

05U0HX-018

### Installation Note

#### Clutch pipe

Tighten the clutch pipe with the **SST**.

#### Tightening torque:

**13—22 N·m (1.3—2.2 m·kg, 9.4—16 ft·lb)**

#### Air Bleeding

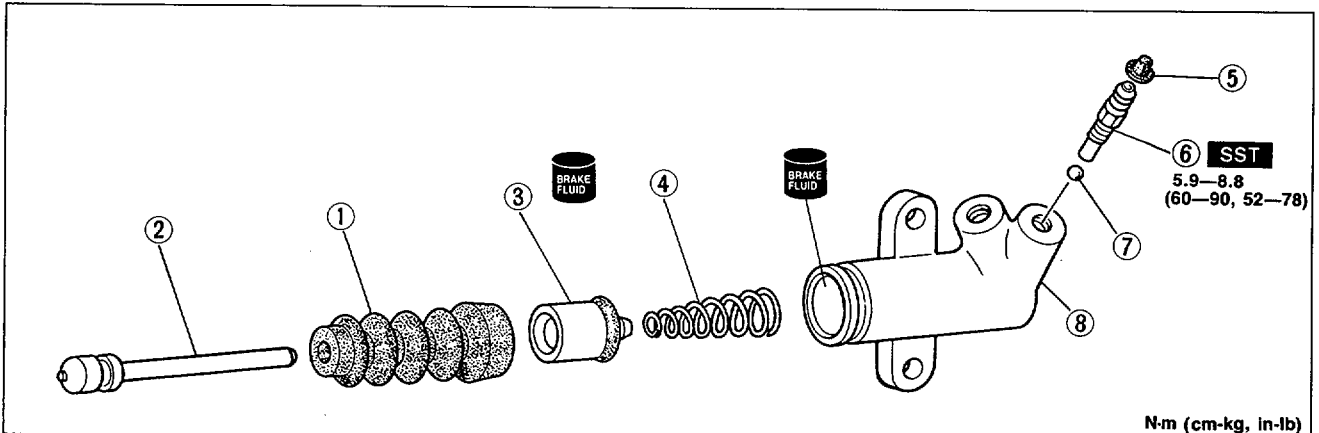
After installation, bleed the clutch system.  
(Refer to page H-9.)

## OVERHAUL

### Caution

- Clean the disassembled parts in solvent and blow through all ports and passages with compressed air.
- Before assembly, make sure all parts are completely clean.
- Apply the specified clutch fluid to the piston and cup assembly and cylinder bore before assembly.

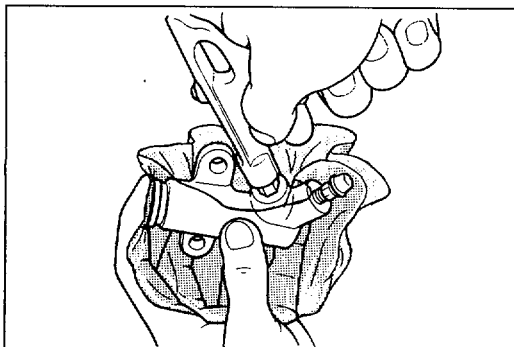
1. Disassemble in the order shown in the figure, referring to **Disassembly Note**.
2. Inspect all parts and repair or replace as necessary.
3. Assemble in the reverse order of disassembly.



N·m (cm·kg, in·lb)

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- |  |                  |   |
|--|------------------|---|
| 1. Boot  | 4. Spring        | 8. Release cylinder body<br>Inspect cylinder bore for scoring and corrosion |
| 2. Push rod  | 5. Bleeder cap   |   |
| 3. Piston and cup assembly<br>Disassembly Note<br>..... page H-13<br>Inspect for wear, scoring, and cracks | 6. Bleeder screw |   |
|  | 7. Steel ball    |   |



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### Disassembly Note

#### Piston and cup assembly

### Caution

- Hold a rag over the release cylinder to prevent the piston and cup assembly from jumping out.

Remove the piston and cup assembly by applying compressed air through the clutch pipe installation hole.