft.
5. Install the bearing retainer and spacer onto the axle shaft.
6. Position the bearing on the axle shaft with the sealed side toward the axle shaft flange, and press it on until the spacer comes in contact with the shoulder of the shaft.
7. Press the bearing retaining collar onto the axle shaft using the **replacer** (49 0259 745) until it is firm contact with the bearing inner race.

Note: If the bearing retaining collar is press-fitted with less than **3 tons (6,600 lb)**, replace the collar with a new one.

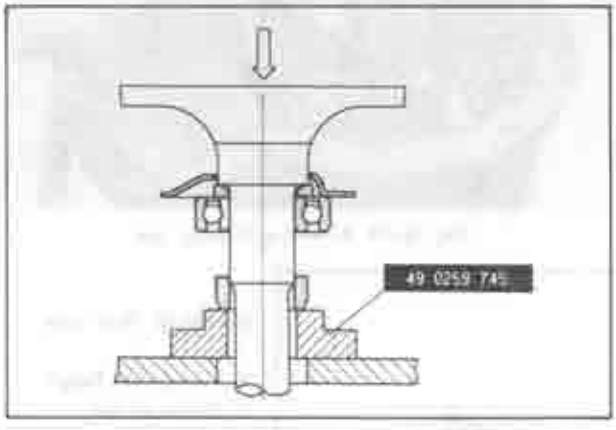


Fig. 9–5 Installing bearing retaining collar

9–A–3. Installing Rear Axle Shaft

1. Apply grease to the oil seal located in the axle housing.
2. Check the rear axle shaft end play as follows: Install the backing plate and gasket temporarily, and measure the depth of the bearing seat in the axle housing, using a depth gauge as shown in Fig. 9–6. Then, measure the width of bearing outer race.
The difference "A" between the two measurements indicates the required thickness of the shims, as shown in Fig. 9–8. The maximum permissible end play is **0.1 mm (0.004 in)**. Shims are available in thickness 0.1 mm and 0.4 mm (0.004 in and 0.016 in).
3. Remove the brake backing plate.
4. Apply a thin coat of sealer to both sides of the shims.
5. Position the shims and backing plate in place. Then, install the rear axle shaft assembly, bearing retainer and gasket. Tighten the nuts.
6. Install the brake shoe assembly.
7. Install the brake drum and the wheel.

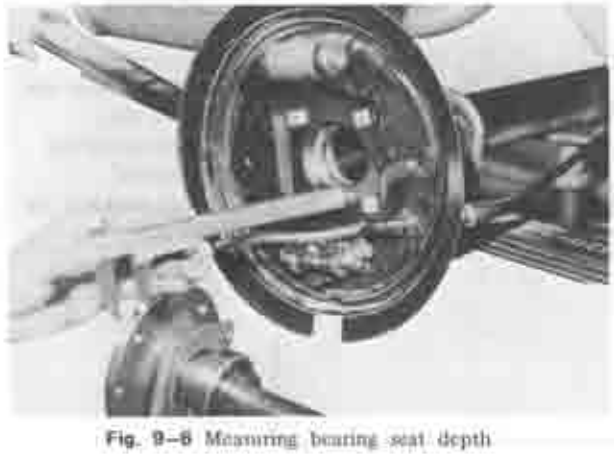


Fig. 9–6 Measuring bearing seat depth

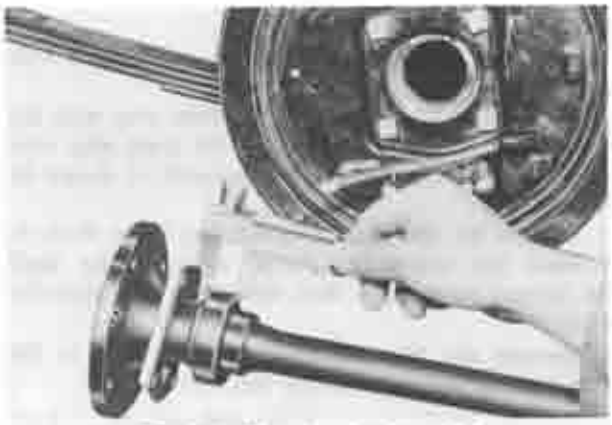


Fig. 9–7 Measuring bearing width

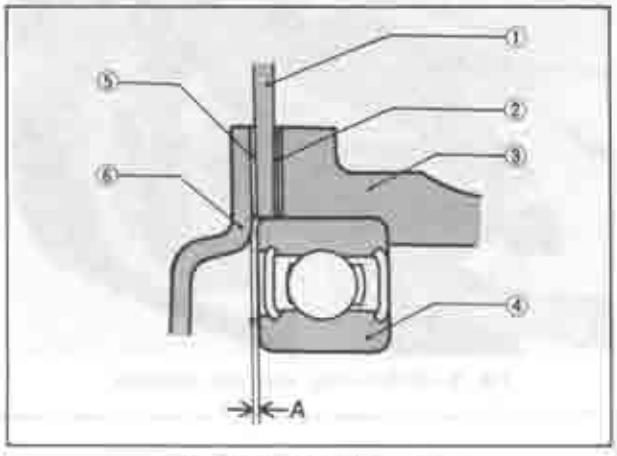


Fig. 9–8 Axle shaft end play

1. Backing plate
2. Adjusting shim
3. Axle housing
4. Bearing
5. Gasket
6. Bearing retainer

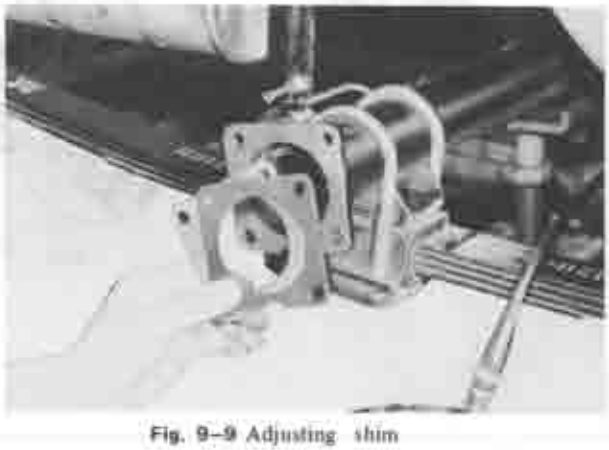


Fig. 9–9 Adjusting shim

9–B. REAR AXLE REMOVAL

1. Raise the rear end of the vehicle and support with stands.
2. Drain the oil by removing the drain plug with the **wrench** (49 0259 730). Reinstall the drain plug after all oil is out. (As the plug is magnetic, it should be cleaned.)
3. Remove the rear axle shafts referring to Par. 9–A–1.
4. Mark the companion flange and propeller shaft for correct reassembly; then disconnect the propeller shaft.
5. Remove the nuts attaching the rear axle to the axle housing and remove the rear axle.

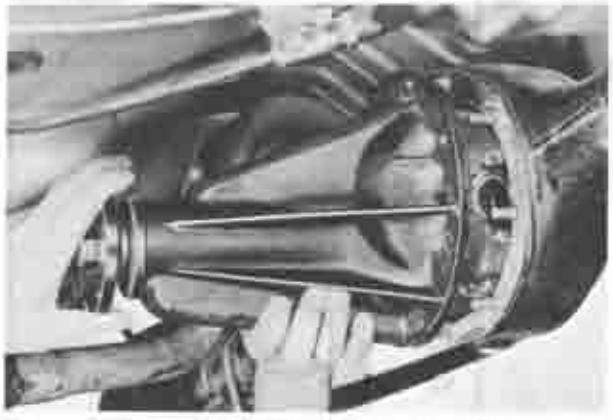


Fig. 9–10 Removing rear axle assembly

9–C. REAR AXLE DISASSEMBLY

9–C–1. Removing Differential

1. Mount the rear axle on the work **stand** (49 0164 550D) and **attachment** (49 0223 561A).
2. Apply identification punch marks on the carrier, differential bearing cap and adjuster for reassembly purpose.
3. Remove the adjuster lock plates.
4. Loosen the bearing cap attaching bolts and back off the adjuster slightly with the **wrench** (49 0259 720) to relieve bearing preload.
5. Remove the bearing caps and adjuster.

Fig. 9–11 Removing bearing cap

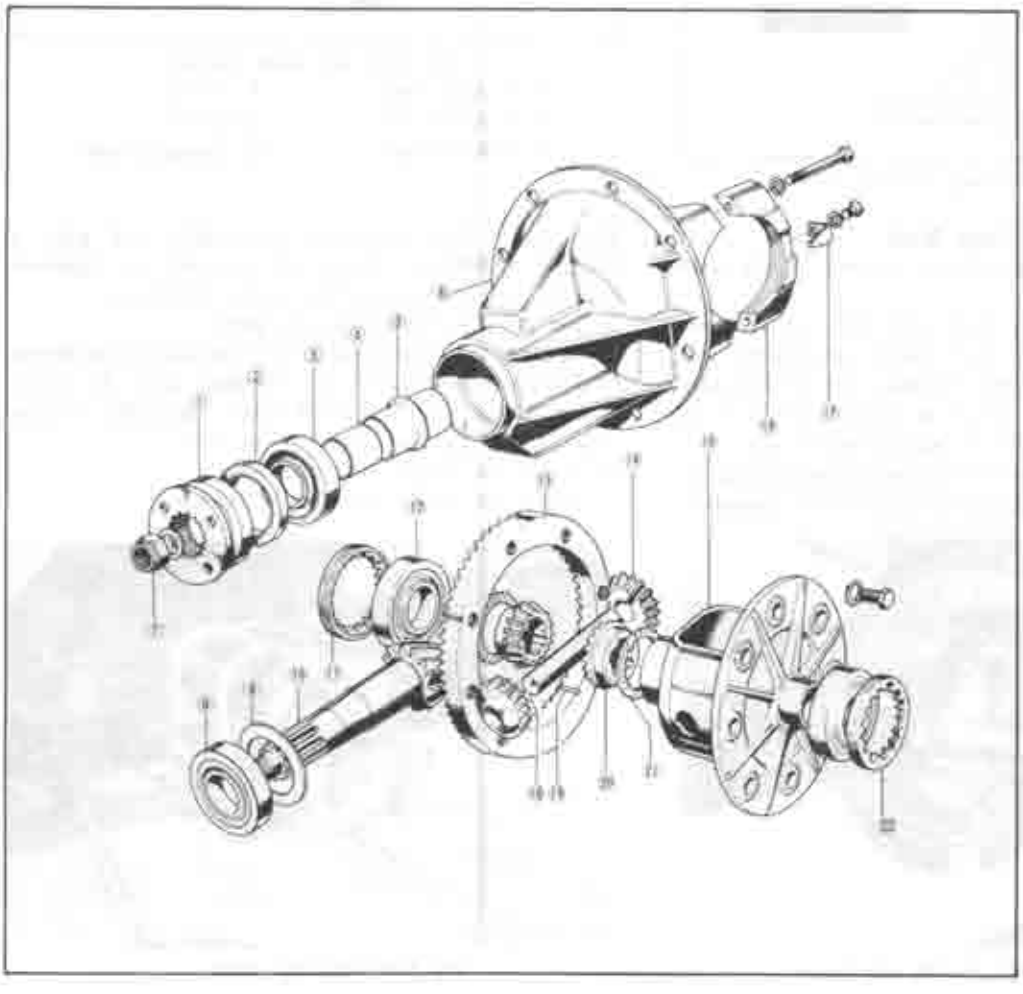


Fig. 9–12 Rear axle

1. Companion flange
2. Pinion oil seal
3. Pinion front bearing
4. Pinion bearing collar
5. Collapsible pinion bearing spacer
6. Carrier
7. Pinion nut
8. Pinion rear bearing
9. Adjusting washer (Adjusting spacer)
10. Drive pinion
11. Pinion side adjusting nut
12. Side bearing
13. Ring gear
14. Pinion gear
15. Differential gear case
16. Bearing cap
17. Adjusting nut lock
18. Pinion shaft
19. Pinion shaft lock pin
20. Side gear
21. Thrust washer
22. Ring gear side adjusting nut

Fig. 9–13 Removing differential assembly

6. Remove the differential assembly together with the bearing outer races. Make certain that each bearing outer race remains with its respective bearing.

9–C–2. Disassembling Differential

1. If the bearing replacement is necessary, remove the bearings from the differential gear case with a suitable puller.

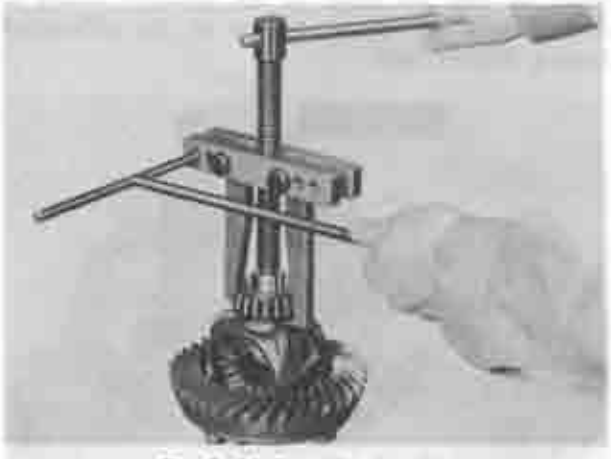


Fig. 9–14 Removing bearing

2. Remove the bolts and washers that attach the ring gear to the gear case. Remove the ring gear.
3. From the back side of the ring gear flange, drive the pinion shaft lock pin out of the gear case with a suitable drift.

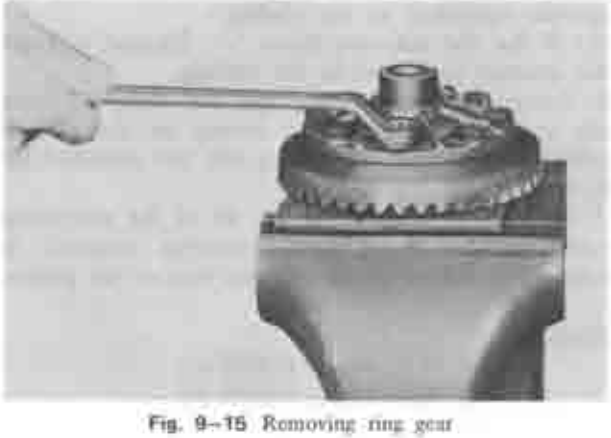


Fig. 9–15 Removing ring gear

4. Remove the pinion shaft.
5. Rotate the differential pinion gears 90 degrees and remove each pinion gear.
6. Remove the differential side gears and thrust washers.

9–C–3. Removing Drive Pinion

1. Hold the companion flange with the **holder** (49 0259 710A) and remove the drive pinion nut.

Fig. 9–16 Removing drive pinion nut

2. Remove the companion flange.
3. Remove the drive pinion, rear bearing, collapsible spacer and collar from the carrier. If necessary, tap the pinion out with a plastic hammer, while being careful to guide the pinion by hand to avoid damage.
4. Remove the oil seal and the front bearing from the carrier.

9–D. REAR AXLE INSPECTION

9–D–1. Checking Drive Pinion and Ring Gear

Check the drive pinion for damaged or excessively worn teeth, damaged bearing journals and splines. Inspect the ring gear for worn or chipped teeth. If any of above conditions is found, replace both drive pinion and ring gear as they are available only in set.

9–D–2. Checking Differential Gears

Inspect the differential side gears and pinion gears for cracks, chipped teeth or any damage. Replace the side gears, pinion gears or thrust washers if necessary. Check the clearance between the pinion gear and shaft. If excessive clearance is found due to wear, replace with new parts. Check the spline fit of the side gear and rear axle shaft. If excessive clearance is found, replace the side gear or rear axle shaft.

9–D–3. Checking Bearings

Inspect the differential bearings and pinion bearings for wear, flaking or any damage. If inspection reveals that either bearing cones or outer race are unfit for further service, replace the bearing.

9–D–4. Replacing Pinion Bearing Outer Race

If it becomes necessary to replace the pinion bearing outer race (s), proceed as follows:

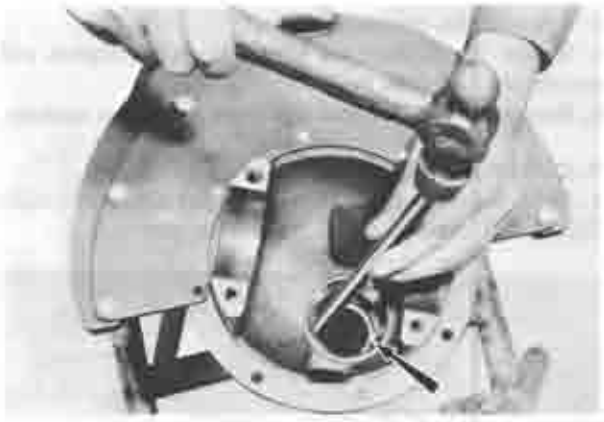


Fig. 9–17 Removing bearing cup

1. Remove the old outer race from the carrier by using a drift in slots provided for this purpose.
2. Install a new outer race into the carrier.

9–D–5. Checking Collapsible Spacer

Measure the length of the collapsible spacer with a micrometer. The standard length is 57 ± 0.15 mm (2.2441 ± 0.0059 in).

9–D–6. Checking Oil Seal

Check the oil seal for wear or damage. If there is any possibility of oil leakage, replace the oil seal.

9–D–7. Checking Companion Flange

Check the companion flange for cracks, worn splines, or rough oil seal contacting surface. Repair or replace the companion flange if necessary.

9–E. REAR AXLE ASSEMBLY

9–E–1. Adjusting Drive Pinion

The drive pinion should be correctly positioned in relation to the ring gear by the use of spacer which is placed between the drive pinion and pinion rear bearing. To adjust the drive pinion position, use the **gauge body** (49 0727 570), **gauge block** (49 0305 555) and **bearing model** (49 0221 572) and proceed as follows:

1. Install the dial indicator to the gauge body. Place the gauge body on the surface plate as shown in Fig. 9–18 and lock the dial indicator by the screw so that the needle is pointing toward 1 to 3 mm. Then, set the reading to "Zero" by turning the outer ring of the indicator.
2. Make certain that the differential bearing support bores are free of dirt and burrs.
3. Install the pinion and **bearing model** (49 0221 572) together with a spacer into the carrier.

Fig. 9–18 Setting gauge

Fig. 9–19 Installing bearing model and washer

4. Place the gauge block on the pinion and carefully place the gauge body adjusted in Step 1 on the gauge block so that the feeler of the indicator comes in contact with the lowest portion of the differential bearing support bore.

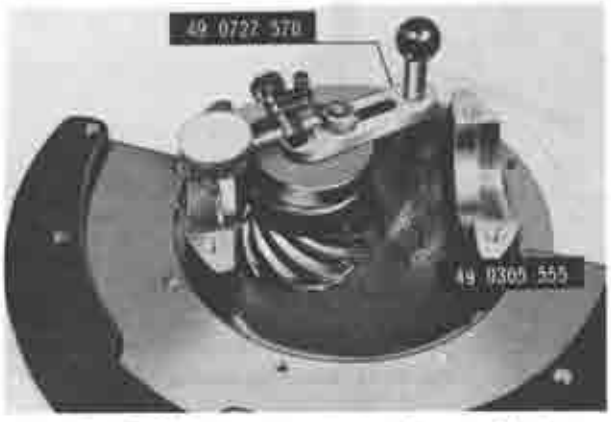


Fig. 9–20 Placing gauge body and gauge block

5. Record the number of hundredths dial indicator moves in a "+" (plus) or "–" (minus) direction from zero.
(a) If the dial indicator shows "+" (plus), add the amount equivalent to the reading.
(b) If the dial indicator shows "–" (minus), subtract the amount equivalent to the reading.
6. Remove the gauge body and dial indicator from the carrier and check zero setting on the surface plate to make sure this setting was not disturbed by handling.
7. In order to compensate for all of the machining variables, the pinion has a number recorded in hundredth millimeters on the rear face of the pinion.

Example:

2 = +0.02 mm (+ 0.0008 in)
– 1 = –0.01 mm (– 0.0004 in)

(a) If the pinion is marked number, subtract the amount specified on the pinion.
(b) If the pinion is marked "–" (minus), add the amount specified on the pinion.

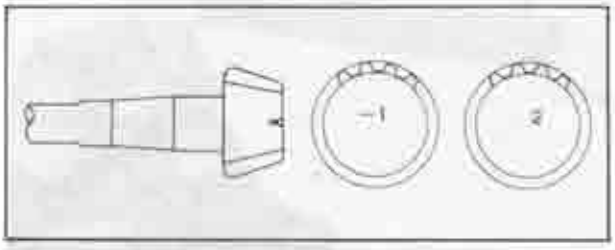


Fig. 9–21 Mark of pinion

8. Place the bearing model and the rear pinion bearing on the surface plate and compare their heights as shown in Fig. 9–22.
(a) If the bearing is higher than the model, subtract the amount equivalent to the difference.
(b) If the bearing is lower than the model, add the amount equivalent to the difference.

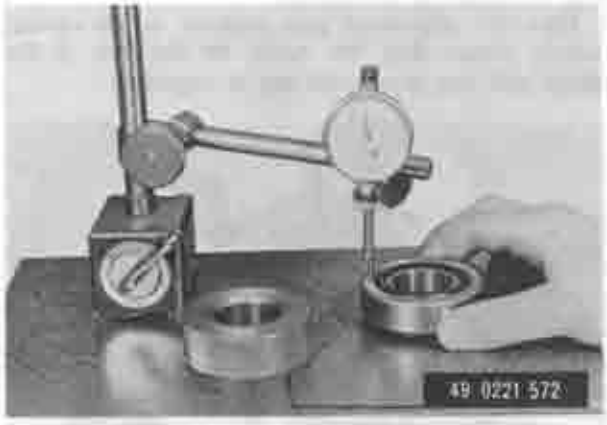


Fig. 9–22 Measuring bearing and bearing model heights

9. Finally select the correct pinion spacer to be used during pinion assembly by adding or subtracting the amount determined in Step 5, 7 and 8 from the thickness of the spacer used in Step 3.
The spacers are available in the following thickness:

Identification mark	Thickness
08	3.08 mm (0.1213 in)
11	3.11 mm (0.1224 in)
14	3.14 mm (0.1236 in)
17	3.17 mm (0.1248 in)
20	3.20 mm (0.1260 in)
23	3.23 mm (0.1271 in)
26	3.26 mm (0.1283 in)
29	3.29 mm (0.1295 in)
32	3.32 mm (0.1307 in)
35	3.35 mm (0.1319 in)
38	3.38 mm (0.1331 in)
41	3.41 mm (0.1343 in)
44	3.44 mm (0.1354 in)
47	3.47 mm (0.1366 in)

10. Position the correct spacer on the pinion and install the rear pinion bearing.

9–E–2. Adjusting Pinion Bearing Preload

1. Install the collapsible spacer and collar onto the drive pinion and install them in the carrier, as shown in Fig. 9–23.

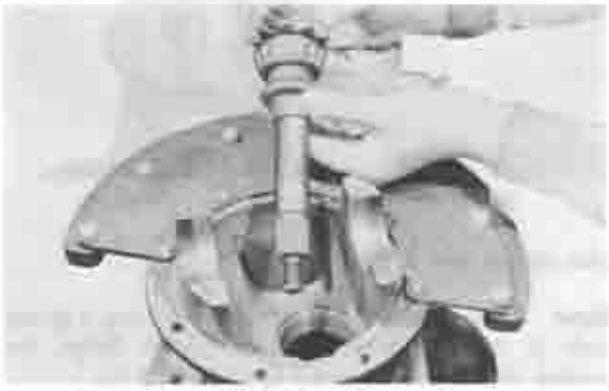


Fig. 9–23 Installing drive pinion and spacer

2. Place the front pinion bearing in position on the pinion. Hold the pinion fully forward and drive the pinion bearing over the pinion until seated.
3. Apply gear lubricant to the lip of the pinion oil seal and install the pinion oil seal into the carrier.
4. Install the companion flange on the pinion by tapping with a plastic hammer.
5. Install the pinion washer and nut. Before tightening the nut (When the pinion preload is zero), check the drag by the oil seal by using a torque wrench.
6. Tighten the pinion nut to **13 m-kg (94 ft-lb)** and check the preload as shown in Fig. 9–24.

Fig. 9–24 Tightening drive pinion nut

Note: After preload has been checked, final tightening should be done very cautiously.
The pinion nut should be further tightened only a little at a time and preload should be checked after each slight amount of tightening. Exceeding preload specifications will compress the collapsible spacer too far and requires its replacement. The maximum tightening torque of the nut is 18 m-kg (130 ft-lb). If the specified preload is not obtained after tightening the nut to the maximum torque of 18 m-kg (130 ft-lb), replace the collapsible spacer with a new one.

7. While observing the proceeding caution carefully set the preload drag at **9 ~ 14 cm-kg (7.8 ~ 12.2 in-lb)**

Fig. 9–25 Checking pinion bearing preload

plus the oil seal drag determined in Step 5.

Note: If the preload is measured by using a spring scale at the bolt hole of the companion flange, the reading should be 2.1 ~ 3.3 kg (4.6 ~ 7.3 lb).

9–E–3. Assembling Differential

1. Install the thrust washer on each differential side gear and install these in the gear case.
2. Through the openings of the gear case, insert each of two pinion gears exactly 180 degrees opposite each other.
3. Rotate the gears 90 degrees so that the pinion shaft holes of the case come into alignment with the holes in the pinion gears.
4. Insert the pinion shaft through the case and pinion gears.
5. Check the backlash of the side gear and pinion gear.

The backlash should be **0 ~ 0.1 mm (0 ~ 0.004 in)**. If it is **more than 0.1 mm (0.004 in)**, adjustment can be made with the side gear thrust washers.
The following thrust washers are available:

Identification mark	Thickness
0	2.0 mm (0.0787 in)
1	2.1 mm (0.0827 in)
2	2.2 mm (0.0866 in)

Fig. 9–26 Checking backlash of pinion and side gear

6. Install the lock pin to secure the pinion shaft. Stake the lock pin into position with a punch to prevent it from working out.
7. Install the ring gear to the case and torque the bolts to **6.5 ~ 7.5 m-kg (47 ~ 54 ft-lb)**.
8. Install each differential bearing to the gear case.
9. Install the differential bearing outer races to their respective bearings.

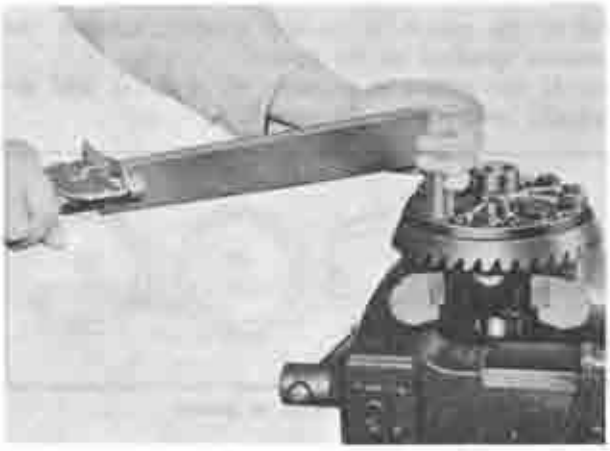


Fig. 9–27 Tightening ring gear bolts

9–E–4. Installing Differential

1. Place the differential gear assembly in the carrier, making ensure that the marks on the face of the pinion and ring gear tooth are in alignment.

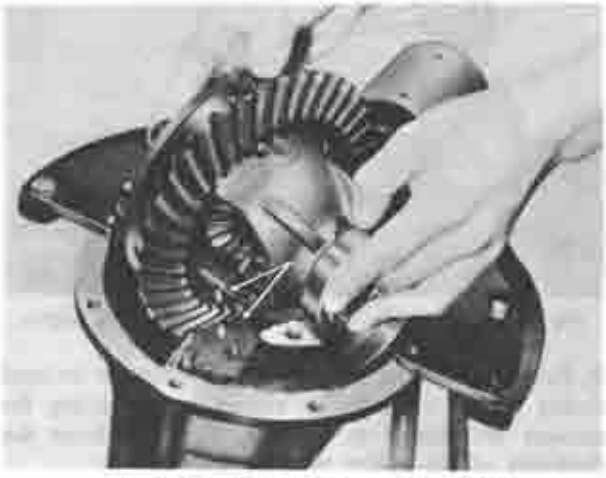


Fig. 9–28 Installing differential assembly

2. Note the identification marks on the adjusters and install each to its respective side.

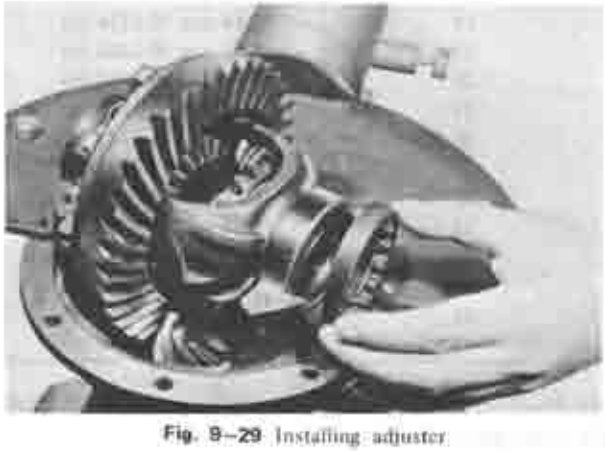


Fig. 9–29 Installing adjuster

3. Install the differential bearing caps making sure that the identification marks on the caps correspond with those on the carrier and install the attaching bolts.
4. Turn the adjusters with the **wrench** (49 0259 720) until the bearings are properly positioned in their respective outer races and the end play is eliminated with some backlash existing between the ring gear and drive pinion.
5. Slightly tighten one of the bearing cap bolts on each side and adjust the backlash, as instructed in the following paragraph.

9–E–5. Adjusting Backalsh

1. Secure a dial indicator to the carrier flange so that the feeler comes in contact at right angles with one of the ring gear teeth.
2. Check the backlash between the ring gear and drive pinion. With the **wrench** (49 0259 720), turn both bearing adjusters equally until the backlash becomes **0.17 ~ 0.19 mm (0.0067 ~ 0.0075 in)**.

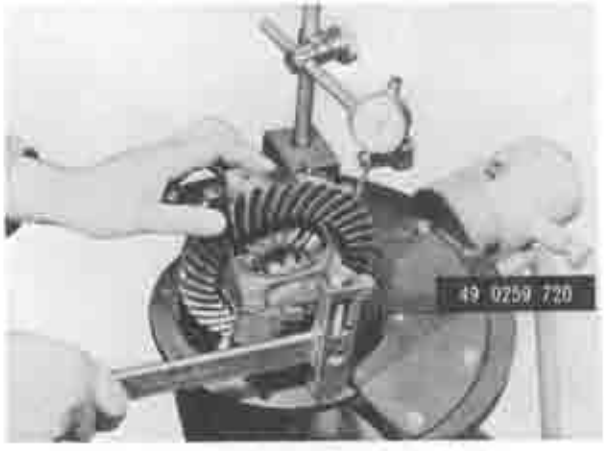


Fig. 9–30 Adjusting backlash

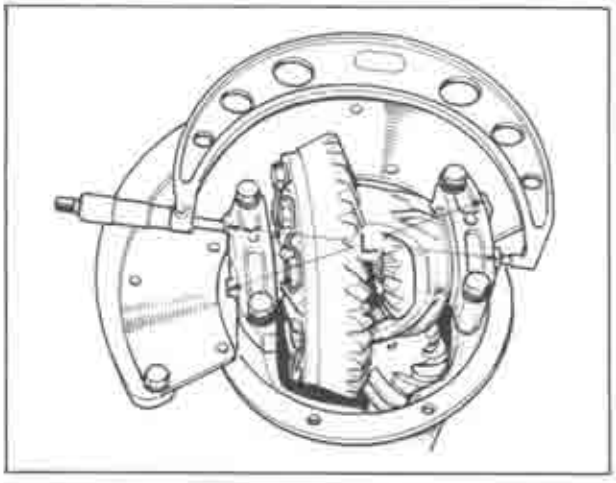


Fig. 9–31 Adjusting bearing preload (case spread)

3. The preload on the differential bearings is obtained by tightening the adjusters. Tighten the adjusters until the distance between both pilot sections on the bearing caps becomes **185.428 ~ 185.5 mm (7.3004 ~ 7.3033 in)**, as shown in Fig. 9–31.

Note: When adjusting the preload, care must be taken not to affect the backlash of the drive pinion and ring gear.

4. Tighten the bearing cap bolts to a torque of **3.2 ~ 4.7 m-kg (23 ~ 34 ft-lb)**.
5. Install the adjuster lock plates on the bearing caps to prevent the adjusters from loosening.
6. Check the tooth contact of the ring gear pinion by applying a thin coat of red lead on both sides of about six or eight of ring gear teeth and rotating the ring gear few times to and fro.

If the pinion position and backlash have been correctly set, the contact pattern should be as shown in Fig. 9–32.

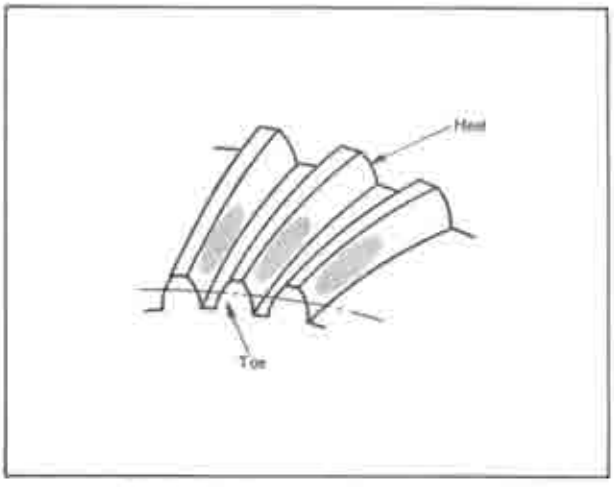


Fig. 9–32 Correct tooth contact

9–F. REAR AXLE INSTALLATION

1. Clean the sealing surface of the carrier and the housing. No gasket is required.
2. Apply oil resistant sealer to the surfaces.
3. Position the carrier to the housing.
4. Install the nuts and torque them to **2.3 ~ 2.7 m-kg (17 ~ 20 ft-lb)**.
5. Connect the propeller shaft following the markings closely to prevent any out of balance condition. Torque the bolts to **3.5 ~ 3.8 m-kg (25 ~ 27 ft-lb)**.
6. Install the axle shafts, drums and wheels.
7. Fill the axle with the correct grade and quantity of lubricant.
8. Lower the vehicle.

SPECIAL TOOLS

49 0223 630A	Puller, rear axle shaft	49 0259 720	Wrench, diff. side bearing adjust nut
49 8501 631	Attachment, rear axle shaft puller	49 0259 710A	Holder, coupling flange
49 0259 745	Replacer, rear axle shaft bearing	49 0727 570	Gauge body, pinion height adjust
49 0164 550D	Work stand, differential	49 0305 555	Gauge block
49 0223 561A	Attachment, diff. work stand	49 0221 572	Bearing model

Note:
a) If the **engine stand** (49 0107 680A) is available, this can be used together with the **attachment** (49 0419 561) as a rear axle stand.
b) To adjust the pinion position, the **gauge** (49 0180 570) can also be used.

STEERING

DESCRIPTION

The steering system consists of the steering gear, steering column, steering wheel and steering linkage. This steering gear provides easy steering with the minimum of friction in the steering gear.

10–A. CHECKING STEERING WHEEL FREE PLAY

The standard free play at the outer circumference of the steering wheel is **5 ~ 20 mm (0.2 ~ 0.8 in)**. To check the free play of the steering wheel, place the front wheels straight ahead and turn the steering wheel slowly. The value of the free play is taken when the front wheel begins to move.

If excessive play is found, the following points should be carefully checked, because this could cause steering instability in driving.

1. Fit of the ball joints of the center link and those of the tie rods
2. Looseness of the idler arm bushes
3. Looseness of the wheel bearings
4. Backlash between the sector gear and ball nut

10–B. STEERING GEAR REMOVAL

1. Remove the steering wheel.
2. Remove the column covers.
3. Remove the combination switch assembly over the worm shaft.

Fig. 10–1 Removing combination switch assembly

4. Remove the steering lock and ignition switch assembly.
5. Remove the steering column support bracket.
6. Raise the front end of the vehicle and support with stands.
7. Remove the front wheel.
8. Remove the cotter pin and castellated nut attaching the center link to the pitman arm.
9. Disconnect the center link from the pitman arm with the **puller** (49 0118 850C).
10. Remove the bolts and nuts retaining the steering gear housing to the body. At this point, check for the possible presence of aligning shim between the gear housing and the body.
11. Remove the steering column dust cover attaching screws.
12. Remove the gear housing and column jacket assembly and aligning shim, and lower the vehicle.

Fig. 10–2 Removing gear housing attaching bolts

Fig. 10–3 Removing dust cover attaching screws

10–C. STEERING GEAR DISASSEMBLY

Before disassembling, thoroughly clean the outside surface of the steering gear housing.

1. Drain lubricant from the gear housing by removing the filler plug.
2. Hold the steering gear housing in a vise.
3. Remove the nut holding the pitman arm and remove the pitman arm with the **puller** (49 0223 695D), as shown in Fig. 10–4.

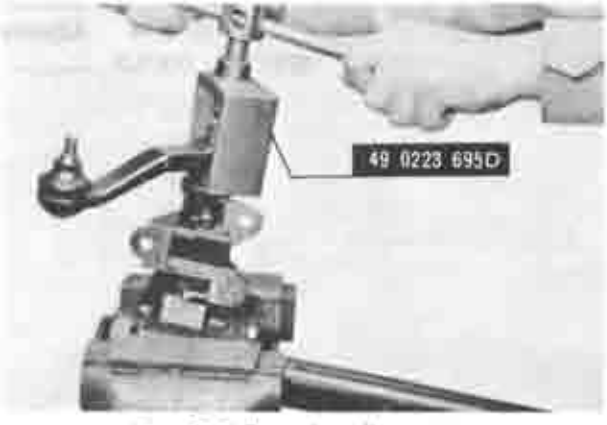


Fig. 10–4 Removing pitman arm

4. Remove the sector shaft adjusting screw lock nut.
5. Remove the side cover attaching bolts, and remove the side cover and gasket by turning the adjusting screw clockwise through the cover.

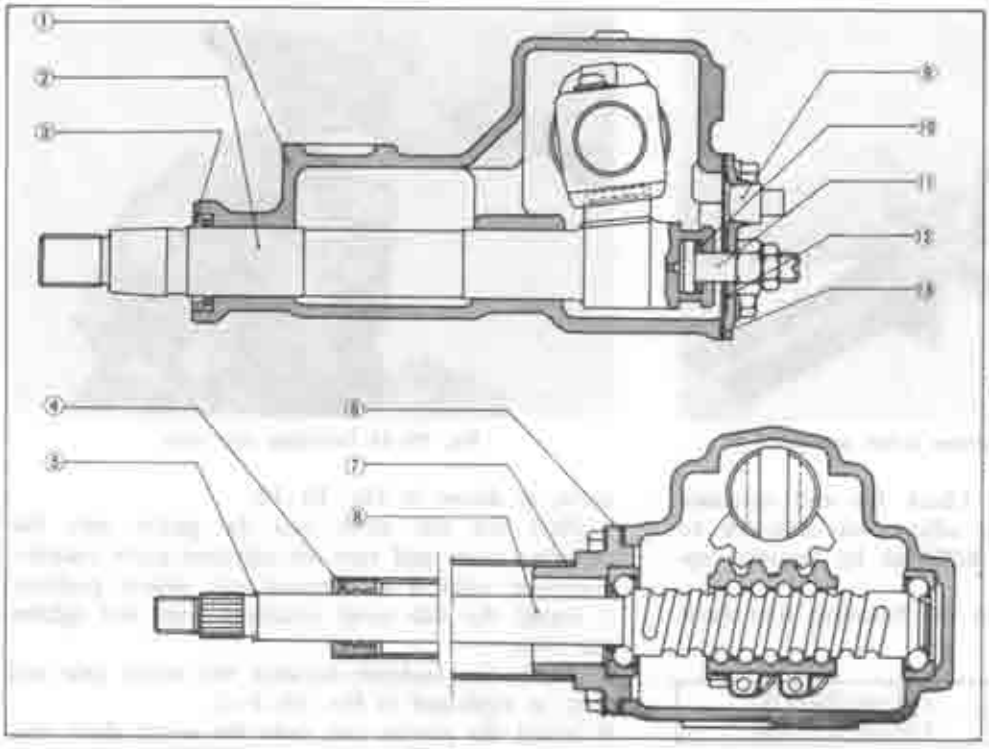


Fig. 10–7 Steering gear

1. Steering gear housing
2. Sector shaft
3. Oil seal
4. Bush
5. Retaining ring
6. Adjusting shim
7. Column jacket
8. Worm shaft and ball nut assembly (Steering shaft)
9. Plug
10. Thrust washer
11. Sector shaft adjusting screw
12. Side cover
13. Gasket

6. Remove the adjusting screw and shim from the slot at the end of the sector shaft.
7. Carefully remove the sector shaft from the gear housing so as not to damage the bores and oil seal.
8. Remove the bolts that attach the column jacket to the gear housing and remove the column jacket and shims.
9. Remove the worm shaft and ball nut assembly from the gear housing.
10. Remove the oil seal from the gear housing, if necessary.

Fig. 10–8 Removing sector shaft

Fig. 10–9 Removing column jacket and shims

10–D. STEERING INSPECTION

1. Check the operation of the ball nut assembly on the worm shaft. If the ball nut does not travel smoothly and freely on the worm shaft and there is roughness, the ball nut and worm shaft assembly should be replaced.

Note: The worm shaft and ball nut are serviced as an assembly only.

2. Check the worm bearings and cups for wear or any damage. If defective, replace with new ones.
3. Check the clearance between the sector shaft and the bores in the housing. If it **exceeds 0.20 mm (0.008 in)**, replace the gear housing with new one.
4. Check the oil seal for wear, flaw, or any damage. If there is any possibility of oil leakage, replace the oil seal.

10–E. STEERING GEAR ASSEMBLY

1. Install the oil seal to the gear housing.
2. Insert the worm shaft and ball nut assembly into the gear housing.
3. Install the column jacket and the preload adjusting shims to the gear housing, and adjust the worm bearing preload to **2.0 ~ 5.0 cm-kg (1.7 ~ 4.3 in-lb)**, as instructed in Par. 10–F–1.
4. Install the adjusting screw into the slot at the

Fig. 10–8 Installing column jacket and shims

end of the sector shaft. Check the end clearance with a feeler gauge, and adjust this clearance to be **0 ~ 0.1 mm (0 ~ 0.004 in)** by inserting appropriate shims.

The shims are available in the following four thicknesses:

1.95 mm (0.077 in)	2.05 mm (0.081 in)
2.00 mm (0.079 in)	2.10 mm (0.083 in)

Fig. 10–9 Checking end clearance

5. Turn the worm shaft and place the rack in the center position of the worm in the gear housing. Insert the sector shaft and adjusting screw into the gear housing, being careful not to damage the bores and oil seal, and ensuring that the center of the sector gear is in alignment with the center of the

Fig. 10–10 Position of sector gear and worm gear

Fig. 10–11 Installing side cover

racks, as shown in Fig. 10–10.

6. Place the side cover and the gasket onto the adjusting screw and turn the adjusting screw counterclockwise until it is screwed into proper position.

7. Install the side cover attaching bolts and tighten the bolts.

8. Adjust the backlash between the sector gear and rack, as explained in Par. 10–F–2.

9. Install the pitman arm onto the sector shaft, aligning the identification marks of the pitman arm and sector shaft. Install the pitman arm attaching nut and tighten the nut to **13.0 ~ 17.0 m-kg (94.0 ~ 123.0 ft-lb)**.

Fig. 10–12 Installing pitman arm

10–F. STEERING GEAR ADJUSTMENT

10–F–1. Adjusting Worm Bearing Preload

To adjust the worm bearing preload, remove the steering gear and column jacket assembly from the vehicle. With a torque wrench, rotate the worm shaft and check the rotating torque.

The rotating torque (preload) should be between **6.0 ~ 12.0 cm-kg (5.2 ~ 10.4 in-lb)**.

If the reading is not within the specifications, adjust the preload as follows:

1. Remove the column jacket attaching bolts and the column jacket together with the shims.

2. If the preload is **less than 6.0 cm-kg (5.2 in-lb)**, reduce the shim, and add the shim if the preload is **more than 12.0 cm-kg (10.4 in-lb)**.

The following shims are available:

0.050 mm (0.002 in)	0.100 mm (0.004 in)
0.075 mm (0.003 in)	0.200 mm (0.008 in)

3. Install the column jacket and recheck the worm bearing preload.

Note: The preload before installing the sector shaft should be between **2.0 to 5.0 cm-kg (1.7 to 4.3 in-lb).** If the preload is checked with a spring scale and **10 cm length of attachment** (49 0180 510A), as shown in Fig. 10–13, the reading should be **0.2 ~ 0.5 kg (0.44 ~ 1.10 lb).**

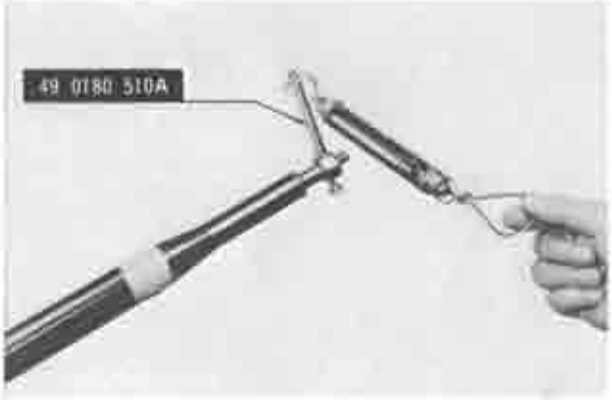


Fig. 10–13 Checking bearing preload

10–F–2. Adjusting Sector Gear and Ball Nut Backlash

The sector shaft adjusting screw, installed in the side cover, raises or lowers the sector shaft to provide proper mesh between the tapered teeth of the sector gear and the rack of the ball nut.

This adjustment can be accurately made only after proper worm bearing preload has been established. Adjust the backlash as follows:

1. Turn the worm shaft gently and stop it at the center position.
2. Loosen the lock nut of the adjusting screw and screw in or out the adjusting screw until the correct adjustment is obtained.

The standard backlash is **0 to 0.1 mm (0 to 0.004 in).**

Fig. 10–14 Adjusting backlash

This is equivalent to a movement of about 3 degrees of the worm shaft.

3. Tighten the adjusting screw lock nut securely.
4. Rotate the worm shaft and check to ensure that the sector shaft turns 40° smoothly to the right and left.

10–G. STEERING GEAR INSTALLATION

To install the steering gear assembly, reverse the procedure in Par. 10–B.

Note:

a) Place the shim in original position between the steering gear housing and the frame to obtain proper shaft alignment.

b) The tightening torque for the bolts and nuts attaching the gear housing to the frame is **4.4 ~ 5.5 m-kg (32 ~ 40 ft-lb).**

c) When installing the steering wheel, align the marks on the steering wheel and column shaft, and tighten the steering wheel nut to **3 ~ 4 m-kg (22 ~ 29 ft-lb).**

d) Fill the gear housing with lubricant (A.P.I. Service GL-4 SAE 90) up to the level hole.

10–H. STEERING LINKAGE

10–H–1. Checking Ball Joints

1. Check the dust seal for wear, flaw or any damage. If the dust seal is defective, replace it with the dust seal installer (49 1243 785).

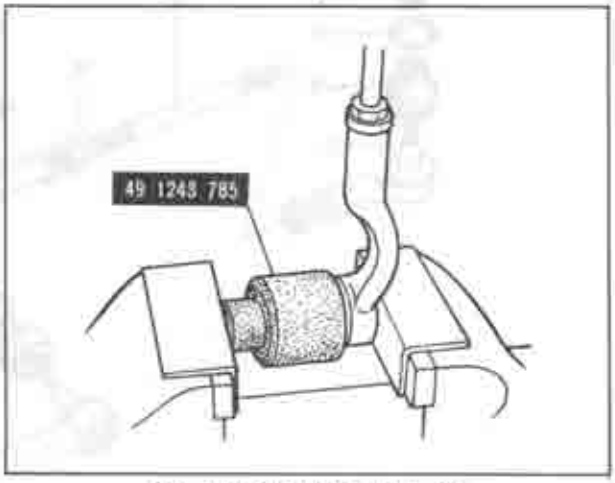


Fig. 10–15 Replacing dust seal

2. Inspect the ball joint for wear. If it defective, replace the ball joint in its assembled form.

10–H–2. Replacing Idler Arm

1. Raise the front end of the vehicle and support with stands. Remove the front wheel.
2. Disconnect the center link from the idler arm by removing the split pin and nut and by using the **puller**(49 0118 850C).
3. Remove the bolts attaching the idler arm bracket to the frame and remove the idler arm and bracket assembly.

4. Hold the assembly in a vise.
5. Remove the idler arm from the bracket by turning the arm counter-clockwise.
6. Clean the disassembled parts with solvent to remove all old grease.
7. Check the spring for fatigue. Replace the idler arm or bush if it is worn. Check the end play of the stud and replace the idler arm assembly if necessary.
8. Insert the spring into the bracket.
9. Screw the idler arm into the bracket until the distance "A" between the idler arm edge and the bracket, as shown in Fig. 10-17, becomes **4.0 ~ 6.0 mm (0.157 ~ 0.236 in)**.
Then, check the revolving torque of the idler arm by using a spring scale. The reading should be **0.1 ~ 3.0 kg (0.2 ~ 6.6 lb)**.

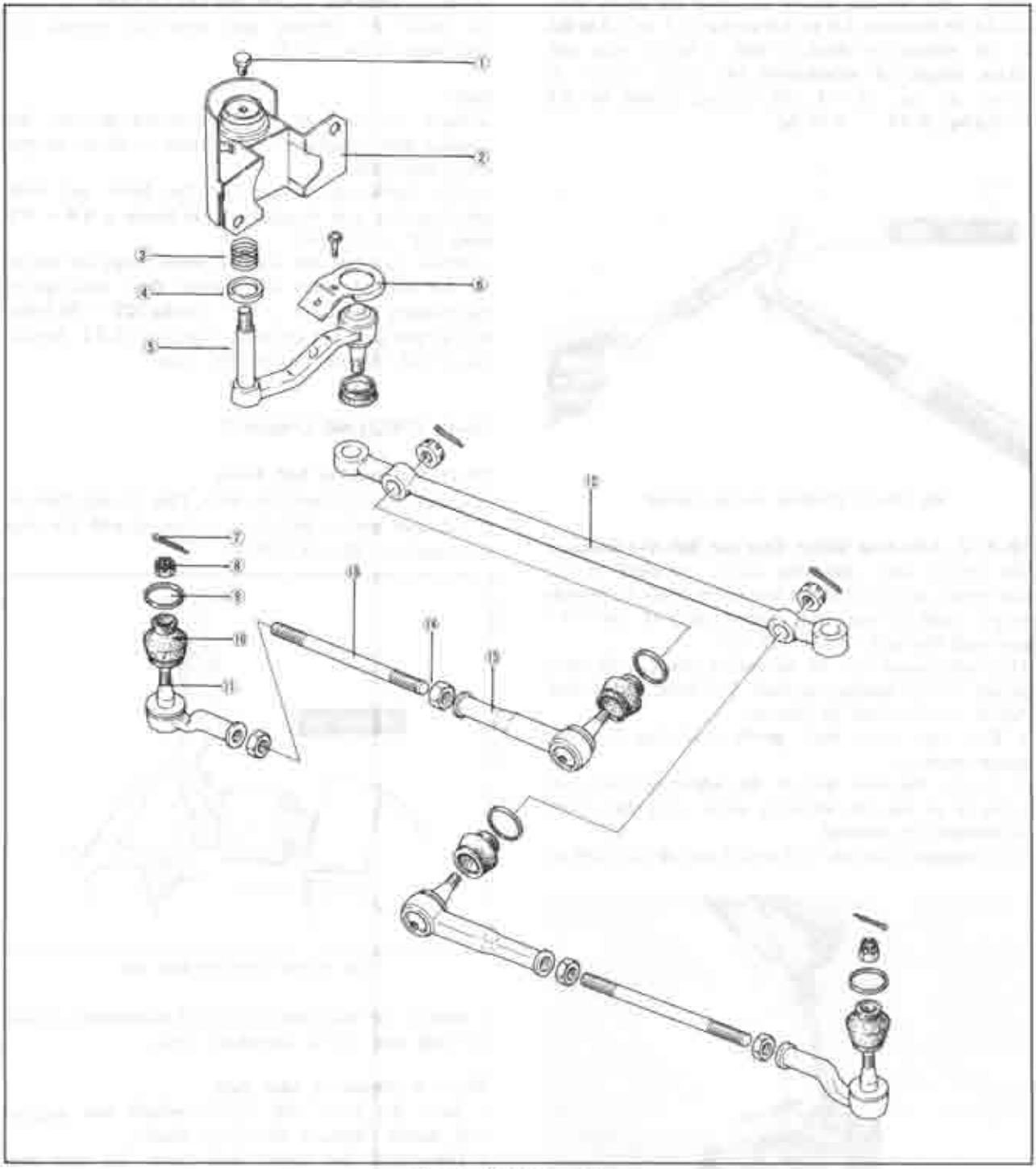


Fig. 10-16 Steering linkage

1. Plug
2. Idler arm bracket
3. Spring
4. Grease seal
5. Idler arm
6. Insulator
7. Pin
8. Nut
9. Dust seal set ring
10. Ball joint dust seal
11. Ball joint
12. Center link
13. Tie rod
14. Lock nut
15. Ball joint

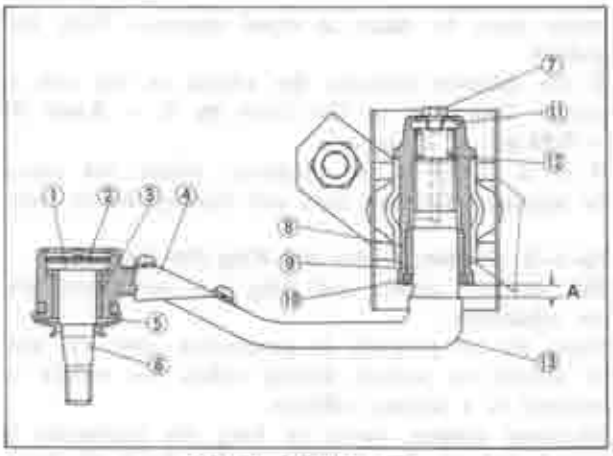


Fig. 10–17 Idler arm

1. End plate	6. Idler pin	11. Plug
2. Shim	7. Plug	12. Spring
3. Bush	8. Bracket	13. Idler arm
4. Insulator	9. Bush	
5. Dust seal	10. Grease seal	

If it is **less than 0.1 kg (0.2 lb)**, screw in the idler arm until the correct reading is obtained.
If the specified reading is not obtained even the distance "A" becomes **4.0 mm (0.157 in)**, replace the spring.
10. Remove the plug, install a grease nipple in its stead, and supply Multi-purpose grease (lithium soap based grease N.L.G.I. No. 2 with more than 5% of molybdenum disulphide).
11. Remove the grease nipple and reinstall the plug.
12. Install the idler arm and bracket assembly to the frame and tighten the bolts to **4.4 ~ 5.5 m-kg (32 ~ 40 ft-lb)**.
13. Connect the idler arm to the center link. Tighten the nut to **2.5 ~ 3.5 m-kg (18 ~ 25 ft-lb)** and install a new split pin.

10–H–3. Replacing Pitman Arm

1. Raise the front end of the vehicle and support with stands. Remove the front wheel.
2. Disconnect the center link at the pitman arm.
3. Remove the nut attaching the pitman arm to the sector shaft and remove the pitman arm with the **puller** (49 0223 695D).
4. Install the pitman arm onto the sector shaft, aligning the identification marks of the pitman arm and sector shaft. Tighten the nut to **13 ~ 17 m-kg (94 ~ 123 ft-lb)**.
5. Connect the center link to the pitman arm and tighten the nut to **3.0 ~ 4.5 m-kg (22 ~ 32 ft-lb)**. Install new split pin.

Fig. 10–18 Removing pitman arm

10–H–4. Replacing Tie-rod

1. Raise the front end of the vehicle and support with stands. Remove the front wheel.
2. Disconnect the tie-rod from the center link and knuckle arm by removing the split pins and nuts and by using the **puller** (49 0118 850C).

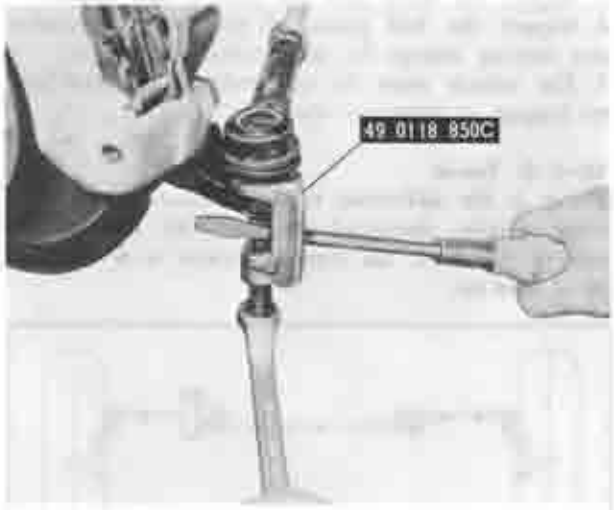


Fig. 10–19 Disconnecting ball joint

3. Install the tie-rod to the center link and knuckle arm.
4. Tighten the nuts to **3.0 ~ 4.5 m-kg (22 ~ 32 ft-lb)** and install new split pins.

Note: Whenever the tie-rod or ball joint is replaced, the toe-in must be reset.

10–H–5. Replacing Center Link

1. Raise the front end of the vehicle and support with stands. Remove the front wheels.
2. Remove the center link from both tie rods, pitman arm and idler arm by removing the split pins and nuts and by using the **puller** (49 0118 850C).
3. Install the center link to the pitman arm, idler arm and tie rods.
4. Tighten the nuts to **3.0 ~ 4.5 m-kg (22 ~ 32 ft-lb)** (idler arm to center link: 2.5 ~ 3.5 m-kg = 18 ~ 25 ft-lb) and install new split pins.

10–H–6. Lubrication of Idler Arm

The idler arm should be lubricated at intervals, following the maintenance schedule. When lubrication becomes necessary, refer to Par. 10–H–2 and supply lithium grease.

10–H–7. Lubrication on Ball Joints

The ball joints for the steering linkage are filled with lithium grease and are completed sealed which require no lubrication service.

10–I. FRONT WHEEL ALIGNMENT

10–I–1. Inspection Before Checking Front Wheel Alignment

Proper alignment of the front wheels must be maintained in order to ensure steering stability and satisfactory tire life. Before checking or correcting the front wheel alignment, the following points which will affect steering should be inspected.

1. Check the tire inflation and bring to recommended pressure.
2. Inspect the front wheel bearing adjustment and correct if necessary.
3. Inspect the wheel and tire run-out and balance.
4. Inspect the ball joints of the front suspension and steering linkage for any excessive looseness.
5. The vehicle must be on level ground and have no luggage or passenger load.

10–I–2. Toe-in

Toe-in is the difference in the distance between the front wheels, measured at the front and at the rear of the tires, the standard toe-in is **0 ~ 6 mm (0 ~ 0.24 in).**

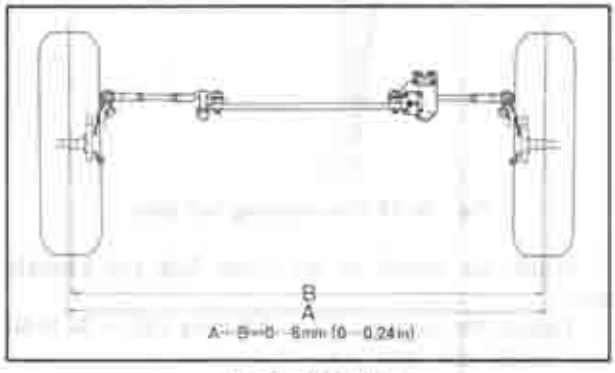


Fig. 10–20 Toe-in

Check and adjust the toe-in as follows:

1. Raise the front end of the vehicle until the wheels clear the ground.
2. Turning the wheels by hand, mark a line in the center of each tire tread by using a scribing block.
3. Lower the vehicle and place the front wheels in the straight-ahead position.
4. Measure the distance between the marked lines at the front and rear of the wheels. Both measurements must be taken at equal distances from the ground.

If the distance between the wheels at the rear is greater than that at the front by **0 ~ 6 mm (0 ~ 0.24 in),** it is correct.

If it is found to be incorrect, adjust the toe-in by loosening the lock nuts and turning the tie rods.

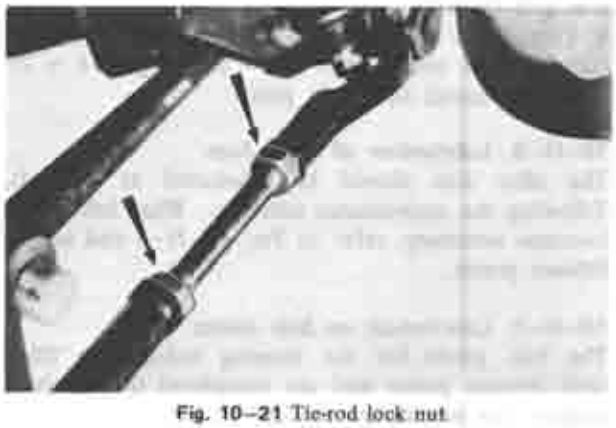


Fig. 10–21 Tie-rod lock nut

10–I–3. Camber, Caster and King Pin Inclination

The camber, caster, and king pin inclination are not adjustable.

These are set properly in production, and will not be altered in normal driving unless the vehicle is involved in a serious collision.

Whenever camber, caster or king pin inclination is moved out of its specified angle, check all parts of front suspension and body alignment. If necessary, replace or repair.

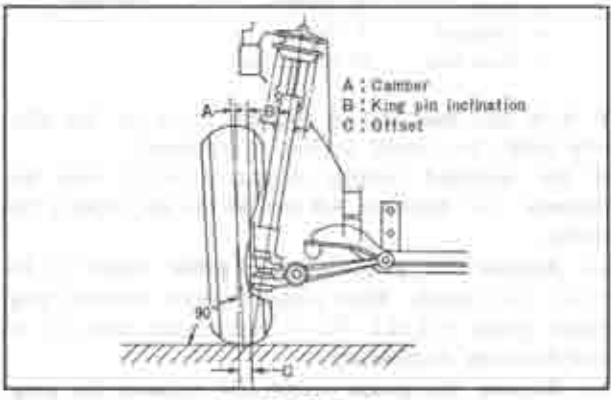


Fig. 10–22 Camber

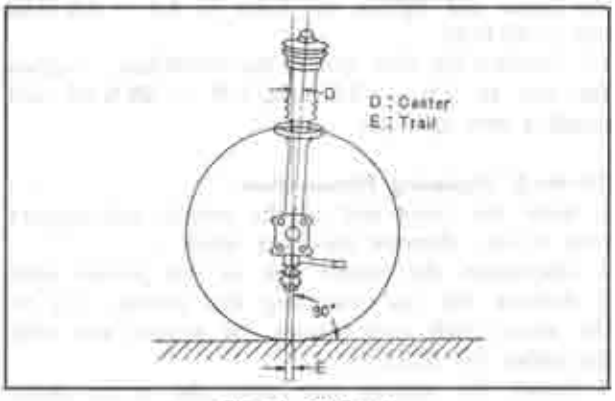


Fig. 10–23 Caster

10–I–4. Adjusting Steering Angle

Adjust the steering angle with the adjusting bolt fitted onto the pitman arm so that the front wheels turn **45°00' inward** and **33°00' outward.**

SPECIAL TOOLS

49 0118 850C	Puller, ball joint
49 0180 510A	Attachment, steering worm bearing preload measuring
49 0223 695D	Puller, pitman arm
49 1243 785	Dust seal installer, ball joint

BRAKES

DESCRIPTION

The brakes consist of two systems, the foot brake, and the parking brake. The front brakes are of a disc brake type.
The rear brakes are of a drum type with leading and trailing shoes. The brake pedal is of a pendant type.
The parking brake operates the brake shoes of the rear wheels through the wire linkage.

11–A. BRAKE PEDAL ADJUSTMENT

11–A–1. Pedal Height Adjustment

The pedal height from the floor, as shown in Fig. 11–1, should be **190 mm (7.5 in) (A/T : 195 mm=7.7 in).**
To adjust the pedal height, proceed as follows:
1. Disconnect the wires from the stop lamp switch.
2. Loosen the lock nut and turn the stop lamp switch until the correct pedal height is obtained.
3. Tighten the lock nut.

11–A–2. Free Travel Adjustment

There should always be a free pedal travel **from 7.0 to 9.0 mm (0.28 to 0.35 in)** before the piston in the power brake unit operates. To adjust the free travel, proceed as follows:
1. Loosen the lock nut and turn the push rod connected to the brake pedal until the specified free travel is obtained.
2. Tighten the lock nut.

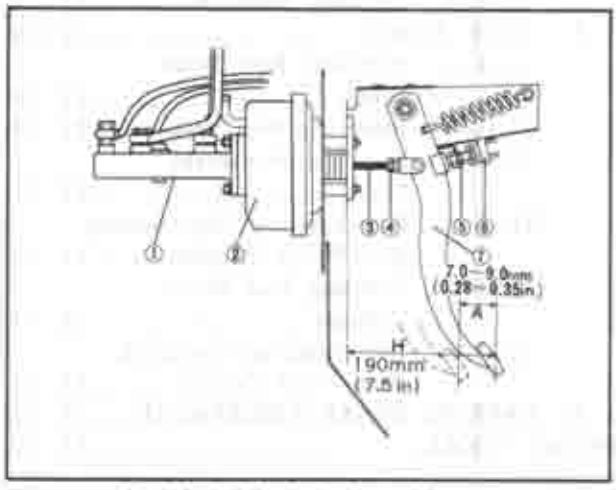


Fig. 11–1 Adjusting brake pedal

1. Master cylinder
2. Power brake unit
3. Push rod
4. Lock nut
5. Lock nut
6. Stop light switch
7. Brake pedal

11–B. REAR BRAKE ADJUSTMENT

The rear brakes are self-adjusting and require a manual adjustment only after the brake shoes have been replaced, or when the length of the adjusting rod has been changed while performing some other service operation.
To adjust the rear brake shoes, proceed as follows:
1. Jack up the rear end of the vehicle until the wheels are free to turn. Then, support with stands.
2. Make sure that the parking brake is fully released.
3. Remove two shoe adjusting hole plugs from the back of the backing plate, as shown in Fig. 11–2.

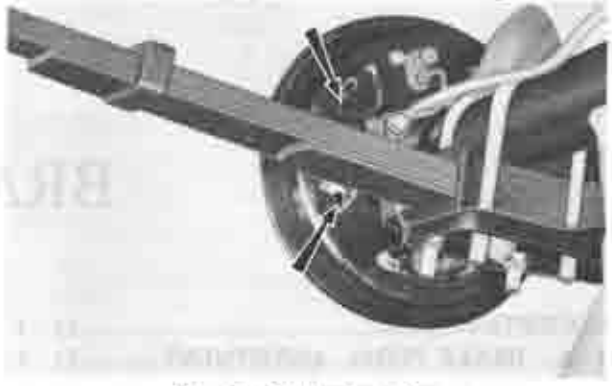


Fig. 11–2 Adjusting holes

4. Through the hole for the wheel bolt on the brake drum, turn the star wheel toward the arrow direction until the drum is locked, as shown in Fig. 11–3.

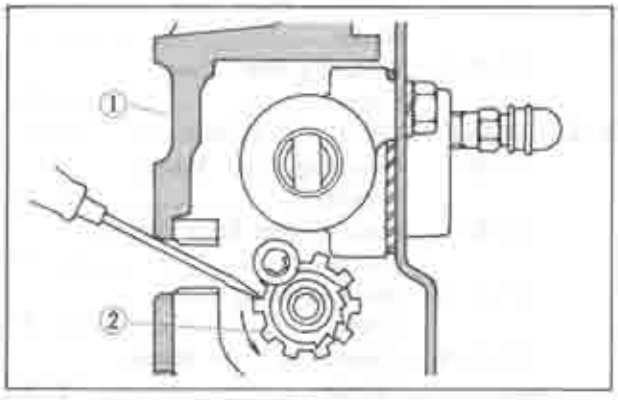


Fig. 11–3 Adjusting brake shoe

1. Brake drum
2. Star wheel

5. Through the hole Ⓐ, hold the pole lever of the self-adjuster with a suitable drift and back off the star wheel about **3 ~ 4 notches** so that the drum rotates freely without drag.
6. Repeat the above adjustment on the other side rear wheel. The adjustments must be the same on both rear wheels.
7. Adjust the parking brake, as described in Par. 11–K.
8. After adjustments are completed, check the clear-

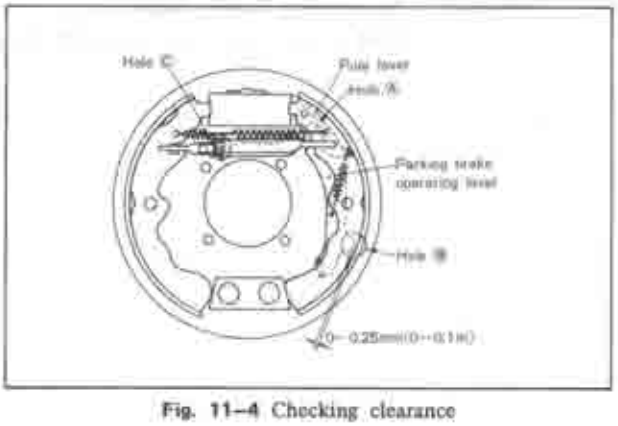


Fig. 11–4 Checking clearance

ance between the parking brake operating lever and shoe through the hole Ⓑ, as shown in Fig. 11–4. The clearance should be 0 ~ 2.5 mm (0 ~ 0.1 in).
9. Install the adjusting hole plugs onto the backing plate.

11–C. AIR BLEEDING

Whenever the fluid line is disconnected, the wheel cylinder or master cylinder is overhauled, or air enters the system, air bleeding must be carried out.
If a pressure bleeding equipment is available, it would be easier to use. The front and rear hydraulic brake systems are individual systems and are bled separately.

Note:
a) During bleeding operation, the reservoir of the master cylinder must be kept at least 3/4 full of the brake fluid.
b) Do not mix low temperature brake fluid with the specified fluid during the bleeding operation.
c) Never re-use brake fluid which has been drained from the hydraulic system.
d) Do not use the secondary piston stop bolt, located on the side of the master cylinder to bleed the brake system.
Loosening or removing this bolt could result in damage to the secondary piston or stop bolt.

1. Remove the rubber cap from the bleeder screw and attach a vinyl tube to the bleeder screw.
2. Place the end of the vinyl tube in the glass jar and submerge in brake fluid.

Fig. 11–5 Air bleeding (Front brake)

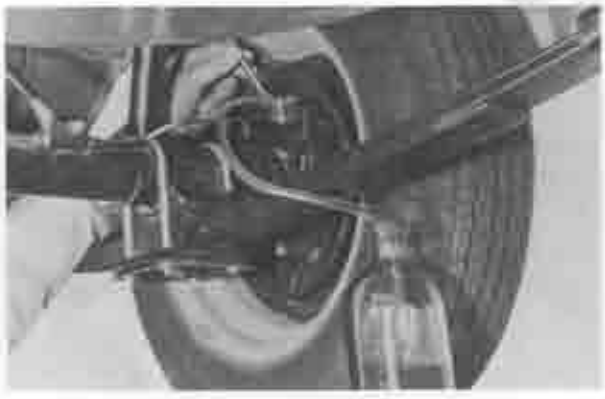


Fig. 11–6 Air bleeding (Rear brake)

3. Open the bleeder valve. Depress the brake pedal a full stroke and allow it to return slowly. Continue this pumping action until air bubbles cease to appear in the jar.
4. When bleeding operation is completed, close the bleeder valve, remove the vinyl tube and fit the cap to the bleeder screw.

11–D. BRAKE FLUID LEVEL SENSOR

The brake fluid level sensor which is fitted to the reservoir tank is connected to the brake system warning lamp with the wiring.
The warning lamp is common to the parking brake warning lamp. When the fluid level is low, the warning lamp lights up to warn necessity of the brake fluid replenishment.

11–D–1. Checking Fluid Level Sensor

1. Disconnect the coupler of the sensor.
2. Connect the circuit tester to the coupler and check the continuity by moving the float up and down as shown in Fig. 11–7.

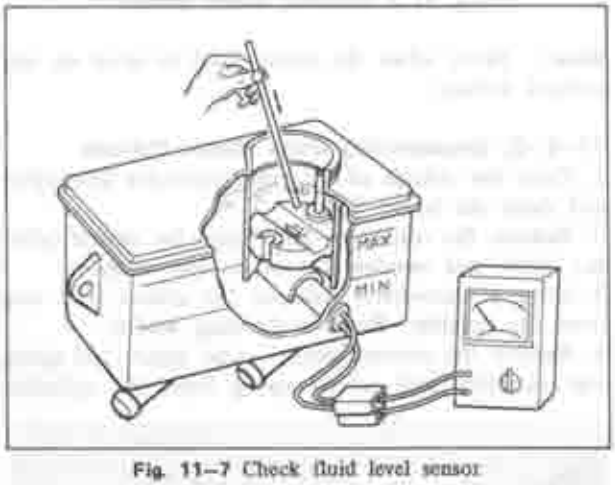


Fig. 11–7 Check fluid level sensor

When the float is below "MIN" mark, the tester should show a continuity while the tester should not show any continuity when the float is above "MIN" mark.
If it is found not to be so, replace the fluid level sensor.

11–D–2. Replacing Fluid Level Sensor

1. Disconnect the coupler of the sensor.
2. Remove the screws attaching the reservoir tank and remove the reservoir tank. **Do not** remove the fluid pipes.
3. Remove the cap and pull out the fluid level sensor from the reservoir tank.
4. Replace the fluid level sensor and install the reservoir tank in the reverse order of removing.

11–E. BRAKE MASTER CYLINDER

11–E–1. Removing Brake Master Cylinder

1. Disconnect the fluid pipes (reservoir tank ~ master

cylinder) at the brake master cylinder and plug the end of the pipes to prevent fluid leakage.
2. Disconnect the fluid pipes at the master cylinder outlets.
3. Remove the nuts that attach the master cylinder to the power brake unit.
4. Remove the master cylinder assembly from the power brake unit.

Fig. 11–8 Removing master cylinder

Note: Never allow the brake fluid to drop on any painted surface.

11–E–2. Disassembling Brake Master Cylinder

1. Clean the outside of the master cylinder thoroughly and drain the brake fluid.
2. Remove the connector bolts from the master cylinder inlets, and remove the unions and washers.
3. Using a screwdriver, remove the piston stop ring from the cylinder. Remove the stop washer.
4. Remove the primary piston, cups, spacer and spring seat assembly and return spring from the cylinder.

Fig. 11–9 Removing primary piston

5. Loosen the secondary piston stop bolt. **Do not** remove it.
6. Pushing in the secondary piston with a screwdriver, remove the stop bolt and insert the guide pin in its place. Then, gradually take out the screwdriver and remove the secondary piston and cups assembly and return spring from the cylinder.
If necessary, blow out with compressed air from the outlet hole.

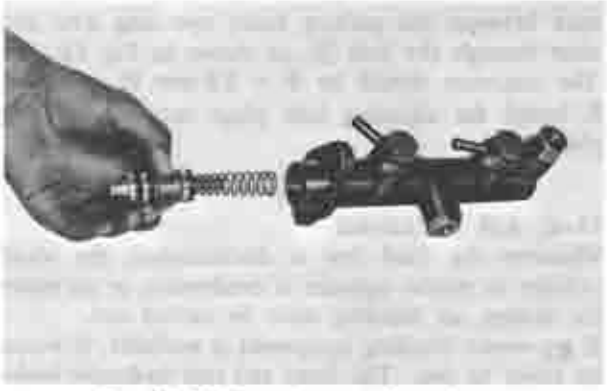


Fig. 11–10 Removing secondary piston

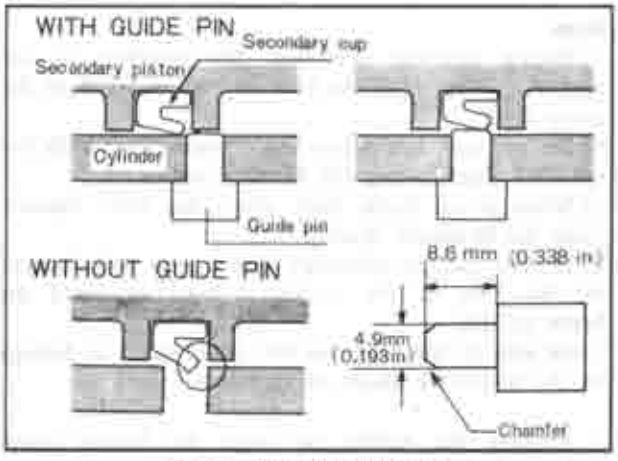


Fig. 11–11 Piston guide pin

7. Remove the fluid pipe fittings and gaskets from the cylinder, and then remove the check valves and springs.

11–E–3. Checking Brake Master Cylinder

1. Wash the parts in clean alcohol or brake fluid. **Never use gasoline or kerosene.** Blow the parts dry with compressed air.
2. Check the piston cups and replace if they are damaged, worn, softened, or swelled.
3. Examine the cylinder bore and pistons for wear, roughness or scoring.
4. Check the clearance of the cylinder bore and pistons. If it is **more than 0.15 mm (0.006 in)**, replace the cylinder or piston.
5. Ensure that the compensating ports on the cylinder are open.

Fig. 11–12 Checking piston clearance

11–E–4. Assembling Brake Master Cylinder

1. Dip the pistons and cups in clean brake fluid.
2. Fit the check valve springs and check valves into the outlet holes. Install the pipe fittings and gaskets to the outlet holes. Tighten the fittings to **6.0 ~ 7.0 m-kg (43 ~ 51 ft-lb)**.

Note: Be sure to fit the valve which has a hole in the center of it to the front side outlet hole (disc brake).

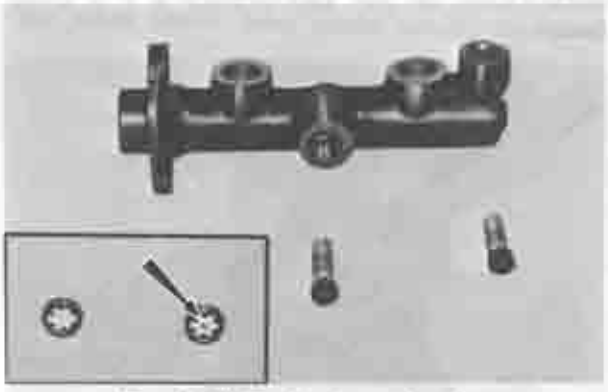


Fig. 11–13 Check valves and spring

3. Fit the secondary cup and primary cup onto the piston.
4. Fit the guide pin, as shown in Fig. 11–11, into the stop bolt hole and insert the piston assembly and return spring into the cylinder. With a screwdriver push the piston as far as it will go, remove the guide pin, and install the stop bolt and washer.
5. Fit the primary cup and secondary cup onto the primary piston.
6. Insert the return spring and the primary piston assembly.
7. Install the stop washer and piston stop ring.

Note: Make sure that the piston cups do not cover the compensating ports.

8. Install the unions, washers and connector bolts to the master cylinder inlets and tighten connector bolts.

11–E–5. Installing Brake Master Cylinder

To install the master cylinder, carry out the removing operation in the reverse order. After installing, bleed the brake system, referring to Par. 11–C, and check for proper brake operation.

11–F. POWER BRAKE UNIT

11–F–1. Checking Power Brake Unit on Car

1. Road test the brakes by making a brake application at about 30 km (20 miles) to determine if the vehicle stops evenly and quickly. If pedal has a spongy feel when applying brakes, air may be present in hydraulic system. Bleed the system as described in Par. 11–C.
2. With the engine stopped and transmission in neutral, apply brakes several times to deplete all vacuum reserve in the power brake unit. Depress brake pedal, hold light-foot pressure on the pedal and start the engine. If vacuum system is operating, pedal will tend to fall away under foot pressure and less pressure will be required to hold pedal in applied position. If no action is felt, vacuum system is not functioning.
3. Stop the engine. Again deplete all vacuum reserve in system. Depress the brake pedal and hold foot pressure on the pedal. If pedal gradually falls away under foot pressure, hydraulic system is leaking internally or externally.

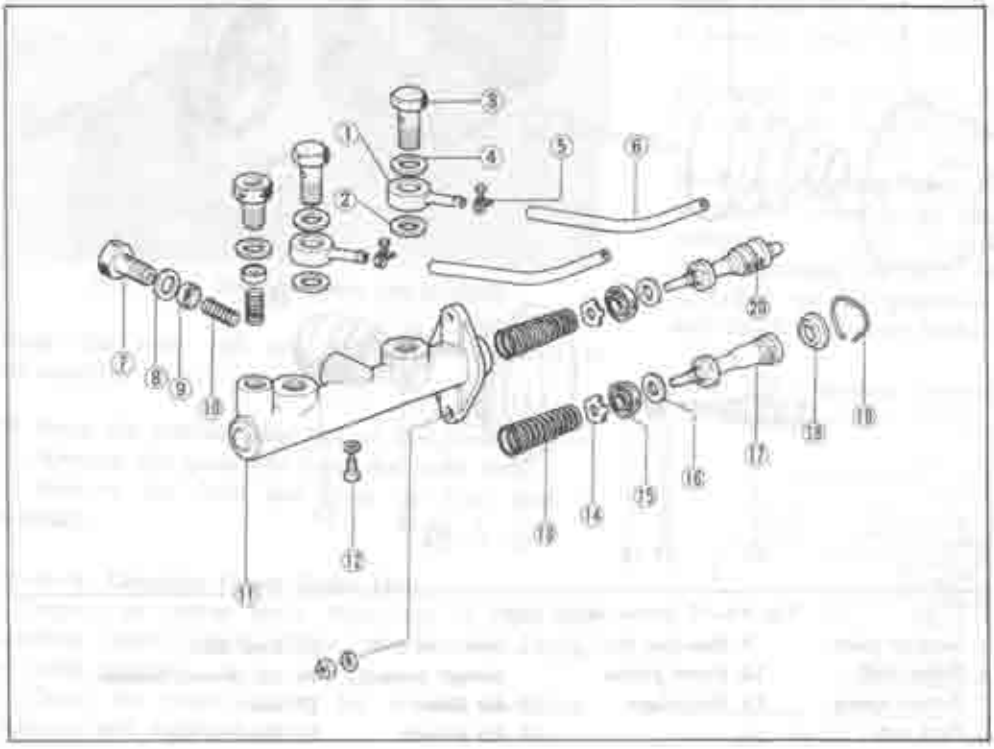


Fig. 11–14
Brake master cylinder

1. Union
2. Washer
3. Connector bolt
4. Washer
5. Hose clamp
6. Hose
7. Bolt
8. Washer
9. Check valve
10. Spring
11. Cylinder
12. Secondary piston set bolt
13. Spring
14. Spring seat
15. Piston cup
16. Spacer
17. Primary piston
18. Stop washer
19. Snap ring
20. Secondary piston (Floating piston)

4. Start the engine with brakes off and transmission in neutral. Run the engine to medium speed and turn off ignition switch. Immediately close throttle. This builds up vacuum. Wait no less than 90 seconds, then try brake action. If not vacuum-assisted for two or more applications, vacuum check valve is faulty or there is a leak in vacuum system.

11–F–2. Removing Power Brake Unit

1. Remove the brake master cylinder, as described in Par. 11–E–1.
2. Disconnect the vacuum hose at the power brake unit.
3. Disconnect the push rod from the brake pedal by removing the cotter pin at the fork end.
4. Remove the nuts that attach the power brake unit to the dash panel.
5. Remove the power brake unit from the dash panel.

Fig. 11–15 Removing power brake unit

11–F–3. Disassembling Power Brake Unit

1. Place the power brake unit in a vice with push rod up. Clamp the unit firmly on the flange.
2. Scribe a mark on the bottom center of the front and rear shells to facilitate reassembly.
3. Remove the fork end, lock nut and dust boot.
4. Attach the **wrench** (49 6500 090) to the studs of the rear shell as shown in Fig. 11–16. Rotate the rear shell clockwise to unlocked position.

Note: Loosen the rear shell carefully as it is spring-loaded.

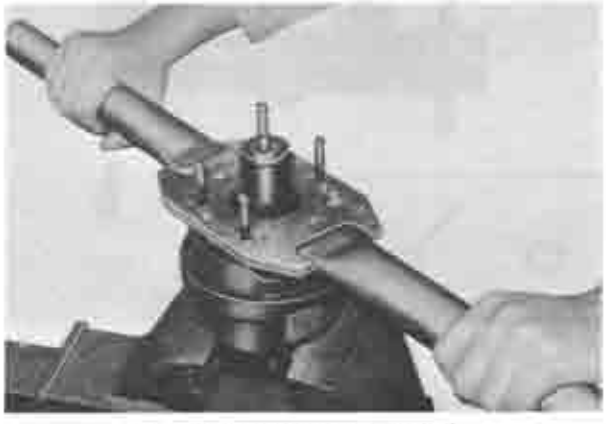


Fig. 11–16 Removing rear shell

5. Lift the rear shell, diaphragm and power piston assembly, valve rod and plunger assembly from the unit. Then, remove the return spring.

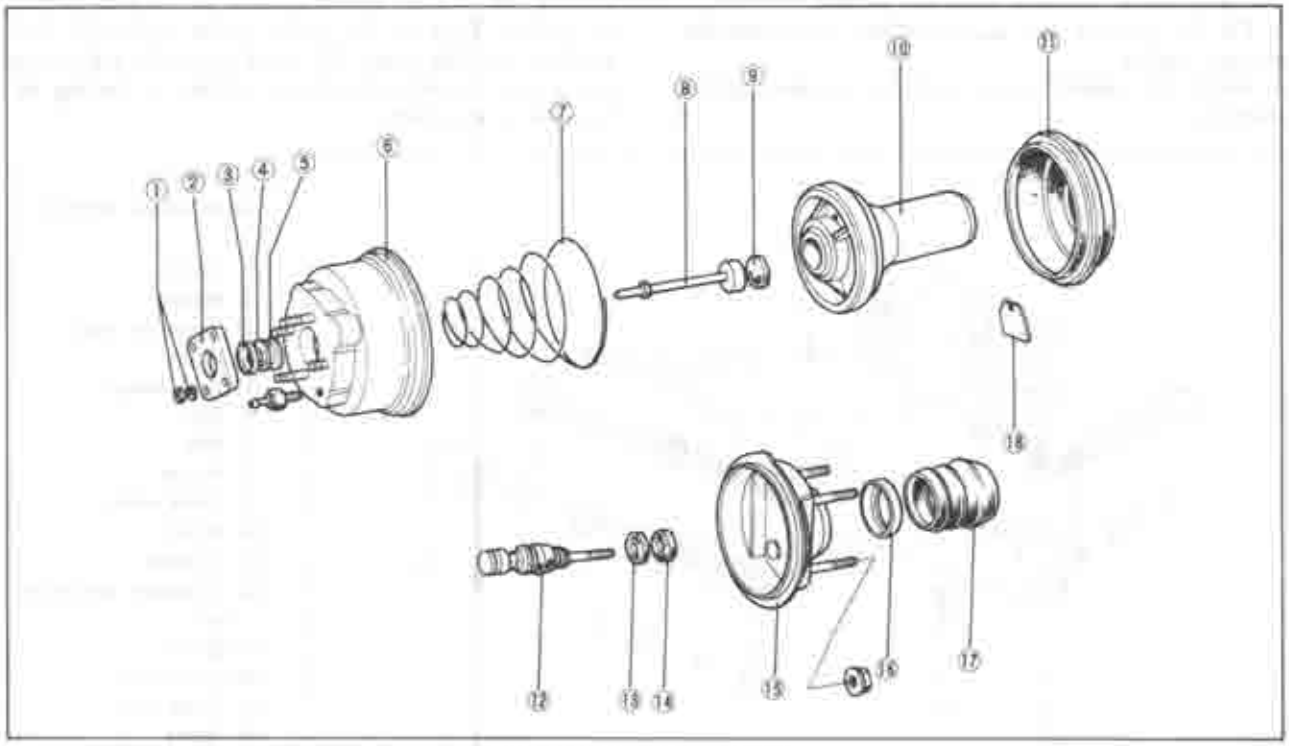


Fig. 11–17 Power brake unit

1. Nut and washer	5. Support plate	9. Reaction disc	12. Valve rod and plunger assembly	15. Rear shell
2. Flange	6. Front shell	10. Power piston		16. Air silencer retainer
3. Retainer	7. Return spring	11. Diaphragm	13. Air filter	17. Boot
4. Front seal	8. Push rod		14. Air silencer	18. Retainer key

6. Remove the diaphragm and power piston assembly, valve rod and plunger assembly from the rear shell.

Note: Do not remove the rear seal from the rear shell unless the seal is defective and a new seal is available. To remove the rear seal, support the rear shell and drive out the rear seal with a punch or a screwdriver.

7. Remove the diaphragm from the power piston.
8. Remove the air silencer with the air filter from the power piston, being careful not to chip plastic.

Fig. 11–18 Removing retainer key

9. Press in on the valve rod to remove the valve retainer key. Remove the valve rod and plunger assembly.

Fig. 11–19 Removing valve rod assembly

Note: The valve rod and plunger are serviced as an assembly only.

10. Press the reaction disc out of the power piston.
11. Remove the push rod from the front shell.
12. Remove the front seal from the front shell if necessary.

11–F–4. Checking Power Brake Unit

1. Inspect all rubber parts. Wipe free of fluid and carefully inspect each rubber part for cuts, nicks or other damage.
2. Check the power piston for cracks, distortion, chipping and damaged seats.
3. Inspect the reaction disc for deterioration of rubber.
4. Check the valve rod and plunger for all seats to be smooth and free of nicks and dents. Replace with a new one if defective.
5. Inspect the front and rear shells for scratches, scores, pits, dents or other damage.
6. Check the diaphragm for cuts, or other damage.

11–F–5. Assembling Power Brake Unit

1. Apply power brake lubricant to the inner surface of the tube section of the power piston and to the surfaces of the valve rod and plunger.
2. Insert the valve rod and plunger assembly into the tube section of the power piston.
3. Press down on the valve rod and align the groove in the valve plunger with the slot of the power piston. Insert the valve retainer key.
4. Install the diaphragm on the power piston making certain the diaphragm is seated in the groove.
5. Assemble the air filter and the air silencer over the rod and position in the power piston.
6. Apply power brake lubricant liberally to the entire surface of the reaction disc and install the reaction disc into the power piston.
7. Coat the outer bead of the diaphragm with power brake lubricant where it bears against the outer rims of the front and rear shells to aid in assembly.
8. Apply power brake lubricant to the seal in the rear shell and carefully guide the tube end of the power piston, through the seal in the rear shell.
9. Install the push rod to the front of the power piston.
10. Install the return spring on the front shell.
11. Install the rear shell assembly onto the front shell by using the wrench to rotate the rear shell counterclockwise until scribe marks align.

Note: Press the rear shell down firmly, maintaining a pressure until the shell flanges are fully locked.

12. Install the dust boot down against the rear shell.
13. Install the fork end and lock nut.

11–F–6. Installing Power Brake Unit

Install the power brake unit in the reverse order of removing.

After installing the unit, bleed the hydraulic system according to the procedure described in Par. 11–C and check for proper brake operation.

Note: The clearance between the primary piston and

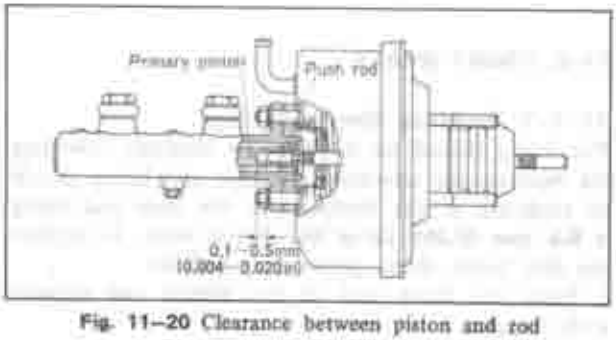


Fig. 11–20 Clearance between piston and rod

the push rod of the power brake unit should be 0.1 ~ 0.5 mm (0.004 ~ 0.020 in). If the original push rod remains in the original unit, the adjustment is not required. If the parts are replaced with new ones, adjust the clearance by loosening the lock nut and turning the push rod.

11–G. DIFFERENTIAL PROPORTIONING VALVE

The proportioning valve regulates the rear brake system hydraulic pressure and is located between the rear brake system inlet and outlet ports as shown in Fig. 11–21.

When the brake pedal is applied, the full rear brake fluid pressure passes through the proportioning valve to the rear brakes until the valve split point is attained. Above the split point, the proportioning valve reduces hydraulic pressure to the rear brakes for balanced braking.

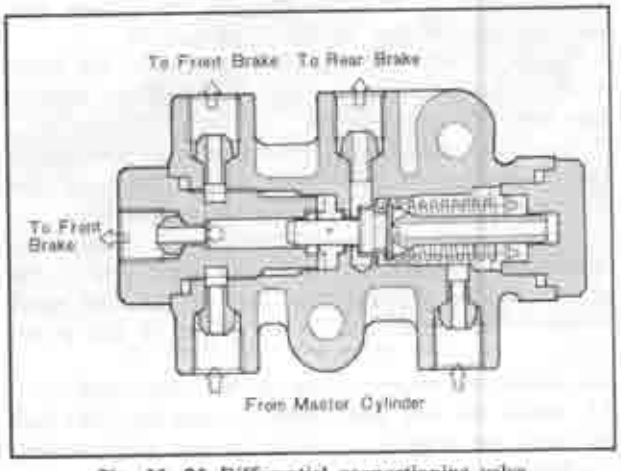


Fig. 11–21 Differential proportioning valve

Valve can be removed easily by the attaching bolts. When installing, however, note the following: connect brake lines with "F" mark toward front brake side and with arrow mark toward the rear brake side.

Note: Identification for inlet and outlet is facilitated by an arrow mark.

11–H. HYDRAULIC LINES

Inspect all brake lines for any leakage with the foot brakes applied. Check all brake pipes, hoses and connections for signs of chafing, deterioration or any other damage.

11–I. FRONT BRAKE

11–I–1. Replacing Disc Brake Shoe

The lining should be inspected at intervals following the maintenance schedule. The shoe and lining should be replaced, if the thickness of the shoe and lining is **6.5 mm (0.256 in) or less** due to wear. To replace the disc brake shoes, proceed as follows:

1. Raise the front end of the vehicle and support with stands.

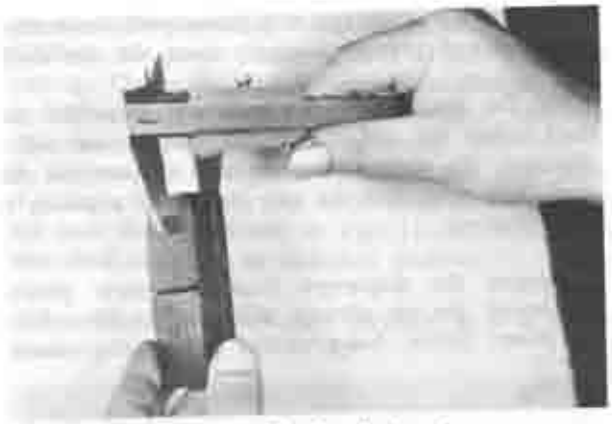


Fig. 11–22 Checking brake shoe

2. Remove the front wheel.
3. Remove the locking clips and pull out the guide pins.

Fig. 11–23 Removing guide pin

4. Remove the shoe return spring and pull out the brake shoes and shims.

Fig. 11–24 Removing brake shoe

5. Remove the rubber cap from the bleeder screw, and connect a vinyl tube to the bleeder screw. Submerge the other end of the vinyl tube into a suitable container.
6. Open the bleeder screw and press the pistons into the cylinders with the **piston retracting tool** (49 022 600C), as shown in Fig. 11–25.
7. Tighten the bleeder valve and remove the vinyl

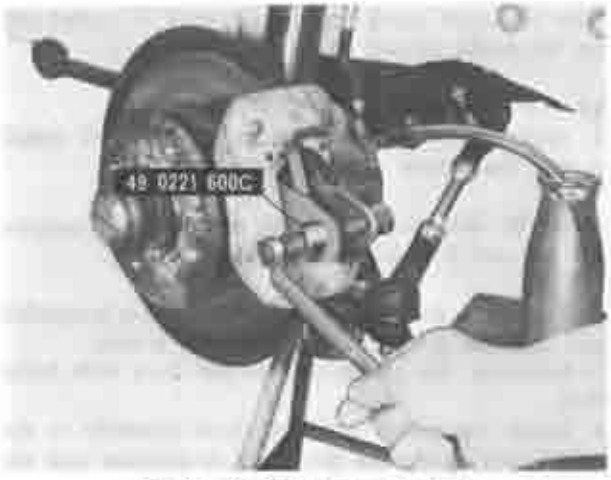


Fig. 11–25 Piston retracting tool

tube and retracting tool.
8. Install new brake shoes and shims in the caliper.

Note:
a) When the disc brake shoes are replaced, replace all shoes on both wheels at the same time.
b) **Do not** mix different types of linings when replacing.

9. Install the shoe return spring.
10. Install the guide pins and locking clips.
11. Install the front wheel and tighten the bolts to **9.0 ~ 10.0 m-kg (65 ~ 72 ft-lb)**. Lower the vehicle.
12. Top up the reservoir with brake fluid as necessary.

11–I–2. Removing Caliper

1. Raise the front end of the vehicle and support with stands.
2. Remove the front wheel.
3. Disconnect the brake fluid pipes at the fender apron. Plug the end of the fluid pipe to prevent entrance of dirt and loss of fluid.

Fig. 11–26 Disconnecting fluid pipe

4. Remove the clip and disconnect the brake fluid pipe at the front shock absorber.

Fig. 11–27 Disconnecting fluid pipe

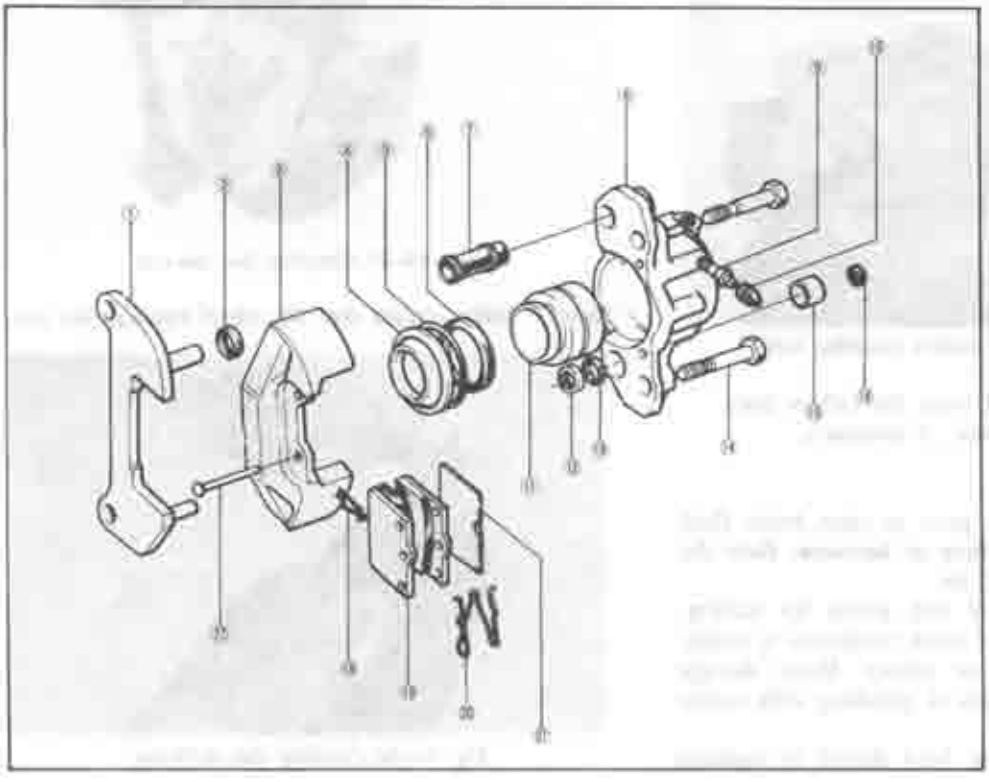


Fig. 11–28 Brake caliper

1. Caliper bracket
2. Spacer
3. Caliper bracket
4. Dust seal
5. Retaining ring
6. Caliper bracket
7. Bush
8. Caliper body
9. Bleeder screw
10. Bleeder cap
11. Piston
12. Retaining seal
13. Seal
14. Bolt
15. Pin
16. Plug
17. Pin
18. Clip
19. Brake shoe and lining assembly
20. Spring
21. Shim

5. Remove the brake shoes and shims, as described in Par. 11–I–1.
6. Remove the bolts attaching the caliper and remove the caliper.

Fig. 11–29 Removing caliper attaching bolts

11–I–3. Disassembling Caliper

1. Clean outside of the caliper and clamp the caliper in a vise.
2. Remove the dust boot retainer.
3. Place a hardwood in front of piston in order to avoid damage, gradually blow compressed air from the fluid pipe hole and remove the piston. Remove the dust boot from the piston.

Note: If the piston is seized and connot be forced from the caliper, tap lightly around the piston while applying air pressure.

4. Remove the bolts that attach the caliper bracket to the caliper and remove the caliper bracket.

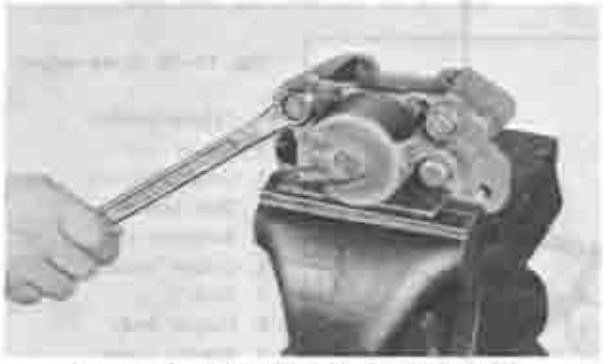


Fig. 11–30 Removing bracket attaching bolts

5. Remove the piston seal from the caliper bore.
6. Remove the bleeder screw, if necessary.

11–I–4. Checking Caliper

1. Clean the disassembled parts in clean brake fluid or alcohol. **Never use gasoline or kerosene.** Blow the parts dry with compressed air.
2. Inspect the caliper bore and piston for scoring, scratches or rust. If any of these conditions is found, replace with new piston or caliper. Minor damage can be eliminated by means of polishing with crocus cloth.
3. The piston seal and dust boot should be replaced with new ones every time repair work is carried out on the brake caliper.

11–I–5. Asembling Caliper

1. Apply brake fluid to the piston seal and install it into the groove of the caliper bore.

Note: Be sure that the piston seal does not become twisted and it is seated fully in the groove.

2. Spread the dust boot over the piston as it is installed and seat the dust boot in the piston groove.
3. Lubricate the piston and caliper bore with brake fluid.
4. Install the piston and dust boot assembly to the caliper and secure the dust boot in position with the retainer.
5. Install the caliper bracket to the caliper and tighten the attaching bolts.

11–I–6. Installing Caliper

Install the caliper in the reverse order of removing and bleed the hydraulic system, referring to Par. 11–C.

11–I–7. Checking Brake Disc

1. Inspect the friction surfaces of the disc and recondition if they are scored, scratched or rusted.
2. Check the lateral run-out of the disc with a dial indicator, as shown in Fig. 11–31.

If the run-out is **more than 0.10 mm (0.0039 in),** reface the disc.

Fig. 11–31 Checking disc run-out

Note: Make certain that the wheel bearings are cor-

Fig. 11–32 Checking disc thickness

rectly adjusted and the disc is fitted securely on the hub, before checking the run-out of the disc.
When refacing the disc, remove only so much material as is necessary to clean up the disc.
The thickness of the disc after refacing must not be **less than 10 mm (0.394 in).**

11–I–8. Removing Brake Disc
Before removing the brake disc, check the lateral run-out of the brake disc, as detailed in Par. 11–I–7.
1. Raise the front end of the vehicle and support with stands.
2. Remove the front wheel.
3. Remove the brake shoes, as described in Par. 11–I–1.
4. Remove the bolts attaching the caliper assembly and remove the caliper assembly. Attach the caliper assembly to the coil spring with a piece of wire.

Note: Never allow the caliper assembly hang from the brake pipe as damage may occur.

Fig. 11–33 Wire holding caliper assembly to suspension arm

5. Remove the grease cap, split pin, nut lock and bearing adjusting nut.
6. Remove the thrust washer and outer bearing from the wheel hub.
7. Slide the wheel hub and brake disc assembly off the spindle.

Fig. 11–34 Removing brake disc

8. Place the wheel hub and brake disc assembly in the vise equipped with soft jaws.
9. Mark the position of brake disc and wheel hub.
10. Remove the attaching bolts and separate the brake disc from the wheel hub.
Do not drive it off.

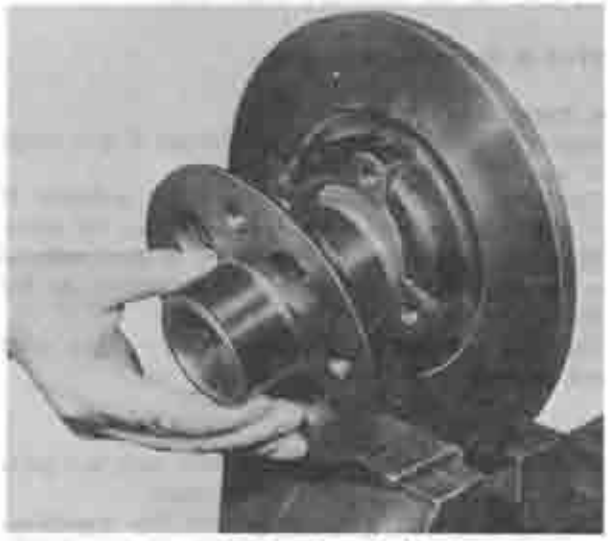


Fig. 11–35 Removing wheel hub

11–I–9. Installing Brake Disc
Carry out the removing operation in the reverse order. After installing, adjust the bearing preload, as instructed in Par. 12–F–5.

11–J. REAR BRAKE

11–J–1. Removing Rear Brake Shoes
1. Raise the rear end of the vehicle and support with stands.
2. Remove the rear wheel.
3. Make sure that the parking brake is fully released.
4. Remove the drum attaching screws and fit them into the tapped holes and screw them in evenly to force the drum away from the axle shaft flange.

Fig. 11–36 Removing brake drum

5. Remove the brake shoe return springs.
6. Remove the primary brake shoe retaining spring and turning the guide pin 90 degrees. Then, remove the primary brake shoe and adjustable parking brake strut rod.

7. Remove the secondary brake shoe retaining spring and guide pin as instructed in Step 6 and remove the secondary brake shoe.
8. Disengage the parking brake cable from the operating lever on the secondary brake shoe.

11–J–2. Inspecting Rear Brake

a. Inspecting brake drum

Inspect the brake drum and recondition if it is rough or scored.
Check the out of roundness with a dial indicator. If it is **0.15 mm (0.0059 in) or more,** reface the drum. When refacing the drum, remove only so much material as is necessary to obtain a smooth surface on the drum.
The inner diameter of the drum after refacing must not be **more than 201 mm (7.9135 in).**

b. Inspecting brake linings

1. Check the brake linings and replace with new parts if the linings are badly burned or worn.
2. Examine the lining contact pattern. For inspection, chalk the entire inner surface of the drum and slide the lining along the chalked surface.
The lining should show a uniform contact across the entire width, extending from toe to heel. Shoes having sufficient lining but improper contact should be reground to obtain proper contact.
3. If oil or grease is evident on the lining, wash off the oil or grease with a suitable solvent. Then, correct the cause of the leakage. However, if the lining is saturated with oil or grease, replace it.

c. Inspecting wheel cylinders

Examine whether the exterior of the wheel cylinder boots is wet with brake fluid. Excessive amounts of fluid at this point indicate leakage past the piston cups. Therefore, the wheel cylinder must be overhauled.

d. Inspecting brake lines

Inspect all brake lines for leakage with the foot brake applied. Check all brake pipes, hoses, and connections for signs of chafing, deterioration, or other damage.

11–J–3. Installing Rear Brake Shoes

Follow the removal procedure in the reverse order.

Note: Adjust the brake shoe clearance as described in Par. 11–B.

11–J–4. Removing and Disassembling Rear Wheel Cylinder

1. Remove the rear brake shoes, as described in Par. 11–J–1.
2. Disconnect the brake fluid pipe at the rear wheel cylinder, using the **spanner** (49 0259 770A). Plug the end of the brake fluid pipe.
3. Remove the nuts attaching the rear wheel cylinder to the backing plate. Remove the rear wheel cylinder.
4. Remove the dust boots and pistons from both ends of the cylinder.
5. Press in the piston cup and force out the piston cups, filling blocks and return spring.
6. Remove the bleeder screw and steel ball, if necessary.

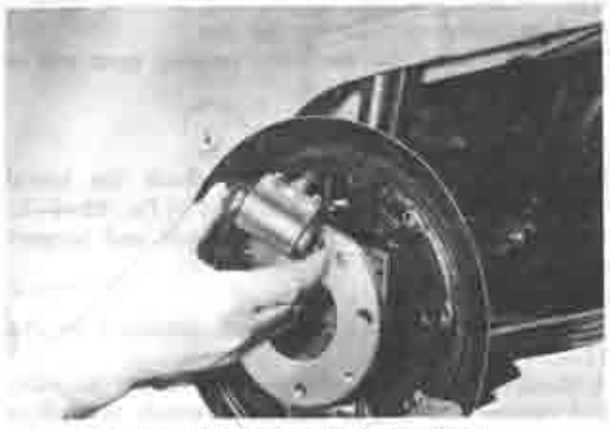


Fig. 11–37 Removing wheel cylinder

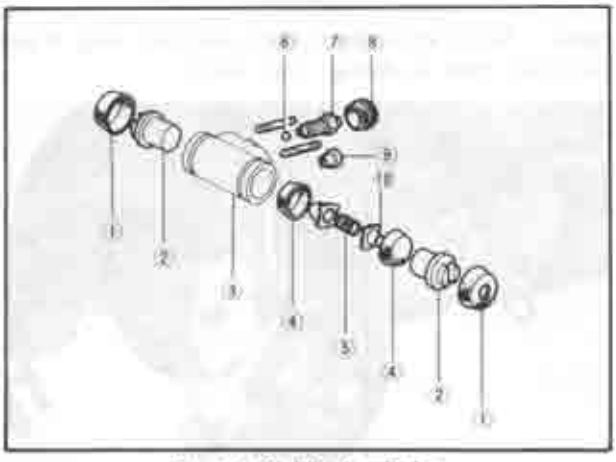


Fig. 11–38 Wheel cylinder

1. Boot
2. Piston
3. Cylinder
4. Piston cup
5. Spring
6. Steel ball
7. Bleeder screw
8. Cap
9. Tube seat
10. Filling block

11–J–5. Checking Rear Wheel Cylinder

1. Wash all parts in clean alcohol or brake fluid. **Never use** gasoline or kerosene.
2. Examine the cylinder bore and piston for wear, roughness or scoring.
3. Check the clearance between the cylinder and the piston. If it is **more than 0.15 mm (0.006 in),** replace with new parts.
4. Inspect the piston cups for wear, softening, swelling or any damage. If any of these conditions exists, replace the cups.

11–J–6. Assembling and Installing Rear Wheel Cylinder

1. Apply clean brake fluid to the cylinder bore, pistons and piston cups.
2. Install the piston cup into the cylinder with the flat side outward.
3. Install the filling block, return spring, filling block, piston cup and pistons in sequence.
4. Install the dust boots.
5. Install the steel ball and bleeder screw into the

bleeder hole.
6. Install the wheel cylinder to the backing plate. Connect the fluid pipe and tighten the nut securely with the **spanner** (49 0259 770A).
7. Install the brake shoes and drum, as described in Par. 11–J–3.
8. Bleed the brake lines as detailed in Par. 11–C.

11–K. PARKING BRAKE ADJUSTMENT

The rear brakes are self-adjusting and require a adjustment only after the parking brake cables have been removed or replaced.
1. Make sure that the parking brake is fully released.
2. Jack up the rear end of the vehicle until the wheels are free to turn. Then, support with stands.
3. Adjust the parking brake lever adjusting screw by using the tool (49 1114 595) so that the brake is locked when the parking brake lever is pulled 5 ~ 6 notches.
4. After adjustment is completed, apply the parking brake several times, then release and make sure that the rear wheels rotate freely without dragging.
5. Lower the vehicle.

Fig. 11–39 Parking brake adjustment

SPECIAL TOOLS

49 0221 600C	Expand tool, disc brake
49 0259 770A	Spanner, flare nut
49 1114 595	Adjuster, parking brake

WHEELS AND TIRES

12

12–A. INFLATION OF TIRES

Maintenance of correct inflation pressure is one of the most important elements of tire care.
Excessive inflation pressure will cause:
1. Hard rides
2. Damage to tire carcass
3. Poor traction
4. Premature tread wear in center of tire

Low inflation pressure will cause:
1. Hard steering
2. Rapid and uneven wear on the edges of tire tread
3. Increased cord fatigue or broken tire cords
4. High tire temperature
5. Blow outs

Check the inflation pressure with a reliable gauge when the tires are cold.
The standard pressure is as follows:

	Front	Rear
155SR13 (Tubeless)	26 psi	26 psi

The snow tires should always be inflated 4 psi above the recommended pressures shown on the tire pressure chart.

After checking or inflating the pressure, place the valve cap back on and tighten by hand. It helps to maintain the air pressure in the tires in case of any valve leak and keeps dust and water out of the valve.

12–B. TIRE ROTATION

To equalize wear and make a set of tires last longer, it is recommended that the tires be rotated periodically, as shown Fig. 12–1.

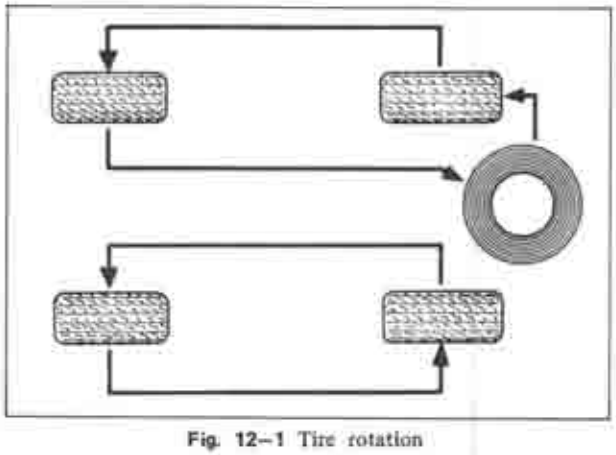


Fig. 12–1 Tire rotation

When rotating the tires, check for signs of abnormal wear and bulging and any stone, nail, glass, etc. should be removed.

12–C. CHANGING WHEEL

1. Remove the wheel cap. Loosen, but do not remove the wheel bolts.
2. Jack up the vehicle until the wheel clears the ground.
3. Remove the wheel bolts and change the wheel.
4. Install the wheel bolts and alternately tighten the diametrically opposite bolts until the wheel closely touches the hub flange or axle shaft flange.
5. Lower the vehicle and firmly tighten the bolts to **9.0 ~ 10.0 m-kg (65 ~ 72 ft-lb).**
6. Refit the wheel cap.

12–D. WHEEL AND TIRE RUN-OUT

Wheel and tire should be measured for both radial and lateral run-out. The radial run-out is the difference between the high and low points on the tread of tire; while the lateral run-out is the wobble of the wheel.
To measure the radial run-out, apply a dial indicator against the center rib of the tire tread and rotate the wheel slowly. This measurement should not exceed **2.0 mm (0.08 in).**
To measure the laternal run-out, position a dial indicator against the side of the tire. The reading of the indicator should be within **2.5 mm (0.10 in).**

12–E. WHEEL BALANCING

The allowable unbalance is 360 cm-gr (5.0 in-oz), which is less than 20 gr (0.7 oz) at the rim.
Excessive wheel unbalance causes shimmy at high speed. If unbalance exceeds **360 cm-gr (5.0 in-oz)** or when a tire is disassembled for repair, the tire and wheel assembly should be statically and dynamically balanced with a wheel balancer in accordance with the manufacture's instructions.

12–F. FRONT WHEEL HUB AND BEARING

12–F–1. Checking Front Wheel Bearings on Car

To check the front wheel bearings, raise the vehicle with a jack until the wheels clear the ground.
Grip the tire and shake it sideways. If considerable play is noticed, this indicates that the bearings are rough.

12–F–2. Removing Front Wheel Hub and Bearings

1. Raise the front end of the vehicle and support with stands.
2. Remove the center cap and wheel.
3. Remove the bolts that attach the caliper bracket and remove the caliper and bracket assembly. Attach the caliper and bracket assembly to the coil spring with a piece of wire.

Note: Never allow the caliper assembly hang from the brake pipe, as damage may occur.

4. Remove the grease cap, split pin, nut lock and adjusting nut.
5. Remove the thrust washer and outer bearing from the wheel hub.

Fig. 12–2 Removing grease cap

6. Slide the wheel hub and brake disc assembly off the spindle.

Fig. 12–3 Removing hub and disc assembly

7. Remove the grease seal and inner bearing from the wheel hub.
8. If it becomes necessary to separate the wheel hub and brake disc, refer to Par. 11–I–8.

12–F–3. Inspecting Front Wheel Hub and Bearings
1. Clean the lubricant off the inner and outer bearing outer races with solvent and inspect the outer races for scratches, pits excessive wear and other damage. If the outer race replacement is necessary, drive out the outer race, using a suitable drift in the slots provided for this purpose. Install a new outer race into the hub with a suitable tool. Be sure to seat the outer race properly in the hub.
2. Thoroughly clean the inner and outer bearing cones and rollers with solvent and dry them thoroughly.

Note: Do not spin the bearings with compressed air, otherwise the cone and rollers will be damaged.

3. Inspect the cones and rollers for cracks, nicks, brinelling or seized rollers and replace them if necessary.

Note: The cone and roller assembly and outer race should be replaced as a unit.

4. Clean the spindle and inside of the hub with solvent to remove all old grease.

12–F–4. Installing Front Wheel Hub and Bearings
Install the front wheel hub and bearings in the reverse order of removing, with care taken on the following points:
1. Clean the bearings thoroughly and repack them with lithium grease. **Do not** overpack.
2. Fill the hub cavity with lithium grease.
3. Adjust the bearing preload, as instructed in the following paragraph.

12–F–5. Adjusting Front Wheel Bearings
The wheel bearing preload is adjusted by the adjusting nut. Adjusting procedure is as follows:
1. Check the bearing preload by hooking a spring scale on the hub bolt.
2. Pull the spring scale squarely and take a reading

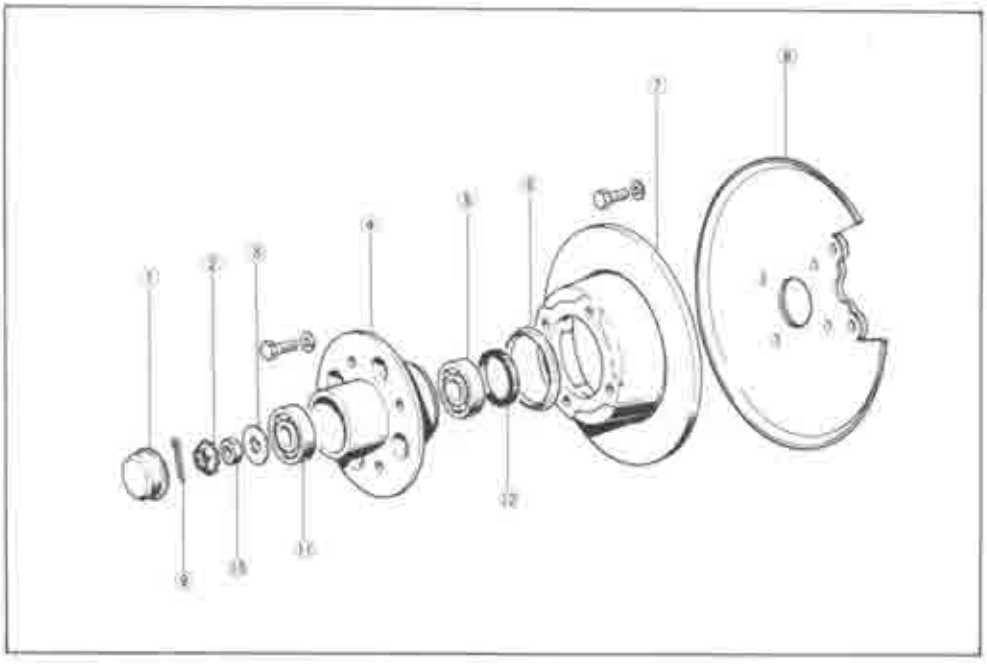


Fig. 12–4 Front wheel hub

1. Grease cap
2. Nut lock
3. Flat washer
4. Hub
5. Inner bearing
6. Dust ring
7. Brake disc
8. Dust plate
9. Cotter pin
10. Adjusting nut
11. Outer bearing
12. Grease seal

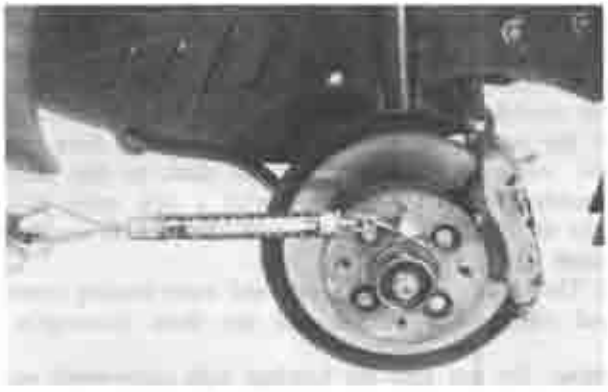


Fig. 12–5 Cheking wheel bearing preload

on the scale when the hub starts to turn. This reading should be **0.4 to 1.0 kg (0.88 to 2.20 lb).**
3. Tighten the adjusting nut until the correct reading is obtained.
4. Fit the nut lock onto the adjusting nut and align the slots of the nut lock with the hole of the spindle. Install the split pin.

Note: If a spring scale is not available, adjust as follows:
Rotate the hub and tighten the adjusting nut until

Fig. 12–6 Installing nut lock

the hub binds.
Then, back off the adjusting nut about one-sixth of a turn, making sure that the hub rotates freely without any sidewise stroke.

12–G. REAR WHEEL BEARING

Servicing the rear wheel bearings is explained in Par. 9–A.

SUSPENSION

13

DESCRIPTION

The front suspension consists mainly of the vertical shock absorbers integrally made with each steering knuckle, suspension arms and stabilizer bar. This front suspension **does not require lubrication, except the lower ball joints** which are provided with plugs to attaching the grease fittings when required.

The rear suspension consists mainly of leaf springs and gas sealed type shock absorbers. The gas sealed type shock absorbers **should not be disassembled** as it contains a highly compressed gas. If it is found to be defective, replace it as assembly.

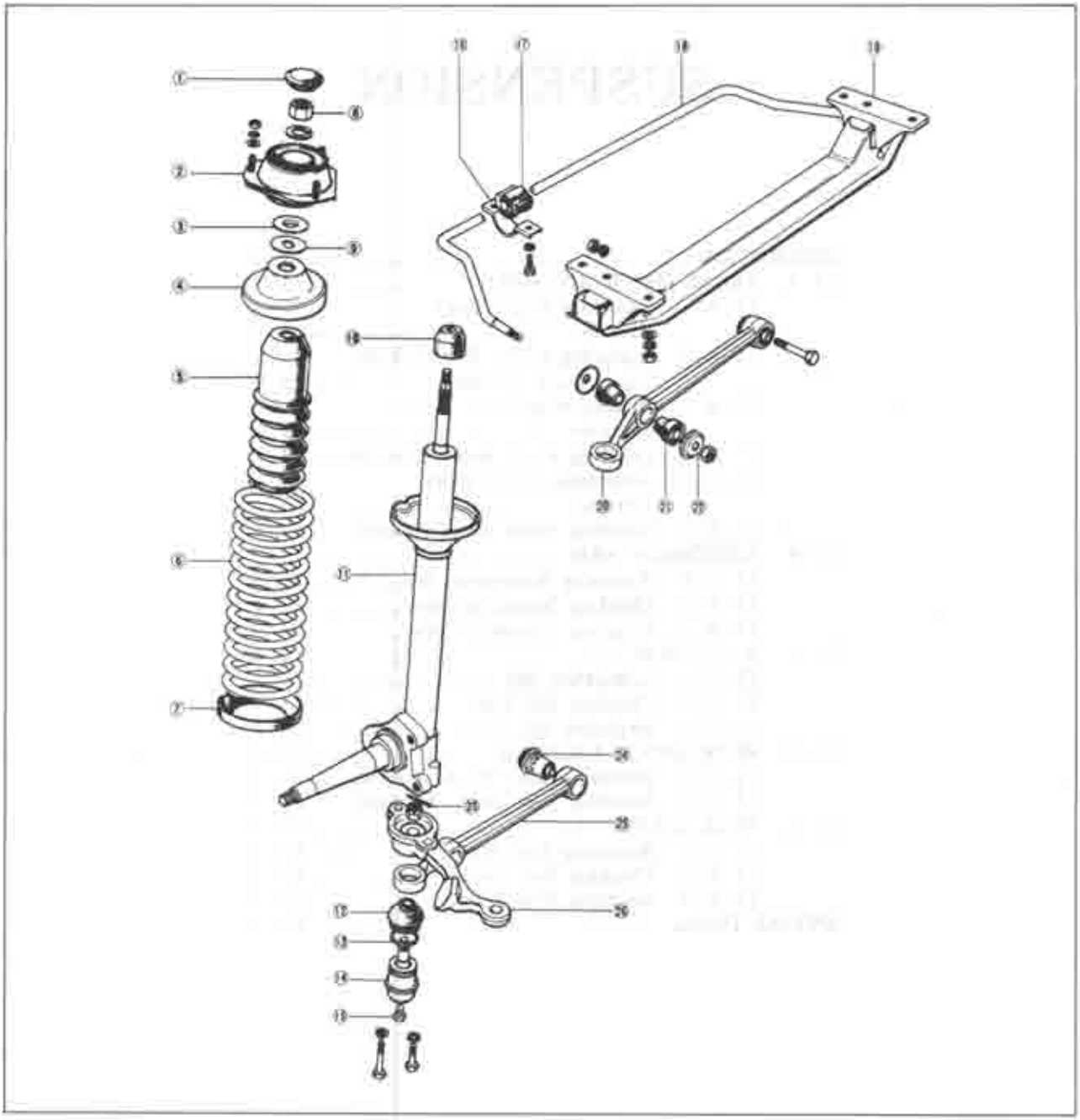


Fig. 13–1 Front suspension

1. Cap
2. Shock absorber support (Mounting rubber)
3. Thrust washer
4. Spring seat
5. Dust seal
6. Coil spring
7. Spring seat
8. Nut
9. Washer
10. Damper stopper
11. Front shock absorber
12. Dust seal
13. Set ring
14. Ball joint
15. Plug
16. Stabilizer brackey
17. Bush
18. Stabilizer
19. Cross member
20. Suspension arm
21. Bush
22. Washer
23. Castellated nut and cotter pin
24. Bush
25. Suspension arm
26. Knuckle arm

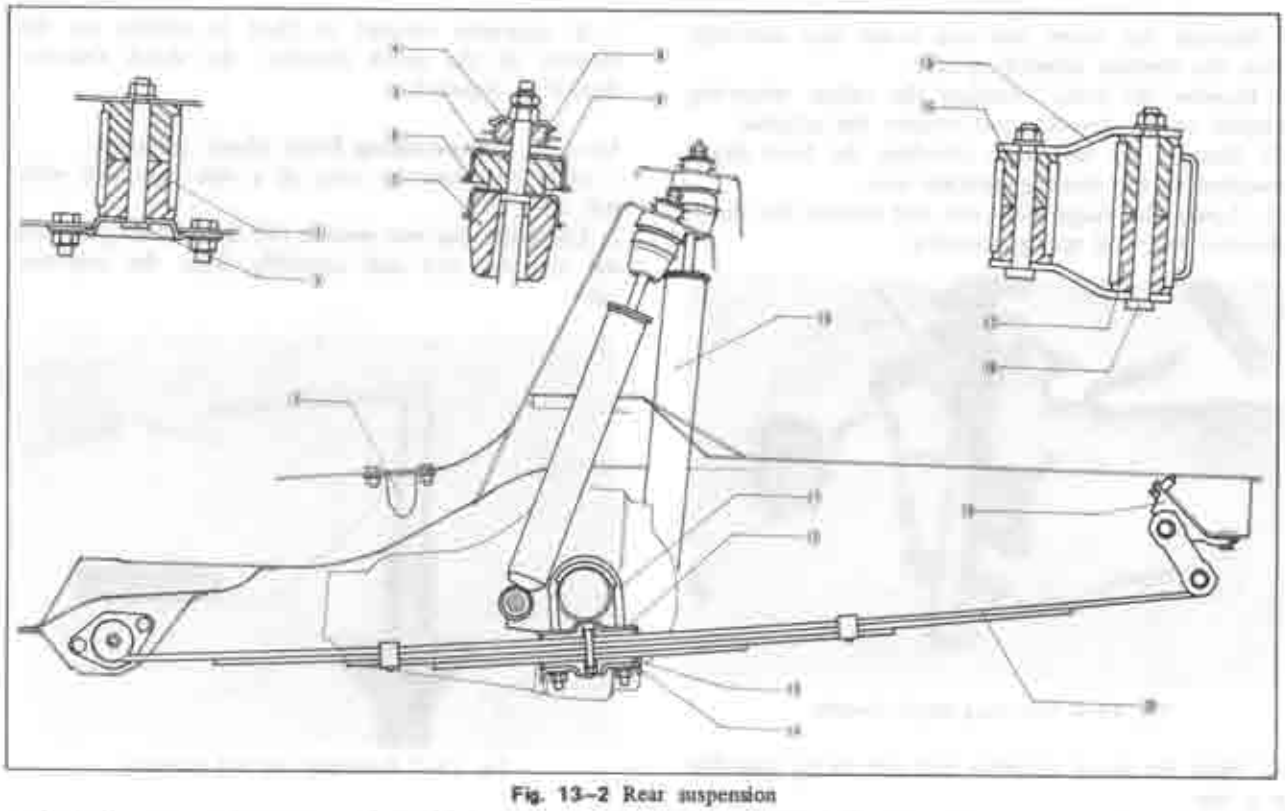


Fig. 13–2 Rear suspension

1. Bush
2. Spring pin
3. Retainer
4. Bush holder
5. Stopper casing
6. Bound bumper
7. Bush
8. Bush
9. Rear shock absorber
10. "U"-bolt
11. "U"-bolts seat
12. Rubber pad
13. Spring clamp
14. Shackle plate
15. Bush
16. Bush
17. Shackle pin
18. Shackle hanger
19. Leaf spring (Rear spring)

13–A. FRONT SHOCK ABSORBER

The inner components such as piston, piston rod, piston rod guide, "O" ring, capnut, pressure tube and base valve are available only in set, and should be handled together as an assembly.
When replacing them, be sure to replace the inner components as an assembly.

13–A–1. Removing Front Shock Absorber

1. Open the hood and remove the three nuts attaching the shock absorber mounting rubber to the front fender apron.

Fig. 13–3 Removing attaching nuts

2. Raise the front end of the vehicle and support with stands.
3. Remove the front wheel.
4. Remove the clip attaching the brake pipe to the shock absorber and remove the brake pipe.
5. Remove the bolts attaching the caliper bracket and remove the caliper assembly off the brake disc.
Attach the caliper assembly to the frame with a piece of wire.

Note: Never allow the caliper assembly hang from the brake pipe, as damage may occur.

6. Remove the hub grease cap, split pin, nut lock and bearing adjusting nut from the steering knuckle spindle.
7. Remove the thrust washer and outer bearing from the hub.

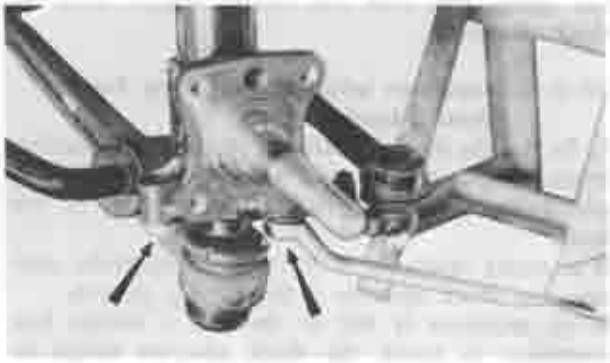


Fig. 13–4 Removing attaching bolts

8. Remove the wheel hub and brake disc assembly from the steering knuckle spindle.
9. Remove the bolts attaching the caliper mounting adaptor to the knuckle and remove the adaptor.
10. Remove the two bolts attaching the front shock absorber to the steering knuckle arm.
11. Lower the suspension arm and remove the shock absorber and coil spring assembly.

Fig. 13–5 Removing shock absorber

12. Hold the shock absorber and coil spring assembly in a vise.
13. Using the **coil spring compressor** (49 0223 640A and 49 0370 641), compress the coil spring.
14. Hold the upper end of the piston rod with a spanner and loosen the lock nut. Remove the lock nut and washer.

Fig. 13–6 Removing lock nut

15. Remove the shock absorber support, spring seat, coil spring, dust boot and damper stopper from the shock absorber.

13–A–2. Inspection before Disassembling Front Shock Absorber

1. To test the shock absorber, hold the shock absorber in an upright position and work the piston rod up and down in its full length of travel, four or five times.
If a strong resistance is felt due to hydraulic pressure, the shock absorber is functioning properly.
If no resistance is felt or there is a sudden free movement in travel, the shock absorber should be repaired.
2. If excessive amount of fluid is evident on the exterior of the shock absorber, the shock absorber should be repaired.

13–A–3. Disassembling Front Shock Absorber

1. Hold the reservoir tube in a vise equipped with soft jaws.
2. Using the **cap nut wrench** (49 0259 700A), remove the cap nut and seal assembly from the reservoir tube.

Fig. 13–7 Removing cap nut assembly

3. Remove the "O" ring installed on the piston rod guide with a suitable tool.

Fig. 13–8 Removing O ring

4. Pull out the piston rod, guide, base valve and pressure tube assembly from the reservoir tube.

Note: Do not remove the piston rod, guide and base valve from the pressure tube as they are available only in set.
Thus, they should be handled as an assembly.

5. Remove the reservoir tube from the vise and drain

the shock absorber fluid.

13–A–4. Checking Shock Absorber

1. Check the reservoir tube and replace, if deformed, cracked or damage.
2. Check the spindle for hair crack on the base and damaged threaded portion. Replace the reservoir assembly, if faulty condition exists.
3. Check the mounting rubber. Replace if rubber and metal joint is melted or cracked.
Replace rubber parts if they are deteriorated.
4. Check the coil spring for signs of fatigue, cracks or any damaged. Replace, if faulty condition exists.
5. Check the mounting bearing. If unusual sound occurs during rotation or slackness toward the axial direction is excessive, the mounting rubber and bearing should be replaced as an assembly.

13–A–5. Assembling Front Shock Absorber

Before assembling, thoroughly clean all inner component parts.

1. Hold the reservoir tube in a vise.
2. Insert the pressure tube, piston rod and base valve assembly into the reservoir tube.

Fig. 13–9 Installing tube and rod assembly

3. Fill the reservoir tube with correct amount of shock absorber fluid. The capacity of fluid should be **270 cc (16.5 cu·in).**
4. Install the piston rod guide into the pressure tube.
5. Fit a new "O" ring in position between rod guide and reservoir tube.
6. Install the **pilot** (49 0370 590) over the threads of the piston rod.
7. Apply grease to the lip of the oil seal, and insert the cap nut carefully through the pilot and onto the piston rod.
8. Tighten the cap nut temporarily, ensuring that the piston rod is extended to its maximum length, with the **cap nut wrench** (49 0259 702), as shown in Fig. 13–11.
9. Fully lower the piston rod and tighten the cap

Fig. 13–10 Installing cap nut

nut to **5.0 ~ 6.0 m·kg (36.0 ~ 43.0 ft·lb),** with the **cap nut wrench** (49 0259 700A).

Fig. 13–11 Tightening cap nut

Fig. 13–12 Tightening cap nut

13–A–6. Installing Front Shock Absorber

Install the front shock absorber in the reverse order of removing.

Note: When replacing the coil spring, install a suitable coil spring and adjusting plate to get equal road clearance both on the right and left. **Do not** use more than two adjusting plates at one side.

13–B. SUSPENSION ARM

13–B–1. Removing Suspension Arm

1. Raise the front end of the vehicle and support with stands.
2. Remove the front wheel.
3. Disconnect the tie-rod from the knuckle arm by removing the split pin and nut and using the **puller** (49 0118 850C).

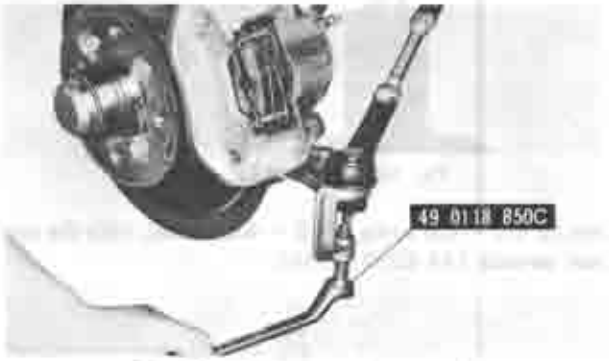


Fig. 13–13 Disconnecting tie-rod

4. Remove the two bolts attaching the knuckle arm to the shock absorber.

Fig. 13–14 Removing attaching bolts

5. Remove the steering stopper, split pin, nut, washer and rubber bush holding the stabilizer bar to the suspension arm, and disconnect the stabilizer bar from the suspension arm.

Fig. 13–15 Disconnecting stabilizer bar

6. Remove the nut and bolt supporting the suspension arm to the cross member. Remove the suspension arm, knuckle arm and rubber bushes.

Fig. 13–16 Removing suspension arm

7. Hold the suspension arm in a vise. Check the suspension arm, knuckle arm and ball joint as instructed in Par. 13–B–2. and 13–C–2.
8. Remove the split pin and nut, and disconnect the knuckle arm from the suspension arm with the **puller** (49 0727 575).

13–B–2. Inspecting Suspension Arm

1. Check the suspension arm and knuckle arm for any crack or damage.
2. Check the rubber bushes for weakness, wear or damage. If necessary, replace with new ones.

13–B–3. Installing Suspension Arm

Install the suspension arm in the reverse order of removing.

Note:

a) The tightening torque of the bolts attaching the knuckle arm to the shock absorber is **6.4 ~ 9.5 m-kg (46 ~ 69 ft-lb).**

b) The tightening torque of the nut holding suspension arm to the cross member is **4.0 ~ 5.5 m-kg (29 ~ 40 ft-lb).**

13–C. BALL JOINT

13–C–1. Lubricating Ball Joint

When greasing becomes necessary on the ball joint for the suspension arm, supply **molybdenum disulfide lithium grease** to the ball joints, proceeding as follows:

1. Remove the set ring from the groove on the dust boot and turn the dust boot inside out.
2. Remove the plug and fit the grease nipple in its stead.
3. Remove all of the used grease in the socket and the dust boot by gradually supplying new grease through the nipple.
4. When the used grease is thoroughly removed, fit the dust boot and secure it in place with the set ring.
5. Add new grease until the dust boot begins to balloon. Then, depress the dust boot with the fingers so that about half of the grease remains in the dust boot.

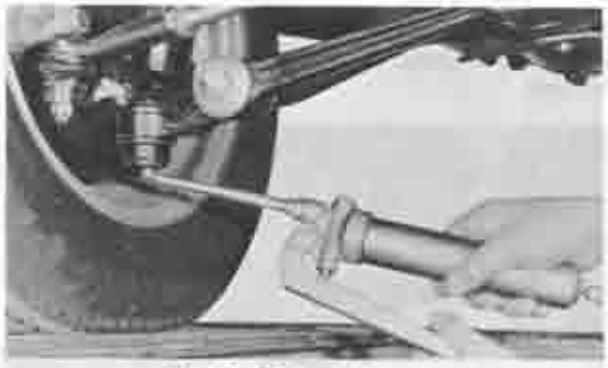


Fig. 13–17 Supplying grease

6. Wipe off excess grease around the ball joint.
7. Remove the grease nipple and fit the plug.

13–C–2. Checking Ball Joint

1. Check the dust boot for wear, flaw or any damage.
If the dust boot is defective, replace it with new ones.
2. To check the ball joint for wear, raise the vehicle until the wheels clear the ground.
Grip the tire and shake it as shown in Fig. 13-18. If the play is more than 1.0 mm (0.04 in), replace the ball joint in its assembled form.

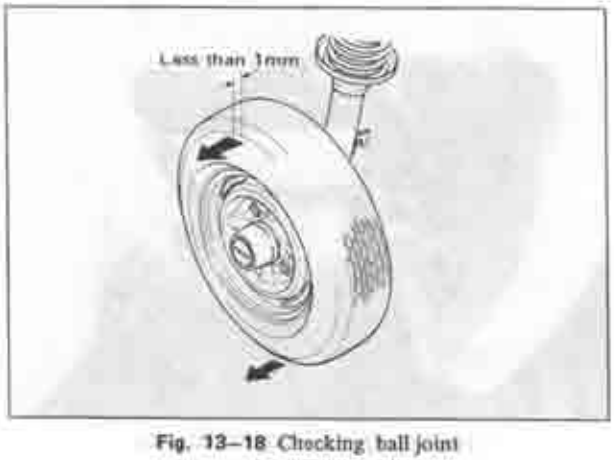


Fig. 13–18 Checking ball joint

Note: When checking the revolving torque of the ball joint, hook the spring scale on the knuckle arm and pull the scale until the knuckle arm starts to turn. The reading should be **8 ~ 14 kg (17.6 ~ 30.8 lb).**

13–C–3. Replacing Ball Joint

If it becomes necessary to replace the ball joint, proceed as follows:
1. Remove the suspension arm assembly, as described in Par. 13–B–1.
2. Remove the set ring and dust boot from the ball joint.
3. Using the **remover and installer** (49 0370 860), press the ball joint out of the suspension arm.

Note: Before pressing out the ball joint, clean the ball joint and suspension arm so as not to damage the mounting bore of the suspension arm.

4. Clean the mounting bore of the suspension arm and apply kerosene.

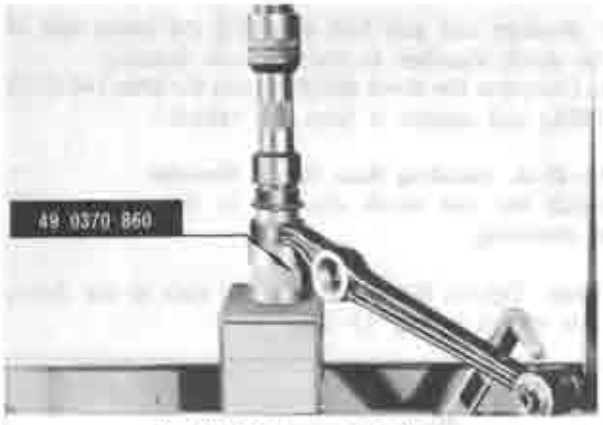


Fig. 13–19 Removing ball joint

5. Press fit the ball joint to the suspension arm with the **remover and installer** (49 0370 860).

Note: If the pressure necessary to press in the ball joint is **less than 1,500 kg (3,300 lb),** the suspension arm should be replaced.

6. Install the ball joint and suspension arm to the knuckle arm and tighten the nut to **6.0 ~ 8.0 m-kg (43.0 ~ 58.0 ft-lb).**
7. Install the split pin.
8. Install the suspension arm assembly.

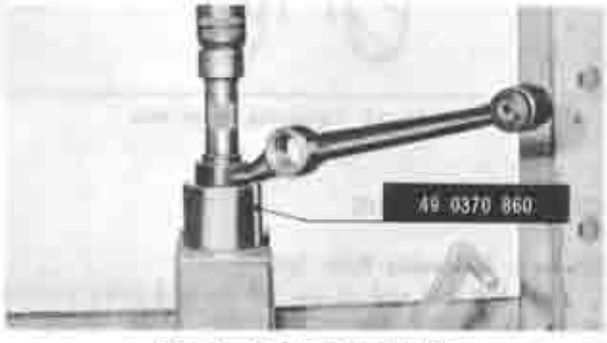


Fig. 13–20 Installing ball joint

13–D. REAR SHOCK ABSORBER

13–D–1. Removing Rear Shock Absorber

1. Open the luggage compartment lid, and remove the package trim.
2. Remove the nuts, washers and rubber bushes from upper end of the shock absorber.

Fig. 13–21 Removing upper nuts

3. Remove nut and bolt attaching the lower end of the shock absorber to the rear axle housing.
4. Compress the shock absorber with the lifter (49 0223 740A) and remove it from the vehicle.

13–D–2. Installing Rear Shock Absorber

Install the rear shock absorber in the reverse order of removing.

Note: Tighten the shock absorber nuts to the dimension shown in Fig. 13–22.

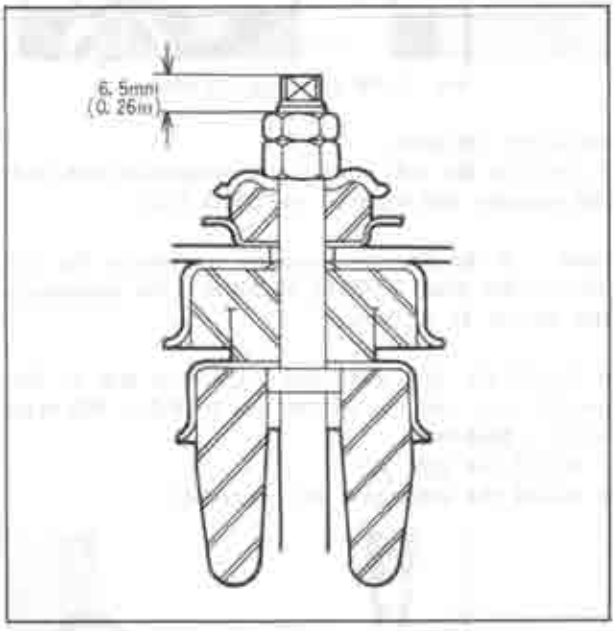


Fig. 13–22 Tightening upper nuts

13–E. REAR SPRING

13–E–1. Removing Rear Spring

1. Raise the rear end of the vehicle and place a stand under the frame side rail, permitting the spring to hang free.
2. Support the rear axle in this position with the jack.
3. Remove the rear wheel.
4. Disconnect the rear shock absorber at the lower mounting point.
5. Remove the "U" bolt nuts and the spring clamp.

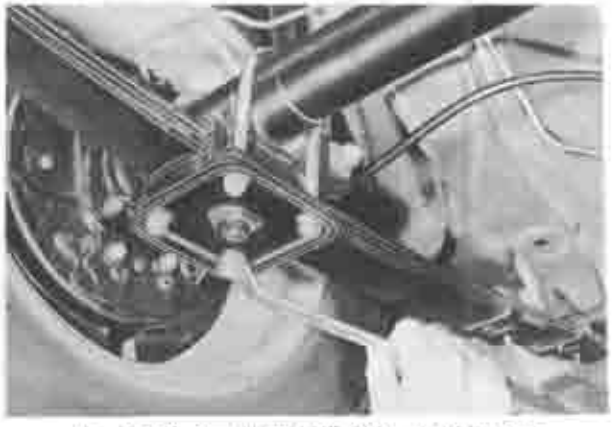


Fig. 13–23 Removing "U" bolts attaching nuts

6. Remove the spring pin nut and remove two bolts and nuts attaching the spring pin plate to the frame bracket.

Fig. 13–24 Removing spring pin

7. Remove the spring pin and remove the front end of the spring from the vehicle. Remove the rubber bushes.
8. Remove the shackle pin nuts and shackle plate and remove the rear end of the spring from the vehicle. Remove the rubber bushes.

Fig. 13–25 Removing shackle pin

13–E–2. Checking Rear Spring

1. Check the spring for corrosion, fatigue, or any damage. If any of these conditions exists, replace the spring.
2. Check the looseness of the spring center bolt.
3. Check the shackle pin, spring pin and rubber bushes for wear or any damage.

13–E–3. Installing Rear Spring

1. Install the rubber bushes into the front eye of the spring and position it in the frame bracket so as to align the holes of the rubber bushes with the hole of the frame bracket.
2. Insert the spring pin from the outside through the rubber bushes.
3. Tighten the nuts and bolts attaching the spring pin plate to the frame bracket to **1.5 ~ 2.3 m-kg (11 ~ 17 ft-lb). Do not** tighten the spring pin nut.
4. Fit the rubber bushes to the rear eye of the spring and the shackle pin. Install the spring and the shackle

Fig. 13–26 Installing spring pin

pin to the frame bracket. **Do not** tighten the nuts.
5. Lower the rear axle and place the center hole of the axle spring seat over the head of the spring center bolt.
6. Place the spring clamp under the spring and install the "U" bolts. Tighten the nuts to **3.8 ~ 4.6 m-kg (27 ~ 33 ft-lb)**.

Fig. 13–27 Tightening "U"bolt attaching nuts

7. Remove the stand and lower the vehicle.
8. Jounce the vehicle several times, and tighten the spring pin nut and shackle pin nuts to **1.5 ~ 2.3 m-kg (11 ~ 17 ft-lb)**.

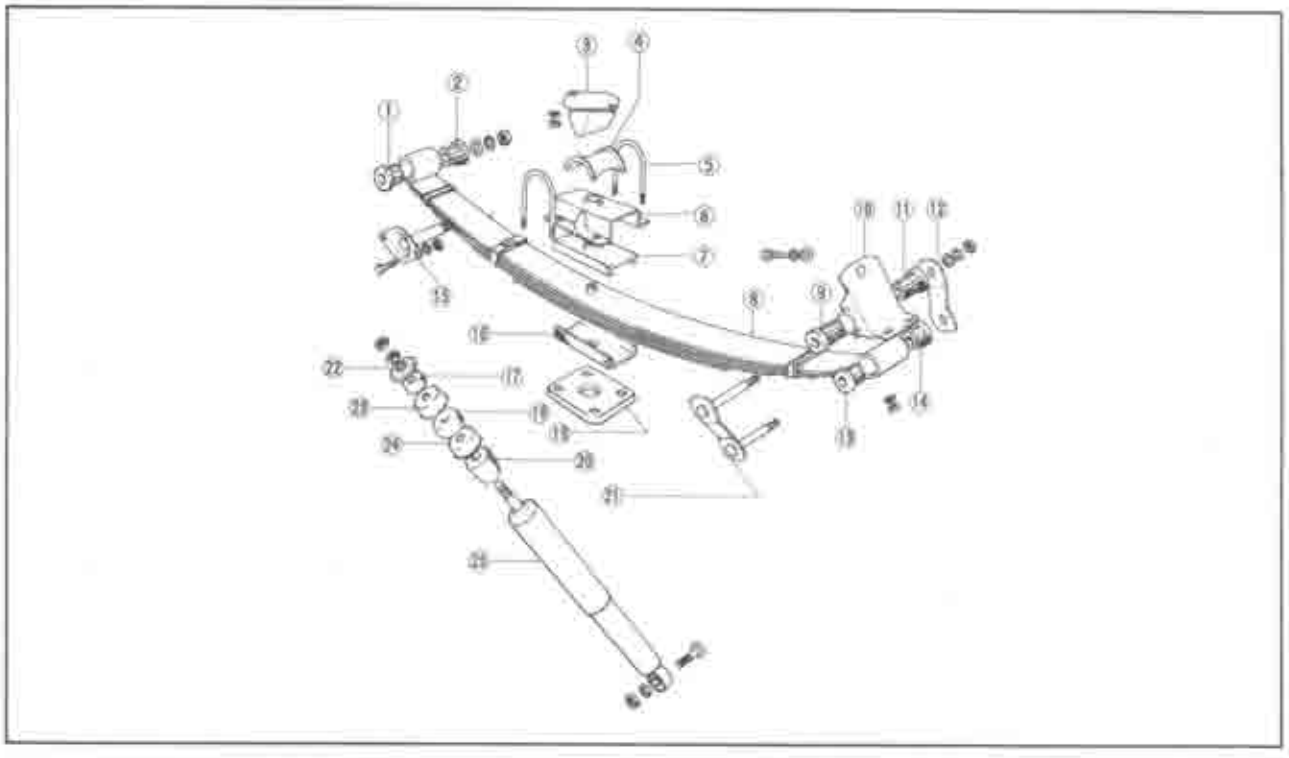


Fig. 13–28 Rear spring and shock absorber

1. Bush
2. Bush
3. Bound stopper
4. "U"-bolt seat
5. "U"-bolt
6. Plate
7. Rubber pad
8. Rear spring
9. Bush
10. Shackle hanger
11. Bush
12. Shackle plate
13. Bush
14. Bush
15. Spring pin
16. Rubber pad
17. Bush
18. Bush
19. Spring clamp
20. Damper stopper
21. Shackle
22. Washer
23. Holder
24. Damper stopper casing
25. Rear shock absorber

SPECIAL TOOLS

49 0370 860	Remover and installer, ball joint	49 0370 590	Pilot, oil seal
49 0223 640A	Arm, coil spring compressor	49 0223 740A	Lifter, rear shock absorber
49 0370 641	Screw, coil spring compressor	49 0118 850C	Puller, ball joint
49 0259 700A	Cap nut wrench	49 0727 575	Puller, knuckle arm
49 0259 702	Cap nut wrench		

BODY

14–A. BONNET

14–A–1. Removing Bonnet

1. Open the bonnet and support the bonnet in the open position. Mark the bonnet hinge locations on the bonnet.
2. Remove the bonnet support from the bonnet.

Fig. 14–1 Removing bonnet support

3. Remove two bolts attaching each hinge to the bonnet taking care not to let the bonnet slip when the bolts are removed.
4. Remove the bonnet from the vehicle.

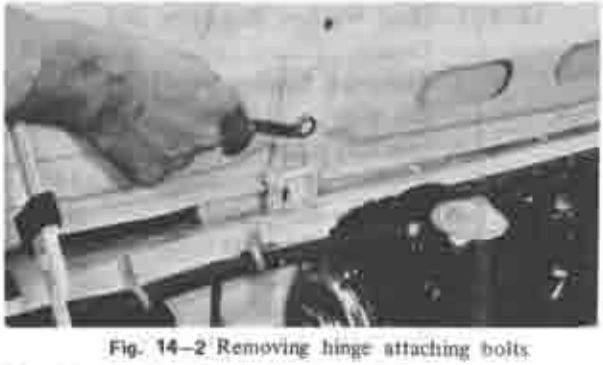


Fig. 14–2 Removing hinge attaching bolts

14–A–2. Installing Bonnet

Follow the removal procedures in the reverse order and adjust the bonnet by applying the procedures explained in the following paragraph.

14–A–3. Adjusting Bonnet

The bonnet is provided with to-and-fro, up-and-down and side-to-side adjustments.

To make the to-and-fro and side-to-side adjustments, loosen the bonnet attaching bolts and move the bonnet to the proper position, then tighten the attaching bolts shown in Fig. 14–3.

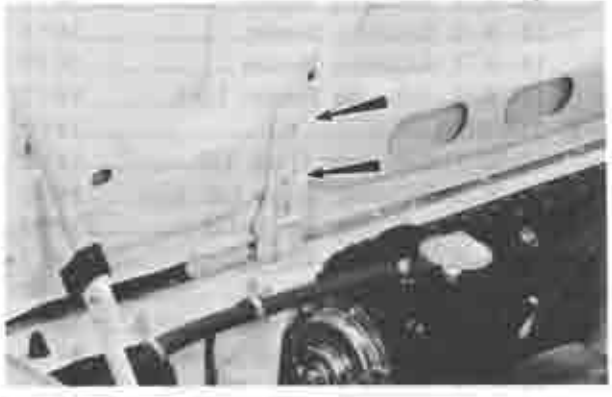


Fig. 14–3 To-and-fro adjustment

To make the up-and-down adjustment at the rear edge of the bonnet, loosen the bonnet stop bolts and move the bonnet to proper position, then tighten the

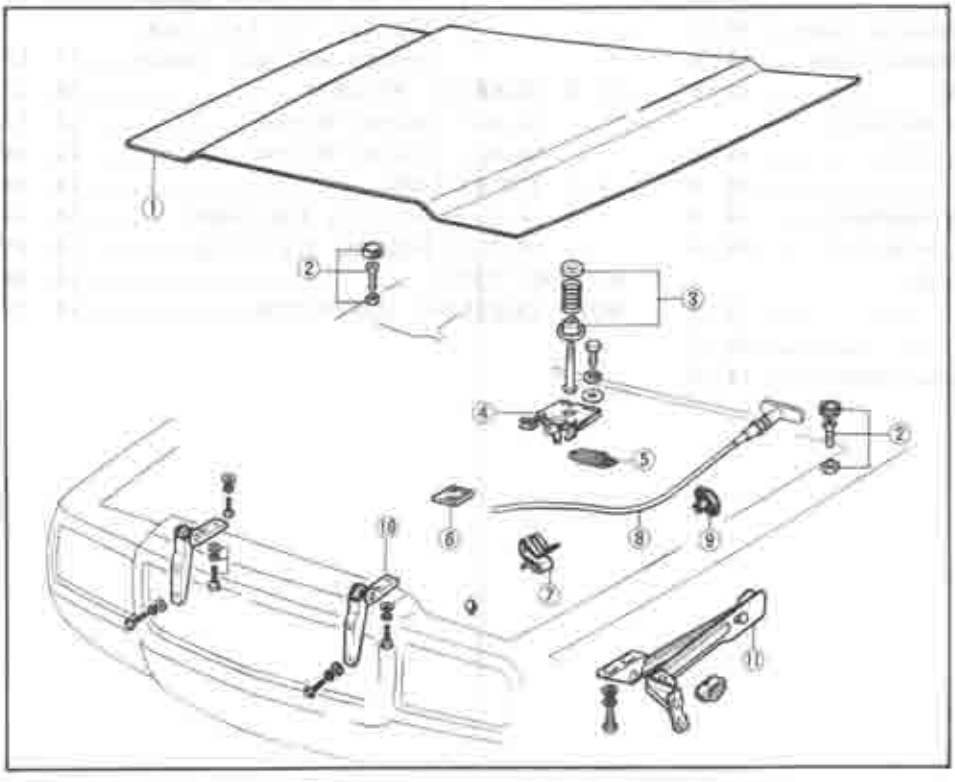


Fig. 14–4 Bonnet component

1. Bonnet
2. Bonnet stop bolt
3. Bonnet (Bonnet lock)
4. Bonnet lock dowel
5. Spring
6. Pad
7. Release wire clamp
8. Release wire
9. Release wire grommet
10. Bonnet hinge
11. Bonnet support

attaching bolts.

Fig. 14–5 Up-and-down adjustment

14–A–4. Adjusting Bonnet Lock

1. Make certain that it is properly aligned.
2. Remove the bonnet latch attaching bolts. Move them as required to align with the latch dowel. Tighten the attaching bolts.
3 Remove the lock nut on the bonnet latch dowel, and turn the dowel clockwise to pull the bonnet tighter or counterclockwise to loosen it. The proper height is when the top of the bonnet is flush with the fenders.

Fig. 14–6 Adjusting bonnet lock

4. Tighten the dowel lock nut after the proper adjustment has been obtained.

14–B. TRUNK LID

14–B–1. Removing Trunk Lid

1. Open the trunk lid and support the lid in the trunk.
2. Remove the two bolts attaching the hinge to the trunk lid.
3. Remove the trunk lid from the vehicle.

14–B–2. Installing Trunk Lid

Follow the removal procedures in the reverse order and adjust the trunk lid by applying procedures explained in the following paragraph.

14–B–3. Adjusting Trunk Lid

To make the to-and-fro or side-to-side adjustment, loosen the trunk lid attaching bolts, and move the lid as required.

To make the up-and-sown adjustment, loosen the hinge-to-hinge support attaching bolts and raise or lower the hinge as required.

Fig. 14–7 Up-and-down adjustment

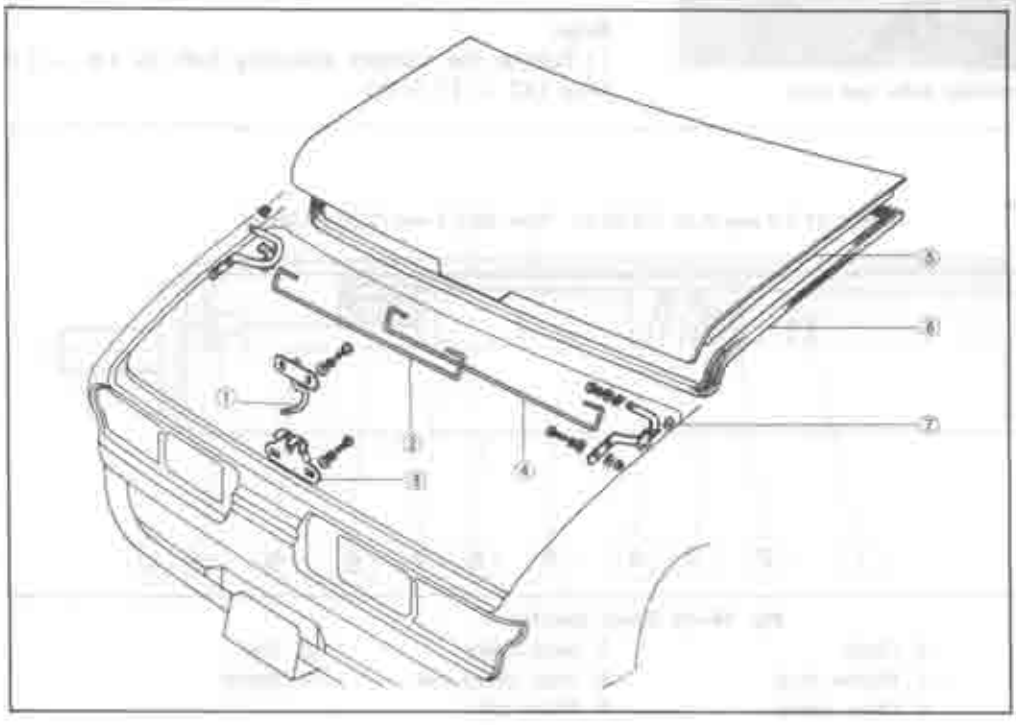


Fig. 14–8
Trunk lid components
1. Striker
2. Balance spring
3. Door lock
4. Balance spring
5. Trunk lid
6. Weatherstrip
7. Door hinge

14–B–4. Adjusting Trunk Lid Lock

To adjust the lid lock, loosen the striker attaching bolts, and move the striker as required, then tighten the attaching bolts.

Fig. 14–9 Adjusting lid lock

14–C. FRONT BUMPER

14–C–1. Removing Front Bumper

1. Remove the screws attaching the left and right turn signal lights to the bumper and remove the turn signal lights from the bumper.
2. Remove the nuts attaching the shock absorber bracket to the front frame and remove the bolts attaching the shock absorber bracket to the inside of the front fender.
3. Remove the bumper and shock absorber assembly.
4. Remove the nuts and separate the bumper from the reinforcement.
5. Remove the bolts attaching the shock absorber to the reinforcement and remove the shock absorber and bracket assembly.
6. Remove the nuts from the piston rod end and remove the shock absorber from the bracket.

Fig. 14–10 Removing bolts and nuts

14–C–2. Checking Front Shock Absorber

To check the shock absorber, measure the dimension (A) shown in Fig. 14–12.
If this measurement is not within the specification, replace the shock absorber with a new one.

14–C–3. Installing Front Bumper

Follow the removal procedures in the reverse order and slign the bumper for good fit and appearance.

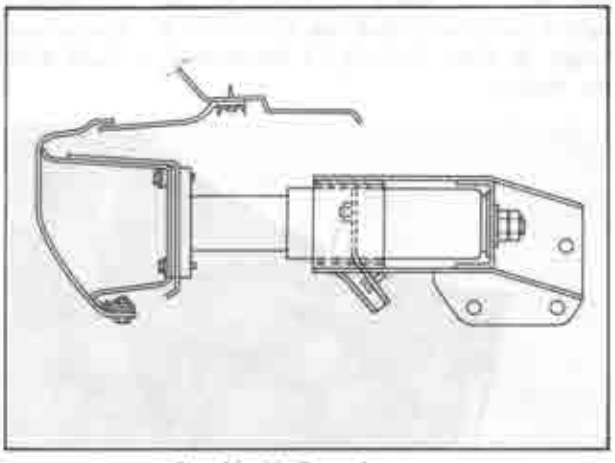


Fig. 14–11 Front bumper

Note:
1) Tighten the bumper attaching bolt to 1.6 ~ 2.3 m-kg (12 ~ 17 ft-lb).

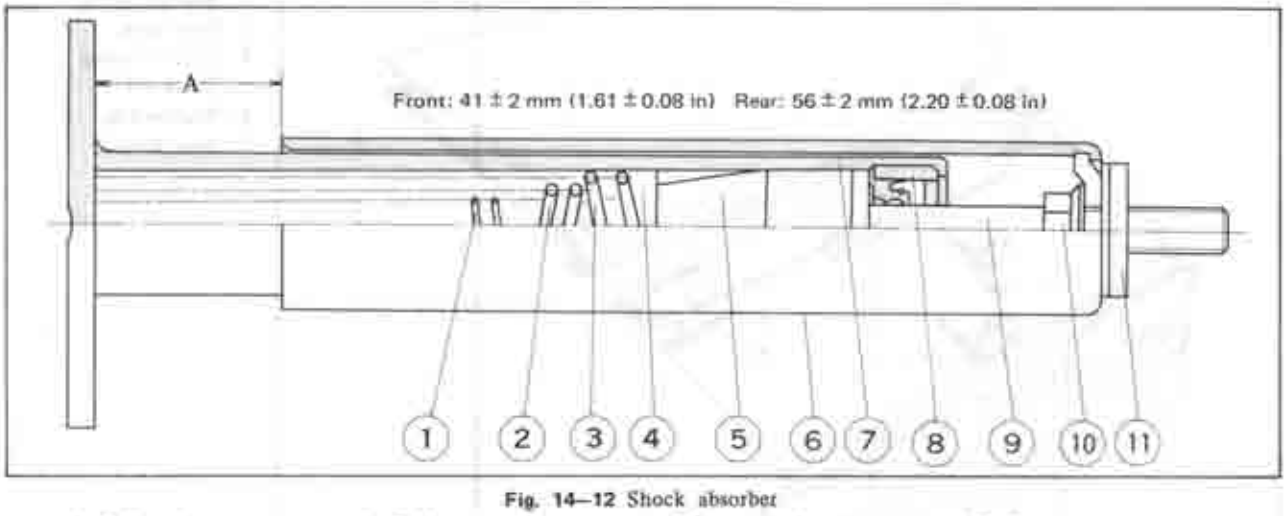


Fig. 14–12 Shock absorber

1. Coil spring
2. Inner coil spring
3. Outer coil spring
4. Guide
5. Rubber bush
6. Outer casing
7. Inner casing
8. Inner casing end
9. Piston rod
10. Nut
11. Spacer

2) Tighten the shock absorber bracket attaching bolt to 1.8 ~ 2.7 m-kg (13 ~ 19 ft-lb).

14–D. REAR BUMPER

14–D–1. Removing Rear Bumper

1. Remove the nuts attaching the shock absorber bracket to the rear frame.

Fig. 14–13 Removing nuts

2. Open the trunk lid. Remove the screws attaching the service hole cover and remove the service hole cover.
3. Remove the nuts attaching the shock absorber bracket to the frame. Then, remove the nuts attaching the shock absorber end.
4. Remove the bumper and shock absorber assembly.

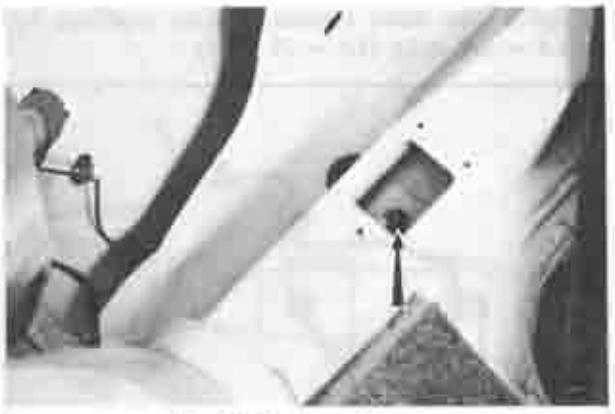


Fig. 14–14 Removing nuts

5. Remove the nuts and separate the bumper from the reinforcement.
6. Remove the bolts attaching the shock absorber to the reinforcement and remove the shock absorber, and bracket assembly.

14–D–2. Checking Rear Shock Absorber

To check the rear shock absorber, make the same inspection as for the front shock absorber described in **Par. 14–C–2.**

14–D–3. Installing Rear Bumper

Follow the removal procedures in the reverse order and align the bumper for good fit and appearance.

Note:

1) Tighten the bumper attaching bolt to 1.6 ~ 2.3 m-kg (12 ~ 17 ft-lb).

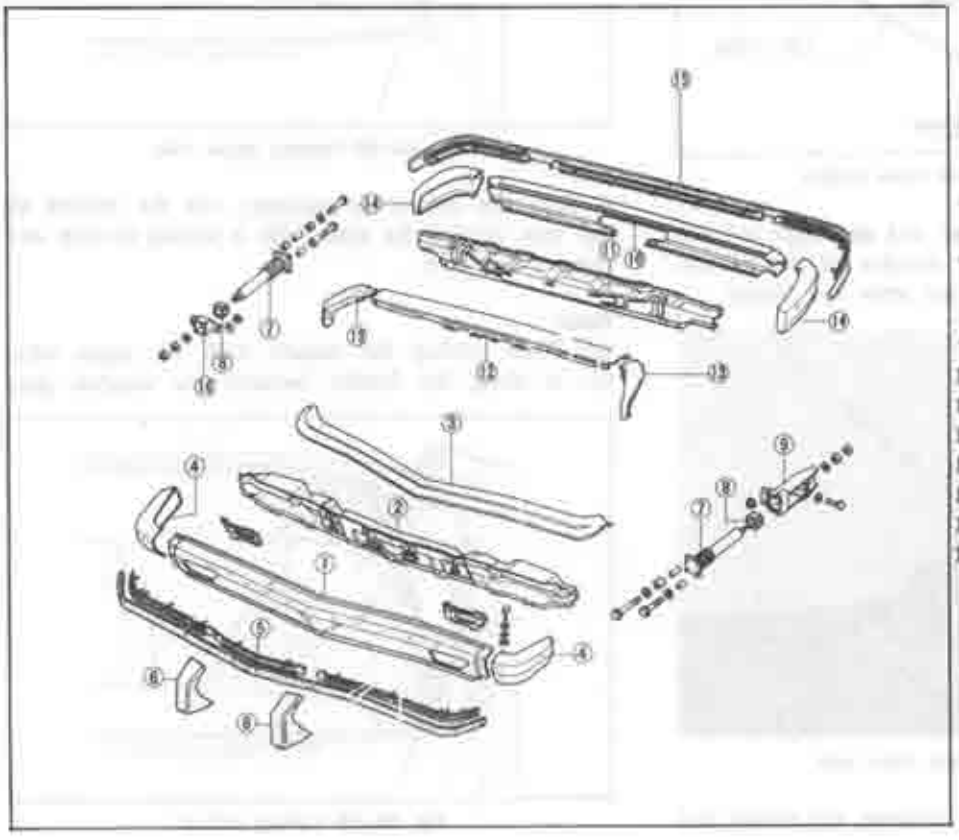


Fig. 14–15
Bumper componnents

1. Front bumper face
2. Reinforcement
3. Front bumper cover
4. Side bumper face
5. Front bumper protecter
6. Front bumper guard
7. Shock absorber
8. Mounting rubber
9. Shock absorber bracket
10. Rear bumper face
11. Reinforcement
12. Rear bumper cover
13. Rear side bumper cover
14. Rear side bumper
15. Rear bumper protecter
16. Rear shock absorber bracket

2) Tighten the shock absorber bracket attaching bolt to 1.8 ~ 2.7 m-kg (13 ~ 19 ft-lb).

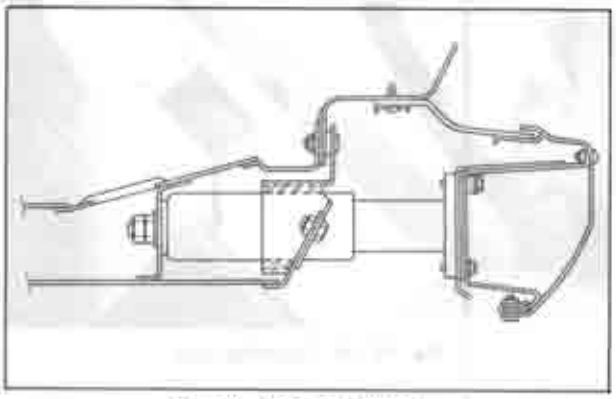


Fig. 14–16 Rear bumper

14–E. WINDSHIELD GLASS

14–E–1. Removing Windshield Glass

To replace the windshield glass, use the **window service tool set** (Part No. 49 0305 870A).

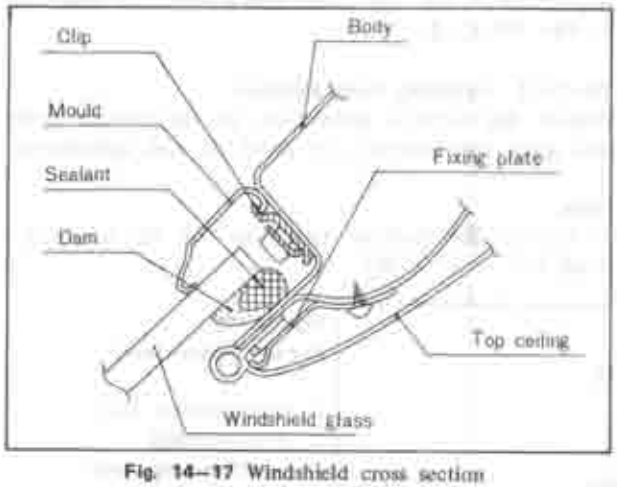


Fig. 14–17 Windshield cross section

1. Remove the interior mirror and also right and left front pillar trims from the interior of the vehicle.
2. Remove the windshield wiper arms and blades.

Fig. 14–18 Removing wiper arm

3. Insert the mould remover between the mould and the glass and pull the retaining clip to remove the mould upward. Remove the mould.

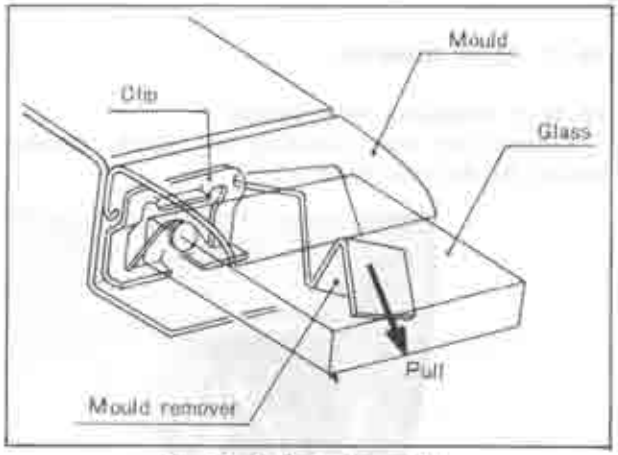


Fig. 14–19 Removing mould

4. Remove the mould retaining clips.
5. Pierce the needle between the glass and the sealant and insert the 500 mm (20 in) length of piano wire into the pierced hole. Wrap each end of the wire around the bars.

Fig. 14–20 Piercing piano wire

6. With the aid of an assistant, cut the sealant all the way around the glass with a sawing motion and remove the glass.

Note:

(a) When cutting the sealant with the piano wire, cut it along the border between the window glass

Fig. 14–21 Cutting sealant

and the sealant.
(b) The piano wire is liable to snap if only a certain section is constantly used and becomes hot. Therefore, when cutting the sealant ensure that the piano wire is kept cool (it should be cooled slowly) or the section of the wire being used is constantly rotated.

Fig. 14–22 Removing glass

14–E–2. Installing Windshield Glass
1. Using the cutting knife, cut the sealant off smoothly so that **1 to 2 mm (0.04 to 0.08 in)** of the sealant remains along the glass opening flange.

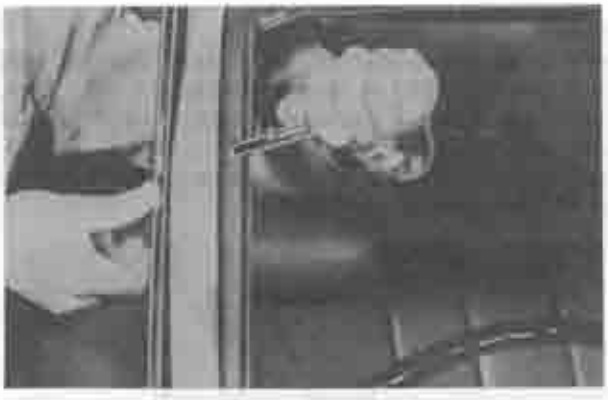


Fig. 14–23 Cutting sealant

If the thickness of the sealant left along the glass opening flange is too small, first, clean with a solvent. Then, apply primer with the brush and leave it to dry for **20 to 30 minutes.** Then, apply sealant until a thickness of **1 to 2 mm (0.04 to 0.08 in)** is obtained.

Fig. 14–24 Applying primer

2. Clean the glass thoroughly and bond the dam with bonding agent parallel to the edge of the glass at a position **7 mm (0.028 in)** away from it. Bond the dam in the direction shown in Fig. 14–25.

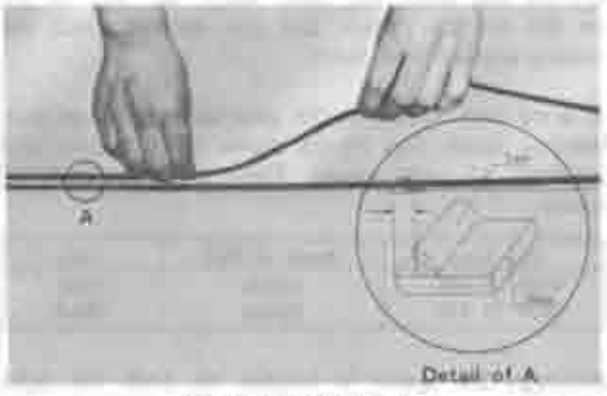


Fig. 14–25 Bonding dam

Note: Securely bond the dam so that it is straight and will not come apart.

3. Apply primer around the entire perimeter of the glass in the area that will contact the sealant. Clean

Fig. 14–26
Window service tool set
(49 0305 870A)

1. Sealant gun
2. Guaze
3. Sealant (305 77 739)
4. Spacer
5. Dam
6. Mould remover
7. Needle
8. Brush
9. Cutting knife
10. Primer
11. Bar
12. Piano wire

the glass opening flange and apply primer to the entire perimeter of the sealant on the glass opening flange. Allow the primer to dry **30 minutes** before installation of glass.

Fig. 14–27 Applying primer

Note:
(a) Apply as thin the sealant coating as possible to the glass.
(b) **Do not** allow any dust, water, oil, etc. to get on the coating surface and also **do not** touch the coating surface with hand.

4. Bond each spacer to the glass opening flange with bonding agent. Fig. 14–28 shows the directions and positions of each spacer. There are two kinds of spacer.

Part Nos.	Name of Part	Color
0305 70 448	Spacer	Gray
0839 70 449	Spacer	Black

Although the spacer is bonded on both the right and the left hand sides of the windshield glass in Fig. 14–28, the spacer on only one side of the glass should be sufficient.

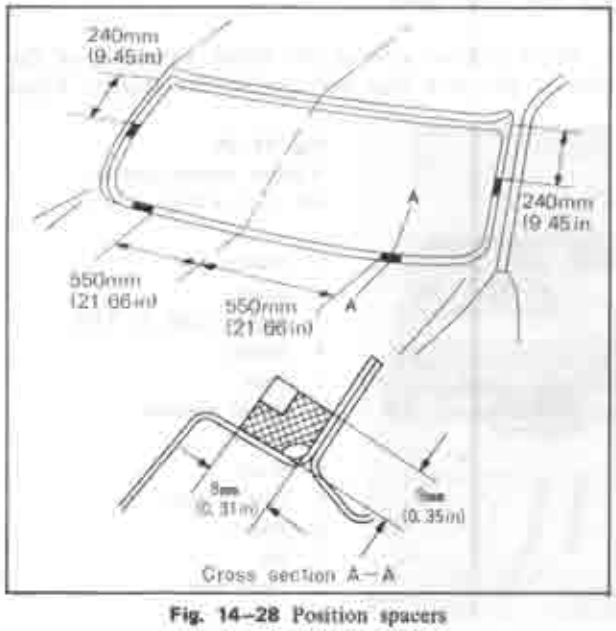


Fig. 14–28 Position spacers

5. Insert each mould retaining clip to the clip insertion portion in the manner shown in Fig. 14–29.

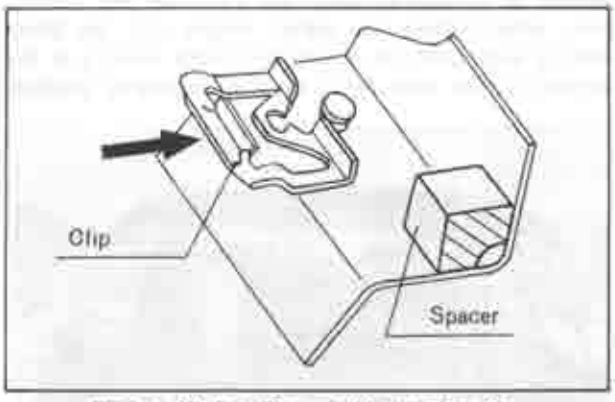


Fig. 14–29 Installing mould retaining clip

Replace the retaining clips as required to insure adequate mould retention.
6. After the primer is dry, apply the sealant so that it is **8 mm (0.31 in)** high along the entire perimeter of the glass with the sealant gun fitted with the sealant cartridge. If the sealant comes apart from the painted surface on the body side, use the remainder of the sealant for rectification.

Note:
(a) Shape the nozzle of the sealant cartridge with the cutting knife as shown in Fig. 14–30. Then, break the film of the sealant with a piece of wire and it is ready for application.
(b) If the application is unsatisfactory, rectify it with a wooden spatula.

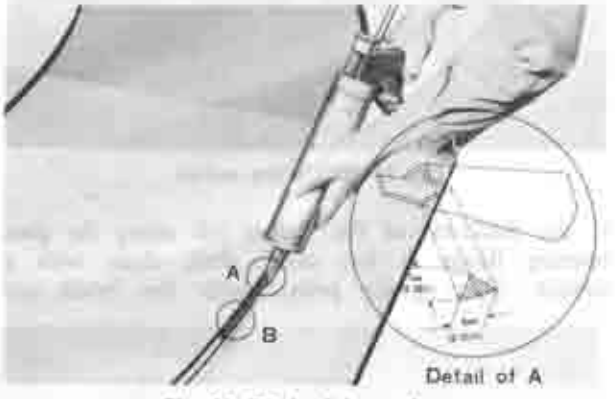


Fig. 14–30 Applying sealant

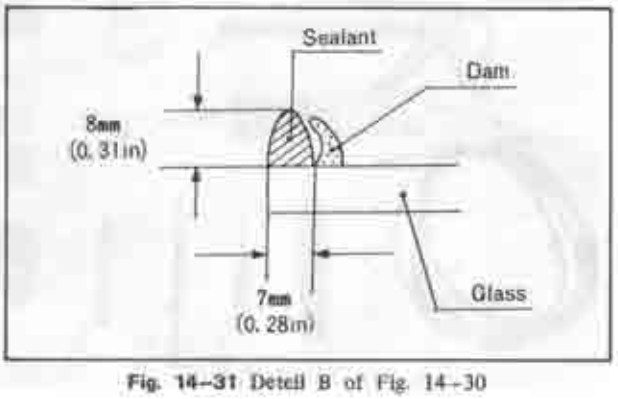


Fig. 14–31 Detail B of Fig. 14–30

(c) If any seal adheres to your hand, it should be removed immediately.

7. Place the glass in the opening flange, locating the best position for equal sealant contact.
8. Firmly press the glass against the sealant with hand pressure. Then, inspect the appearance of the sealant through the glass. A dull spot indicates an area where the sealant does not contact glass surface. Additional hand pressure will seal most areas. When installing the glass, **5.8 mm (0.23 in)** clearance should exist between the body and the glass. Check the clearance at the four positions shown in Fig. 14–32.

Note: If possible, **do not** apply any force to the glass until the sealant has hardened. Time required for the seal to harden after it is applied.

Summer (20°C or 68°F)	5 hours
Winter (5°C or 41°F)	24 hours

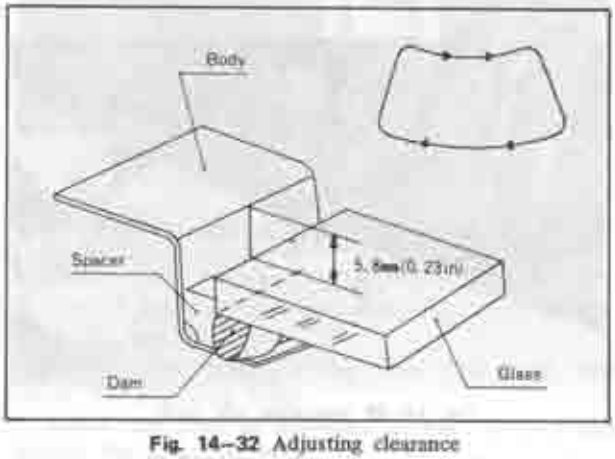


Fig. 14–32 Adjusting clearance

9. Remove any excess primer from the glass with a wooden spatula and wipe with a clean solvent.
10. Water test the installation around the entire perimeter of the glass. Repair any leaks by applying the sealant around the edge of the glass.
11. Install the moulds, interior mirror, front pillar trims, windshield wiper arms, etc.

Note:
(a) Keep the door windows open until the sealant has hardned to some extent.
(b) If the vehicle is to be repainted, remove all the sealant from the body and then after baking the paint on, apply the sealant so that it is **10 mm (0.4 in)** high. **Never apply** air setting paint to the surface on which the sealant is to be applied.

14–F. REAR WINDOW GLASS

14–F–1. Removing and Installing Rear Window Glass

The removal and installation of the rear window glass can be made in the same way as those of the windshield glass. But care should be taken to the following points:
1. In the case of a vehicle equipped with a heatable window, perform the works of disconnection and connection of the relevant wiring.
2. When installing the glass, **7.8 mm (0.31 in)** clearance should exist between the body and the glass. Check the clearance at the four portions shown in Fig. 14–33.

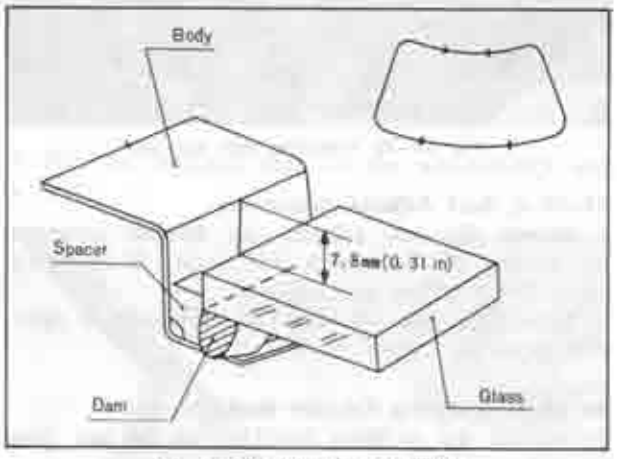


Fig. 14–33 Adjusting clearance

3. The directions and positions each spacer to be bonded are shown in Fig. 14–34.

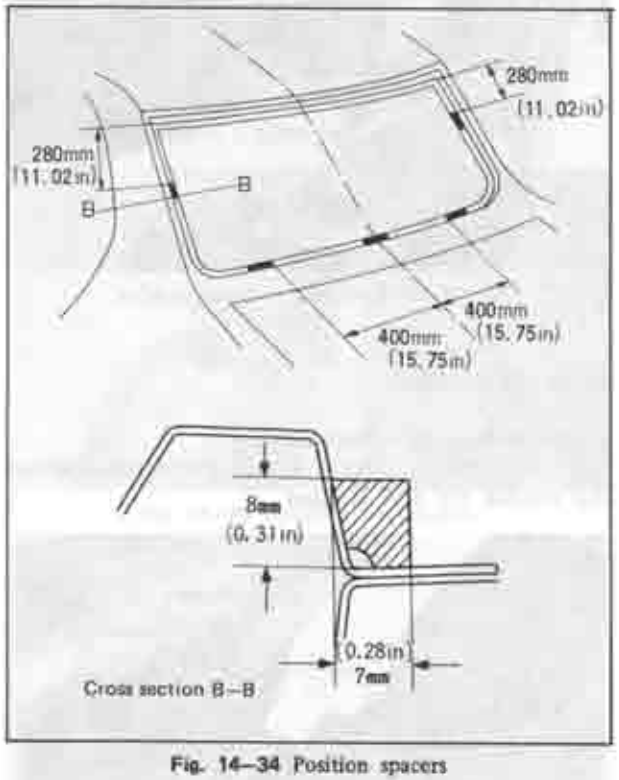


Fig. 14–34 Position spacers

14–G. FRONT SEAT

14–G–1. Front Seat Replacement

1. Remove the front seat by removing the two attaching bolts and two attaching nuts.
2. To install, reverse the removal procedures.

Fig. 14–35 Removing bolt and nut

14–G–2. Seat Adjuster Inspection

1. Inspect the seat adjuster for smooth operation by moving the seat back and forth. If necessary, apply grease to the seat adjuster.
2. Inspect the seat adjusting lever for wear. If defective, repair or replace it.

14–G–3. Reclining Knuckle Replacement

To replace the reclining knuckle, **use the hex head wrench.**

Fig. 14–36 Removing reclining knuckle

14–H. REAR SEAT

14–H–1. Rear Seat Replacement

1. Remove the two bolts attaching the seat cushion and remove the seat cushion.

Fig. 14–37 Removing seat cushion

2. Open the trunk lid and remove the package trim by removing the two attaching screws.
3. Remove the rear seat back attaching nuts from the inside of the trunk lid.

Fig. 14–38 Removing seat back attaching nut

4. Remove the rear seat back attaching bolts and remove the seat back.

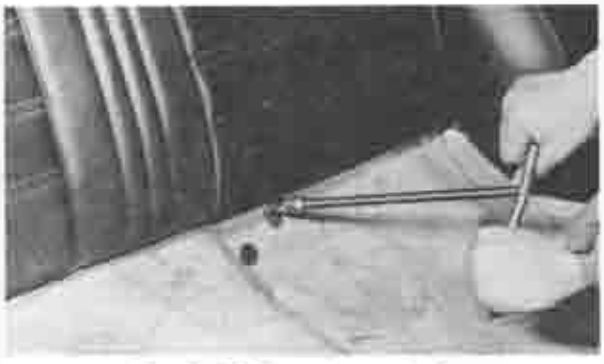


Fig. 14–39 Removing seat back

5. To install, reverse the removal procedures.

14–I. DOOR

14–I–1. Door Adjustment

a. Adjusting door lock striker

The striker can be adjusted laterally and vertically as well as fore and aft. The striker should not be adjusted to correct door sag.

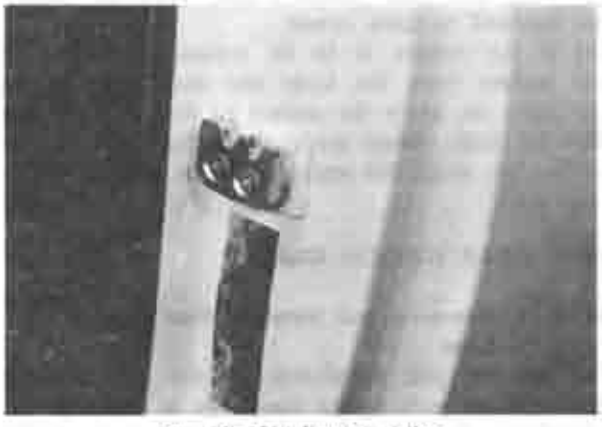


Fig. 14–40 Adjusting striker

1. Loosen the striker attaching screws and move the striker as required.
2. Tighten the attaching screws and check the door fit.

b. Adjusting door alignment

The door hinges provide sufficient adjustment latitude to correct most door misalignment conditions. **Do not** cover up a poor door alignment with the door lock striker adjustment.

1. Loosen the hinge attaching bolts and move the hinge as required.
2. Tighten the attaching bolts and check the door fit.

Fig. 14–41 Adjusting door alignment

14–1–2. Door Hinge Replacement

1. Support the door.
2. Remove the hinge-to-body attaching bolts.
3. Remove the hinge-to-door attaching bolts and remove the hinge.
4. Position the hinge to the door and body, and install the attaching bolts.
5. Adjust the door as described in **Par. 14–1–1** and tighten the attaching bolts.

14–1–3. Door Weatherstrip Replacement

1. Pull the weatherstrip from the retaining clips, and remove the weatherstrip without damaging the rubber if the weatherstrip is to be used again.
2. Remove the weatherstrip retaining clips from the door.

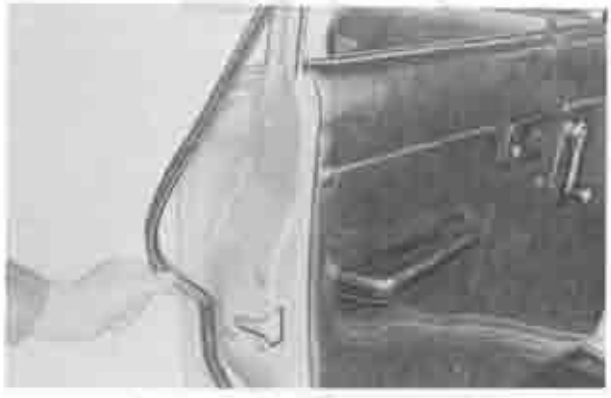


Fig. 14–42 Removing weatherstrip

3. Inspect the weatherstrip for crack, deformation and damage. If defective, replace it.

Fig. 14–43 Removing retaining clip

4. Fit the retaining clips to the weatherstrip with a plier.

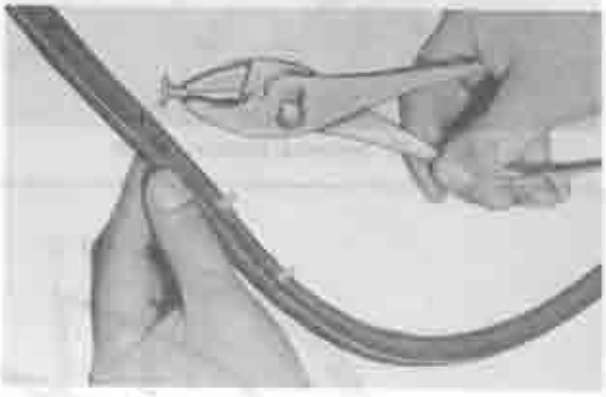


Fig. 14–44 Fitting retaining clip

5. Position the weatherstrip to the door and fit the retaining clips into place.

Fig. 14–45 Installing weatherstrip

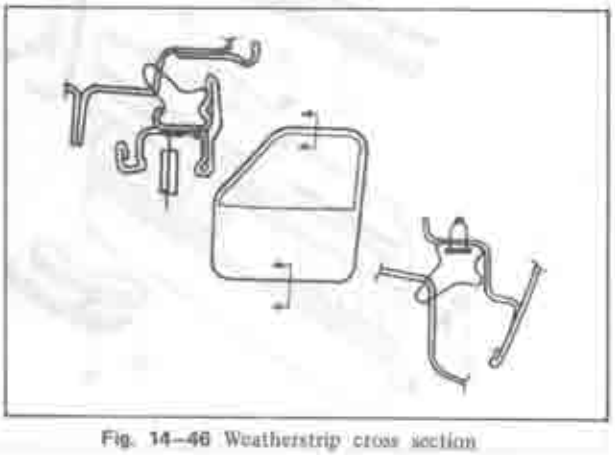


Fig. 14–46 Weatherstrip cross section

14–J. FRONT DOOR

14–J–1. Door Window Regulator and Glass

a. Removing door window regulator and glass

1. Remove the regulator handle by removing the attaching screw.
2. Remove the door lock knob.

Fig. 14–47 Removing regulator handle

3. Remove the arm rest by removing the attaching screws.

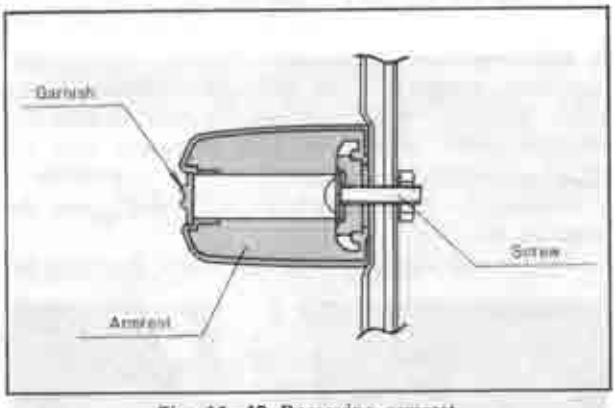


Fig. 14–48 Removing armrest

4. Remove the inner handle cover by removing the attaching screw.
5. Remove the trim panel and watershield.

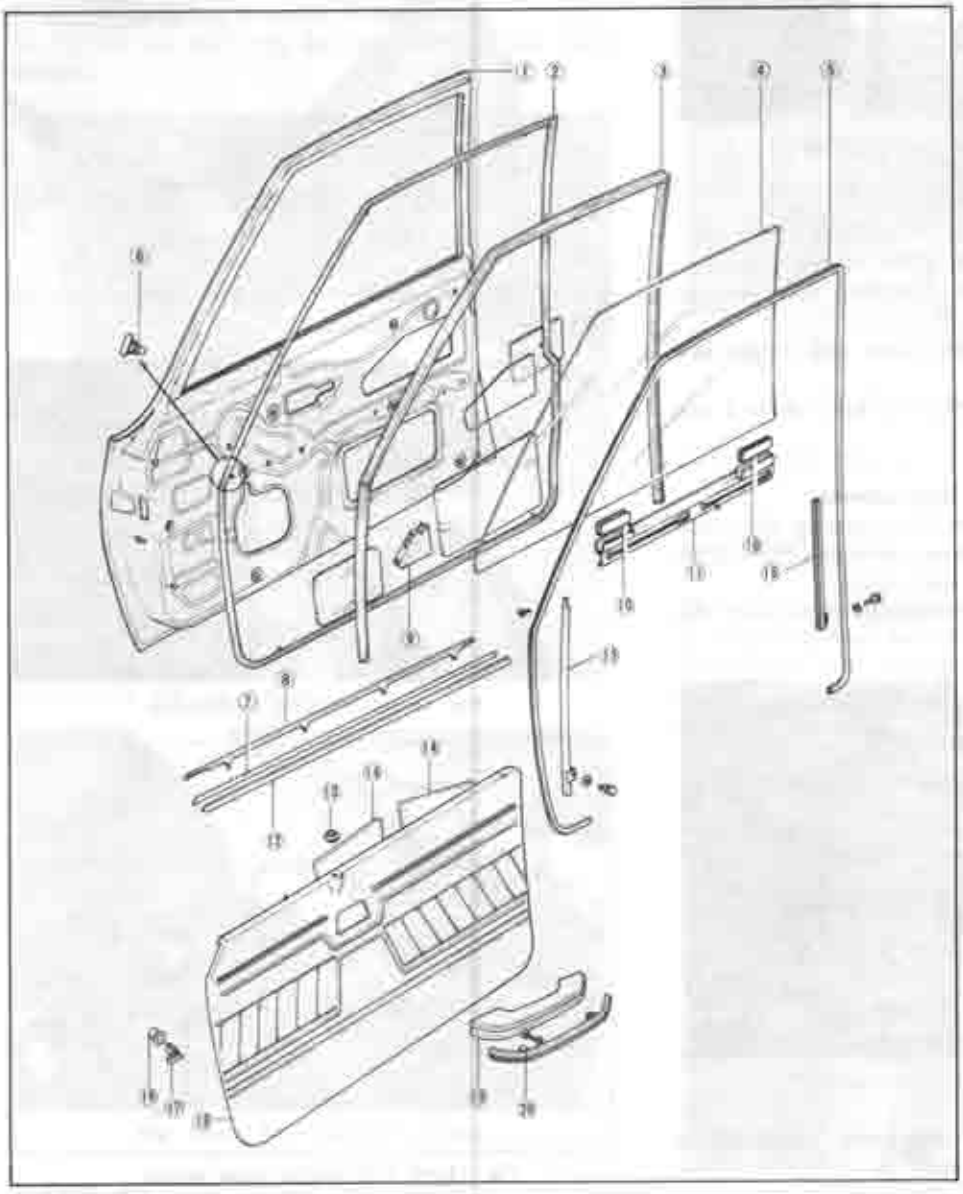


Fig. 14–49 Front door glass

1. Front door
2. Weatherstrip
3. Run channel
4. Glass
5. Seaming welt
6. Weatherstrip retaining clip
7. Weatherstrip
8. Mould
9. Corner bracket
10. Rubber strip
11. Glass channel (Glass holder)
12. Weatherstrip
13. Trim panel grommet
14. Insulation
15. Glass guide
16. Trim panel fastener seat
17. Trim panel fastener
18. Trim panel
19. Arm rest
20. Garnish

6. Remove the regulator attaching bolts, and lower the regulator to disconnect the regulator roller from the glass channel, then remove the regulator assembly.

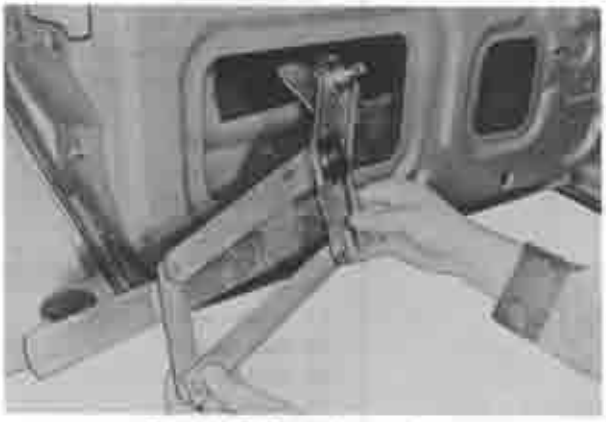


Fig. 14–50 Removing regulator

7. Remove the glass.

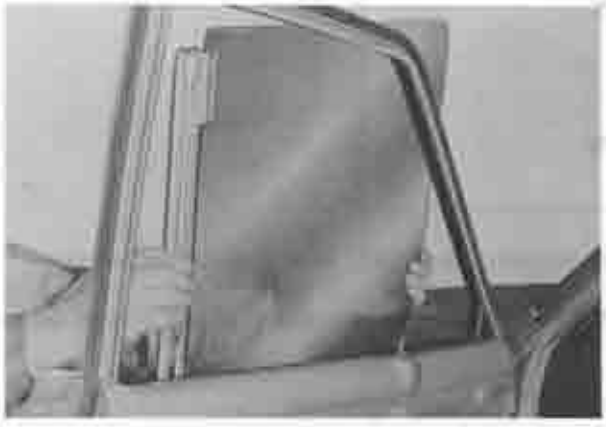


Fig. 14–51 Removing glass

b. Checking door window regulator

1. Inspect the regulator gear and spring for wear and damage. If defective, replace the regulator assembly.
2. If necessary, apply grease to each operation portion.

c. Installing door window regulator and glass

Follow the removal procedures in the reverse order.

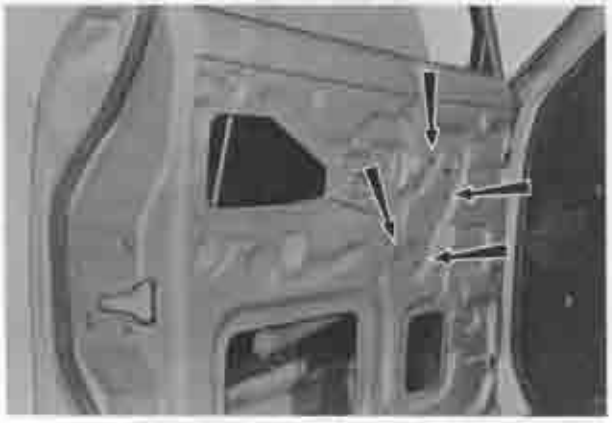


Fig. 14–52 Adjusting regulator

Note: Adjust the regulator and check the operation of the regulator.

14–J–2. Door Lock, Lock Cylinder and Outer Handle

a. Removing door lock, lock cylinder and outer handle

1. Remove the regulator handle, arm rest, etc.
2. Remove the trim panel and watershield.
3. Remove the bolts attaching the inner handle and remove the inner handle.
4. Raise the glass fully and disconnect the remote control rod from the lock cylinder.
5. Remove the door lock attaching screw and remove the door lock.

Fig. 14–53 Removing door lock attaching screw

Fig. 14–54 Removing door lock

6. Remove the retainer that secure the lock cylinder to the door inner panel and remove the lock cylinder.

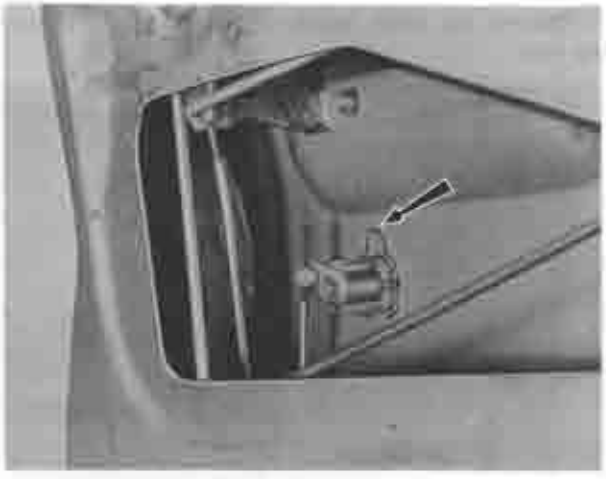


Fig. 14–55 Removing retainer

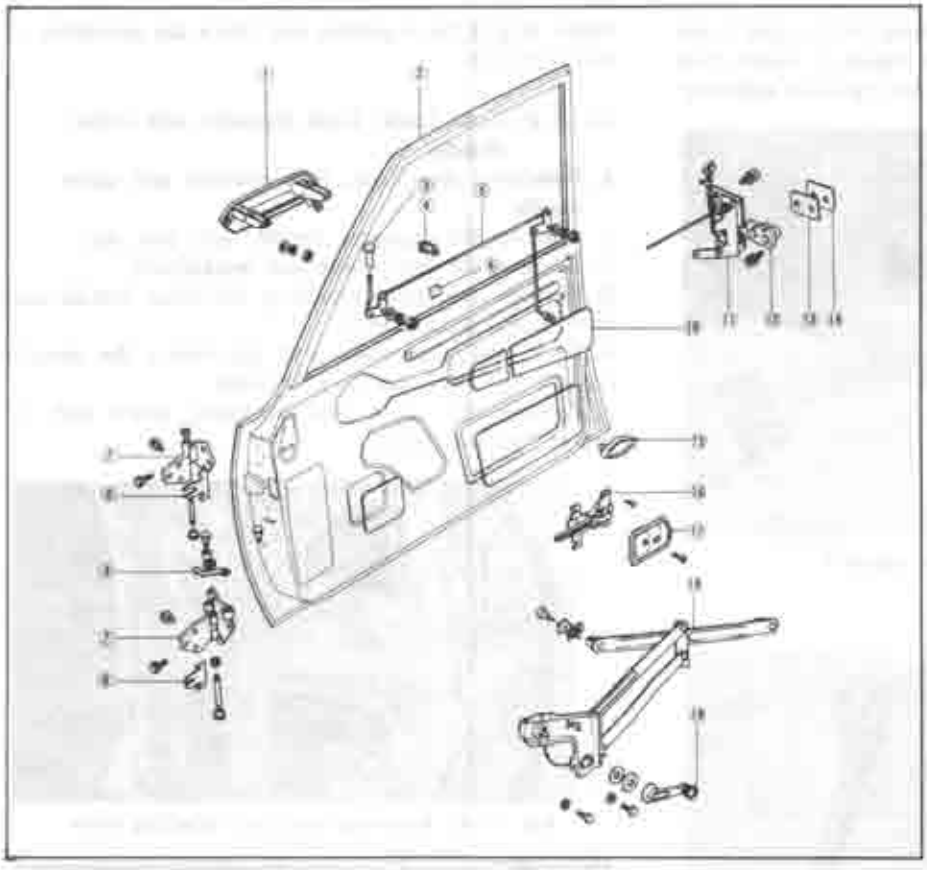


Fig. 14–56 Front door regulator components
1. Outer handle
2. Front door
3. Door latch knob
4. Remote control rod holder
5. Remote control rod
6. Pad
7. Door hinge
8. Shim
9. Check lever
10. Watershield
11. Door lock
12. Door striker
13. Striker seat
14. Base plate
15. Cushion
16. Inner handle
17. Inner handle cover
18. Regulator
19. Regulator handle

Fig. 14–57 Removing lock cylinder

7. Remove the outer handle by removing the attaching nuts.

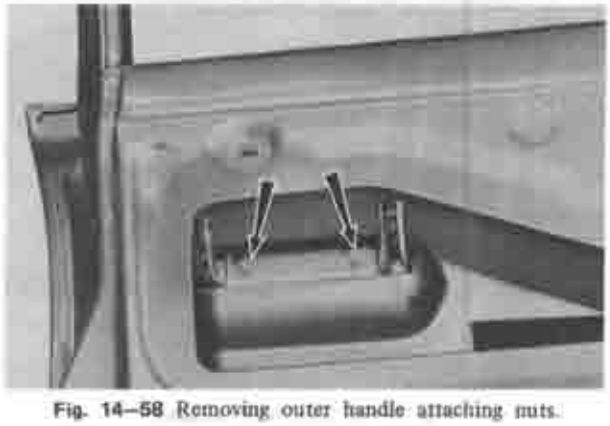


Fig. 14–58 Removing outer handle attaching nuts

b. Installing door lock, lock cylinder and outer handle

Follow the removal procedures in the reverse order.

14–K. QUARTER WINDOW

14–K–1. Removing Quarter Window Glass

1. Remove the rear seat as described in Par. 14–H–1.
2. Remove the glass stopper.
3. Remove the scarf plate attaching screw, as shown in Fig. 14–59, and remove the scarf plate.

Fig. 14–59 Removing screw

4. Remove the trim panel and watershield.

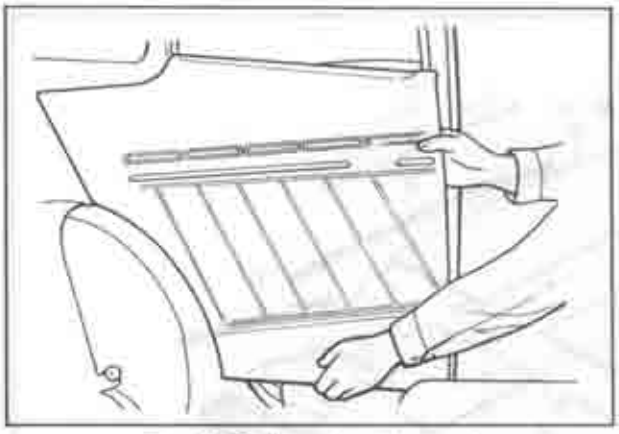


Fig. 14–60 Removing trim panel

5. Remove the glass holder attaching bolt and remove the glass as shown in Fig. 14–61.

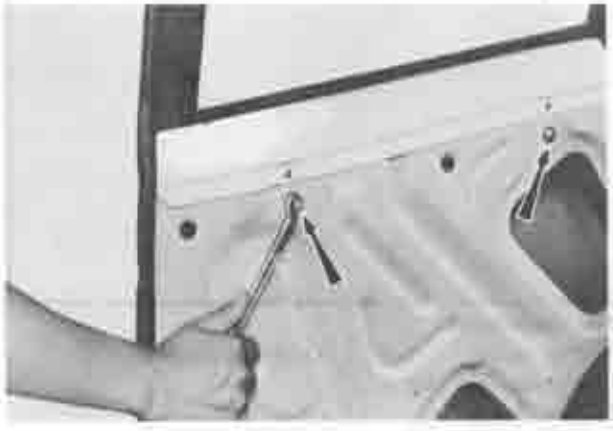


Fig. 14–61 Glass holder attaching bolts

14–K–2. Installing Quarter Window Glass

Follow the removal procedures in the revers order.

Note: Before tightening the bolts attaching the glass holder to the quarter panel, be sure to fully shift the glass frontward and upward.

14–L. TOP CEILING

14–L–1. Removing Top Ceiling

1. Remove the sun visors, interior mirror, interior lamps, coat hanger, etc.

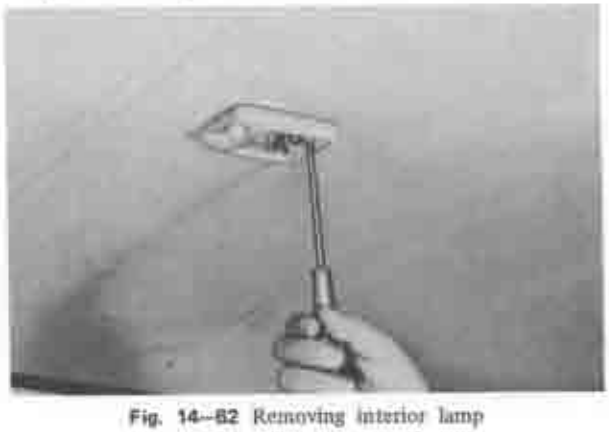


Fig. 14–62 Removing interior lamp

2. Remove the front pillar trims and rear package tray trim panel.

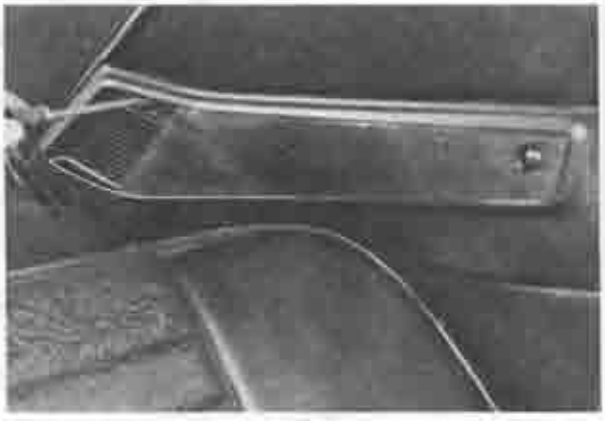


Fig. 14–63 Removing pillar trim

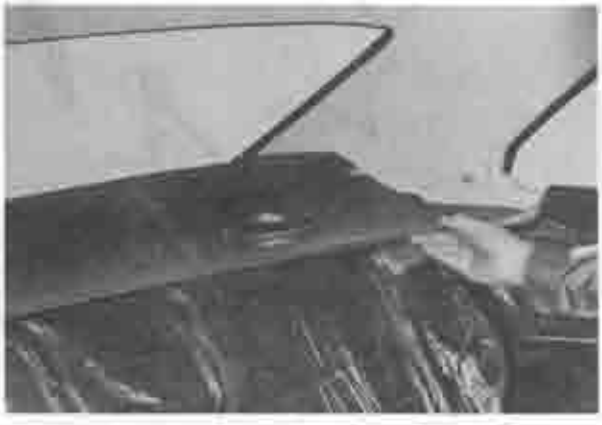


Fig. 14–64 Removing package trim panel

3. Strip off the seaming welts from the body flange and tear the cemented surface of the top ceiling from the outside of the flange.
4. Remove the polyethylene plates of the top ceiling from the inserting points of the body.
5. Remove the listing wires and top ceiling.

14–L–2. Installing Top Ceiling

Follow the removal procedures in the reverse order.

Note:
(a) After applying the adhesive cement to the outside of the body flange and allow the adhesive cement to dry.
(b) When inserting the polyethylene plates of the top ceiling, if the guide made of plastic plate is used, you can insert it without touching the wearing point.

SPECIAL TOOLS

49 0305 870A	Window service tool set
49 0259 855	Seat reclining knuckle remover

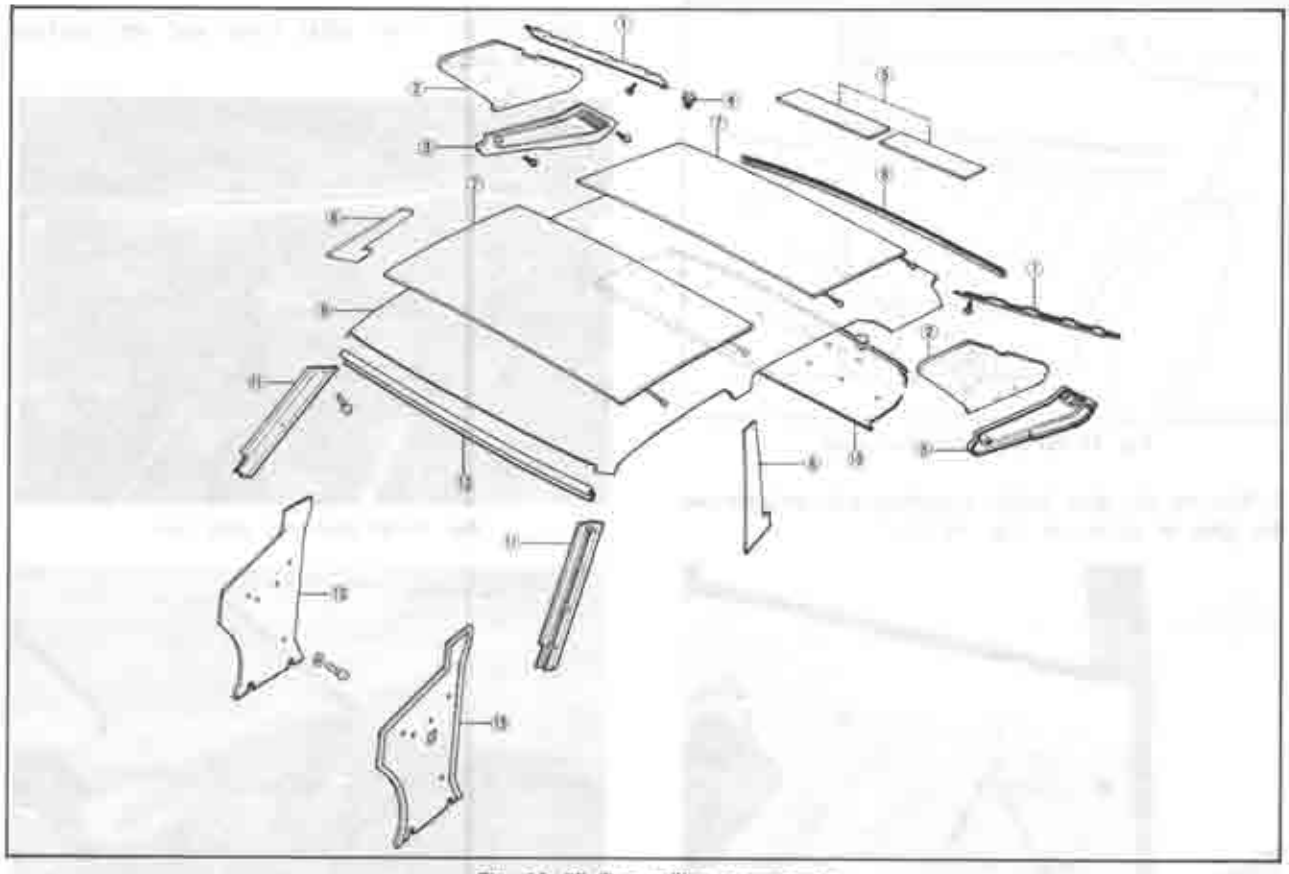
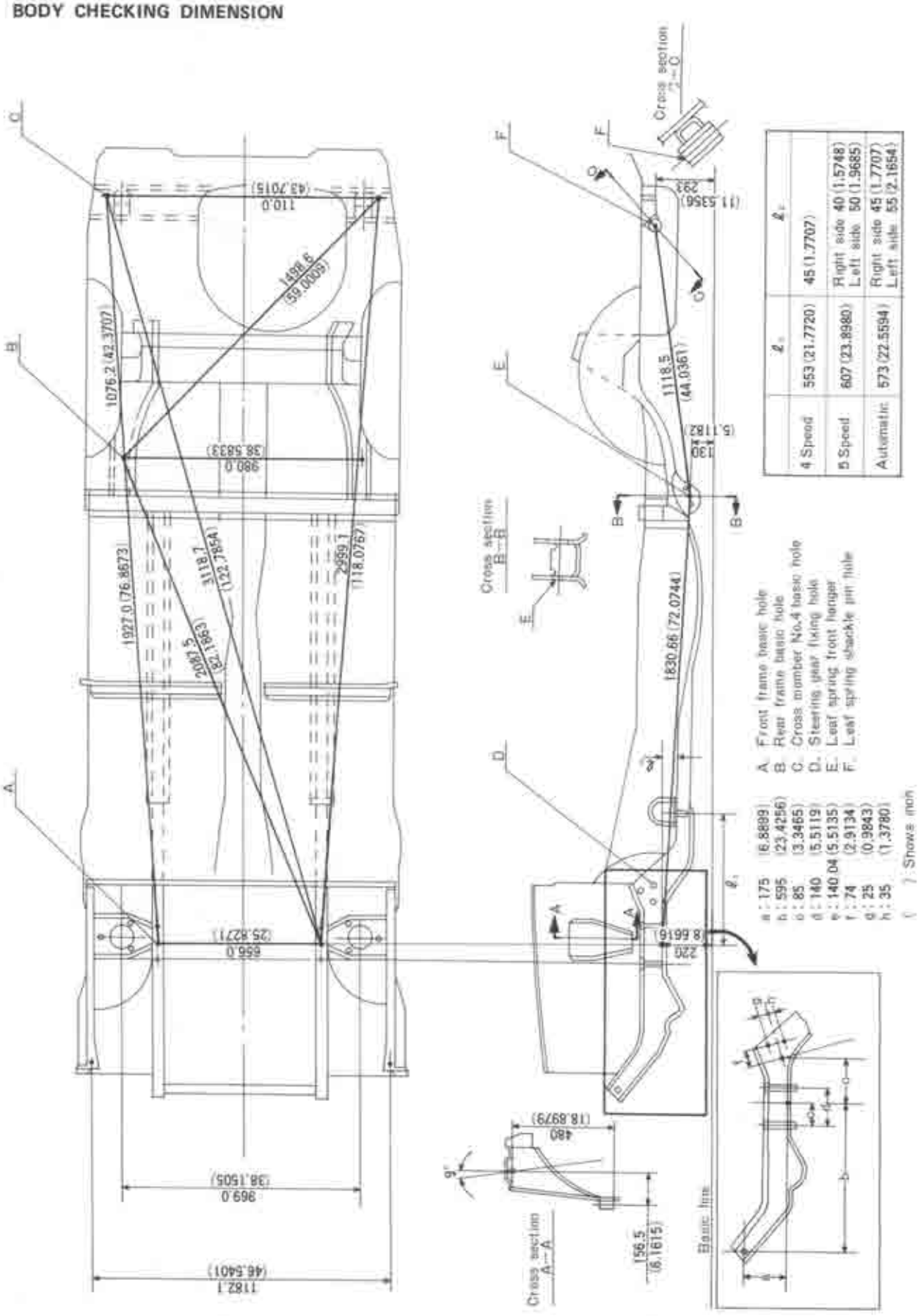


Fig. 14-65 Top ceiling components

1. Fixing plate
2. Pillar pad
3. Rear pillar trim
4. Fastener
5. Wire cushion
6. Center pillar trim
7. Head lining
8. Rear fixing plate
9. Top ceiling
10. Package tray trim
11. Front pillar trim
12. Front fixing plate
13. Front side trim

BODY CHECKING DIMENSION



	ℓ_1	ℓ_2
4 Speed	553 (21.7720)	45 (1.7707)
5 Speed	607 (23.8980)	Right side 40 (1.5748) Left side 50 (1.9685)
Automatic	573 (22.5594)	Right side 45 (1.7707) Left side 55 (2.1654)

ELECTRICAL SYSTEM (BODY)

15

15–A. LIGHTING SYSTEM

The wiring of the lighting systems is shown in the wiring diagrams. The wires in the various circuits are of different colors to aid when checking individual circuits.

15–A–1. Adjusting Head Light

Before adjusting the headlights, make sure that the tires are inflated uniformly to recommended pressure and the vehicle is on the level ground without load. Adjust the headlight to meet the regulation of each country.

To adjust the headlight, turn the two spring loaded screws of the sealed beam unit until the headlights are properly aimed.

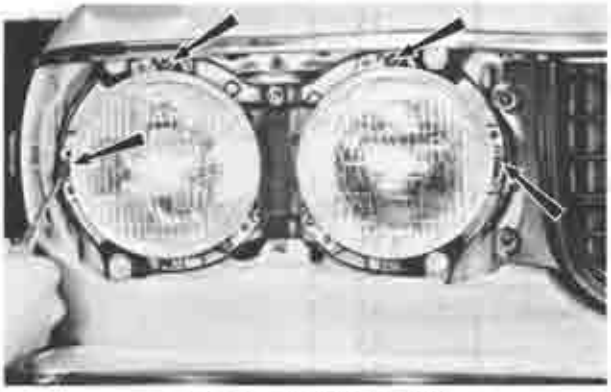


Fig. 15–1 Adjusting head light

15–A–2. Bulb Capacity

When replacing the bulb, conform to the following table.

Head light upper beam	37.5W
Head light lower and upper beam	60/37.5W
Front combination:	
Turn signal and parking light	8/27W
Front side marker light	8W
Rear combination:	
Tail and stop light	8/27W
Rear turn signal light	27W
Back-up light	27W
Rear side marker light	8W
License light	8W
Instrument panel illumination light	3W
Interior light	5W
Seat belt warning light	5W

15–B. FUEL AND WATER TEMPERATURE GAUGE

The fuel gauge indicates the quantity of gasoline in the tank only when the ignition switch is turned on. The fuel gauge circuit is composed of the fuel gauge, mounted on the instrument panel, and the fuel tank unit, connected by a single wire through the ignition switch.

The water temperature gauge electrically operated like the fuel gauge, consists of the water temperature gauge in the instrument panel and sending unit installed on the rear housing.

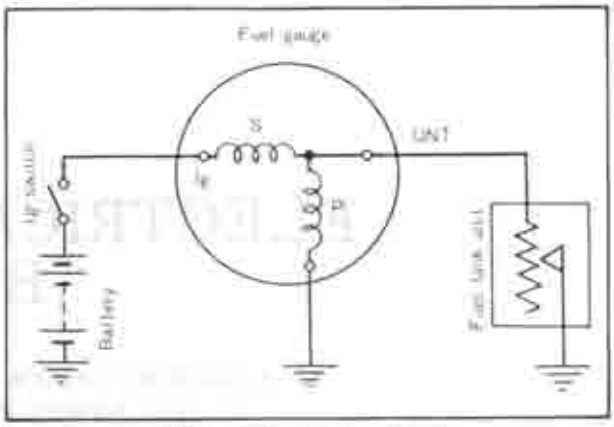


Fig. 15–2 Diagram of fuel gauge

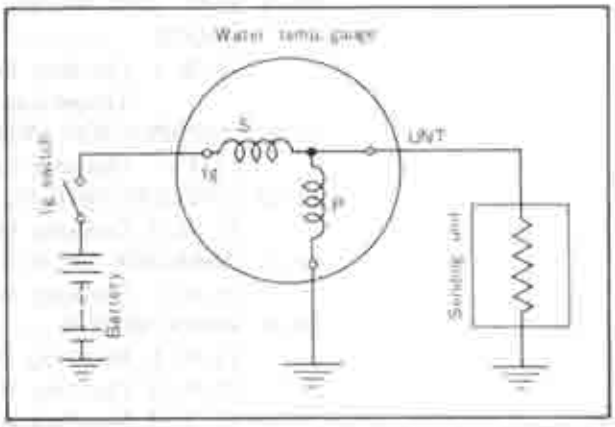


Fig. 15–3 Diagram of water temp. gauge

15–B–1. Checking Fuel and Water Temperature Gauge

a. Fuel and water temperature gauge

If the checker (49 0839 285) is available, use it according to the following procedure to confirm whether the trouble lies in the meter or in the unit.

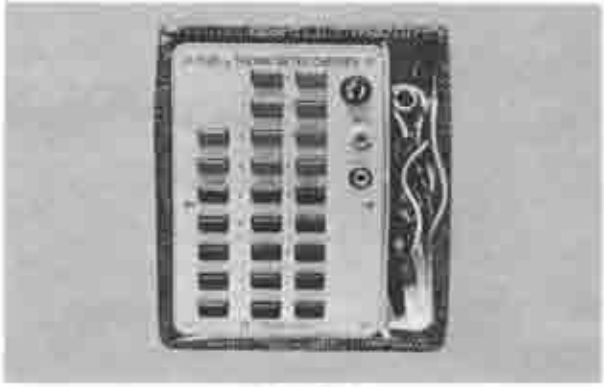


Fig. 15–4 Checker

1. Disconnect wiring connector from unit.
2. Connect this wiring connector to red lead of checker.
3. Connect black lead of checker to earth connection on vehicle body.

Note: Make this earth connection at position close to unit.

4. Set checker to the specified resistance value according to the following resistance figure.

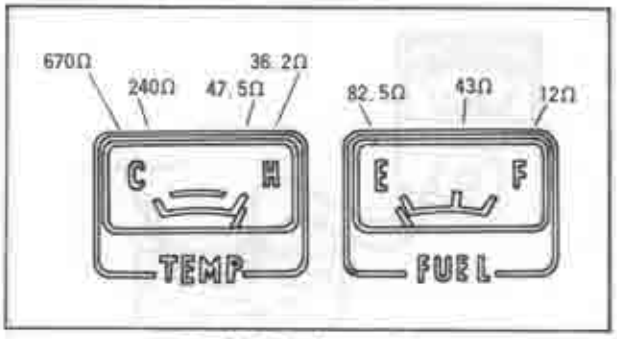


Fig. 15–5 Resistance figure

Example:
If specified resistance value of temperature gauge C is 671,

671=600 + 70 + 1

Therefore, push 6 of column X 100
7 of column X 10
1 of column X 1

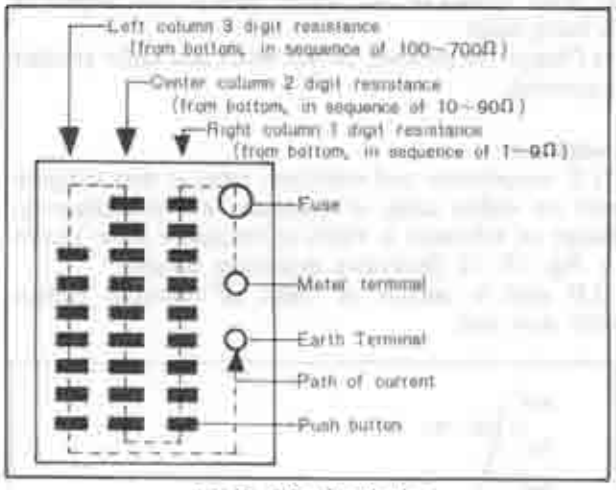


Fig. 15–6 Setting checker

Note:
a) To return the button to its original position, push another button in same column half-way down.
b) When setting checker, push buttons in sequence starting from the largest value.

5. Turn the ignition switch on and check whether the gauge points properly.

Note: Wait for about 20 seconds before judgement.

judgement:
1) If there is error in indicated value of meter, use following standard to checker error. Tolerance is roughly ± 2 widths of needle (± 1/16 of one graduation).
2) If the gauge points properly, the trouble lies in the sending unit while the trouble lies in the meter if the gauge indication is inaccurate.

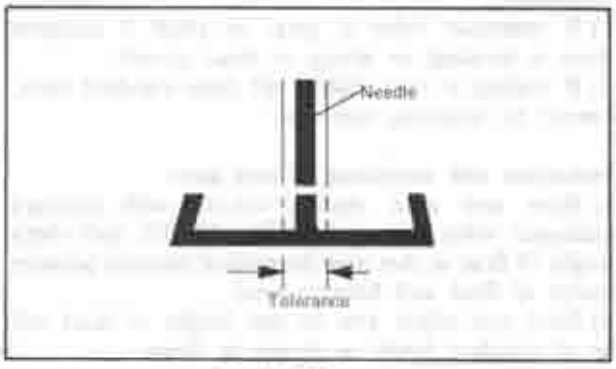


Fig. 15–7 Tolerance

b. Fuel gauge unit
For inspecting the guel gauge unit, proceed as follows.
1. Remove unit, and connect terminal and body of unit to radio tester.
2. Slowly move unit arm to E point or F point and take reading of resistance value of tester at that time.

Judgement:
1) If resistance value at E point or F point concurs

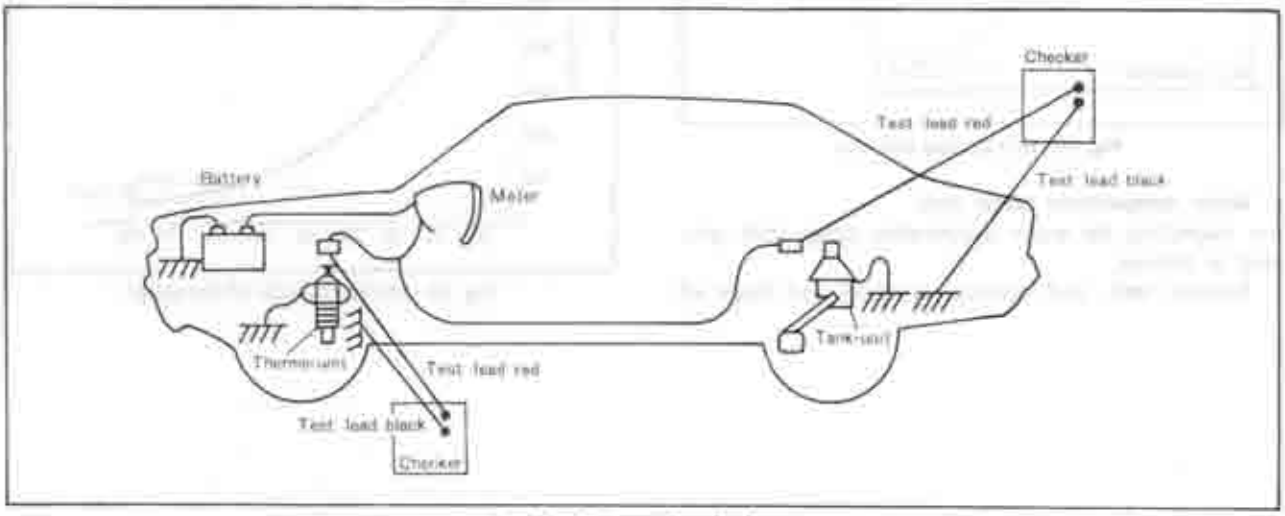


Fig. 15–8 Connecting checker

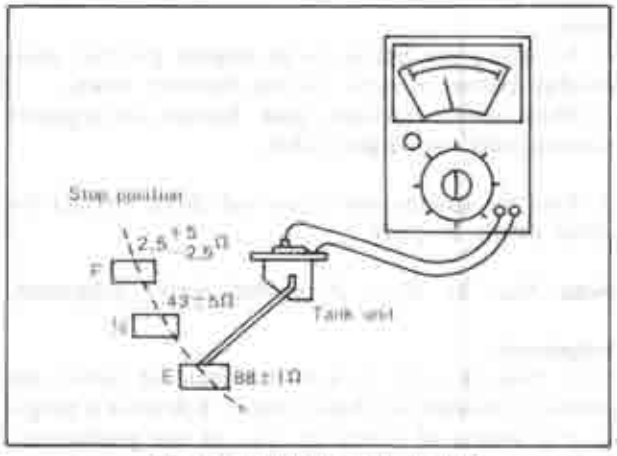


Fig. 15–9 Checking fuel gauge unit

with standard value indicated in Fig. 15–9, unit is satisfactory.
2) If resistance value is great or small it indicates there is breakage in wiring or short circuit.
3) If reading is only slightly off from standard value, correct by adjusting unit arm.

Inspection and correction of unit arm:
a) Move arm until reading concurs with standard resistance value indicated in Fig. 15–10, and check height of float at that time (horizontal distance between center of float and fulcrum arm).
b) Bend and adjust arm so that height of float will be of standard height as shown in figure.

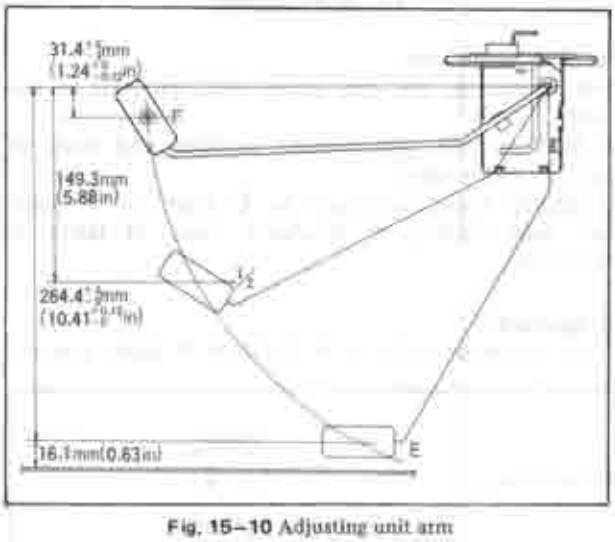


Fig. 15–10 Adjusting unit arm

c. Water temperature gauge unit
For inspecting the water temperature gauge unit, proceed as follows.
1. Remove unit, and connect terminal and body of unit to radio tester.
2. Place unit in hot water tank.

Note: Care should be taken not to immerge unit terminal in hot water.

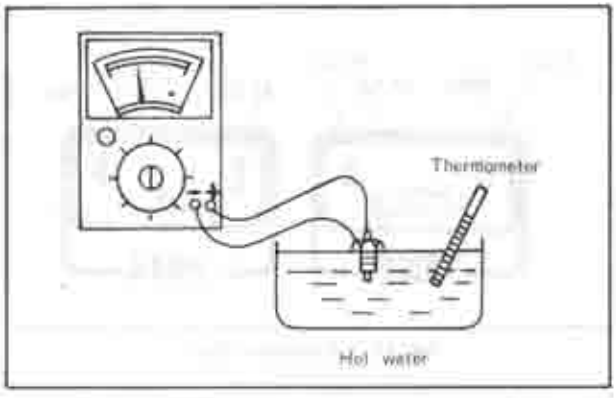


Fig. 15–11 Checking temperature gauge unit

3. Place thermometer in hot water tank.
4. Take rading of thermometer and at the same time reading of resistance value on tester.

Note:
a) Water should be hot (about 80°C) when inspection is being made.
b) Change temperature of hot water and make another inspection.

Judgement:
1) If temperature and resistance value at that temperature are within range of tolerance, unit is satisfactory. Range of tolerance is ±20% of resistance value shown in Fig. 15–12 (including measuring errors).
2) If unit is outside of range of tolerance replace with new unit.

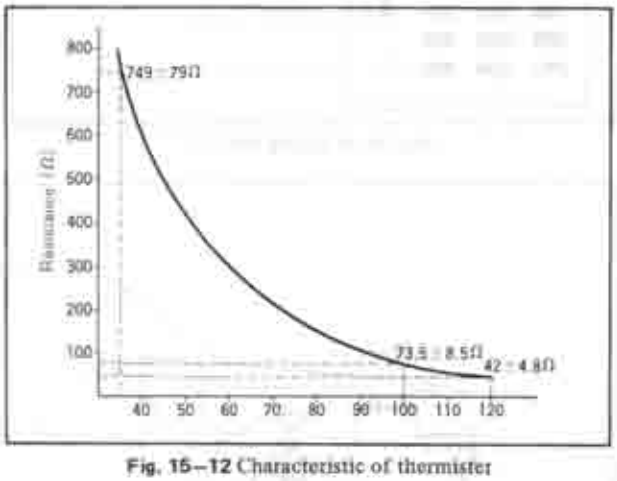


Fig. 15–12 Characteristic of thermister

15–C. COMBINATION SWITCH

15–C–1. Checking Combination Switch

Check the continuity between the coupler terminals using the circuit tester according to the following switch interconnection diagram.

1. Turn Signal and Hazard Switch

Terminal / Switch Position	TFU	HFU	TL	TR	TIG	TFB	HBA	HFB	SS	SS	
Right turn	●			●	●	●					Turn signal
Neutral					●	●					
Left turn	●		●		●	●					
OFF											Hazard
ON		●	●	●			●	●	●	●	

a : TIG ..... Turn signal switch power source (GY)
b : TFB ..... Turn signal flasher switch power source (GL)
c : TL ..... Turn signal left (GB)
d : HFB ..... Hazard flasher power source (WG)
e : HBA ..... Hazard switch power source (WL)
f : TR ..... Turn signal right (GW)

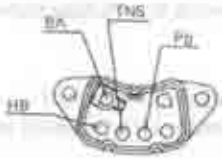
a : TFU ..... Flasher unit (GR)
b : Vacant
c : HFU ..... Hazard flasher unit (WB)
d : HO ..... Horn switch power source (G)
SS ..... Stop switch (Lg)
SS ..... Stop switch (Lg)

Refer to Fig. 15–14.

Fig. 15–13 Turn signal and hazard switch interconnection diagram

2. Light, Dimmer and Passing Switch

Terminal / Switch Position	BA	Pb	TNS	HB	HU	HL	
OFF	●	●					Light
Tail, Side, Number	●	●	●				
Head Lamp	●		●	●			
Upper				●	●		Dimmer
LOW				●		●	
OFF		●					Passing
ON		●			●		



A : Vacant
B : TNS ..... Tail, license and side lamp (RG)
C : SS ..... Stop switch (Lg)
D : SS ..... Stop switch (Lg)
E : HU ..... Head lamp upper (RW)
F : HL ..... Head lamp lower (RB)

Note: The terminals Pb and HB are connected inside the switch and are not on the coupler. So, please refer to the left diagram.

Fig. 15–14 Light, dimmer and passing switch interconnection diagram

3. Wiper and Washer Switch

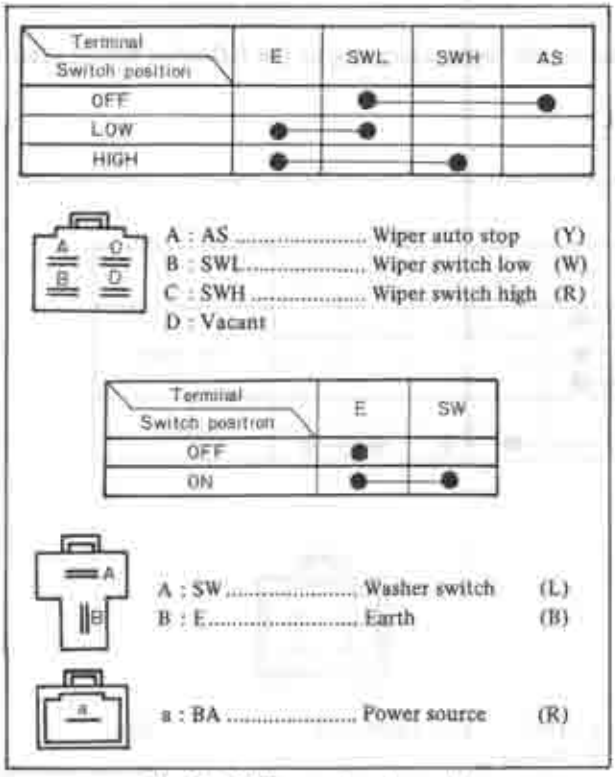


Fig. 15–15 Wiper and washer switch interconnection diagram

15–E. INHIBITOR SWITCH

15–E–1. Checking Inhibitor Switch

Check the continuity between the coupler terminals using the circuit tester according to Fig. 15–17.

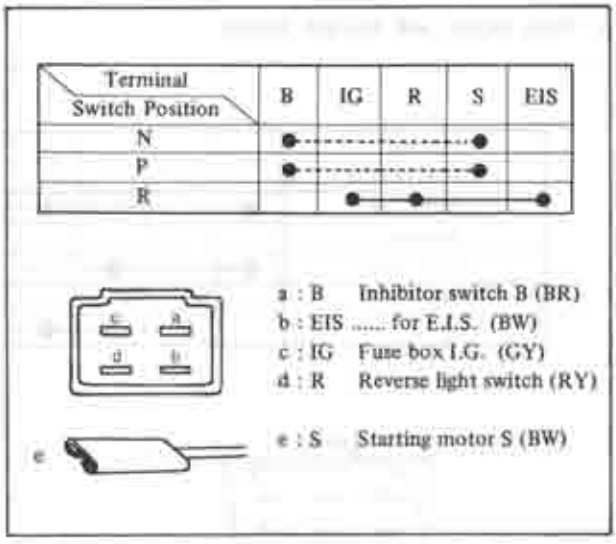


Fig. 15–17 Inhibitor switch interconnection diagram

Note:

a. Solid line shows the connection for indicator light circuit.

b. Dotted lines show the connection for starting circuit.

15–D. IGNITION SWITCH

15–D–1. Checking Ignition Switch

Check the continuity between the switch terminals using the circuit tester acoording to Fig. 15–16, interconnection diagram.

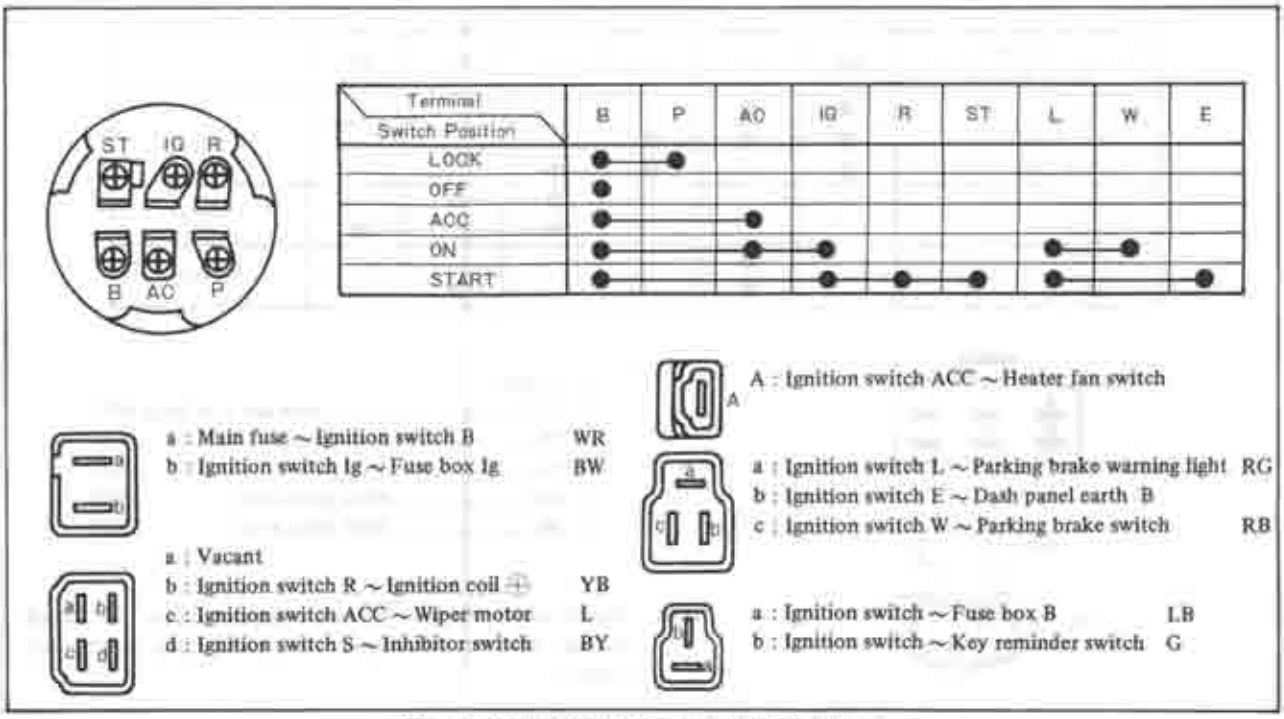


Fig. 15–16 Ignition switch interconnection diagram

15–F. WIPER MOTOR

15–F–1. Removing Wiper Motor

1. Removing the wiper arm attaching screws and remove teh wiper arms.

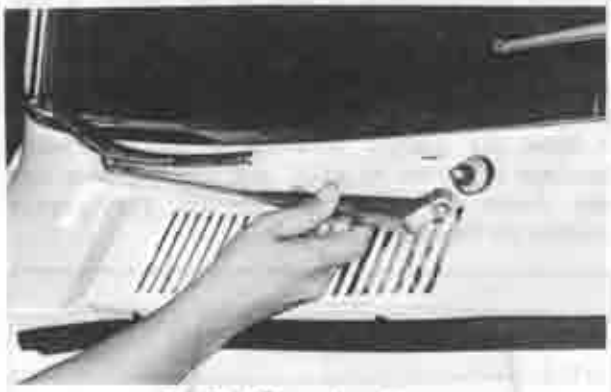


Fig. 15–18 Removing wiper arm

2. Removing the screws attaching the cowl plate and move the front side of the cowl plate up and disconnect the hose for the washer at the nozzle. Then remove the cowl plate.

Fig. 15–19 Removing cowl plate

3. Disconnect the wiring at the wiper motor.
4. Loosen the bolts attaching the wiper motor and remove the wipre motor.

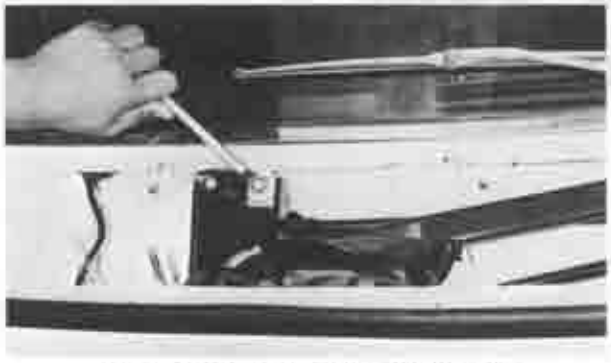


Fig. 15–20 Removing motor attaching bolts

15–F–2. Checking Wiper Motor

Connect the wiper motor, ammeter and battery according to the following diagram, and check the number of wiping revolutions and amperage.

Wiper motor	Wiping revolution number	Amperage
Low	42 ~ 55 RPM	Less than 2.5 A
High	62 ~ 85 RPM	Less than 2.5 A

Note:

a. The differance in number if revolutions between Low and High should be more than **15 RPM.**

b. The Auto Stop does not work in the case of faulty wiper motor earth.

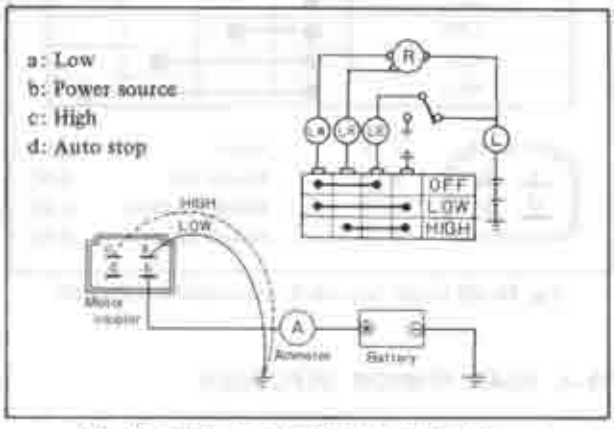


Fig. 15–21 Wiper motor interconnection diagram

15–F–3. Installing Wiper Motor

To installing the wiper motor, follow the removal procedure in the reverse order.

15–G. FLASHER UNIT

(a) Turn signal

When the battery ⊕ is connected to the TFB terminal and a prescribed lamp between the battery ⊖ and FU terminal, the lamp must turn on and off **90** $^{+10}_{-15}$ times per minute with interval between flasher under **1.5** second.

(b) Hazard

When the battery ⊕ is connected to the HFB terminal and a prescribed lamp between the battery ⊖ and FU terminal, the lamp must turn on and off **90** $^{+10}_{-15}$ times per minute with the interval between flasher under **1.5** second.

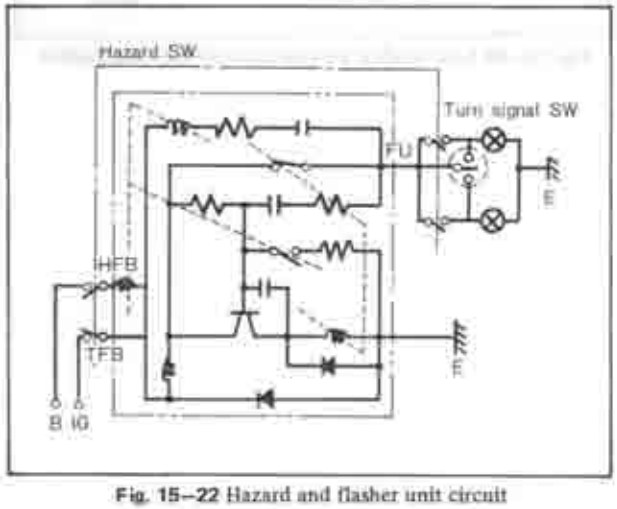


Fig. 15–22 Hazard and flasher unit circuit

15–H. HEATER FAN SWITCH

15–H–1. Checking Heater Fan Switch

Check the continuity between the coupler terminals using the circuit tester according to Fig. 15–23.

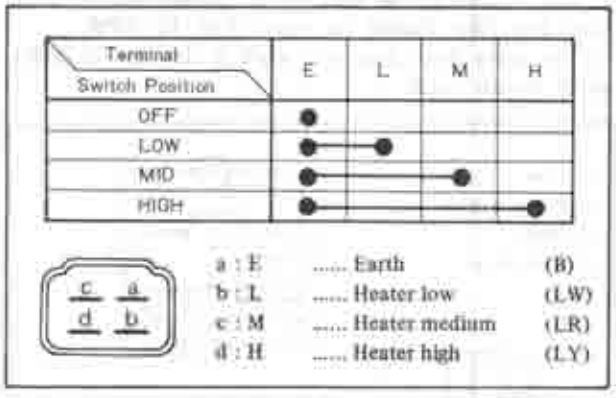


Fig. 15–23 Heater fan switch interconnection diagram

15–I. REAR WINDOW DEFOGGER

15–I–1. Checking Rear Window Defogger

1. Rear window defogger switch

Check the continuity between the coupler terminals using the circuit tester according to Fig. 15–24.

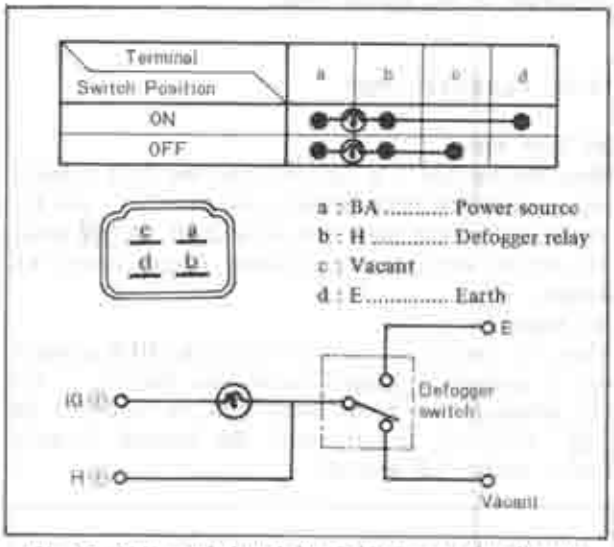


Fig. 15–24 Rear window defogger interconnection diagram

2. Rear window defogger switch

1. Turned on the rear window defogger switch.
2. Ground the negative terminal of the voltmeter on the body and touch the positive terminal on the center of each filament to measure the voltage. Normal filament registers approximately 6 volts at the center. A high voltage on the order of 12 volts shows that breakage is on the negative side from the center (grounded side) and a voltage close to zero volt shown that breakage is on the positive side.
3. Move the positive terminal to the side where breakage is known to exist, and you will note sudden change in voltage at a portion. That portion is where the filament is broken.

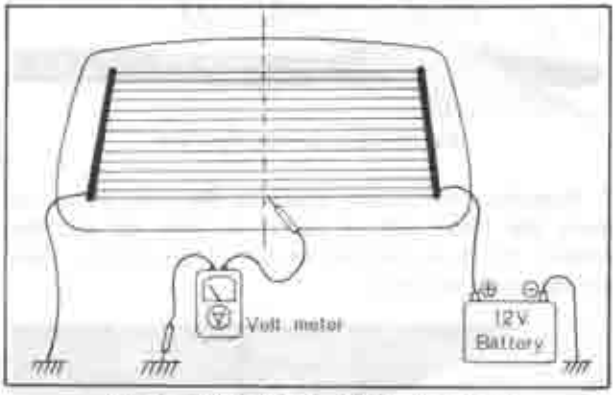


Fig. 15–25 Checking rear window defogger

15–I–2. Repairing Printed Filament

1. Clean the broken portion with solvent.
2. By using a small brush or a drawing pen, apply conductive silver paint (Parts No. 2835 77 6000), i.e., Dupont No. 4817 to the broken section.
3. Completely dry the painted section by leaving it intact for 24 hours in the case of 20°C (68°F) (for 30 minutes when the painted section is heated up to 60°C (140°) with a dryer).

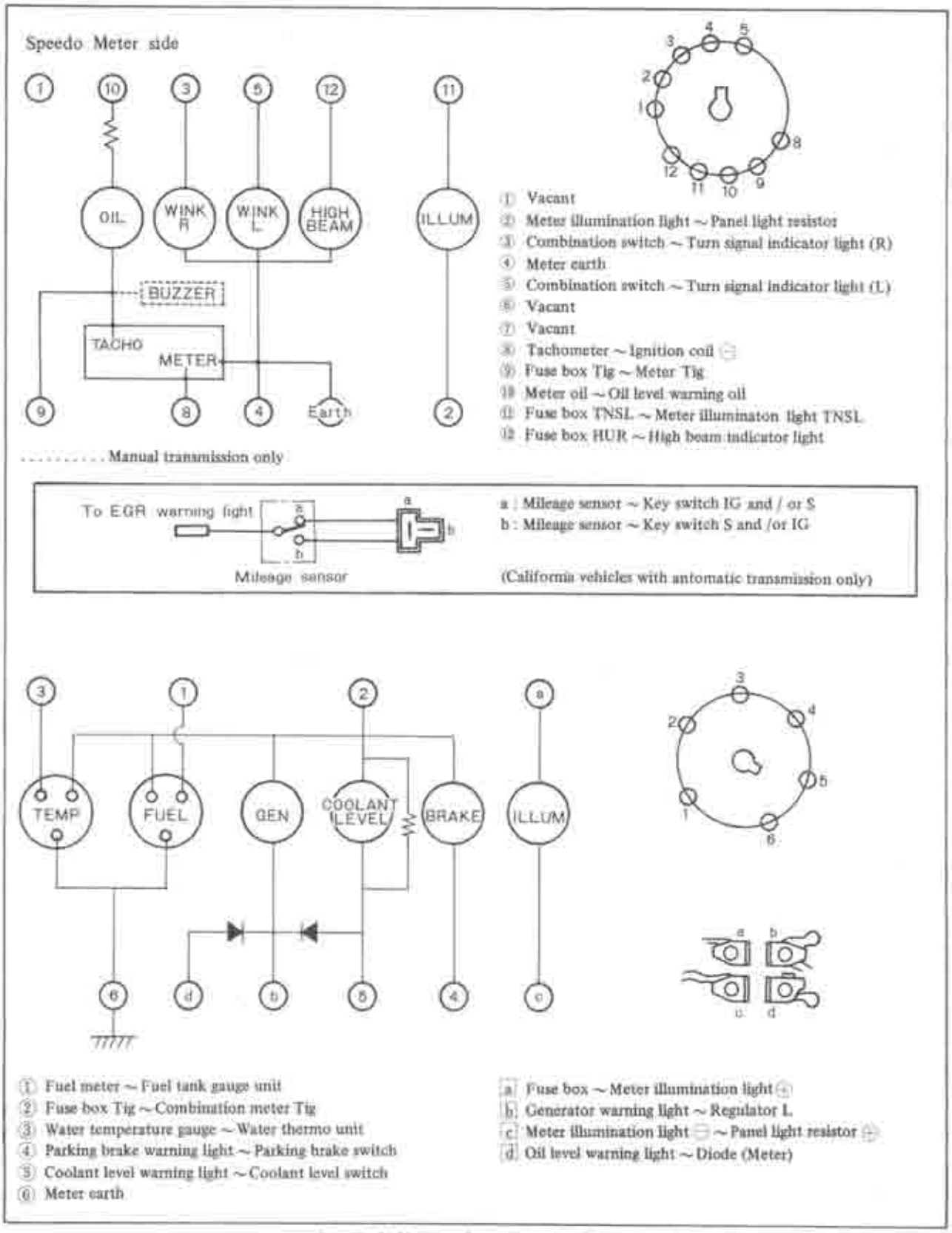
Note:

a) Never turn on the heater before the paint has completely dried.
b) Do not use any alkaline chemical cleanser to clean the section thus repaired.
c) The life of Dupont No. 4817. conductive silver paint, is one year and must be kept at a dry place having a temperature of less than 20°C (68°F).

15–J. METER

15–J–1. Checking Meter Set

Check the continuity between connector pin and lamp, and that between connector pin and meter using the circuit tester according to the interconnection diagram below.



① Vacant
② Meter illumination light ~ Panel light resistor
③ Combination switch ~ Turn signal indicator light (R)
④ Meter earth
⑤ Combination switch ~ Turn signal indicator light (L)
⑥ Vacant
⑦ Vacant
⑧ Tachometer ~ Ignition coil ⊖
⑨ Fuse box Tig ~ Meter Tig
⑩ Meter oil ~ Oil level warning oil
⑪ Fuse box TNSL ~ Meter illuminaton light TNSL
⑫ Fuse box HUR ~ High beam indicator light

a : Mileage sensor ~ Key switch IG and / or S
b : Mileage sensor ~ Key switch S and /or IG

(California vehicles with antomatic transmission only)

① Fuel meter ~ Fuel tank gauge unit
② Fuse box Tig ~ Combination meter Tig
③ Water temperature gauge ~ Water thermo unit
④ Parking brake warning light ~ Parking brake switch
⑤ Coolant level warning light ~ Coolant level switch
⑥ Meter earth

[a] Fuse box ~ Meter illumination light ⊕
[b] Generator warning light ~ Regulator L
[c] Meter illumination light ⊖ ~ Panel light resistor ⊕
[d] Oil level warning light ~ Diode (Meter)

Fig. 15–26 Meter set interconnection diagram

TECHNICAL DATA

T

ENGINE

Type	Rotary piston engine, 2 rotors in line, water cooled
Displacement	573 cc (35.0 cu-in) × 2 rotors
Compression ratio	9.4 : 1
Compression pressure	
Limit	6.0 kg/cm² (85 lb/in²) at 250 rpm
Max. permissible difference between chambers	1.0 kg/cm² (14 lb/in²)
Port timing	
Intake opens	32° ATDC
Intake closes	40° ABDC
Exhaust opens	75° BBDC
Exhaust closes	38° ATDC
Side housings (Front, intermediate and rear housings)	
Limit of distortion	0.04 mm (0.0016 in)
Limit of wear	
Sliding surface	0.10 mm (0.0039 in)
Rotor housing	
Width	70 mm (2.760 in)
Max. permissible difference in width	0.06 mm (0.0024 in)
Rotor	
Width	69.85 mm (2.750 in)
Clearance of side housing and rotor (△R)	0.10 ~ 0.21 mm (0.0039 ~ 0.0083 in)
Apex seal	
Length	69.85 mm (2.750 in)
Width	3.0 mm (0.118 in)
Height	
New	8.5 mm (0.335 in)
Limit	7.0 mm (0.276 in)
Clearance of apex seal and side housing (△S)	
New	0.13 ~ 0.17 mm (0.0051 ~ 0.0067 in)
Clearance of apex seal and rotor groove (△G)	
New	0.05 ~ 0.09 mm (0.0020 ~ 0.0035 in)
Limit	0.15 mm (0.006 in)
Apex seal spring	
Free height	
New	6.9 mm (0.272 in) or more
Limit	5.5 mm (0.217 in)
Side seal	
Thickness	1.0 mm (0.039 in)
Height	3.5 mm (0.138 in)
Clearance of side seal and rotor groove (△W)	
New	0.03 ~ 0.07 mm (0.0012 ~ 0.0028 in)
Limit	0.10 mm (0.004 in)
Clearance of side seal and corner seal (△E)	
New	0.05 ~ 0.15 mm (0.0020 ~ 0.006 in)
Limit	0.40 mm (0.016 in)
Side seal protrusion	More than 0.5 mm (0.020 in)
Oil seal	
Height	5.6 mm (0.220 in)
Contact width of oil seal lip	Less than 0.8 mm (0.031 in)
Oil seal protrusion	More than 0.5 mm (0.020 in)
Corner seal	
Outer diameter	11.0 mm (0.433 in)
Height	7.0 mm (0.276 in)
Corner seal protrusion	More than 0.5 mm (0.020 in)
Main bearing clearance	
New	0.04 ~ 0.07 mm (0.0016 ~ 0.0028 in)
Wear limit	0.10 mm (0.0039 in)
Rotor bearing clearance	
New	0.04 ~ 0.08 mm (0.0016 ~ 0.0031 in)
Wear limit	0.10 mm (0.0039 in)
Eccentric shaft	
Eccentricity of rotor journal	15.0 mm (0.591 in)
Main journal diameter	43 mm (1.692 in)
Rotor journal diameter	74 mm (2.913 in)
Max. permissible run-out	0.06 mm (0.0024 in)
End play	
New	0.04 ~ 0.07 mm (0.0016 ~ 0.0028 in)
Limit	0.09 mm (0.0035 in)
Alternator belt tension (slack)	
(Between alternator and eccentric shaft pulleys)	
Belt deflection	15 ± 2 mm (0.59 ± 0.08 in)
Air pump belt tension (slack)	
(Between air pump and water pump pullys)	
Belt deflection	12 ± 1 mm (0.47 ± 0.04 in)

LUBRICATING SYSTEM

Oil pump	
Type	Rotor
Feeding capacity at 1,000 rpm of engine	5.0 liters/min. (5.3 U.S.quarts/min. 4.4 Imp. quarts/min.)
Oil pump driven by	Chain and sprockets
Limit of chain slack	13 mm (0.51 in)
Outer rotor and body clearance	
New	0.20 ~ 0.25 mm (0.008 ~ 0.010 in)
Wear limit	0.30 mm (0.012 in)
Clearance between rotor lobes	
New	0.01 ~ 0.09 mm (0.0004 ~ 0.0035 in)
Wear limit	0.15 mm(0.006 in)
Rotor end float	
New	0.03 ~ 0.13 mm (0.001 ~ 0.005 in)
Wear limit	0.15 mm (0.006 in)
Oil pressure at 3,000 rpm of engine	4.5 ~ 5.5 kg/ cm² (64 ~ 79 lb/in²)
Oil pressure at idle speed of engine	1.0 ~ 3.8 kg/cm² (14 ~ 54 lb/in²)
Pressure regulator valve (Rear housing)	
Operating pressure	5.0 kg/cm² (71.1 lb/in²)
Free length of spring	46.4 mm (1.830 in)

Pressure control valve (Front cover)	
Operating pressure	11.0 kg/cm² (156 lb/in²)
Free length of spring	73.0 mm (2.874 in)
By-pass valve (Oil cooler)	
Starts to close	60 ~ 65°C (140 ~ 149°F)
Fully closes	70 ~ 75°C (158 ~ 167°F)
Opening pressure	3.56 kg/cm² at 70°C (50.7 lb/in² at 158°F)
Oil filter	
Type	Full flow, cartridge
Relief valve opens at	0.8 ~ 1.2 kg/cm² (11 ~ 17 lb/in²)
Oil metering pump	
Feeding capacity of 2,000 rpm of engine	2.0 ~ 2.5 cc/6 min. (0.068~ 0.085 U.S. oz/6 min.)
Lubricant	
Classification	A.P.I. Service SD or SE
−10°C ~ 40°C (15°F ~ 100°F)	SAE 20W-40 or 20W-50
−18°C ~ 50°C (0°F ~ 120°F)	SAE 10W-50
−18°C ~ 40°C (0°F ~ 100°F)	SAE 10W-40
−18°C ~ 30°C (0°F ~ 85°F)	SAE 10W-30
Below −18°C (0°F)	SAE 5W-20 or 5W-30
Oil capacity	
Oil pan	4.2 liters (4.4 U.S. quarts, 3.7 Imp. quarts)
Full capacity	5.2 liters (5.5 U.S. quarts, 4.6 Imp. quarts)

COOLING SYSTEM

Water pump	
Type	Centrifugal impeller
Feeding capacity at 6,500 rpm of engine	150 ~ 160 liters/min. (39.6 ~ 42.3 U.S. gal/min., 33.0 ~ 35.2 Imp. gal/min.)
Pump driven by	"V" belt
Pulley ratio of eccentric shaft and pump	1 : 1.18
Fan	
Fan diameter	410 mm (16.1 in)
Number of fan blades	7
Fan drive	
Standard revolution of fan	1,400 ± 200 rpm at 4,200 rpm of engine
Thermostat	
Type	Wax pellet
Starts to open	82 ± 1.5°C (180 ± 2.7°F)
Fully opens at	95°C (203°F)
Lift	8 ~ 10 mm (0.315 ~ 0.394 in)
Radiator	
Type	Corrugated fin, with expansion tank
Pressure cap opens at	0.9 kg/cm² (13.0 lb/in²)
Cooling capacity	
With heater	9.3 liters (9.8 U.S. quarts, 8.2 Imp. quarts)
Without heater	8.3 liters (8.8 U.S. quarts, 7.3 Imp. quarts)

FUEL SYSTEM

Fuel tank capacity	57 liters (14.8 U.S. gal, 12.5 Imp. gal)
Fuel pump	
Type	Electrical, plunger
Fuel pressure	0.26 ~ 0.33 kg/cm² (3.70 ~ 4.70 lb/in²)
Feeding capacity	More than 1,050 cc/min. (1.1 U.S. quarts/min., 0.9 Imp. quart/min.)
Fuel filter	Cartridge, paper element
Carburetor	
Type	Down draft, 2 stage 4 barrel
Throat diameter	
Primary	28 mm (1.10 in)
Secondary	34 mm (1.34 in)
Venturi diameter	
Primary	20 × 13 × 6.5 mm (0.79 × 0.51 × 0.26 in)
Secondary	28 × 10 mm (1.10 × 0.39 in)

	Manual transmission	Automatic transmission
Main jet		
Primary	#92	#92
Secondary	#155	#155
Main air bleed		
Primary	#90	#90
Secondary	#160	#160
Slow jet		
Primary	#46	#46
Secondary	#130	#130
Slow air bleed		
Primary No.1	#70	#70
No.2	#150	#150
Secondary No.1	#130	#130
No.2	#60	#60
Richer jet	#40	——
Richer air bleed	#140	——
Power jet		
California	#50	#45
Except for Calif.	——	#45
Vacuum jet		
Primary	1.8 mm (0.071 in)	1.8 mm (0.071 in)
Secondary	1.0 mm (0.039 in)	1.0 mm (0.039 in)

Fast idle adjustment (Clearance between primary throttle valve and bore when choke knob is fully pulled)	California 1.1 ~ 1.4 mm (0.043 ~ 0.055 in) Except for California 0.9 ~ 1.1 mm (0.035 ~ 0.043 in)
Float level (from surface of gasket)	12 ± 0.5 mm (0.47 ± 0.02 in)
Float drop (from surface of gasket)	54 ± 0.5 mm (2.13 ± 0.02 in)
Idle speed	
Manual transmission	750 ± 25 rpm
Automatic transmission ("D" range)	750 ± 25 rpm

Fast idle speed	3,200 ~ 4,000 rpm
Sub-zero starting assist fluid	Anti-freeze 90% Water 10%
CO concentration	Less than 0.1 %

ELECTRICAL SYSTEM

Battery		
Type		
49 states except Calif.		
Manual transmission	G60-5	
Automatic transmission	Y110-5	
California	G60-5	
Capacity (20 hour rate)	45 amp. (G60-5) 60 amp. (Y110-5)	
Voltage	12 Volt	
Terminal ground	Nagative	
Specific gravity at 20°C (68°F)	G60-5	Y110-5
Fully charged	1.260	1.280
Recharge at	1.200	1.220
Distributor		
Breaker point		
Number	2	
Dwell angle	Leading, Trailing 58 ± 3°	
Point gap	0.45 ± 0.05 mm (0.018 ± 0.002 in)	
Arm spring tension	0.5 ~ 0.65 kg (1.10 ~ 1.4 lb)	
Centrifugal advance		
Leading	Starts: 0° at 500 rpm Maximum: 10° at 1,500 rpm	
Trailing	Starts: 0° at 500 rpm Maximum: 10° at 1,500 rpm	
Vacuum advance		
Leading	Starts: 0° at 100 mm-Hg Maximum: 7.5° at 400 mm-Hg	
Trailing (M/T)	Starts: 0° at 200 mm-Hg Maximum: 15° at 400 mm-Hg	
Condenser capacity	0.24 ~ 0.30 μF	
Firing order	1-2	
Ignition timing		
Leading	0 ± 1° TDC	
Trailing	20 ± 4° ATDC	
Timing mark location	Eccentric shaft pulley	
Spark plug		
Hot type	NGK: B6ET, BR6ET NIPPON DENSO: W20EB, W20EBR CHAMPION: N-282B, RN-282B	
Standard	NGK: B7ET, BR7ET NIPPON DENSO: W22EB, W22EBR CHAMPION: N-280B, RN-280B	
Cold type	NGK: B8ET, BR8ET NIPPON DENSO: W25EB, W25EBR CHAMPION: N-278B, RN-278B	
Initial gap	1.05 ± 0.05 mm (0.041 ± 0.002 in)	

Alternator	
Ground	Negative
Rated output	12V 50A
Number of poles	12
No load test	
Voltage	14V
Current	0 amp.
Revolution	Less than 1,050 rpm
Load test	
Voltage	14V
Current	40 amp.
Revolution	Less than 2,500 rpm
Number of brushes	2
Brush length	16 mm (0.63 in)
Wear limit	10 mm (0.39 in)
Brush spring pressure	330 ~ 450 gr (12 ~ 16 oz)
Pulley ratio of eccentric shaft and alternator	1 : 2.08
Regulator	
Constant voltage relay	
Air gap	0.7 ~ 1.3 mm (0.028 ~ 0.051 in)
Point gap	0.3 ~ 0.45 mm (0.012 ~ 0.018 in)
Back gap	0.7 ~ 1.5 mm (0.028 ~ 0.059 in)
Regulated voltage without load at 4,000 rpm of alternator	14.5 ± 0.5V
Pilot lamp relay	
Air gap	0.9 ~ 1.4 mm (0.035 ~ 0.055 in)
Point gap	0.7 ~ 1.1 mm (0.028 ~ 0.043 in)
Back gap	0.7 ~ 1.5 mm (0.028 ~ 0.059 in)
Pilot lamp lights on	0.5 ~ 3.0V
Pilot lamp lights out	4.5 ~ 5.5V
Ignition coil (Leading)	
Type	HP5-13J
Primary resistance	1.4Ω at 20°C (68°F)
External resistance	0.7Ω × 2 at 20°C (68°F)
Ignition coil (Trailing)	
Type	HP5-13E
Primary resistance	1.5Ω at 20°C (68°F)
External resistance	1.6Ω at 20°C (68°F)

	Manual transmission	Automatic transmission
Starting motor		
Capacity	1.2 KW	2.0KW
Lock test		
Voltage	5.0 volt	5.0 volt
Current	Less than 600 amp.	Less than 1,050 amp.
Torque	0.96 m-kg (6.9 ft-lb)	2.2 m-kg (15.9 ft-lb)
Free running test		
Voltage	11.5 volt	11.5 volt
Current	Less than 50 amp.	Less than 100 amp.
Speed	More than 5,600 rpm	More than 6,600 rpm
Number of brushes	4	4
Brush length	18.5 mm (0.73 in)	18.5 mm (0.73 in)
Wear limit	11.5 mm (0.45 in)	11.5 mm (0.45 in)

Brush spring pressure	1.4 ~ 1.8 kg (49 ~ 63 oz)	1.4 ~ 1.8 kg (49 ~ 63 oz)	Clearance between armature shaft and bush	Less than 0.2 mm (0.008 in)	Less than 0.2 mm (0.008 in)
Control switch	Solenoid	Solenoid			
Voltage required to close solenoid contacts	Less than 8 volt	Less than 8 volt	Armature shaft end play	0.1 ~ 0.4 mm (0.004 ~ 0.016 in)	0.1 ~ 0.4 mm (0.004 ~ 0.016 in)
Undercutting mica	0.5 ~ 0.8 mm (0.020 ~ 0.031 in)	0.5 ~ 0.8 mm (0.020 ~ 0.031 in)	Clearance between pinion and stop collar	0.5 ~ 2.0 mm (0.020 ~ 0.079 in)	0.5 ~ 2.0 mm (0.020 ~ 0.079 in)

CLUTCH

Type	Single dry plate, diaphragm spring
Pressure plate	
Permissible lateral run-out	0.05 mm (0.0020 in)
Clutch disc	
Lateral run-out of clutch disc	
Limit	1.0 mm (0.039 in)
Clutch release mechanism	Hydraulic
Clutch pedal free play (Before push rod contacts with piston)	0.6 ~ 3.0 mm (0.02 ~ 0.12 in)
Master cylinder bore	15.87 mm (5/8 in)
Clearance between piston and master cylinder bore	
New	0.032 ~ 0.102 mm (0.0013 ~ 0.0040 in)
Wear limit	0.15 mm (0.006 in)
Release cylinder bore	19.05 mm (3/4 in)
Clearance between piston and release cylinder bore	
New	0.040 ~ 0.125 mm (0.0016 ~ 0.0049 in)
Wear limit	0.15 mm (0.006 in)

MANUAL TRANSMISSION

Type	4-speed or 5-speed transmission
Gear ratio	
First	3.380
Second	2.002
Third	1.390
Fourth	1.000
Reverse	3.389
Fifth (5-speed only)	0.791
Oil capacity	
4-speed	1.4 liters (1.5 U.S. quarts)
5-speed	1.7 liters (1.8 U.S. quarts)
Main shaft	
Max. permissible run-out	0.03 mm (0.0012 in)
Clearance between main shaft and gear (or bush)	
Wear limit	0.15 mm (0.006 in)
Reverse idle gear	
Clearance between reverse idle gear bush and shaft	
Wear limit	0.15 mm (0.006 in)
Shift fork and rod	
Clearance between shift fork and clutch sleeve	
Wear limit	0.5 mm (0.020 in)
Clearance between shift rod gate and control lever	
Wear limit	0.8 mm (0.031 in)
Synchronizer ring	
Clearance between synchronizer ring and side of gear when fitted	
New	1.5 mm (0.059 in)
Wear limit	0.8 mm (0.031 in)
Lubricant	
Above −18°C (0°F)	A.P.I. Service GL-4 or GL-5 SAE 90
Below −18°C (0°F)	A.P.I. Service GL-4 or GL-5 SAE 80

AUTOMATIC TRANSMISSION

Model	JATCO R3A
Gear ratio	
Low	2.458
Second	1.458
Top	1.000
Reverse	2.181
Torque converter	
Type	Symmetrical 3-element 1-stage 2-phase torque converter coupling
Stall torque ratio	2.0 : 1
Fluid type	M2C33F (Type F)
Fluid capacity	6.2 liters (6.6 U.S. quarts / 5.5 Imp. quarts)
Drive plate run-out	
New	Less than 0.3 mm (0.012 in)
Limit	0.5 mm (0.020 in)
Oil pump	
Side play of inner gear and outer gear	
New	0.02 ~ 0.04 mm (0.001 ~ 0.002 in)
Limit	0.08 mm (0.003 in)
Clearance between outer gear and crest	
New	0.14 ~ 0.21 mm (0.006 ~ 0.008 in)
Limit	0.25 mm (0.010 in)
Clearance between outer gear and housing	
New	0.05 ~ 0.20 mm (0.002 ~ 0.008 in)
Limit	0.25 mm (0.010 in)
Side clearance between oil seal ring and groove on oil pump cover	0.04 ~ 0.16 mm (0.002 ~ 0.006 in)
Front clutch	
Number of drive plates or driven plates	3
Thickness of drive plate	1.60 mm (0.063 in)
Total clearance measured between retaining plate and stopper	1.6 ~ 1.8 mm (0.063 ~ 0.071 in)
End play of front clutch drum	0.5 ~ 0.8 mm (0.020 ~ 0.031 in)
Governor	
Type	38 type
Rear clutch	
Number of drive plates or driven plates	4
Thickness of drive plate	1.6 mm (0.063 in)
Total clearance measured between retaining plate and stopper	0.8 ~ 1.5 mm (0.031 ~ 0.059 in)
Low and reverse brake	
Number of friction plates or steel plates	4
Thickness of friction plate	2.0 mm (0.079 in)
Total clearance measured between retaining plate and stopper	0.8 ~ 1.05 mm (0.031 ~ 0.041 in)

Gear assembly	
Total end play	0.25 ~ 0.50 mm (0.010 ~ 0.020 in)
Planetary gear side play	
New	0.2 ~ 0.7 mm (0.008 ~ 0.028 in)
Limit	0.8 mm (0.031 in)
Engine stall speed	
In break-in period	2,200 ~ 2,450 rpm
After break-in period	2,250 ~ 2,500 rpm

Shift speed

Throttle condition (Manifold vacuum)		mph
Wide open throttle	D1 → D2	31 ~ 44
	D2 → D3	58 ~ 76
	D3 → D2	49 ~ 64
	D2 → D1	13 ~ 29
Half throttle (200 ± 10 mm-Hg / 7.87 ± 0.39 in-Hg)	D1 → D2	9 ~ 22
	D2 → D3	18 ~ 39
Fully closed throttle	D3 → D1	6 ~ 11
Manual 1	12 → 11	24 ~ 32

Governor pressure

Driving speed	Output shaft speed	Governor pressure	
mph	rpm	kg/cm²	lb/in²
20	1,100 ~ 1,220	0.8 ~ 1.3	11 ~ 18
35	1,960 ~ 2,080	1.7 ~ 2.4	24 ~ 34
55	3,090 ~ 3,260	3.3 ~ 4.3	47 ~ 61

Line pressure

Manual range	Engine idling condition		Engine stall condition	
	kg/cm²	lb/in²	kg/cm²	lb/in²
R	4.0 ~ 7.0	57 ~ 100	16.0 ~ 19.0	228 ~ 270
D	3.0 ~ 4.0	43 ~ 57	9.0 ~ 11.0	128 ~ 156
2	8.0 ~ 12.0	114 ~ 171	8.0 ~ 12.0	114 ~ 171
1	3.0 ~ 4.0	43 ~ 57	9.0 ~ 11.0	128 ~ 156

PROPELLER SHAFT

Max. permissible run-out	0.4 mm (0.016 in)
Max. permissible unbalance at 4,000 rpm	
At front	15 cm-gr (0.21 in-oz)
At rear	15 cm-gr (0.21 in-oz)
Universal joint	
Spider diameter	
Wear limit	14.595 mm (0.5746 in)

REAR AXLE

Type	Semi-floating hypoid gears
Reduction ratio	3.727
Number of gear teeth	41 : 11
Backlash of ring gear and pinion	0.17 ~ 0.19 mm (0.0067 ~ 0.0075 in)
Max. allowable variation of backlash	0.07 mm (0.0028 in)
Pinion bearing preload (Without pinion oil seal)	9 ~ 14 cm-kg (7.8 ~ 12.2 in-lb)
Differential side bearing preload (Without pinion)	6 ~ 16 cm-kg (5.2 ~ 13.9 in-lb)
"L" (Case spread)	185.428 ~ 185.5 mm (7.3004 ~ 7.3033 in)
Backlash of side gear and pinion gear	0 ~ 0.1 mm (0 ~ 0.004 in)
Rear wheel bearing end play	0 ~ 0.1 mm (0 ~ 0.004 in)
Lubricant	
Above −18°C (0°F)	A.P.I. Service GL-5 SAE 90
Below −18°C (0°F)	A.P.I. Service GL-5 SAE 80
Oil capacity	1.2 liters (1.3 U.S. quarts / 1.1 Imp quarts)

STEERING

Type	Recirculating ball nut
Reduction ratio	17 ~ 19 : 1
Free play of steering wheel (Turning direction)	
New	5 ~ 20 mm (0.2 ~ 0.8 in)
Limit	30 mm (1.2 in)
Backlash between rack and sector gear	0 ~ 0.1 mm (0 ~ 0.004 in)
Worm bearing preload	
Without sector shaft and column bush	2 ~ 5 cm-kg (1.7 ~ 4.3 in-lb)
With sector shaft and column bush	6 ~ 12 cm-kg (5.2 ~ 10.4 in-lb)
Clearance between sector shaft and housing	
New	0.027 ~ 0.069 mm (0.0011 ~ 0.0027 in)
Wear limit	0.20 mm (0.008 in)
End clearance of adjusting screw and sector shaft	0 ~ 0.1 mm (0 ~ 0.004 in)
Lubricant	A.P.I. Service GL-4 SAE 90
End play of ball stud of center link and tie rods	
New	0 ~ 0.25 mm (0 ~ 0.010 in)
Limit	1.0 mm (0.039 in)
Max. wheel angle on full lock	
Wheel on inside of curve	43°±2°
Wheel on outside of curve	32°±2°
Minimum turning radius	4.3 m (14 ft 2 in)
Steering geometry	
King Pin inclination	8°25'
Camber	1°05' ±1°
Max. permissible difference in camber between sides	30'
Camber offset	42 mm (1.65 in)
Caster	2°10' ±45'

Max. permissible difference in camber between sides	40'
Caster trail	10 mm (0.39 in)
Toe-in	0 ~ 6 mm (0 ~ 0.24 in)

BRAKES

Brake pedal free travel	
Before power brake piston operates	7 ~ 9 mm (0.28 ~ 0.35 in)
Master cylinder	
Type	Tandem
Bore	20.64 mm (13/16 in)
Clearance between piston and bore	
New	0.040 ~ 0.125 mm (0.0016 ~ 0.0049 in)
Wear limit	0.15 mm (0.006 in)
Front disc brake	
Brake disc outer diameter	230 mm (9.055 in)
Thickness of brake disc	
New	11 mm (0.4331 in)
Limit	10 mm (0.3937 in)
Max. allowable lateral run-out of brake disc	0.10 mm (0.0029 in)
Thickness of lining and shoe	
New	14.2 mm (0.559 in)
Wear limit	6.5 mm (0.256 in)
Wheel cylinder bore	51.1 mm (2.0118)
Rear drum brake	
Type	Leading-and-trailing shoes
Drum diameter	
New	200 mm (7.8741 in)
Max. permissible diameter	201 mm (7.9135 in)
Thickness of lining	
New	5.5 mm (0.217 in)
Limit	1.0 mm (0.039 in)
Rear wheel cylinder	
Bore	19.05 mm (3/4 in)
Clearance between piston and bore	
New	0.04 ~ 0.125 mm (0.0015 ~ 0.0049 in)
Wear limit	0.048 ~ 0.15 mm (0.0018 ~ 0.006 in)
Parking brake	
Type	Mechanical
Operate at	Rear wheels

WHEELS AND TIRES

Wheel disc	
Front	4 1/2 - J x 13 WDC
Rear	4 1/2 - J x 13 WDC
Tire	
Front	155SR13
Rear	155SR13
Inflation pressure	
Front	26 psi
Rear	26 psi

FRONT SUSPENSION

Type	Strut, coil spring
Coil spring	
Spring constant	2.1 kg/mm (118 lb/in)
Wire diameter	12.3 mm (0.48 in)
Coil diameter	120 mm (4.72 in)
Free length	360.5 mm (14.19 in)
Fitting length	204.5 mm (8.05 in)
Fitting load	302.5 ~ 327.5 kg (669 ~ 722 lb)

REAR SUSPENSION

Type	Leaf spring
Leaf spring	
Spring constant	2.0 kg/mm (112 lb/in)
Number of leaves	4
Length	1,150 mm (45.28 in)
Width	50 mm (1.97 in)
Thickness	
No. 1 & 4	5 mm (0.20 in)
No. 2 & 3	7 mm (0.28 in)

DIMENSIONS

Overall length	4,278 mm (168 in)
Overall width	1,595 mm (63 in)
Overall height	1,355 mm (53 in)
Wheel base	2,310 mm (91 in)
Tread	
Front	1,300 mm (51 in)
Rear	1,290 mm (51 in)
Min. road clearance	160 mm (6 in)
Min. turning radius	4.3 m (14 ft 2 in)
Seating capacity	4

TIGHTENING TORQUE

	m-kg	ft-lb
Engine		
Oil pump sprocket	3.0 ~ 3.5	22 ~ 25
Oil pan	0.7 ~ 1.0	5 ~ 7
Inlet manifold	1.6 ~ 2.3	12 ~ 17
Thermal reactor	3.0 ~ 5.5	22 ~ 40
Spark plugs	1.3 ~ 1.8	9 ~ 13
Eccentric shaft pulley	10.0 ~12.0	72 ~ 87
Temperature gauge unit	0.7 ~ 0.8	5 ~ 6
Tension bolts	3.2 ~ 3.8	23 ~ 27
Water temperature switch	1.0 ~ 1.8	7 ~ 13
Clutch		
Flywheel or counter weight	40.0 ~50.0	289 ~ 362
Clutch cover	1.8 ~ 2.7	13 ~ 20
Transmission		
Shift lock spring cap	4.5 ~ 5.5	33 ~ 40
Plug for interlock pin hole	1.0 ~ 1.5	7 ~ 11
Reverse lock spring cap	4.5 ~ 5.5	33 ~ 40
Control lever to control rod end	2.8 ~ 3.4	20 ~ 25
Shift fork set bolts	0.8 ~ 1.2	6 ~ 9
Main shaft lock nut	20.0 ~28.0	145 ~ 203
Under cover	0.6 ~ 0.9	4 ~ 7
Reverse lamp switch	2.5 ~ 3.5	18 ~ 25
Bearing cover	1.8 ~ 2.7	13 ~ 20
Automatic transmission		
Drive plate to crankshaft	3.7 ~ 5.5	27 ~ 40
Drive plate to torque converter		
Bolt and spring washer	3.7 ~ 5.5	27 ~ 40
Flange bolt	3.5 ~ 5.0	25 ~ 36
Converter housing to engine	3.2 ~ 4.7	23 ~ 34
Converter housing to transmission case	4.5 ~ 5.5	33 ~ 40
Extension housing to transmission case	2.0 ~ 2.5	14 ~ 18
Oil pan	0.5 ~ 0.7	3.6 ~ 5.1
Piston stem (when adjusting band brake)	1.2 ~ 1.5	9 ~ 11
Piston stem lock nut	1.5 ~ 4.0	11 ~ 29
Servo piston retainer	1.0 ~ 1.5	7.2 ~ 11
Servo cover	0.5 ~ 0.7	3.6 ~ 5.1
One-way clutch inner race	1.3 ~ 1.8	9 ~ 13
Control valve body to transmission case	0.55 ~ 0.75	4.0 ~ 5.4
Lower valve body to upper valve body	0.25 ~ 0.35	1.8 ~ 2.5
Side plate to control valve body	0.25 ~ 0.35	1.8 ~ 2.5
Reamer bolt of control valve body	0.5 ~ 0.7	3.6 ~ 5.1
Oil strainer	0.3 ~ 0.4	2.2 ~ 2.9
Governor valve body to oil distributor	0.5 ~ 0.7	3.6 ~ 5.1
Oil pump cover	0.6 ~ 0.8	4.3 ~ 5.8
Inhibitor switch	0.5 ~ 0.7	3.6 ~ 5.1
Manual shaft lock nut	3.0 ~ 4.0	22 ~ 29
Oil cooler pipe set bolt	1.6 ~ 2.4	12 ~ 17
Oil pressure test plug	0.5 ~ 1.0	3.6 ~ 7.2
Actuator for parking rod to extension housing	0.8 ~ 1.1	5.8 ~ 8.0

	m-kg	ft-lb
Propeller shaft		
Yoke to rear axle companion flange	3.5 ~ 3.8	25 ~ 27
Rear axle		
Ring gear	6.5 ~ 7.5	47 ~ 54
Differential side bearing caps	3.2 ~ 4.7	23 ~ 34
Companion flange to pinion	13 ~ 18	94 ~ 130
Steering		
Steering wheel nut	3.0 ~ 4.0	22 ~ 29
Steering gear housing to frame	4.4 ~ 5.5	32 ~ 40
Pitman arm to sector shaft	13 ~ 17	94 ~ 123
Idler arm bracket to frame	4.4 ~ 5.5	32 ~ 40
Idler arm to center link	2.5 ~ 3.5	18 ~ 25
Pitman arm to center link	3.0 ~ 4.5	22 ~ 32
Tie rod to center link	3.0 ~ 4.5	22 ~ 32
Tie rod to knuckle arm	3.0 ~ 4.5	22 ~ 32
Tie rod lock nut	7.0 ~ 8.0	51 ~ 58
Wheels		
Wheel bolts	9.0 ~10.0	65 ~ 72
Suspension		
Suspension arm to cross member	4.0 ~ 5.5	29 ~ 40
Knuckle arm to shock absorber	6.4 ~ 9.5	46 ~ 69
Suspension arm ball joint to knuckle arm	6.0 ~ 9.0	43 ~ 58
Front shock absorber		
Piston rod to mounting block	6.5 ~ 8.2	47 ~ 59
Seal cap nut	5.0 ~ 6.9	36 ~ 43
Piston rod nut	1.35 ~ 1.65	10 ~ 12
Base valve nut	0.15	1.0
"U" bolts	3.8 ~ 4.6	17 ~ 33
Spring pin nuts	1.5 ~ 2.3	11 ~ 17
Spring pin to flame bracket	1.5 ~ 2.3	11 ~ 17
Shackle pin nuts	1.5 ~ 2.3	11 ~ 17
Unless otherwise specified		
6T		
6 mm bolt/nut	0.7 ~ 1.0	5 ~ 7
8 mm bolt/nut	1.6 ~ 2.3	12 ~ 17
10 mm bolt/nut	3.2 ~ 4.7	23 ~ 34
12 mm bolt/nut	5.6 ~ 8.2	41 ~ 59
14 mm bolt/nut	7.7 ~10.5	56 ~ 76
8T		
6 mm bolt/nut	0.8 ~ 1.2	6 ~ 9
8 mm bolt/nut	1.8 ~ 2.7	13 ~ 20
10 mm bolt/nut	3.7 ~ 5.5	27 ~ 40
12 mm bolt/nut	6.4 ~ 9.5	46 ~ 69
14 mm bolt/nut	10.4 ~14.0	75 ~ 101

T

Toyo Kogyo Co.,Ltd.

1014-10-76L LE-FU