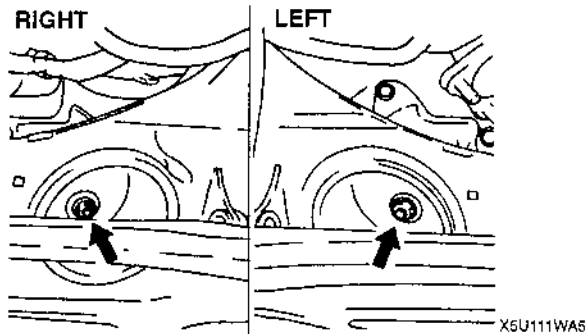


LUBRICATION SYSTEM

Engine Mount Nut Removal Note

1. Loosen the oil pan mounting bolts.
2. Remove the engine mounting nuts.



3. Lift the engine slightly by using a hoist.

Crossmember Bolt and Nut Removal Note

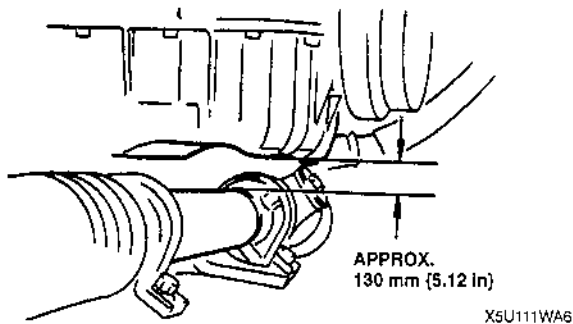
1. Support the crossmember by using a transmission jack.
2. Remove the crossmember bolts and nuts.

Caution

- Do not damage the brake hoses, A/C pipes and P/S pipes when lowering the crossmember.

Note

- Lower the crossmember after separating the steering intermediate shaft from the pinion shaft.
3. Lower the crossmember until the clearance between the oil pan and the steering gear housing exceeds **approx. 130 mm {5.12 in}**.



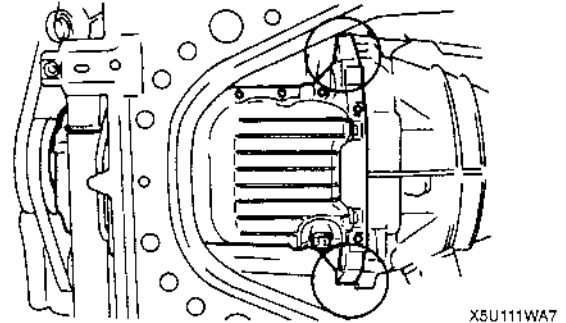
Oil Pan Removal Note

1. Remove the oil pan mounting bolts.

Caution

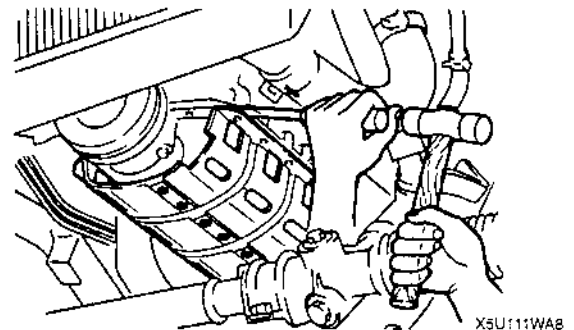
- Pry tools can easily scratch the cylinder block and the oil pan contact surfaces. Prying off the oil pan can also easily bend the oil pan flange. Refer to the following instructions before removing the oil pan.

2. Insert a screwdriver only at the points shown in the figure.



Oil Baffle Removal Note

- Insert a screwdriver or a separator tool between the cylinder block and the oil baffle.



Oil Baffle Installation Note

- Apply silicone sealant to the oil baffle along the inside of the bolt holes.

Thickness

$\phi 2.5-3.5$ mm {0.099-0.137 in}

