

05U0HX-018

### Installation Note

#### Clutch pipe

Tighten the clutch pipe with the **SST**.

#### Tightening torque:

**13—22 N·m (1.3—2.2 m·kg, 9.4—16 ft·lb)**

#### Air Bleeding

After installation, bleed the clutch system.

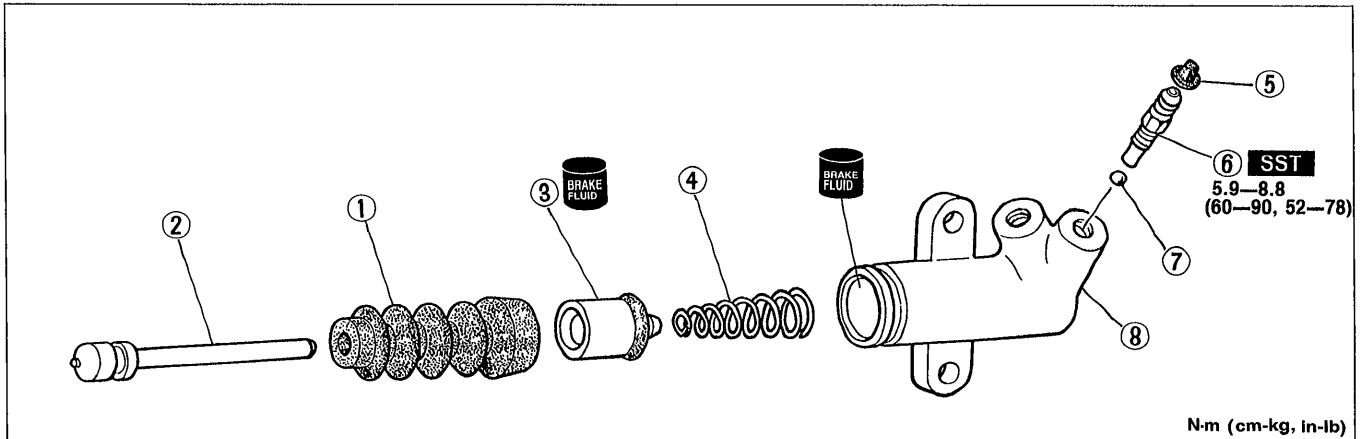
(Refer to page H-9.)

## OVERHAUL

### Caution

- Clean the disassembled parts in solvent and blow through all ports and passages with compressed air.
- Before assembly, make sure all parts are completely clean.
- Apply the specified clutch fluid to the piston and cup assembly and cylinder bore before assembly.

1. Disassemble in the order shown in the figure, referring to **Disassembly Note**.
2. Inspect all parts and repair or replace as necessary.
3. Assemble in the reverse order of disassembly.

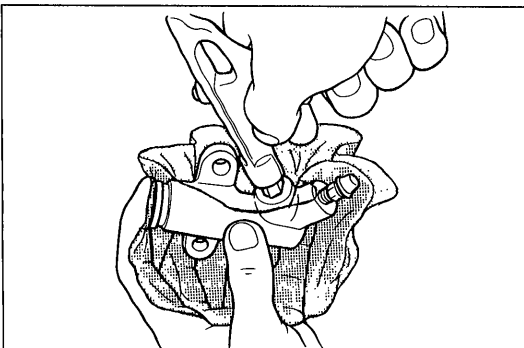


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1. Boot
2. Push rod
3. Piston and cup assembly  
Disassembly  
Note..... page H-13  
Inspect for wear, scoring,  
and cracks

4. Spring
5. Bleeder cap
6. Bleeder screw
7. Steel ball

8. Release cylinder body  
Inspect cylinder bore for  
scoring and corrosion



05U0HX-020

### Disassembly Note

#### Piston and cup assembly

### Caution

- Hold a rag over the release cylinder to prevent the piston and cup assembly from jumping out.

Remove the piston and cup assembly by applying compressed air through the clutch pipe installation hole.