2. Rotate the crankshaft in the appropriate direction to meet the timing mark.

#### Note

• It is preferable that the positioning pins of the pulley boss are just above the timing marks.

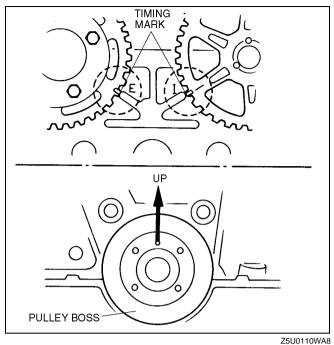
3. Loosen the tensioner lock bolt and temporarily tighten the tensioner lock bolt while pulling the tensioner to the left.

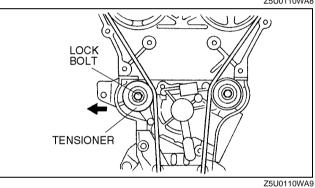
### Caution

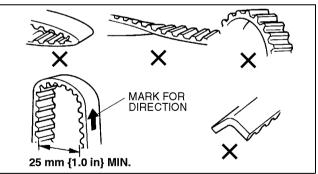
• The following will damage the belt and shorten its life; forcefully twisting it, turning it inside out, or allowing oil or grease on it.

## Note

• Mark the timing belt rotation on the belt for proper reinstallation.







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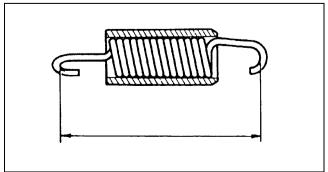
# **Tensioner and Tensioner Spring Installation Note**

1. Measure the tensioner spring free length.

• If not within the specification, replace the tensioner spring.

Free length 59.2 mm {2.31 in}

2. Install the tensioner.



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# 01-10-12